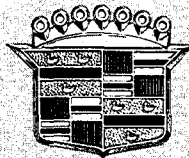




1968
CADILLAC
DATA
BOOK



This is the 1968 Cadillac Data Book. It provides you, the Cadillac Sales Representative, with all of the concise information you will need to present any of the eleven new Cadillac models to your customers. After you have become familiar with the contents of this book, you will know that the inherent craftsmanship, engineering and luxury, long associated with the name Cadillac, are more satisfying than ever before. That's why the sales opportunities for 1968 are virtually unlimited. The 1968 Cadillac, with its superb design and incomparable appointments, is a truly magnificent motor car; one to help make 1968 an exciting year for your customers and a productive one for you.

SECTION CONTENTS

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| A | COLORS AND EQUIPMENT | Names and code numbers of each body style, exterior color and interior trim with recommended color combinations, and a listing of standard and optional equipment and equipment groups. |
| B | BODY STYLES AND INTERIORS | Exterior and interior illustrations of each body style plus details of interior upholstery and trim. |
| C | OPTIONAL EQUIPMENT | Cadillac's outstanding array of options is explained to help each owner individualize his Cadillac for more enjoyable motoring. |
| D | SPECIAL ORDERS | Cadillac provides still further a way to personalize each car to individual desires with its attractive selection of custom interior and/or exterior colors. There is an explanation of each selection plus general ordering procedures. |
| E | NEW FEATURES | Significant Cadillac advancements for 1968 are illustrated and explained. |
| F | ENGINEERING FEATURES | A concise history of the development of the extraordinary new engine for 1968 plus illustrations and explanations of engine, transmission, chassis and body components. Special engineering features of the Eldorado are illustrated and explained separately. |
| G | SPECIFICATIONS AND MILESTONES | Detailed specifications of the 1968 Cadillac followed by a year-by-year "milestones" section pointing up the development of the Cadillac motor car as it won universal recognition as the "Standard of the World". |
| H | PRICES | The Manufacturer's Suggested Retail Prices for each Cadillac Body Style, each Group and individual Optional Equipment item and for Special Order colors, upholstery and equipment. |

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AND
EQUIPMENT

COLORS AND EQUIPMENT

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CADILLAC 1968 BODY STYLES

STYLE NO.	CODE	NAME	WHEELBASE	OVERALL LENGTH
CALAIS				
68247	G	CALAIS COUPE	129.5"	224.7"
68249	N	CALAIS HARDTOP SEDAN	129.5"	224.7"
DE VILLE				
68367	F	DE VILLE CONVERTIBLE	129.5"	224.7"
68347	J	COUPE DE VILLE	129.5"	224.7"
68349	B	HARDTOP SEDAN DE VILLE	129.5"	224.7"
68369	L	SEDAN DE VILLE	129.5"	224.7"
FLEETWOOD				
69347	H	FLEETWOOD ELDORADO	120"	221"
68069	M	FLEETWOOD SIXTY SPECIAL	133"	228.2"
68169	P	FLEETWOOD BROUGHAM	133"	228.2"
69723	R	FLEETWOOD SEVENTY-FIVE SEDAN	149.8"	245.2"
69733	S	FLEETWOOD SEVENTY-FIVE LIMOUSINE	149.8"	245.2"
COMMERCIAL				
69890	Z	COMMERCIAL CHASSIS	156"	250.2"

CADILLAC 1968 EXTERIOR RECOMMENDATIONS

COLOR	BROUGHAM PADDED ROOFS	ELDORADO PADDED ROOFS	DE VILLE PADDED ROOFS	CONVERTIBLE TOPS
10 SABLE BLACK	2 1 6	2 1 6	2 1 6	2 1 6
12 GRECIAN WHITE	2 1 3	2 1 3	2 1 3	1 2 3
16 REGAL SILVER	2 1 3	2 1 3	2 1 3	2 1 3
18 SUMMIT GRAY	2 1	2 1	2 1	2 1
20 ARCTIC BLUE	3 2 1	3 2 1	3 2 1	3 2 1
24 NORMANDY BLUE	3 2 1	3 2 1	3 2 1	3 1 2
26 EMPEROR BLUE	3 2 1	3 2 1	3 2 1	3 2 1
28 CARIBE AQUA	2 1	2 1	2 1	1 2
30 SILVERPINE GREEN	2 1 6	2 1 6	2 1 6	2 1 6
36 IVANHOE GREEN	2 1 6	2 1 6	2 1 6	2 1 6
40 KASHMIR IVORY	2 5 1	2 5 1	2 5 1	2 5 1
42 SUDAN BEIGE	5 6 2 1	5 6 2 1	5 6 2 1	5 6 2 1
43 BAROQUE GOLD	2 1	2 1	2 1	2 1
44 CHESTNUT BROWN	5 6 2 1	5 6 1 2	5 6 1 2	5 6 1 2
48 SAN MATEO RED	2 1	1 2	1 2	1 2
49 REGENT MAROON	2 1 6	2 1 6	2 1 6	2 1 6

FIREMIST COLORS AT EXTRA CHARGE

90 SPECTRE BLUE	1 3 2	1 3 2	1 3 2	1 2 3
94 TOPAZ GOLD	2 1	2 1	2 1	2 1
96 MONTEREY GREEN	2 1	1 2	1 2	1 2
97 ROSEWOOD	5 6 1 2	5 6 1 2	5 6 1 2	5 6 1 2
98 MADEIRA PLUM	2 1	1 2	2 1	1 2

PADDED ROOFS AND CONVERTIBLE TOPS

1	WHITE	5	DARK BROWN
2	BLACK	6	SANDALWOOD
3	DARK BLUE		

CADILLAC 1968 COLOR-TRIM RECOMMENDATIONS

COLOR	CALAIS SERIES				DE VILLE SERIES											
	Coupe G			Hardtop N	Coupe J			Hardtop B		Sedan L		Convertible F				
	CLOTH			VINYL	CLOTH			LEATHER		LEATHER		LEATHER				
10 SABLE BLACK	211	226	244	251	282	311	326	349	351	352	388	385	388	351	352	385
	229	231	240			329	320	340	382				382	340		
12 GRECIAN WHITE	211	226	229	251		311	320	326	351	388	352	385	388	351	352	385
	231					329	349		366				366			
16 REGAL SILVER	211	226		251		311	326	320	351	388	366	352	351	388	366	352
						349										
18 SUMMIT GRAY	211	226		251		311	349	326	351	352	388		351	352	388	
20 ARCTIC BLUE	226	211		251		320	326	311	366	351	353		366	351	353	
24 NORMANDY BLUE	226	211		251		320	326	311	366	353	351		366	353	351	
26 EMPEROR BLUE	226	211		251		326	320	311	366	353	351		366	353	351	
28 CARIBE AQUA	229	211		251		329	311		351	352			369	351	352	
30 SILVERPINE GREEN	231	211		251	282	331	311		351	352			371	351		
36 IVANHOE GREEN	231	211	244	251	282	331	311	344	351	382	385	352	371	351	382	352
													385			
40 KASHMIR IVORY	211	240		251		311	340		351	352			351	352	380	
42 SUDAN BEIGE	244	211		282	251	344	311	349	385	382	351		385	382	351	
43 BAROQUE GOLD	240	211		251		340	311		351	382	385		380	351	382	385
44 CHESTNUT BROWN	244	211		282	251	344	311		382	385	351	352	385	382	351	352
48 SAN MATEO RED	211			251	282	311			354	388	351		354	388	351	
49 REGENT MAROON	211	244		251	282	349	311	344	351	352	382		351	352	382	385

FIREMIST COLORS AT EXTRA CHARGE

90 SPECTRE BLUE	226	211		251		326	320	311	366	351	353		353	366	351	
94 TOPAZ GOLD	211	244	240	251	282	311	340		351	382	385	352	351	352	382	385
96 MONTEREY GREEN	211	244		251	282	311	344		351	352	382		352	351	382	
97 ROSEWOOD	244	211		282	251	344	311		385	382	351		385	382	351	
98 MADEIRA PLUM	211			251	282	349	311		351	352	382		351	352	382	

CADILLAC 1968 COLOR-TRIM RECOMMENDATIONS

FLEETWOOD SERIES													
COLOR	Sixty Special M Brougham P							Eldorado H					
	CLOTH			LEATHER				CLOTH			LEATHER		
10 SABLE BLACK	010 026 029	011 043	016 049	051 089	085 052	082	088	410 426	411 449	444 431	451 485	452 482	488 489
12 GRECIAN WHITE	010 029	011 049	026 021	051 089	052 071	066	088	410 431	411 449	426	488 452	485 466	451 489
16 REGAL SILVER	010 026	011 049	016	051	088	066	089	410 449	411	426	451 489	488	466
18 SUMMIT GRAY	016 026	010 049	011	051	088	089	052	411 449	410	426	451	452	488
20 ARCTIC BLUE	021 010	026	011	066	051			426	410	411	466	451	453
24 NORMANDY BLUE	021 010	026	011	066	051	052		426	410	411	466	453	451
26 EMPEROR BLUE	026 011	021	010	066	051	052		426	411	410	466	453	451
28 CARIBE AQUA	029	010	011	051	052			429	411	410	469	451	452
30 SILVERPINE GREEN	031	010	011	071	051			431	411	410	471	451	
36 IVANHOE GREEN	031	010	011	071	051	085	082	431	411	410	471 485	451 482	452
40 KASHMIR IVORY	010	011	040	051	052			411	440	410	451	452	480
42 SUDAN BEIGE	043 049	010	011	085	082	051	089	444	411	410	485	482	451
43 BAROQUE GOLD	040	010	011	051	082	085		440	411	410	480 485	451	482
44 CHESTNUT BROWN	043	010	011	085	082	051		444	411	410	485	482	451
48 SAN MATEO RED	010	011	043	088	051	052		410	411		454	451	488
49 REGENT MAROON	049 043	010 016	011	089	051	082	052	449 410	444	411	489	451	482 452

FIREMIST COLORS AT EXTRA CHARGE

90 SPECTRE BLUE	021 011	026	010	066	051	052		426	411	410	453	466	451
94 TOPAZ GOLD	010	011	040	051	082	085	052	411	440	444	451 452	485	482
96 MONTEREY GREEN	010	011	043	051	052	082	085	411	410	444	451	452	482
97 ROSEWOOD	043	010	011	085	082	051	052	444	411	410	485	482	451
98 MADEIRA PLUM	049 043	010	011	089	051	082	052	449 444	411	410	489	451	452 482

1968 COLOR-TRIM RECOMMENDATIONS

(SEE PAGES A-3 AND A-4 PLUS COLOR AND UPHOLSTERY SELECTION BOOKS)

LUXURIOUS INTERIORS

Cadillac interior colors are carefully selected to harmonize with their counterpart exterior colors, thereby giving customers a fully color-coordinated interior and exterior combination. The first upholstery recommendations on the color and trim charts are designed for complete assurance of interior and exterior color compatibility. All recommendations are based upon professional experience and are therefore a part of Cadillac quality standards.

Combinations other than the ones recommended on the color and trim charts may be regarded as compatible by some customers and may be ordered. When a customer selects a combination not among those recommended, the order should be marked "color trim sure". This will confirm the accuracy of the colors as ordered.

LUXURIOUS EXTERIOR COLORS

The acrylic lacquer of Cadillac colors, baked on and polished to a satin-smooth sheen, gives a rich, lustrous finish. For 1968 Cadillac offers a total of 21 exterior colors of which 19 are exclusive to Cadillac. This includes five strikingly impressive Firemist colors, optional at extra charge on all body styles.

TWO-TONE COLORS NOT AVAILABLE

A two-tone paint treatment is not available since Cadillac body styling does not provide a designed separation point for colors between upper and lower panels. However, a two-tone appearance may be obtained by ordering a Padded Vinyl Roof in a complementary color on certain body styles.

COLOR SAMPLES

The exterior color samples in this book are accurate reproductions of master metal panels. In making these color samples, acetate is used to add depth and richness to simulate the color as applied to the car's surface. Accurate viewing of the color is achieved by looking straight down at the sample.

SPECIAL COLORS

(SEE SPECIAL ORDER SECTION)

Past model colors or non-standard shades may be desired by some customers and may be obtained on a special order basis. Simply mark 00 in COLOR space on order form to denote a non-current optional color. In addition, indicate color name and reference to SPECIAL EXTERIOR COLOR space, e.g., 1966 Antique Gold; 1964 Lime. Allow 4 to 5 weeks for shipment on all special order colors.

CADILLAC 1968 UPHOLSTERY OPTIONS

LEATHER (all leather is non-perforated)

Leather—Extra Charge Except Convertibles	DEVILLE SERIES		FLEETWOOD SERIES		
	Convertible F	Coupe J Hardtop B Sedan L	60 Special M Brougham P	Eldorado H	
Black	351-351B	351	051	451-451B	Black
White—Black Carpet	352	352	052	452	White—Black Carpet
White—Blue Carpet	353	353		453	White—Blue Carpet
White—Red Carpet	354	354		454	White—Red Carpet
Dk. Blue	366	366	066	466	Dk. Blue
Dk. Aqua	369			469	Dk. Aqua
Dk. Green	371		071	471	Dk. Green
Med. Covert	380			480	Med. Covert
Lt. Sandalwood	382-382B	382	082	482-482B	Lt. Sandalwood
Ant. Med. Saddle	385	385	085	485	Ant. Med. Saddle
Med. Red	388	388	088	488	Med. Red
			089	489	Dk. Maroon

CLOTH

CALAIS SERIES			
Coupe G		Hardtop N	
INSERTS DAKARTA CLOTH		BOLSTERS VINYL	
211	Black		Black
226	Dk. Blue		Dk. Blue
229	Dk. Aqua		Dk. Aqua
231	Dk. Green		Dk. Green
240	Med. Covert		Med. Covert
244	Lt. Beige		Lt. Beige
All Vinyl—Extra Charge			
251	Black	282	Lt. Sandalwood

FLEETWOOD SERIES			
Eldorado H			
INSERTS CLOTH		BOLSTERS VINYL	
410	Black/White	Deauville	Black
411	Black	Diamond	Black
426	Dk. Blue	Deauville	Dk. Blue
429	Dk. Aqua	Diamond	Dk. Aqua
431	Dk. Green	Deauville	Dk. Green
440	Med. Covert	Diamond	Med. Covert
444	Lt. Beige	Deauville	Lt. Beige
449	Dk. Maroon	Diamond	Dk. Maroon

DEVILLE SERIES			
Coupe J		Hardtop B	
INSERTS CLOTH		BOLSTERS LEATHER	
311	Black	Domino	Black
320	Med. Blue	Domino	Med. Blue
326	Dk. Blue	Decor	Dk. Blue
329	Dk. Aqua	Decor	Dk. Aqua
331	Dk. Green	Domino	Dk. Green
340	Med. Covert	Decor	Med. Covert
344	Lt. Beige	Domino	Lt. Beige
349	Dk. Maroon	Decor	Dk. Maroon

60 Special M		Brougham P	
INSERTS CLOTH		BOLSTERS LEATHER	
010	Black	Du Barry	Black
011	Black	Damsel	Black
026	Dk. Blue	Du Barry	Dk. Blue
029	Dk. Aqua	Du Barry	Dk. Aqua
031	Dk. Green	Damsel	Dk. Green
040	Med. Covert	Du Barry	Med. Covert
049	Dk. Maroon	Damsel	Dk. Maroon

CONVERTIBLE TOPS AND PADDED ROOFS	
Styles F-J-B-L-H-P-R-S	
1	White
2	Black
3	Dk. Blue
5	Dk. Brown
6	Sandalwood

ALL DUNSTAN CLOTH Embroidered Back Rests			
016	Lt. Gray		
021	Med. Blue	043	Lt. Beige

75 Sedan R		75 Limousine S	
Dunstan Cloth has Embroidered Design Du Barry Cloth has Leather Bolster			
716	Lt. Gray	Dunstan	
719	Med. Gray	Decordo	
721	Med. Blue	Dunstan	
726	Dk. Blue	Du Barry	
743	Lt. Beige	Dunstan	

On Limousine style S, front compartment will be standard Black leather. Gray leather is optional and may be ordered by adding code G for Gray, e.g. 716G and 719G would have Gray leather front.

EQUIPMENT INFORMATION

GROUPS

The more popular Cadillac options that make everyday motoring more enjoyable are placed in groups. Each group of options is factory-installed, saving the customer time. In addition, placing items in groups simplifies the ordering process. All factory-installed items are available at extra charge with the exception of the filler plate.

Groups 8 and 9 contain the same seven items. Group 9, however, includes an additional item, Headlamp Control—Code U.

SEPARATE CODE FOR RECLINER

The front passenger seat recliner is an extra charge option available for the Eldorado bench seat and *all* bucket seats. This option includes a head restraint for both passenger and driver seats. When a customer orders Bucket Seats and a Recliner, Codes B and R must be specified on the order.

GROUP RESTRICTIONS

Group 1 should not be ordered for Seventy-Five models. The AM-FM Stereo Radio included in Group 1 is not available on Seventy-Five cars.

Group 4 should be ordered only for Seventy-Five models. The Rear Control AM Radio included in Group 4 is available only on the Seventy-Five body styles.

IF ALL EQUIPMENT NOT ORDERED

When any options included in a group are not ordered, inform the customer of the items not ordered. This will call attention to items the customer may have overlooked and may wish to include with the order.

DISC BRAKES

Cadillac Front Wheel Disc Brakes are available on all models at extra charge.

REAR WINDOW DE-FOGGER

The Rear Window De-Fogger is available on all models at extra charge with the exception that, on the Seventy-Five body styles, it is standard and on the Convertible, it is not available.

POWER WINDOWS

Power Windows are standard on all cars, including the Calais series.

VENT WINDOWS

Power rear quarter vent windows are standard on the Eldorado, making all windows power operated. Power vent windows are standard on the Seventy-Five Sedan.

SEAT BELTS AND SHOULDER BELTS

Six seat belts with push button buckles, 3 front and 3 rear, are standard on all models with the exception that, on the Convertible and Eldorado, five are standard with bucket seats.

Shoulder belts with push button buckles and special storage provision for the driver and right front seat passenger are standard on all models with the exception that, on the Convertible, they are optional at extra charge. Shoulder belts for the left and right rear seat passengers are available on all models, including the Convertible, at extra charge.

FLOOR MATS

Floor mats may be factory or dealer installed.

CADILLAC 1968 FACTORY INSTALLED OPTIONS

BASIC GROUPS

		Group 1			
1	RADIO, AM-FM STEREO (Not on "75")	1	Group 2		
2	RADIO, AM-FM		2	Group 3	
3	RADIO, AM			3	Group 4 ("75" Only)
4	RADIO, AM REAR CONTROL ("75" Only)				4
W	TIRES, WHITE WALL	W	W	W	W
E	GLASS, SOFT RAY	E	E	E	E
Y	SEAT ADJUSTERS 6-Way Front or 4-Way Driver's Bucket	Y	Y	Y	Y (Except Style S)
D	DOOR EDGE GUARDS	D	D	D	D
K	AUTOMATIC CLIMATE CONTROL	K	K	K	STD

EQUIPMENT GROUPS

Group 8

<input checked="" type="checkbox"/>	M	DOOR LOCKS, POWER
	Q	STEERING WHEEL, TILT & TELESCOPE
	J	TWILIGHT SENTINEL
	S	TRUNK LOCK, REMOTE CONTROL
<input checked="" type="checkbox"/>	F	DISC BRAKES—FRONT
<input checked="" type="checkbox"/>	B	DE-FOGGER, REAR WINDOW (Except Convertible)
	C	CRUISE CONTROL

Group 9

	M	DOOR LOCKS, POWER
	Q	STEERING WHEEL, TILT & TELESCOPE
	J	TWILIGHT SENTINEL
	S	TRUNK LOCK, REMOTE CONTROL
	F	DISC BRAKES—FRONT
	B	DE-FOGGER, REAR WINDOW (Except Convertible)
	C	CRUISE CONTROL
	U	HEADLAMP CONTROL, GUIDE-MATIC

ORDER INDIVIDUALLY

	B	BUCKET SEATS
	R	RECLINER & HEAD RESTRAINTS (Available on all bucket seats also Eldorado Bench seat)
	H	HEAD RESTRAINTS (Available on all seats)
	L	LICENSE FRAME—ONE
	O	LICENSE FRAMES—TWO
	F	FILLER PLATE
<input checked="" type="checkbox"/>	M	FLOOR MATS—FRONT AND REAR (Front only on "75")
	G	CONTROLLED DIFFERENTIAL (Not on Eldorado)
	N	VENT WINDOWS, POWER
	L	LEVEL CONTROL, AUTOMATIC
	P	AUXILIARY HORN
	A	SEAT WARMER
	Z	SHOULDER BELTS—REAR
	H	SHOULDER BELTS—FRONT (Convertible only)

1968 CADILLAC STANDARD AND OPTIONAL EQUIPMENT

S—Standard O—Optional N—Not Available A—Available on Special Order

	CALAIS			DE VILLE			FLEETWOOD				
	COUPE	HARDTOP SEDAN	CONVERTIBLE	COUPE	HARDTOP SEDAN	SEDAN	ELDORADO	60 SPECIAL	BROUGHAM	9-PASS. SEDAN	LIMOUSINE
AIR CLEANER, dry-pack	S	S	S	S	S	S	S	S	S	S	S
ARMRESTS, sides, front and rear	S	S	S	S	S	S	S	S	S	S	S
ARMREST, center front	S	S	S	S	S	S	S	S	S	S	N
ARMREST, center, rear	N	N	N	S	S	S	N	S	S	S	S
ASSIST HANDLES (two)	N	S	N	N	S	S	N	S	S	S	S
ASSIST STRAPS (two)	N	N	N	N	N	N	N	N	N	S	S
AUTOMATIC CLIMATE CONTROL	O	O	O	O	O	O	O	O	O	S	S
AUTOMATIC LEVEL CONTROL	O	O	O	O	O	O	S	S	S	S	S
BENCH SEATS, all vinyl	O	O	N	N	N	N	N	N	N	N	N
BENCH SEATS, leather	N	N	S	O	O	O	O	O	O	A	A*
BUCKET SEATS, front	N	N	O	A	A	A	O	A	A	N	N
CIGARETTE LIGHTER, front	S	S	S	S	S	S	S	S	S	S	S
CIGARETTE LIGHTERS, rear (2)	N	S	S	S	S	S	S	S	S	S	S
CLOCK, electric, front	S	S	S	S	S	S	S	S	S	S	S
CONTROLLED DIFFERENTIAL	O	O	O	O	O	O	N	O	O	O	O
CRUISE CONTROL	O	O	O	O	O	O	O	O	O	O	O
DE-FOGGER, rear window	O	O	N	O	O	O	O	O	O	S	S
DOOR EDGE GUARDS	O	O	O	O	O	O	O	O	O	O	O
DOOR LOCKS, power	O	O	O	O	O	O	O	O	O	O	O
FOLDING SEAT BACK LATCH (coupe and bucket)	S	N	S	S	N	N	S	N	N	N	N
FRONT SEAT ADJUSTMENT, power, 2-way	N	N	S	S	S	S	S	S	S	S	S
FRONT SEAT ADJUSTMENT, power, 6-way	O	O	O	O	O	O	O	O	O	O	N
HAZARD WARNING FLASHER	S	S	S	S	S	S	S	S	S	S	S

*Leather standard in Chauffeur's compartment.

1968 CADILLAC STANDARD AND OPTIONAL EQUIPMENT

—continued

S—Standard O—Optional N—Not Available A—Available on Special Order

	CALAIS			DE VILLE			FLEETWOOD				
	COUPE	HARDTOP SEDAN	CONVERTIBLE	COUPE	HARDTOP SEDAN	SEDAN	ELDORADO	60 SPECIAL	BROUGHAM	9-PASS. SEDAN	LIMOUSINE
HEADLAMP CONTROL, GUIDE-MATIC	O	O	O	O	O	O	O	O	O	O	O
HEAD RESTRAINTS, front seats	O	O	O	O	O	O	O	O	O	O	O
LICENSE FRAMES	O	O	O	O	O	O	O	O	O	O	O
LIGHT, front ash receiver	S	S	S	S	S	S	S	S	S	S	S
LIGHT, glove compartment	S	S	S	S	S	S	S	S	S	S	S
LIGHT, luggage compartment	S	S	S	S	S	S	S	S	S	S	S
LIGHT, map	S	S	S	S	S	S	S	S	S	S	S
LIGHTS, backup (dual)	S	S	S	S	S	S	S	S	S	S	S
LIGHTS, cornering	S	S	S	S	S	S	S	S	S	S	S
LIGHTS, courtesy	S	S	S	S	S	S	S	S	S	S	S
LIGHTS, directional signal	S	S	S	S	S	S	S	S	S	S	S
LIGHTS, directional indicator	S	S	S	S	S	S	S	S	S	S	S
LIGHTS, marker	S	S	S	S	S	S	S	S	S	S	S
LIGHTS, reading	S	S	N	S	S	S	S	S	S	S	S
OIL FILTER, Full-Flow	S	S	S	S	S	S	S	S	S	S	S
OUTSIDE MIRROR, left side, remote-control	S	S	S	S	S	S	S	S	S	S	S
OUTSIDE MIRROR, right side	O	O	O	O	O	O	O	O	O	S	S
POWER BRAKES (dual system)	S	S	S	S	S	S	S	S	S	S	S
POWER BRAKES (dual system), disc front	O	O	O	O	O	O	O	O	O	O	O
POWER STEERING (variable-ratio except 75's)	S	S	S	S	S	S	S	S	S	S	S
RADIO, AM	O	O	O	O	O	O	O	O	O	O	O
RADIO, AM-FM	O	O	O	O	O	O	O	O	O	O	O
RADIO, AM-FM Stereo	O	O	O	O	O	O	O	O	O	N	N
RADIO, AM, rear controls	N	N	N	N	N	N	N	N	N	O	O

1968 CADILLAC STANDARD AND OPTIONAL EQUIPMENT

—continued

S—Standard O—Optional N—Not Available A—Available on Special Order

	CALAIS			DE VILLE			FLEETWOOD				
	COUPE	HARDTOP SEDAN	CONVERTIBLE	COUPE	HARDTOP SEDAN	SEDAN	ELDORADO	60 SPECIAL	BROUGHAM	9-PASS. SEDAN	LIMOUSINE
RECLINER, passenger bucket seat	N	N	O	A	A	A	O	A	A	N	N
RECLINER, passenger bench seat	N	N	N	N	N	N	O	N	N	N	N
RED LENS, reflector, door panels	S	S	N	N	N	N	N	N	N	N	N
RED LENS, illuminated, door panels	N	N	S	S	S	S	S	S	S	S	S
SEAT BELTS, front (3); rear (3)	S	S	S	S	S	S	S	S	S	S	S
SEAT WARMER, front (rear only on 75's)	O	O	O	O	O	O	O	O	O	O	O
SHOULDER BELTS, front (2)	S	S	O	S	S	S	S	S	S	S	S
SHOULDER BELTS, rear (2)	O	O	O	O	O	O	O	O	O	O	O
SOFT RAY GLASS	O	O	O	O	O	O	O	O	O	O	O
TILT and TELESCOPE STEERING WHEEL	O	O	O	O	O	O	O	O	O	O	O
TRUNK LOCK, remote-control	O	O	O	O	O	O	O	O	O	O	O
TURBO HYDRA-MATIC TRANSMISSION	S	S	S	S	S	S	S	S	S	S	S
TWILIGHT SENTINEL (automatic headlamp timer)	O	O	O	O	O	O	O	O	O	O	O
VENT WINDOWS, power, front	O	O	O	O	O	O	N	S	S	S	O
VENT WINDOWS, power, rear	N	N	N	N	N	N	S	S	S	N	N
VISOR VANITY MIRROR, shatterproof	S	S	S	S	S	S	S	S	S	S	S
VISORS, dual sun, padded	S	S	S	S	S	S	S	S	S	S	S
WHEEL DISCS (set of four)	S	S	S	S	S	S	S	S	S	S	S
WHITEWALL TIRES, 9.00 x 15 (5), 8.20 x 15 on 75's	O	O	O	O	O	O	O	O	O	O	O
WINDOWS, power	S	S	S	S	S	S	S	S	S	S	S
WINDSHIELD WASHER and COORDINATOR	S	S	S	S	S	S	S	S	S	S	S

FLEETWOOD BODY STYLES (SPECIAL FEATURES)

	ELDORADO	60 SPECIAL	BROUGHAM	9-PASS. SEDAN	LIMOUSINE
ASH RECEIVERS (2) on each rear door armrest				X	X
AUXILIARY SEATS (2)				X	X
BODY STYLING, exclusive	X	X	X	X	X
FLEETWOOD NAMEPLATE		X	X	X	X
COIL SEAT SPRINGS		X	X	X	X
COURTESY LIGHTS, rear door armrests		X	X	X	X
DECORATIVE GRILLE, base of rear deck		X	X	X	X
DIVISION GLASS					X
FOOT RESTS, rear			X	X	X
MULTI-PURPOSE POCKETS ON FRONT SEAT BACK			X		
PADDED ROOF with perimeter moulding			X		
POCKETS, storage			X		
READING LAMPS, adjustable			X		
READING LAMPS, overhead on A/C outlets				X	X
READING SPOTLIGHT, front compartment header					X
SPARE TIRE COVER		X	X		
STAINLESS STEEL ROCKER PANEL MOULDING	X	X	X		
TRUNK COMPARTMENT, completely fabric lined		X	X		
VENT WINDOWS, power, rear	X	X	X		
WHEELBASE, exclusive length	X	X	X	X	X
WREATH AND CREST INSIGNIA ON HOOD, DECK LID AND REAR QUARTER PANELS	X*	X	X**	X	X
WREATH AND CREST INSIGNIA ON STEERING WHEEL	X	X	X	X	X

*Illuminated on Eldorado rear quarter panel.

**Upper rear quarter panel on Brougham.

PACKAGED ACCESSORIES AVAILABLE FOR DEALER INSTALLATION

CODE
L AUTOMATIC LEVEL CONTROL, except styles H-M-P-R-S
P AUXILIARY HORN, Special "D" Note
COMPASS
C CRUISE CONTROL
CUSHION COVER, Front or Rear (Each) except Bucket Seats and styles R-S
B DE-FOGGER, Rear Window except styles F-R-S
D DOOR EDGE GUARDS, 2 Doors
D DOOR EDGE GUARDS, 4 Doors
ELECTRIC ANTENNA
FLOOR MATS—Front RH and LH (Pair)
FLOOR MAT—Front One-Piece Full
FLOOR MAT—Rear One-Piece Full except R-S
FLOOR MATS—Rear RH and LH (Pair) except R-S
FOOT SELECTOR CONTROL, AM RADIO
U HEADLAMP CONTROL, GUIDE-MATIC

CODE
L LICENSE FRAME (one)
O LICENSE FRAMES (two)
LITTER BASKET
LUGGAGE COMPARTMENT MAT
OUTSIDE REARVIEW MIRROR, RH except R-S
3 RADIO, AM
2 RADIO, AM-FM
4 RADIO, REAR CONTROL (AM) styles R-S
RADIO SPEAKER—Rear Auxiliary except style F
SEAT—Child's Restraint
Z SHOULDER BELTS, Rear (2)
SPARE TIRE COVER
TISSUE DISPENSER
S TRUNK LOCK, REMOTE CONTROL all cars
J TWILIGHT SENTINEL (Automatic Headlamp Timer)

CODE NUMBERS FOR 1968 CADILLAC COLORS

% Used In 1967*

Code	Name	Style F Convertible	Style H Eldorado	Styles M-P Sixty Special Brougham	Styles G-N-J-B-L
10	SABLE BLACK	6.9	8.0	16.8	5.1
12	GRECIAN WHITE	15.6	12.3	10.9	15.2
16	REGAL SILVER	2.8	5.6	4.6	4.7
18	SUMMIT GRAY	1.7	2.1	5.3	2.7
20	ARCTIC BLUE	6.1	2.3	1.9	3.9
24	NORMANDY BLUE	6.9	5.1	5.7	8.2
26	EMPEROR BLUE	3.0	3.8	6.2	2.5
28	CARIBE AQUA	6.2	4.3	4.3	7.3
30	SILVERPINE GREEN	3.3	3.1	3.6	6.8
36	IVANHOE GREEN	3.2	2.7	5.2	3.3
40	KASHMIR IVORY	6.4	4.0	2.2	5.5
42	SUDAN BEIGE	3.9	3.3	3.6	5.5
43	BAROQUE GOLD	8.7	8.1	11.8	14.7
44	CHESTNUT BROWN	7.0	6.1	4.4	7.2
48	SAN MATEO RED	11.1	4.3	.5	1.8
49	REGENT MAROON	2.1	2.2	3.6	2.5

FIREMIST COLORS

90	SPECTRE BLUE	1.0	5.5	2.5	.6
94	TOPAZ GOLD	.5	3.5	1.4	.4
96	MONTEREY GREEN	.8	2.7	2.4	.6
97	ROSEWOOD	1.2	6.3	2.3	.8
98	MADEIRA PLUM	1.6	4.7	.8	.7

*Through April, 1967.

BODY
STYLES
AND
INTERIORS

BODY STYLES AND INTERIORS

Calais Coupe	B-2, 3, 3a, 3b
Calais Hardtop Sedan	B-4, 5, 5a, 5b
De Ville Convertible	B-6, 7, 7a, 7b
Coupe de Ville	B-8, 9, 9a, 9b
Hardtop Sedan de Ville	B-10, 11, 11a, 11b
Sedan de Ville	B-12, 13, 13a, 13b
Fleetwood Eldorado	B-14, 15, 15a, 15b
Fleetwood Sixty Special	B-16, 17, 17a, 17b, 18, 19
Fleetwood Brougham	B-20, 21, 21a, 21b, 22, 23
Fleetwood Seventy-Five Sedan	B-24, 25, 25a, 25b
Fleetwood Seventy-Five Limousine	B-26, 27, 27a, 27b
Landau Roof Option	B-28

UPHOLSTERY OPTIONS

EXPANDED VINYL IN CALAIS CARS

Two all-vinyl interiors—Black and Lt. Sandalwood—are offered at extra charge in the two Calais body styles.

Expanded vinyl is an extra thick coated fabric with a soft resilient feel attained by sandwiching a sponge-like cellular structure between the backing fabric and plastic top-coating.

DE VILLE CONVERTIBLE LEATHER INTERIORS

Eleven bench seat leather options are available at no extra charge. Bucket Seats are available at extra charge in either Black or Lt. Sandalwood leather.

LEATHER INTERIORS IN DE VILLE CLOSED CARS

Eight bench seat leather options are available at extra charge in all De Ville closed cars.

LEATHER IN SIXTY SPECIAL AND BROUGHAM

Eight leather options are available at extra charge in the Sixty Special and Brougham. The trim style is three pillow backrest and button.

ELDORADO LEATHER UPHOLSTERY

Twelve leather upholstery selections are available at extra charge in the Eldorado. Two of these—Black and Lt. Sandalwood—are available with Bucket Seats. There is also an extra charge for the Bucket Seats.

BUCKET SEATS

All leather upholstery numbers suffixed with a "B" are available at extra charge with Bucket Seats.

LARGE UPHOLSTERY BOOK

Due to the limited size of the Data Book, upholstery samples are small. Therefore, it may be necessary to refer to the large upholstery book in which a 7" x 14" sample of each pattern is shown for a better view of upholstery samples.

DE VILLE CLOTH OPTIONS

Domino and Decor cloth, together with leather, are available in eight color options in De Ville closed cars.

ELDORADO CLOTH OPTIONS

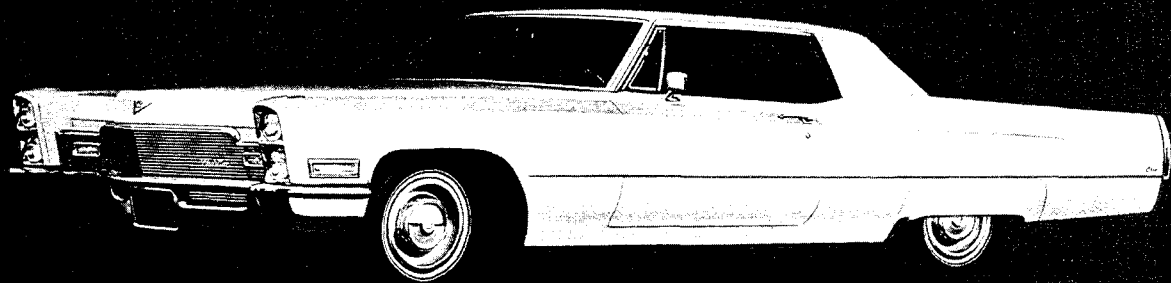
Two cloth patterns—Deauville and Diamond—are available with vinyl in eight colors.

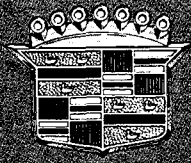
FLEETWOOD SIXTY SPECIAL AND BROUGHAM INTERIORS

Upholstery in the Sixty Special and Brougham is available in two trim styles—three horizontal pillow backrest and button style (cloth with leather in Du Barry and Damsel patterns) and two horizontal pillow backrest with embroidery and button style (all cloth in Dunstan pattern).



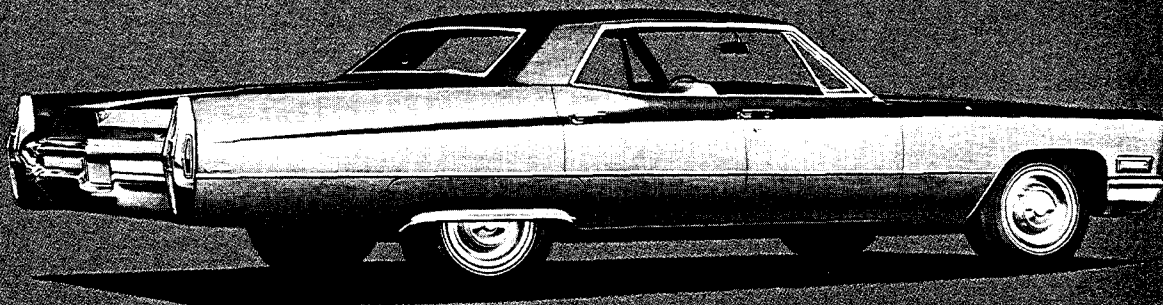
Calais Coupe





Calais

Hardtop Sedan



CALAIS COUPE UPHOLSTERY AND SEAT STYLING

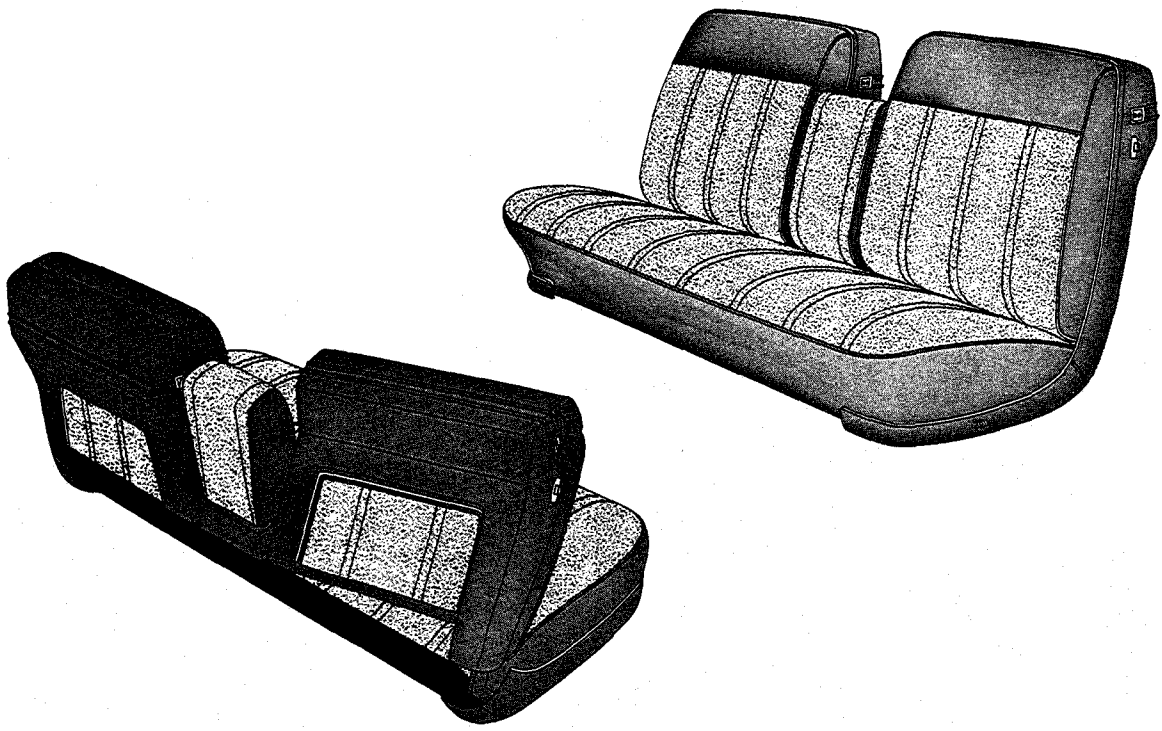
UPHOLSTERY STYLING. The Calais Coupe interior is an attractive blend of Dakarta cloth inserts in vertical piping and softly textured vinyl at the top of seat back inserts. Dakarta cloth has an ornate French curve design formed by a combination sateen and dull weave with narrow pleats of nap.

Two smartly tailored all-vinyl upholsteries, optional at extra charge, also are styled in vertical piping with the exception of the plain bolster areas mentioned above. Additional vinyl colors are available on special order. See Special Order and Price sections.

SEAT STYLING. The Notch-back bench front seat with individual backrests and folding center armrest is standard. Individual backrests latch securely in place to prevent them from tilting forward. Depressing the release button on the seat side panel unlocks the seat back.

STANDARD AND OPTIONAL EQUIPMENT. See Equipment Chart on Pages A-9, 10 and 11.

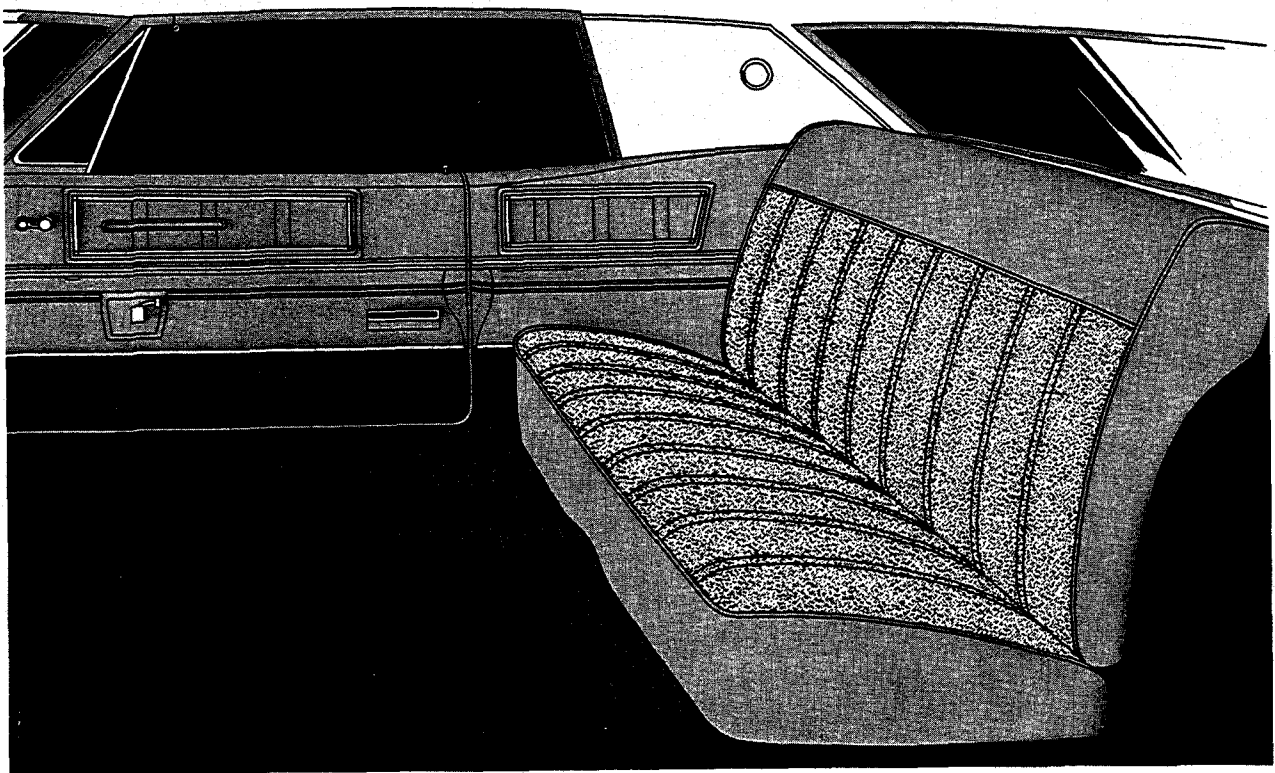




Vinyl



Cloth



CALAIS COUPE-G

	SEATS			DOORS	INSTRUMENT PANELS		CARPETS
	INSERTS	BOLSTERS	FORMED FRONT SEAT BACK PANELS	INSERTS	TOP	LOWER	
C	Nylon Viscose Cloth	Expanded Vinyl	Front Seat Wings	Nylon Viscose Cloth	Radio Speaker Grilles	Steering Wheel	Trenton & Travana Quality
O		Cushion Facings	Laces	Vinyl Door Pull	Climate Control Sensor Grilles	Control Lever Caps	Cowl Quarter Grille
D		Headlining—Bedford Cord	Head Restraints	Seat Belt & Shoulder Belt Webbing	Rear Shelf	Steering Column & Cover	Retractor Housing
E		Coated Fabric	Assist Straps			Ash Trays & Glove Box Door	
S		Garnish Mouldings	Moulded Vinyl Parts*			De-Fogger Grille	
211	BLACK DAKARTA	BLACK	BLACK DAKARTA	BLACK	BLACK		
226	DK. BLUE DAKARTA	DK. BLUE	DK. BLUE DAKARTA	DK. BLUE	DK. BLUE		
229	DK. AQUA DAKARTA	DK. AQUA	DK. AQUA DAKARTA	DK. AQUA	DK. AQUA		
231	DK. GREEN DAKARTA	DK. GREEN	DK. GREEN DAKARTA	DK. GREEN	DK. GREEN		
240	MED. COVERT DAKARTA	MED. COVERT	MED. COVERT DAKARTA	DK. COVERT	DK. COVERT		
244	LT. BEIGE DAKARTA	LT. BEIGE	LT. BEIGE DAKARTA	DK. BEIGE	DK. BEIGE		

EXPANDED VINYL AT EXTRA CHARGE

	EXPANDED VINYL		EXPANDED VINYL		
251	BLACK	BLACK	BLACK	BLACK	BLACK
282	LT. SANDALWOOD	LT. SANDALWOOD	LT. SANDALWOOD 1	DK. BEIGE	DK. BEIGE

*Moulded Soft Vinyl Parts Include: Rearview Mirror Support Cover; Coat Hooks; I.C.V. Regulator Knobs; Windshield Pillar Mouldings.

1. Lt. Beige Seat Belts & Shoulder Belts

	INTERIOR DIMENSIONS	
	Front	Rear
Head room	38.4"	37.5"
Shoulder room	61.2"	60.0"
Hip room	63.6"	55.2"
Leg room	41.2"	38.2"
Seat height	12.5"	14.5"

	INTERIOR LAMPS	
	LAMPS	SWITCHES
		Door Jamb
Courtesy-Inst. panel ends and rear quarter	X	Headlamp
Courtesy rear quarter	X	L.H. Rear Quarter Trim Panel
Map, on inst. panel		Integral
Glove Box and Trunk		Automatic

CALAIS HARDTOP SEDAN UPHOLSTERY AND SEAT STYLING

UPHOLSTERY STYLING. The Calais Hardtop Sedan interior is also an attractive combination of Dakarta cloth inserts in vertical piping and supple vinyl at the top of seat back inserts. Dakarta cloth has an ornate French curve design formed by a combination sateen and dull weave with narrow pleats of nap.

Two finely tailored all-vinyl upholsteries, optional at extra charge, also have vertical piping except for the plain bolster areas. Additional vinyl colors are available on special order. See Special Order and Price sections.

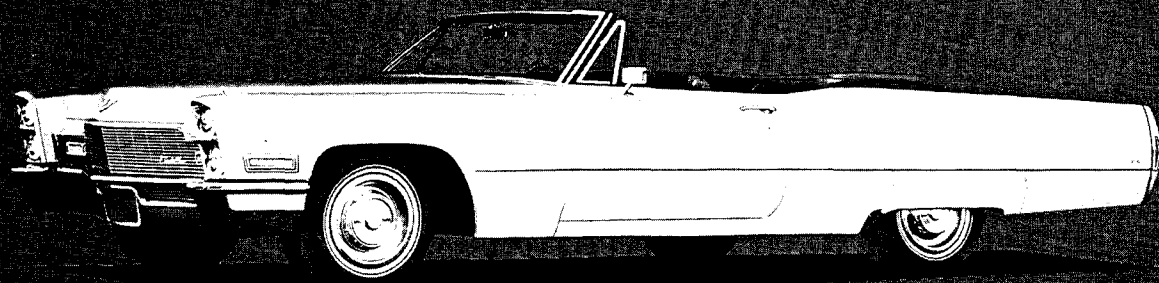
SEAT STYLING. A bench front seat with straight-across, stationary seat back, newly styled assist strap and folding center armrest is standard on the Hardtop Sedan.

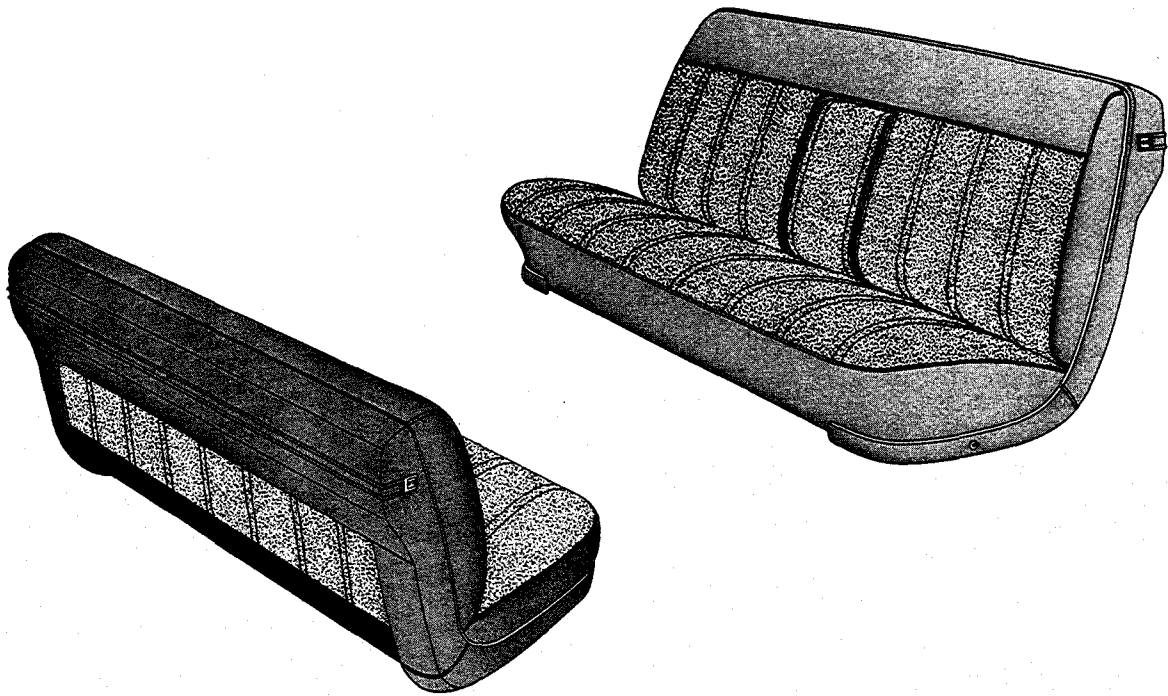
STANDARD AND OPTIONAL EQUIPMENT. See Equipment Chart on Pages A-9, 10 and 11.



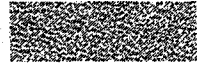


De Ville Convertible

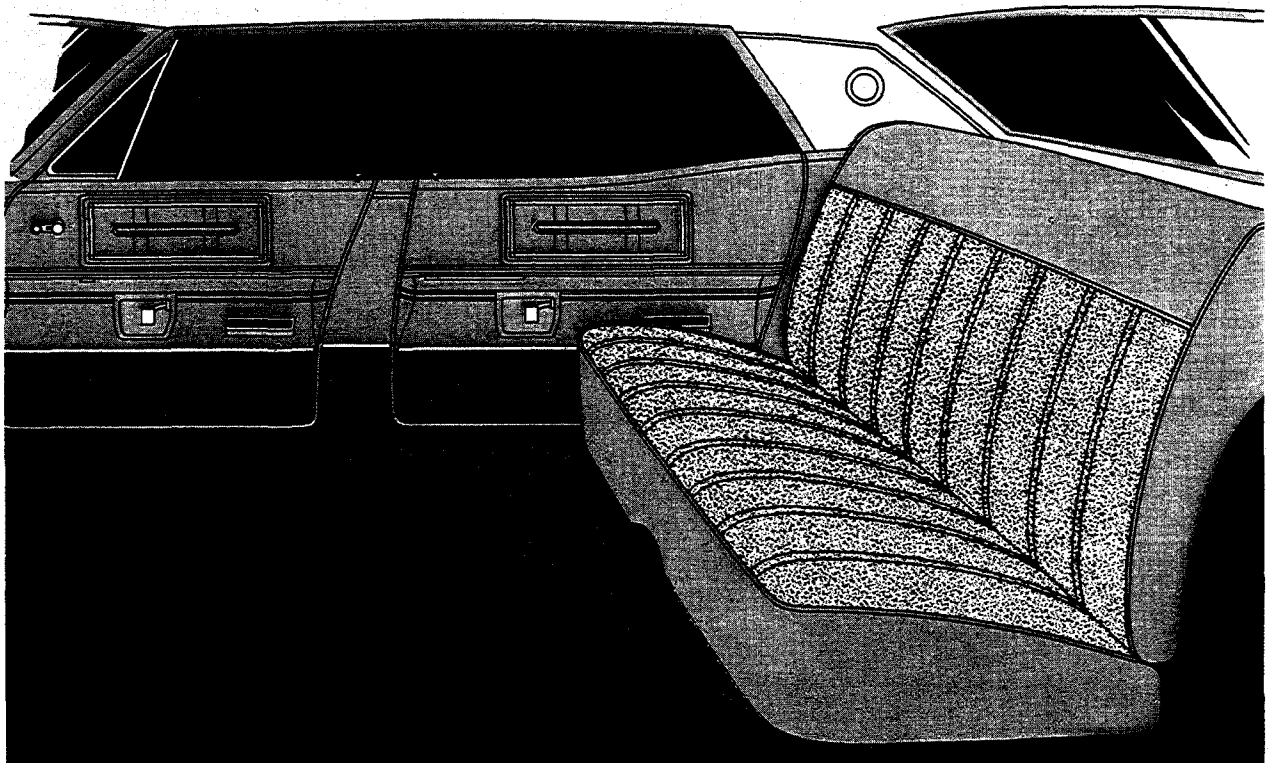




Vinyl



Cloth



CALAIS HARDTOP SEDAN-N

	SEATS			DOORS	INSTRUMENT PANELS		CARPETS						
	INSERTS	BOLSTERS	FORMED FRONT SEAT BACK PANEL	INSERTS	TOP	LOWER							
C O D E S	Nylon Viscose Cloth	Expanded Vinyl	Front Seat Wings	Nylon Viscose Cloth	Radio Speaker Grilles	Steering Wheel	Trenton & Travana Quality						
		Cushion Facings	Laces			Vinyl Door Pull		Climate Control Sensor Grilles	Control Lever Caps				
		Headlining—Bedford Cord Coated Fabric	Head Restraints						Seat Belt & Shoulder Belt Webbing	Rear Shelf	Ash Trays & Glove Box Door	Steering Column & Cover	
			Assist Strap									De-Fogger Grille	Retractor Housing
			Moulded Vinyl Parts*										
		Garnish Mouldings											
211	BLACK DAKARTA	BLACK	BLACK DAKARTA	BLACK	BLACK								
226	DK. BLUE DAKARTA	DK. BLUE	DK. BLUE DAKARTA	DK. BLUE	DK. BLUE								
229	DK. AQUA DAKARTA	DK. AQUA	DK. AQUA DAKARTA	DK. AQUA	DK. AQUA								
231	DK. GREEN DAKARTA	DK. GREEN	DK. GREEN DAKARTA	DK. GREEN	DK. GREEN								
240	MED. COVERT DAKARTA	MED. COVERT	MED. COVERT DAKARTA	DK. COVERT	DK. COVERT								
244	LT. BEIGE DAKARTA	LT. BEIGE	LT. BEIGE DAKARTA	DK. BEIGE	DK. BEIGE								

EXPANDED VINYL AT EXTRA CHARGE

	EXPANDED VINYL		EXPANDED VINYL		
251	BLACK	BLACK	BLACK	BLACK	BLACK
282	LT. SANDALWOOD	LT. SANDALWOOD	LT. SANDALWOOD 1	DK. BEIGE	DK. BEIGE

*Moulded Soft Vinyl Parts Include: Rearview Mirror Support Cover; Coat Hooks; I.C.V. Regulator Knobs; Windshield Pillar Mouldings.

1. Lt. Beige Seat Belts & Shoulder Belts

INTERIOR DIMENSIONS		
	Front	Rear
Head room	38.4"	37.5"
Shoulder room	61.2"	60.3"
Hip room	63.6"	62.8"
Leg room	41.2"	39.7"
Seat height	12.5"	14.5"

INTERIOR LAMPS		
LAMPS	SWITCHES	
	Door Jamb	Other
Courtesy-Inst. panel ends and rear quarter	X	Headlamp
Map, on inst. panel		Integral
Glove Box and Trunk		Automatic

DE VILLE CONVERTIBLE UPHOLSTERY AND SEAT STYLING

UPHOLSTERY STYLING. De Ville Convertible interior selections are richly tailored of exquisitely soft leather in four section piping with two recessed buttons in each section.

SEAT STYLING. A Notch-back bench front seat with individual backrests, newly styled assist straps and free-standing center armrest is standard. Bucket seats in 2 colors and center console are available at extra charge. With either seat style, individual backrests latch securely in place until the release button on the seat side panel is depressed.

The reclining passenger bucket seat which permits the passenger to tilt the seat to a variety of angles may be ordered. This option automatically includes adjustable head restraints on both bucket seats and is denoted by adding Code R to Code B.

ADDITIONAL LEATHER COLORS AND TWO-TONE COLORS. If a prospective buyer should inquire about a color not listed on the chart or want a two-tone leather, see the Special Order and Price sections.

TOP COLORS. Code: 1. White 2. Black 3. Dark Blue 5. Dark Brown 6. Sandalwood

LINER COLORS. Liner colors cannot be changed since the top material is a fusion of vinyl, fabric, rubber and drill cloth.

Code: 1. Black 2. Black 3. Dark Blue 5. Sandalwood 6. Sandalwood

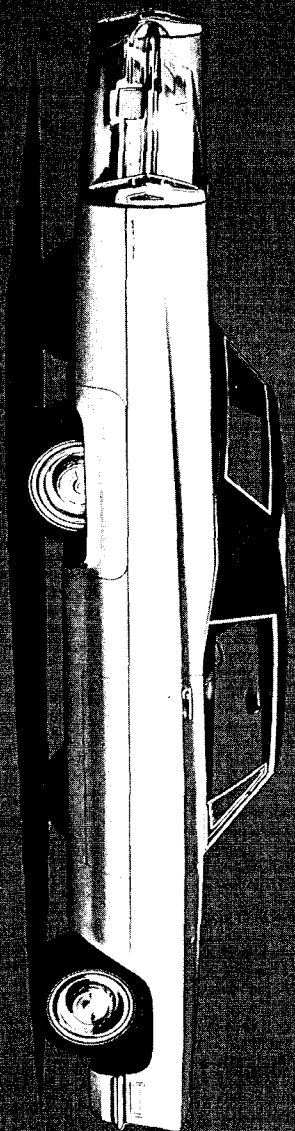
TOP BOOT. The vinyl-coated boot is color-keyed to the upholstery for a neat, tailored appearance.

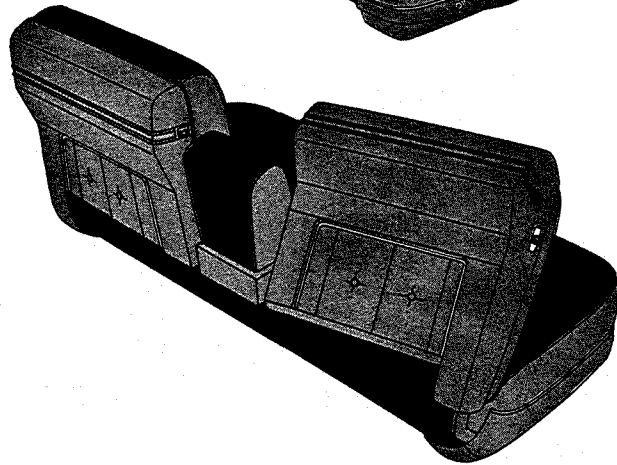
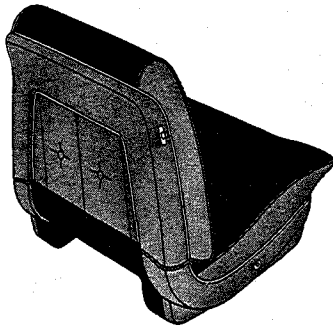
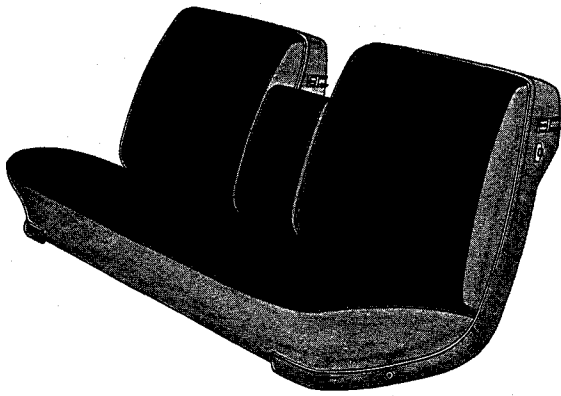
STANDARD AND OPTIONAL EQUIPMENT. See Equipment Chart on Pages A-9, 10 and 11.





Coupe DeVille

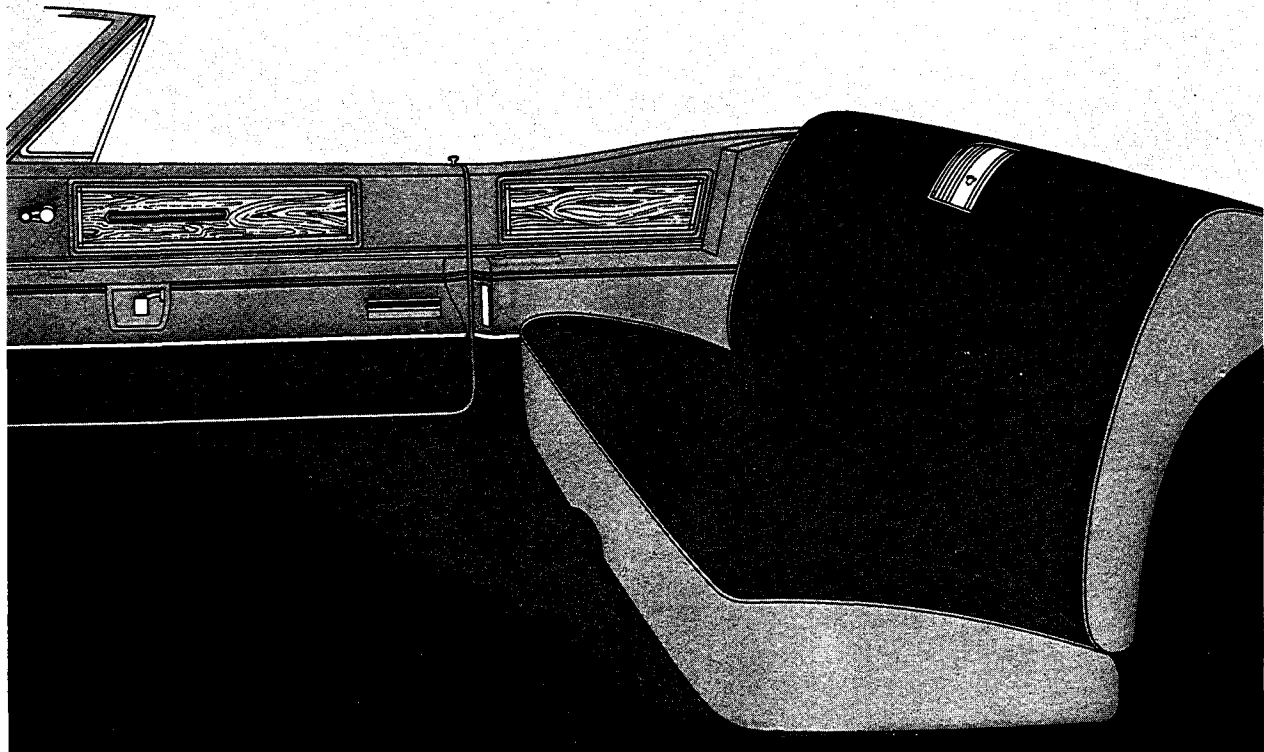




Vinyl



Leather



DE VILLE CONVERTIBLE-F

	SEATS		DOORS	INSTRUMENT PANELS		CARPETS	
	LEATHER		FORMED FRONT SEAT BACK PANELS	INSERTS	TOP		LOWER
	INSERTS	BOLSTERS					
C O D E S		Center Section—Leather Cushion Facings—Expanded Vinyl Top Boot	Front Seat Wings Laces Console Case Head Restraints Assist Straps	Rosewood Paneling Vinyl Door Pull Seat Belt & Shoulder Belt Webbing Moulded Vinyl Parts*	Radio Speaker Grilles Climate Control Sensor Grilles Windshield Pillar Moulding	Steering Wheel Control Lever Caps Steering Column & Cover Ash Trays & Glove Box Door	Trianon & Tyrol Quality Cowl Quarter Grille Retractor Housing
351							
351B	BLACK	BLACK	BLACK	BLACK	BLACK	BLACK	
352	WHITE	WHITE	WHITE 1	BLACK	BLACK	BLACK	
353	WHITE	WHITE	WHITE 2	DK. BLUE	DK. BLUE	DK. BLUE	
354	WHITE	WHITE	WHITE 3	DK. RED	DK. RED	DK. RED	
366	DK. BLUE	DK. BLUE	DK. BLUE	DK. BLUE	DK. BLUE	DK. BLUE	
369	DK. AQUA	DK. AQUA	DK. AQUA	DK. AQUA	DK. AQUA	DK. AQUA	
371	DK. GREEN	DK. GREEN	DK. GREEN	DK. GREEN	DK. GREEN	DK. GREEN	
380	MED. COVERT	MED. COVERT	MED. COVERT	DK. COVERT	DK. COVERT	DK. COVERT	
382	LT. SANDALWOOD	LT. SANDALWOOD	LT. SANDALWOOD 4	DK. BEIGE	DK. BEIGE	DK. BEIGE	
382B							
385	MED. SADDLE	MED. SADDLE	MED. SADDLE	DK. SADDLE	DK. SADDLE	DK. SADDLE	
388	MED. RED	MED. RED	MED. RED	DK. RED	DK. RED	DK. RED	

*Moulded Soft Vinyl Parts Include: Rearview Mirror Support Cover; I.C.V Regulator Knobs.

1. Black Seat Belts & Shoulder Belts
2. Dk. Blue Seat Belts & Shoulder Belts

3. Med. Red Seat Belts & Shoulder Belts
4. Lt. Beige Seat Belts & Shoulder Belts

	INTERIOR DIMENSIONS	
	Front	Rear
Head room	38.8"	38.1"
Shoulder room	61.2"	60.9"
Hip room	63.6"	55.2"
Leg room	40.9"	38.2"
Seat height	12.5"	14.5"

INTERIOR LAMPS		
LAMPS	SWITCHES	
	Door Jams	Other
Courtesy-Inst. Panel Ends	X	Headlamp
Courtesy rear quarter (and rear of console with bucket seats)	X	L.H. Rear Quarter Trim Panel
Door, red warning	X	
Map, on inst. panel		Integral
Glove Box, inner console and Trunk		Automatic

COUPE DE VILLE-J

	SEATS			DOORS	INSTRUMENT PANELS		CARPETS
	INSERTS	BOLSTERS	FORMED FRONT SEAT BACK PANELS	INSERTS	TOP	LOWER	
C O D E S	Nylon Viscose Cloth	Center Section—Leather Cushion Facings—Expanded Vinyl Headlining—Bedford Cord Coated Fabric Garnish Mouldings	Front Seat Wings Laces Head Restraints Assist Straps Moulded Vinyl Parts*	Nylon Viscose Cloth Vinyl Door Pull Seat Belt & Shoulder Belt Webbing	Radio Speaker Grilles Climate Control Sensor Grilles Rear Shelf De-Fogger Grille	Steering Wheel Control Lever Caps Steering Column & Cover Ash Trays & Glove Box Door	Trianon & Tyrol Quality Cowl Quarter Grille Retractor Housing
	311	BLACK DOMINO	BLACK	BLACK DOMINO	BLACK	BLACK	BLACK
	320	MED. BLUE DOMINO	MED. BLUE	MED. BLUE DOMINO	DK. BLUE	DK. BLUE	DK. BLUE
	326	DK. BLUE DECOR	DK. BLUE	DK. BLUE DECOR	DK. BLUE	DK. BLUE	DK. BLUE
	329	DK. AQUA DECOR	DK. AQUA	DK. AQUA DECOR	DK. AQUA	DK. AQUA	DK. AQUA
	331	DK. GREEN DOMINO	DK. GREEN	DK. GREEN DOMINO	DK. GREEN	DK. GREEN	DK. GREEN
	340	MED. COVERT DECOR	MED. COVERT	MED. COVERT DECOR	DK. COVERT	DK. COVERT	DK. COVERT
	344	LT. BEIGE DOMINO	LT. BEIGE	LT. BEIGE DOMINO	DK. BEIGE	DK. BEIGE	DK. BEIGE
349	DK. MAROON DECOR	DK. MAROON	DK. MAROON DECOR	DK. MAROON	DK. MAROON	DK. MAROON	

LEATHER OPTIONS AT EXTRA CHARGE

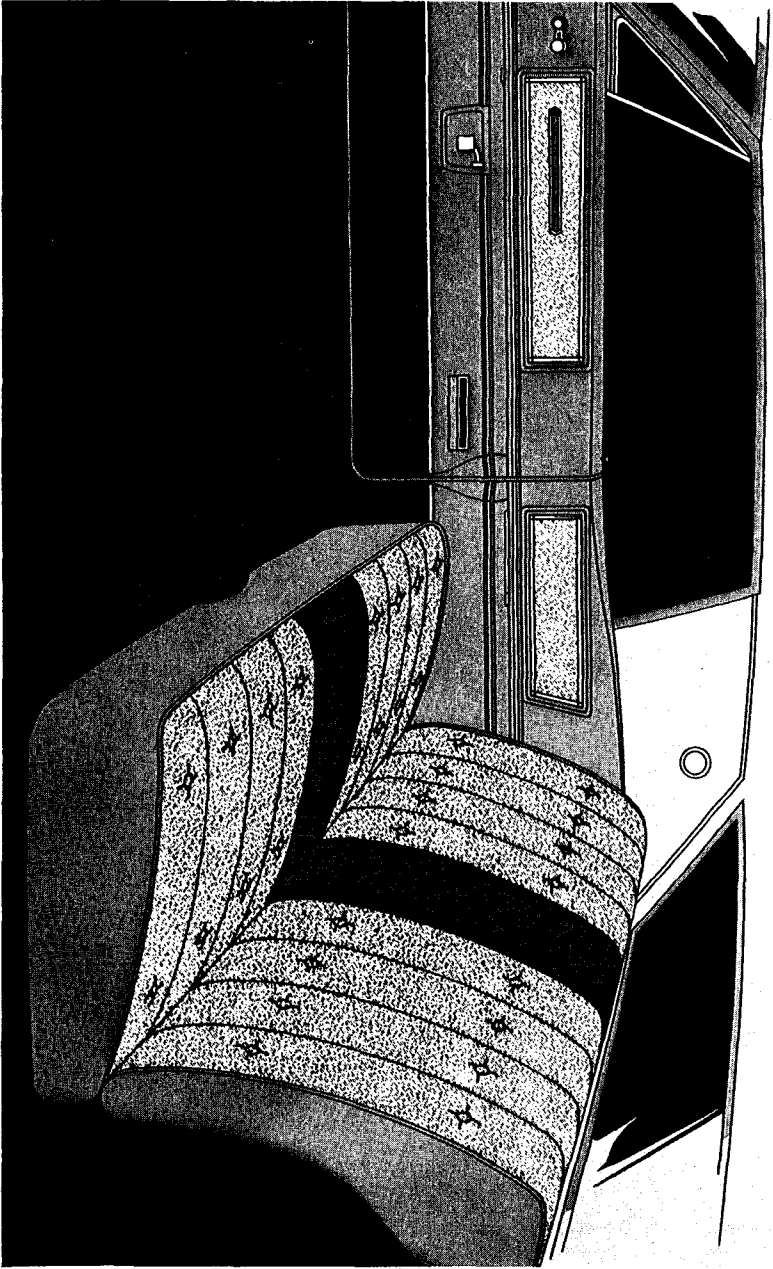
	INSERTS	BOLSTERS	(Included is rosewood facing on instrument panel and doors)			
	LEATHER		Rosewood Paneling			
351	BLACK	BLACK	BLACK	BLACK	BLACK	BLACK
352	WHITE	WHITE	WHITE 1	BLACK	BLACK	BLACK
353	WHITE	WHITE	WHITE 2	DK. BLUE	DK. BLUE	DK. BLUE
354	WHITE	WHITE	WHITE 3	DK. RED	DK. RED	DK. RED
366	DK. BLUE	DK. BLUE	DK. BLUE	DK. BLUE	DK. BLUE	DK. BLUE
382	LT. SANDALWOOD	LT. SANDALWOOD	LT. SANDALWOOD 4	DK. BEIGE	DK. BEIGE	DK. BEIGE
385	MED. SADDLE	MED. SADDLE	MED. SADDLE	DK. SADDLE	DK. SADDLE	DK. SADDLE
388	MED. RED	MED. RED	MED. RED	DK. RED	DK. RED	DK. RED

*Moulded Soft Vinyl Parts Include: Rearview Mirror Support Cover; Coat Hooks; I.C.V. Regulator Knobs; Windshield Pillar Mouldings.

1. Black Seat Belts & Shoulder Belts
2. Dk. Blue Seat Belts & Shoulder Belts

3. Med. Red Seat Belts & Shoulder Belts
4. Lt. Beige Seat Belts & Shoulder Belts

INTERIOR DIMENSIONS			INTERIOR LAMPS			
	Front	Rear	LAMPS		SWITCHES	
				Door Jambs	Other	
Head room	38.4"	37.5"	Courtesy-Inst. Panel Ends	X	Headlamp	
Shoulder room	61.2"	59.9"	Courtesy rear quarter	X	L.H. Rear Quarter Trim Panel	
Hip room	63.6"	55.2"	Door, red warning	X		
Leg room	41.2"	38.9"	Map, on inst. panel		Integral	
Seat height	12.5"	14.5"	Glove Box and Trunk		Automatic	



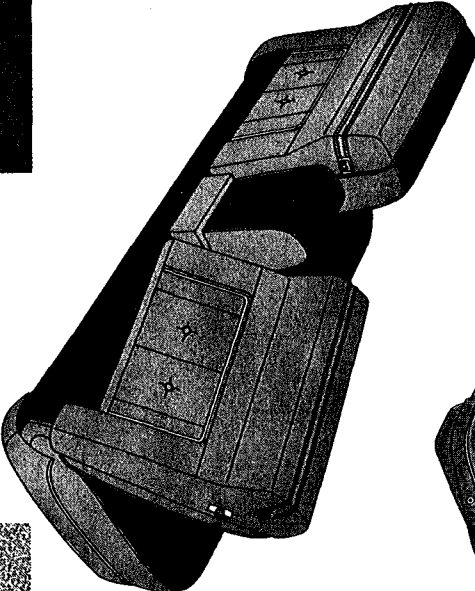
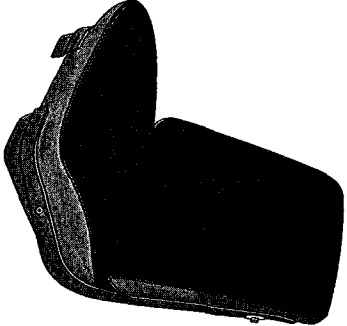
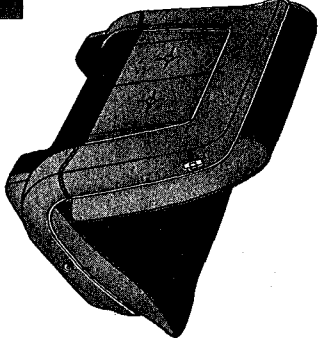
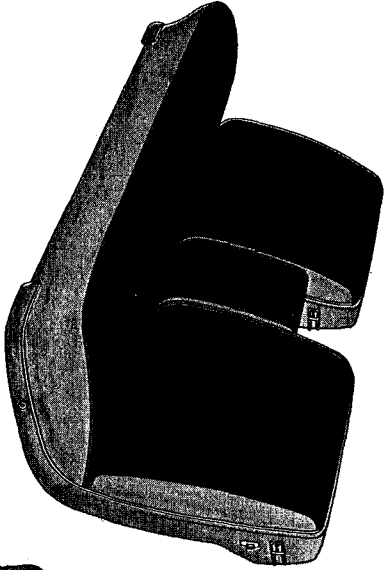
Vinyl



Leather



Cloth



COUPE DE VILLE UPHOLSTERY AND SEAT STYLING

UPHOLSTERY STYLING. On the Coupe de Ville, pleasing Domino or Decor cloth inserts with leather bolsters or, optional at extra charge, beautifully rugged leather are the selections available in four section piping with two recessed buttons in each section. Domino cloth is honeycombed with many cross-stitch dots to give it a domino appearance. Decor cloth has an ornate floral print design in a combination sateen and dull weave.

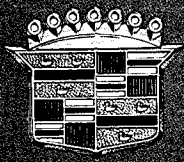
SEAT STYLING. A Notch-back bench front seat with separate backrests and folding center armrest together with rear seat center armrest is standard. Each front backrest stays securely latched until released by a pushbutton located on the seat side panel. Newly styled assist straps are placed on back of each backrest.

ADDITIONAL LEATHER COLORS. Leather upholstery may be ordered in colors other than the ones listed on the chart. See the Special Order and Price sections.

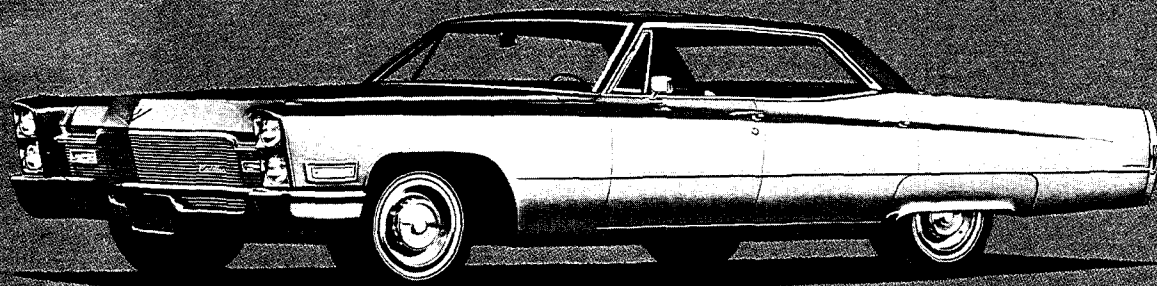
PADDED VINYL ROOF. A vinyl roof is an extra charge option that is becoming increasingly popular among Cadillac owners. Padded to further isolate sound from the interior, the vinyl roof provides a two-tone appearance for added distinction.

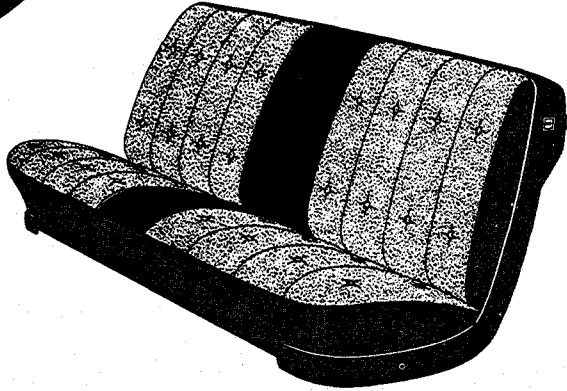
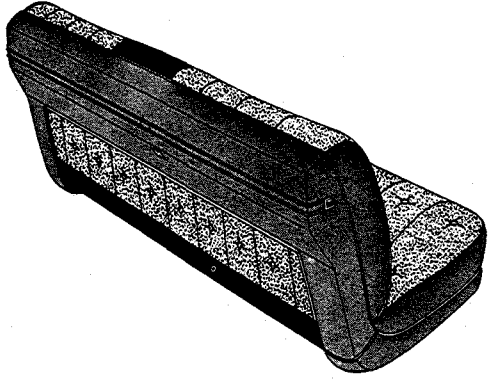
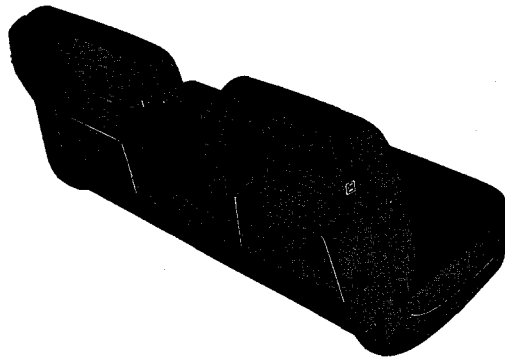
PADDED ROOF COLORS. Code: 1. White 2. Black 3. Dark Blue 5. Dark Brown 6. Sandalwood
STANDARD AND OPTIONAL EQUIPMENT. See Equipment Chart on Pages A-9, 10 and 11.





Hardtop Sedan de Ville





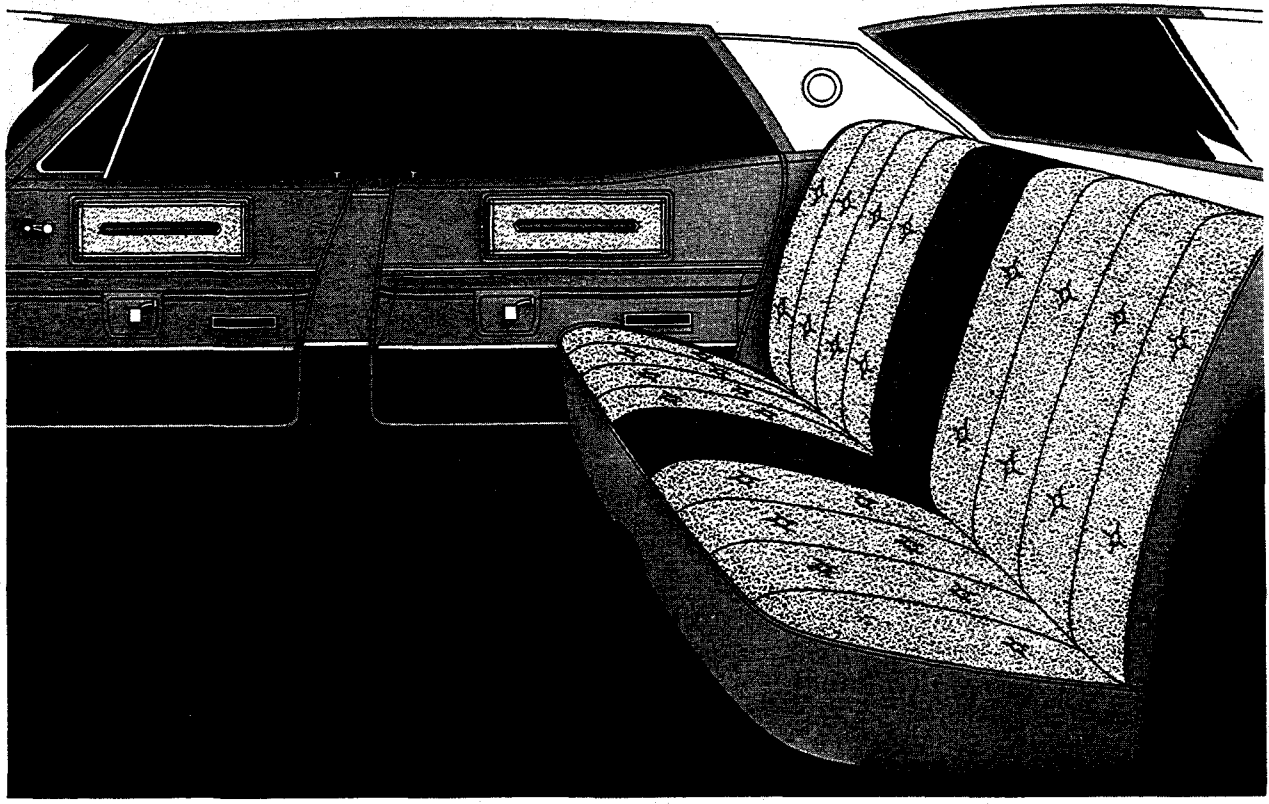
Vinyl



Leather



Cloth



HARDTOP SEDAN DE VILLE-B

	SEATS			DOORS	INSTRUMENT PANELS		CARPETS
	INSERTS	BOLSTERS	FORMED FRONT SEAT BACK PANEL	INSERTS	TOP	LOWER	
C O D E S	Nylon Viscose Cloth	Center Section—Leather Cushion Facings—Expanded Vinyl Headlining—Bedford Cord Coated Fabric Garnish Mouldings	Front Seat Wings Laces Head Restraints Assist Strap Moulded Vinyl Parts*	Nylon Viscose Cloth Vinyl Door Pull Seat Belt & Shoulder Belt Webbing	Radio Speaker Grilles Climate Control Grilles Rear Shelf De-Fogger Grille	Steering Wheel Control Lever Caps Steering Column & Cover Ash Trays & Glove Box Door	Trianon & Tyrol Quality Cowl Quarter Grille Retractor Housing
311	BLACK DOMINO	BLACK		BLACK DOMINO	BLACK		BLACK
320	MED. BLUE DOMINO	MED. BLUE		MED. BLUE DOMINO	DK. BLUE		DK. BLUE
326	DK. BLUE DECOR	DK. BLUE		DK. BLUE DECOR	DK. BLUE		DK. BLUE
329	DK. AQUA DECOR	DK. AQUA		DK. AQUA DECOR	DK. AQUA		DK. AQUA
331	DK. GREEN DOMINO	DK. GREEN		DK. GREEN DOMINO	DK. GREEN		DK. GREEN
340	MED. COVERT DECOR	MED. COVERT		MED. COVERT DECOR	DK. COVERT		DK. COVERT
344	LT. BEIGE DOMINO	LT. BEIGE		LT. BEIGE DOMINO	DK. BEIGE		DK. BEIGE
349	DK. MAROON DECOR	DK. MAROON		DK. MAROON DECOR	DK. MAROON		DK. MAROON

LEATHER OPTIONS AT EXTRA CHARGE

	INSERTS	BOLSTERS	(Included is rosewood facing on instrument panel and doors)			
	LEATHER		Rosewood Paneling			
351	BLACK	BLACK	BLACK	BLACK	BLACK	BLACK
352	WHITE	WHITE	WHITE 1	BLACK	BLACK	BLACK
353	WHITE	WHITE	WHITE 2	DK. BLUE	DK. BLUE	DK. BLUE
354	WHITE	WHITE	WHITE 3	DK. RED	DK. RED	DK. RED
366	DK. BLUE	DK. BLUE	DK. BLUE	DK. BLUE	DK. BLUE	DK. BLUE
382	LT. SANDALWOOD	LT. SANDALWOOD	LT. SANDALWOOD 4	DK. BEIGE	DK. BEIGE	DK. BEIGE
385	MED. SADDLE	MED. SADDLE	MED. SADDLE	DK. SADDLE	DK. SADDLE	DK. SADDLE
388	MED. RED	MED. RED	MED. RED	DK. RED	DK. RED	DK. RED

*Moulded Soft Vinyl Parts Include: Rearview Mirror Support Cover; Coat Hooks; I.C.V. Regulator Knobs; Windshield Pillar Mouldings.

1. Black Seat Belts & Shoulder Belts
2. Dk. Blue Seat Belts & Shoulder Belts

3. Med. Red Seat Belts & Shoulder Belts
4. Lt. Beige Seat Belts & Shoulder Belts

	INTERIOR DIMENSIONS	
	Front	Rear
Head room	38.4"	37.5"
Shoulder room	61.2"	60.2"
Hip room	63.6"	62.8"
Leg room	41.2"	39.7"
Seat height	12.5"	14.5"

INTERIOR LAMPS		
LAMPS	SWITCHES	
	Door Jambs	Other
*Courtesy-Inst. panel ends, rear quarter	X	Headlamp
Door, red warning	X	
Map, on inst. panel		Integral
Glove Box and Trunk		Automatic
*With bench seat styling (cloth and leather combinations) rear courtesy lamps operate from rear door jambs and manual switch on rear of front seat back. Headlamp switch and front door jambs operate Inst. panel courtesy lamps only.		

HARDTOP SEDAN DE VILLE UPHOLSTERY AND SEAT STYLING

UPHOLSTERY STYLING. On the Hardtop Sedan de Ville, handsome Domino or Decor cloth inserts with accents of leather in the bolster areas or, optional at extra charge, beautifully rugged leather are the selections available in four section piping with two recessed buttons in each section. Domino cloth is honeycombed with many cross-stitch dots to give it a domino appearance. Decor cloth has an ornate floral print design in a combination sateen and dull weave.

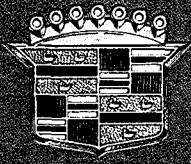
SEAT STYLING. With a combination cloth and leather upholstery selection, seats are the bench type with straight-across backrest and folding center armrest front and rear. With a leather upholstery selection, Notch-back seat styling with stationary front seat backs is provided. Newly styled assist straps are placed on back of each backrest.

ADDITIONAL LEATHER COLORS. Leather upholstery may be ordered in colors other than the ones listed on the chart. See the Special Order and Price sections.

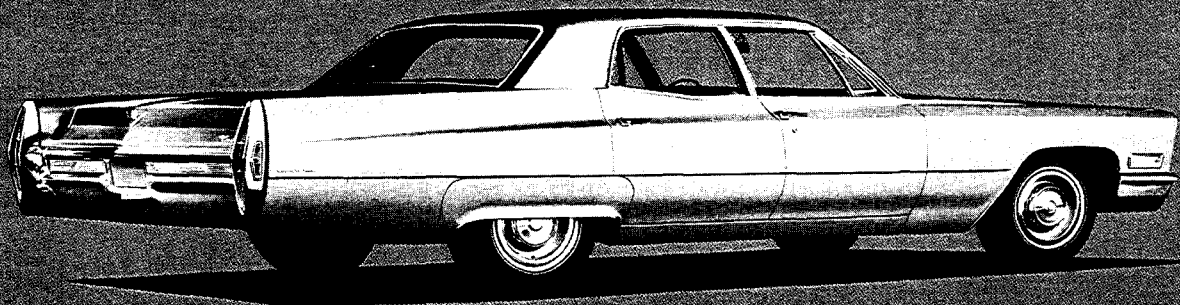
PADDED VINYL ROOF. A vinyl roof is an extra charge option many Cadillac owners find ideal as an expression of personal taste. Padded to further isolate sound from the interior, the vinyl roof provides a dramatic two-tone appearance.

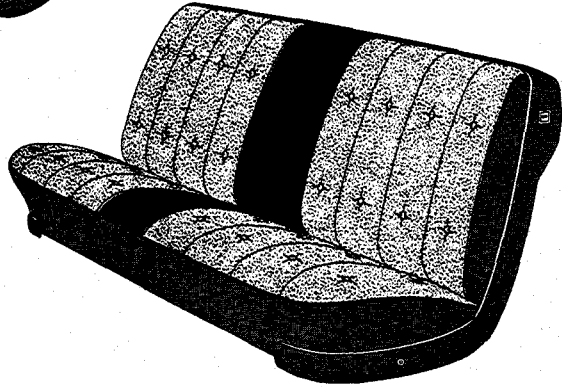
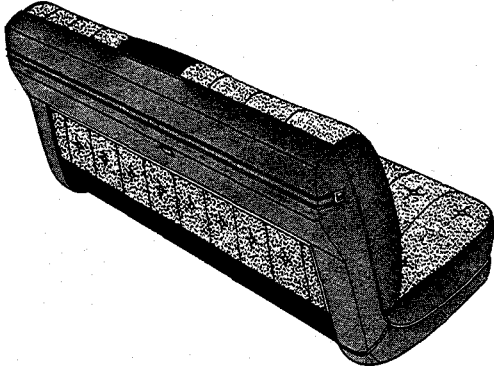
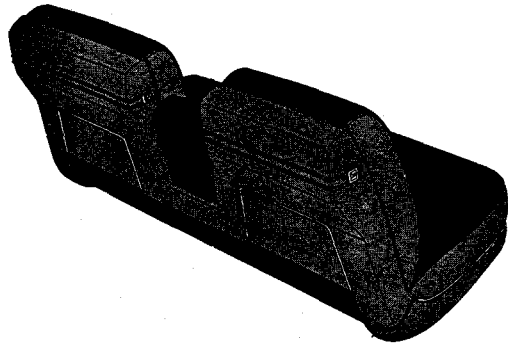
PADDED ROOF COLORS. Code: 1. White 2. Black 3. Dark Blue 5. Dark Brown 6. Sandalwood
STANDARD AND OPTIONAL EQUIPMENT. See Equipment Chart on Pages A-9, 10 and 11.





Sedan de Ville

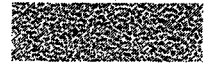




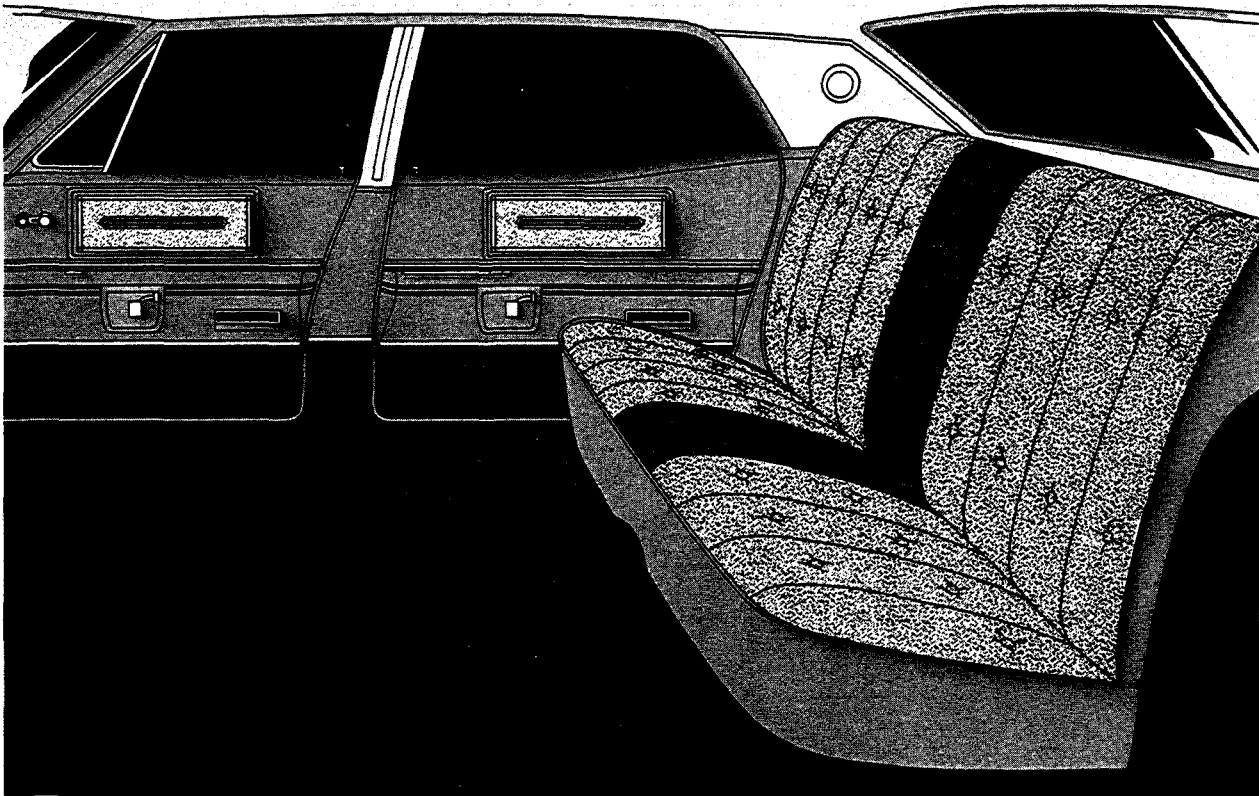
Vinyl



Leather



Cloth



SEDAN DE VILLE-L

	SEATS			DOORS	INSTRUMENT PANELS		CARPETS
	INSERTS	BOLSTERS	FORMED FRONT SEAT BACK PANEL	INSERTS	TOP	LOWER	
C O D E S	Nylon Viscose Cloth	Center Section—Leather Cushion Facings—Expanded Vinyl Headlining—Bedford Cord Coated Fabric Garnish Mouldings	Front Seat Wings Laces Assist Strap Moulded Vinyl Parts* Head Restraints	Nylon Viscose Cloth Vinyl Door Pull Seat Belt & Shoulder Belt Webbing	Radio Speaker Grilles Climate Control Sensor Grilles Rear Shelf De-Fogger Grille	Steering Wheel Control Lever Caps Steering Column & Cover Ash Trays & Glove Box Door	Trianon & Tyrol Quality Cowl Quarter Grille Retractor Housing
311	BLACK DOMINO	BLACK		BLACK DOMINO	BLACK		BLACK
320	MED. BLUE DOMINO	MED. BLUE		MED. BLUE DOMINO	DK. BLUE		DK. BLUE
326	DK. BLUE DECOR	DK. BLUE		DK. BLUE DECOR	DK. BLUE		DK. BLUE
329	DK. AQUA DECOR	DK. AQUA		DK. AQUA DECOR	DK. AQUA		DK. AQUA
331	DK. GREEN DOMINO	DK. GREEN		DK. GREEN DOMINO	DK. GREEN		DK. GREEN
340	MED. COVERT DECOR	MED. COVERT		MED. COVERT DECOR	DK. COVERT		DK. COVERT
344	LT. BEIGE DOMINO	LT. BEIGE		LT. BEIGE DOMINO	DK. BEIGE		DK. BEIGE
349	DK. MAROON DECOR	DK. MAROON		DK. MAROON DECOR	DK. MAROON		DK. MAROON

LEATHER OPTIONS AT EXTRA CHARGE

	INSERTS	BOLSTERS	(Included is rosewood facing on instrument panel and doors)			
	LEATHER		Rosewood Paneling			
351	BLACK	BLACK	BLACK	BLACK	BLACK	BLACK
352	WHITE	WHITE	WHITE 1	BLACK	BLACK	BLACK
353	WHITE	WHITE	WHITE 2	DK. BLUE	DK. BLUE	DK. BLUE
354	WHITE	WHITE	WHITE 3	DK. RED	DK. RED	DK. RED
366	DK. BLUE	DK. BLUE	DK. BLUE	DK. BLUE	DK. BLUE	DK. BLUE
382	LT. SANDALWOOD	LT. SANDALWOOD	LT. SANDALWOOD 4	DK. BEIGE	DK. BEIGE	DK. BEIGE
385	MED. SADDLE	MED. SADDLE	MED. SADDLE	DK. SADDLE	DK. SADDLE	DK. SADDLE
388	MED. RED	MED. RED	MED. RED	DK. RED	DK. RED	DK. RED

*Moulded Soft Vinyl Parts Include: Rearview Mirror Support Cover; Coat Hooks; I.C.V. Regulator Knobs; Windshield Pillar Mouldings.

1. Black Seat Belts & Shoulder Belts
2. Dk. Blue Seat Belts & Shoulder Belts

3. Med. Red Seat Belts & Shoulder Belts
4. Lt. Beige Seat Belts & Shoulder Belts

	INTERIOR DIMENSIONS	
	Front	Rear
Head room	39.6"	38.3"
Shoulder room	61.2"	60.2"
Hip room	63.6"	62.5"
Leg room	41.2"	41.9"
Seat height	12.5"	14.6"

INTERIOR LAMPS		
LAMPS	SWITCHES	
	Door Jamb	Other
*Courtesy-Inst. panel ends and rear quarter	X	Headlamp
Door, red warning	X	
Map, on inst. panel		Integral
Glove Box and Trunk		Automatic
*With bench seat styling (cloth and leather combinations) rear courtesy lamps operate from rear door jambs and manual switch on rear of front seat back. Headlamp switch and front door jambs operate Inst. panel courtesy lamps only.		

SEDAN DE VILLE UPHOLSTERY AND SEAT STYLING

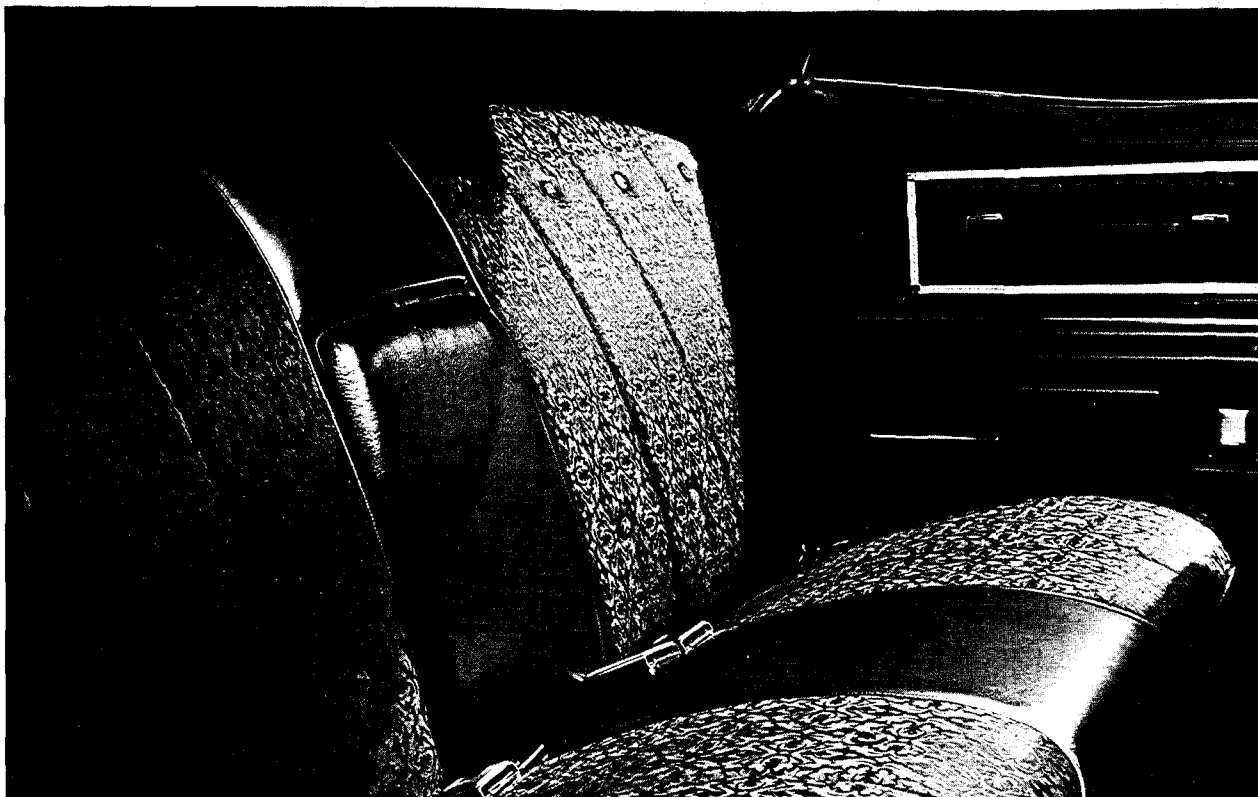
UPHOLSTERY STYLING. On the Sedan de Ville, rich Domino or Decor cloth inserts with fitting touches of leather in the bolster areas or, optional at extra charge, handsome leather are the selections available in four section piping with two recessed buttons in each section. Domino cloth is honeycombed with many cross-stitch dots to give it a domino appearance. Decor cloth has an ornate floral print design in a combination sateen and dull weave.

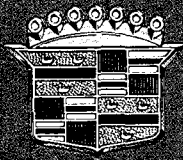
SEAT STYLING. With a combination cloth and leather upholstery selection, seats are the bench type with straight-across backrest and folding center armrest front and rear. With a leather upholstery selection, Notch-back seat styling with stationary front seat backs is provided. Newly styled assist straps are placed on back of each backrest.

ADDITIONAL LEATHER COLORS. Leather upholstery may be ordered in colors other than the ones listed on the chart. See Special Order and Price sections.

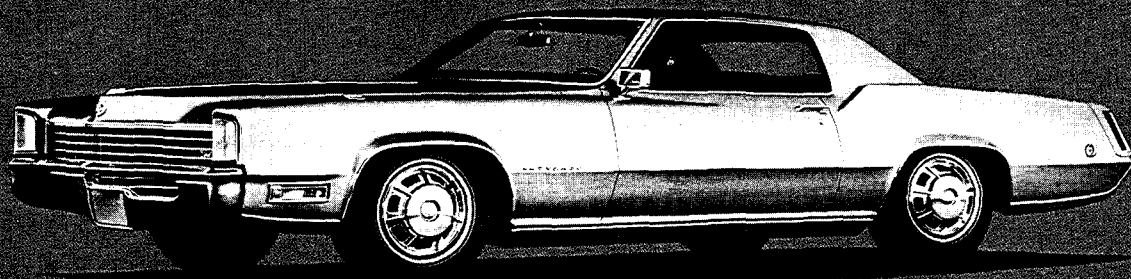
PADDED VINYL ROOF. A vinyl roof is an extra charge option that gives the Cadillac owner an opportunity for personal expression. Padded to further isolate sound from the interior, the vinyl roof provides a dramatic two-tone appearance.

PADDED ROOF COLORS. Code: 1. White 2. Black 3. Dark Blue 5. Dark Brown 6. Sandalwood
STANDARD AND OPTIONAL EQUIPMENT. See Equipment Chart on Pages A-9, 10 and 11.





Fleetwood Eldorado



FLEETWOOD ELDORADO-H

	SEATS			DOORS	INSTRUMENT PANELS		CARPETS
	INSERTS	BOLSTERS	FORMED FRONT SEAT BACK PANELS	INSERTS	TOP	LOWER	
C O D E S	Nylon Viscose Cloth	Expanded Vinyl Cushion Facings Headlining—Taffeta Coated Fabric Garnish Mouldings	Front Seat Wings Laces Assist Straps Console Case Head Restraints Moulded Vinyl Parts*	Rosewood Paneling Surrounding Area—Formed Vinyl Seat Belt & Shoulder Belt Webbing	Radio Speaker Grilles Climate Control Sensor Grilles Rear Shelf De-Fogger Grille	Steering Wheel Control Lever Caps Steering Column & Cover Ash Trays & Glove Box Door	Trianon & Tyrol Quality Cowl Quarter Grille Retractor Housing
410	BLACK/WHITE DEAUVILLE	BLACK		BLACK	BLACK		BLACK
411	BLACK DIAMOND	BLACK		BLACK	BLACK		BLACK
426	DK. BLUE DEAUVILLE	DK. BLUE		DK. BLUE	DK. BLUE		DK. BLUE
429	DK. AQUA DIAMOND	DK. AQUA		DK. AQUA	DK. AQUA		DK. AQUA
431	DK. GREEN DEAUVILLE	DK. GREEN		DK. GREEN	DK. GREEN		DK. GREEN
440	MED. COVERT DIAMOND	MED. COVERT		MED. COVERT	DK. COVERT		DK. COVERT
444	LT. BEIGE DEAUVILLE	LT. BEIGE		LT. BEIGE	DK. BEIGE		DK. BEIGE
449	DK. MAROON DIAMOND	DK. MAROON		DK. MAROON	DK. MAROON		DK. MAROON

LEATHER OPTIONS AT EXTRA CHARGE

	Leather	Leather			
451 451B	BLACK	BLACK	BLACK	BLACK	BLACK
452	WHITE	WHITE	WHITE 1	BLACK	BLACK
453	WHITE	WHITE	WHITE 2	DK. BLUE	DK. BLUE
454	WHITE	WHITE	WHITE 3	DK. RED	DK. RED
466	DK. BLUE	DK. BLUE	DK. BLUE	DK. BLUE	DK. BLUE
469	DK. AQUA	DK. AQUA	DK. AQUA	DK. AQUA	DK. AQUA
471	DK. GREEN	DK. GREEN	DK. GREEN	DK. GREEN	DK. GREEN
480	MED. COVERT	MED. COVERT	MED. COVERT	DK. COVERT	DK. COVERT
482 482B	LT. SANDALWOOD	LT. SANDALWOOD	LT. SANDALWOOD 4	DK. BEIGE	DK. BEIGE
485	MED. SADDLE	MED. SADDLE	MED. SADDLE	DK. SADDLE	DK. SADDLE
488	MED. RED	MED. RED	MED. RED	DK. RED	DK. RED
489	DK. MAROON	DK. MAROON	DK. MAROON	DK. MAROON	DK. MAROON

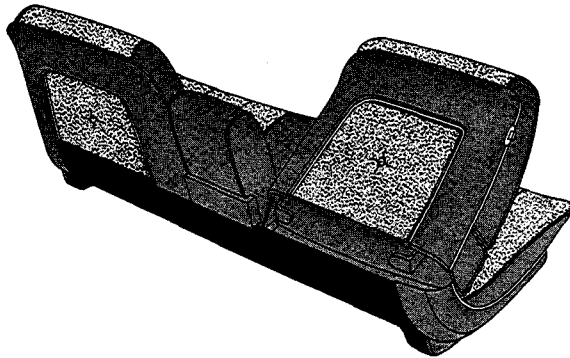
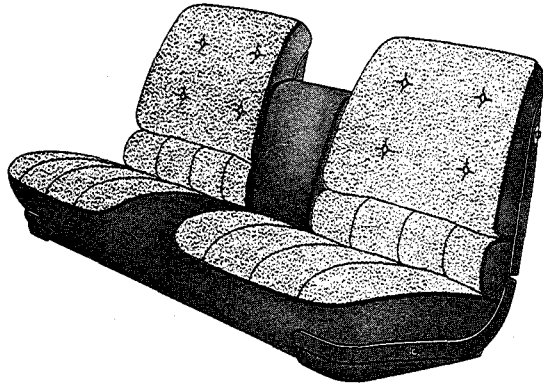
*Moulded Soft Vinyl Parts Include: Rearview Mirror Support Cover; Coat Hooks; Windshield Pillar Mouldings.

1. Black Seat Belts & Shoulder Belts
2. Dk. Blue Seat Belts & Shoulder Belts

3. Med. Red Seat Belts & Shoulder Belts
4. Lt. Beige Seat Belts & Shoulder Belts

	INTERIOR DIMENSIONS	
	Front	Rear
Head room	37.8"	37.7"
Shoulder room	59.6"	55.7"
Hip room	62.2"	54.2"
Leg room	41.0"	36.2"
Seat height	11.0"	12.0"

INTERIOR LAMPS		
LAMPS	SWITCHES	
	Door Jamb	Other
Courtesy-Inst. panel ends	X	Headlamp
Courtesy-rear quarter (and rear of console with bucket seats)	X	L.H. Rear Quarter Trim Panel
Door, red warning	X	
Map, on inst. panel		Integral
Glove Box, inner console and Trunk		Automatic



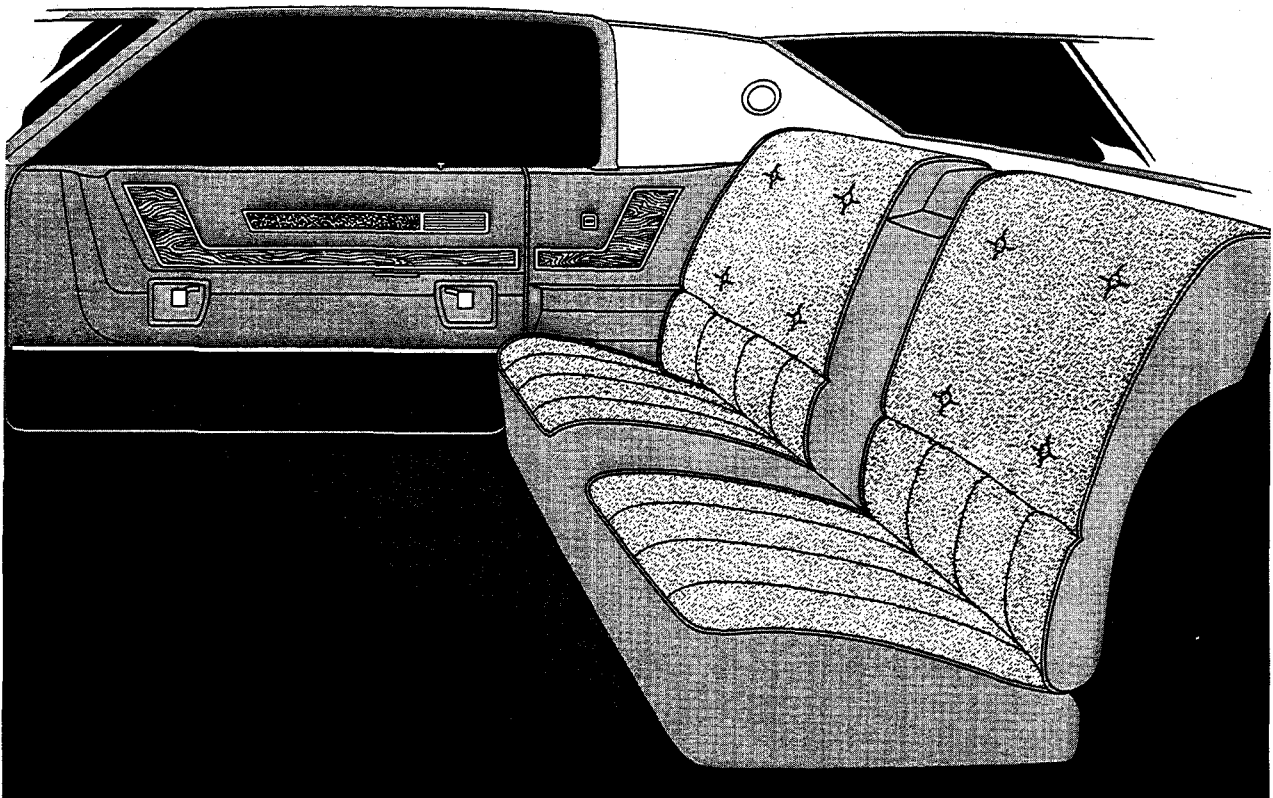
Vinyl



Leather



Cloth



ELDORADO UPHOLSTERY AND SEAT STYLING

UPHOLSTERY STYLING. On the Eldorado, beautiful Deauville or Diamond cloth inserts with expanded vinyl bolsters or, optional at extra charge, distinctive leather are the selections available in a four-panel seat and four-panel, pillow and recessed button seat back insert. Deauville cloth is sporty looking in a small check pattern. Diamond cloth is elegant and regal in appearance with a stitched diamond pattern.

SEAT STYLING. The Strato-bench seat with individual backrests and folding center armrest is standard on the Eldorado. Individual backrests latch securely in place until the release button on the seat side panel is depressed.

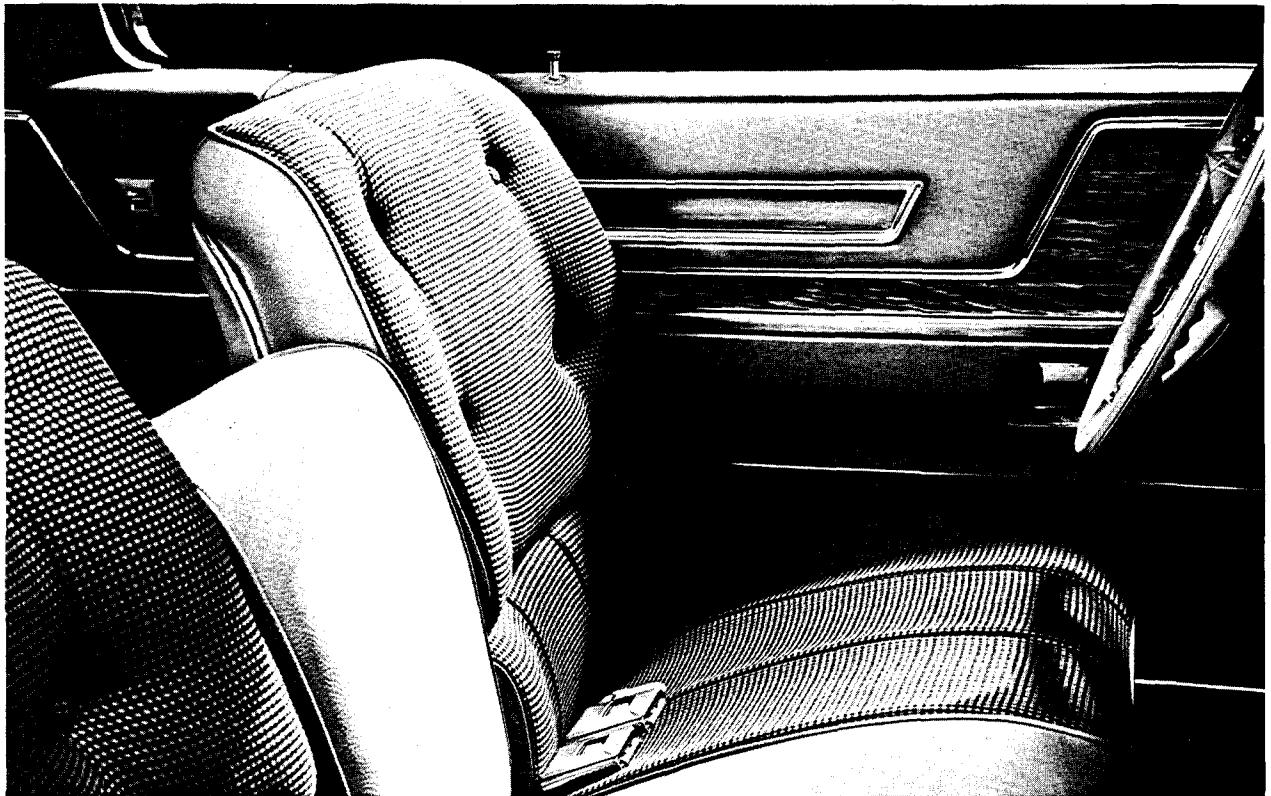
Strato-bucket seats in 2 colors with attractive center console is available at extra charge. A reclining passenger bucket seat is also available. Head restraints are included for both bucket seats with this extra charge option. Add Code R to Code B when ordering the reclining bucket seat. Reclining passenger seat option is also available for Strato-bench passenger seat.

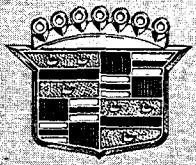
ADDITIONAL LEATHER COLORS. Leather upholstery may be ordered in several colors other than the ones listed on the chart. See Special Order and Price sections.

PADDED VINYL ROOF. A meticulously crafted vinyl roof is an extra charge option that gives the discerning Eldorado owner an excellent opportunity to further enhance the exclusiveness of the Eldorado. Padded to further isolate sound from the interior, the vinyl roof provides a dramatic two-tone appearance.

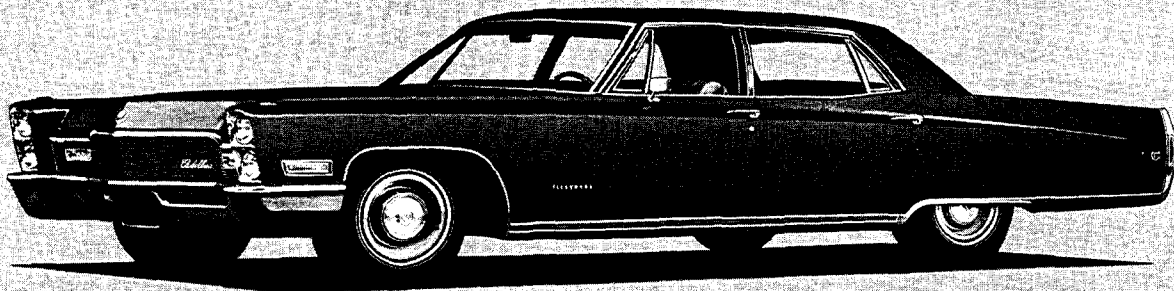
PADDED ROOF COLORS. Code: 1. White 2. Black 3. Dark Blue 5. Dark Brown 6. Sandalwood

STANDARD AND OPTIONAL EQUIPMENT. See Equipment Chart on Pages A-9, 10, 11 and 12.





Fleetwood Sixty Special



FLEETWOOD SIXTY SPECIAL-M

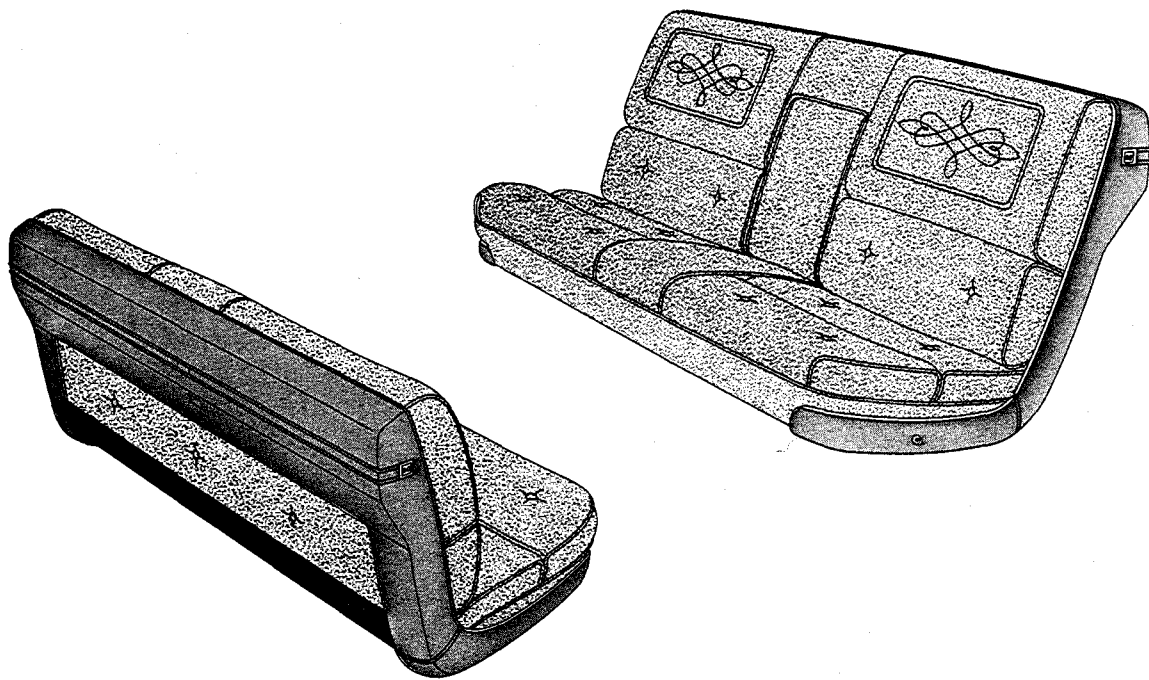
CLOTH WITH LEATHER SELECTIONS

	SEATS			DOORS	INSTRUMENT PANELS		CARPETS
	INSERTS	BOLSTERS	FORMED FRONT SEAT BACK PANEL	INSERTS	TOP	LOWER	
C O D E S	Nylon Viscose Cloth	Center Section Leather Cushion Facings—Expanded Vinyl Headlining—Ascot Cloth	Front Seat Wings Laces Head Restraints Assist Strap Moulded Vinyl Parts* Garnish Mouldings	Rosewood Paneling Surrounding Area—Expanded Vinyl Vinyl Door Pull Seat Belt & Shoulder Belt Webbing	Radio Speaker Grilles Climate Control Sensor Grilles Rear Shelf De-Fogger Grille	Steering Wheel Control Lever Caps Steering Column & Cover Ash Trays & Glove Box Door	Trianon & Tyrol Quality Cowl Quarter Grille Retractor Housing
	010	BLACK DU BARRY	BLACK	BLACK	BLACK	BLACK	BLACK
	011	BLACK DAMSEL	BLACK	BLACK	BLACK	BLACK	BLACK
	026	DK. BLUE DU BARRY	DK. BLUE	DK. BLUE	DK. BLUE	DK. BLUE	DK. BLUE
	029	DK. AQUA DU BARRY	DK. AQUA	DK. AQUA	DK. AQUA	DK. AQUA	DK. AQUA
031	DK. GREEN DAMSEL	DK. GREEN	DK. GREEN	DK. GREEN	DK. GREEN	DK. GREEN	
040	MED. COVERT DU BARRY	MED. COVERT	MED. COVERT	MED. COVERT	DK. COVERT	DK. COVERT	
049	DK. MAROON DAMSEL	DK. MAROON	DK. MAROON	DK. MAROON	DK. MAROON	DK. MAROON	

*Moulded Soft Vinyl Parts Include: Rearview Mirror Support Cover; Coat Hooks; Windshield Pillar Mouldings.

INTERIOR DIMENSIONS		
	Front	Rear
Head room	39.6"	38.2"
Shoulder room	60.1"	59.6"
Hip room	63.6"	62.4"
Leg room	42.1"	44.4"
Seat height	12.2"	14.2"

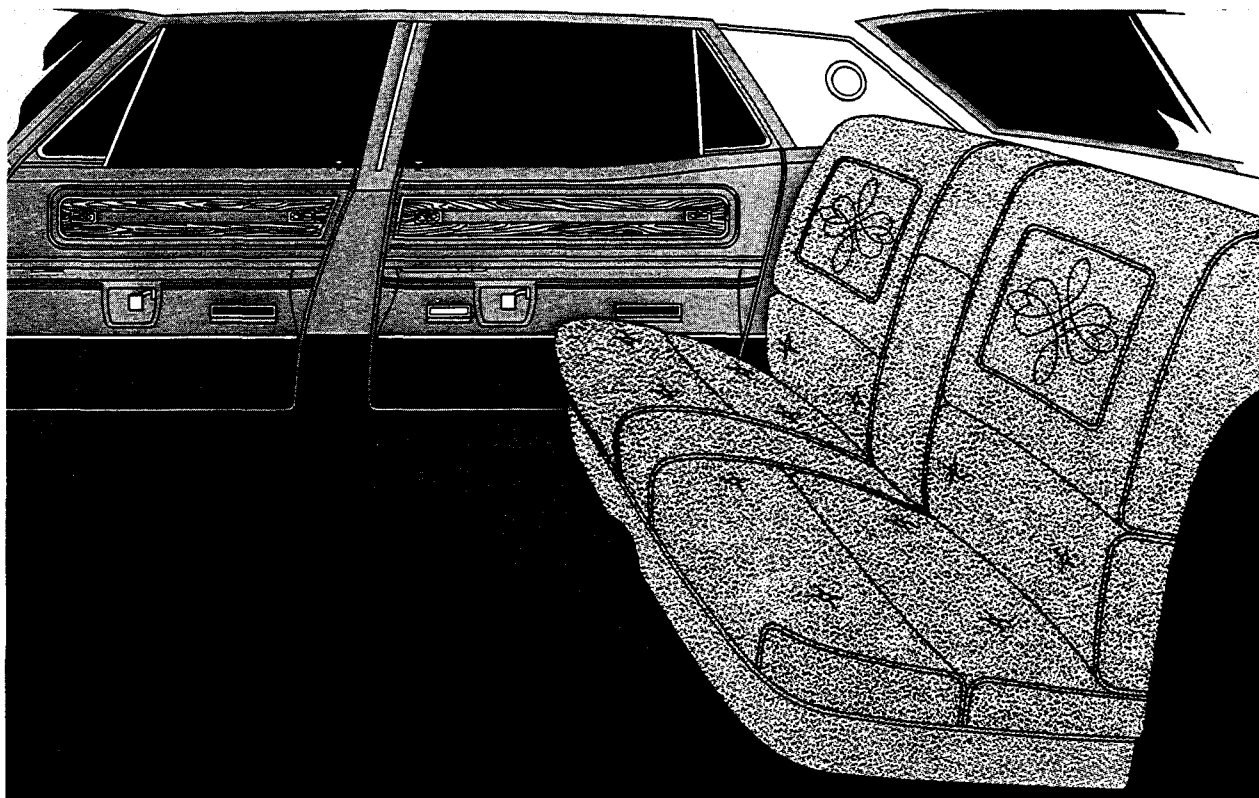
INTERIOR LAMPS		
LAMPS	SWITCHES	
	Door Jamb	Other
Courtesy-inst. panel ends	X	Headlamp
Courtesy-rear quarter* and rear door	X	*Manual on rear of front seat back
Doors, red warning	X	
Map, on inst. panel		Integral
Glove Box and Trunk		Automatic



Vinyl



Cloth



SIXTY SPECIAL UPHOLSTERY AND SEAT STYLING

UPHOLSTERY STYLING. Distinctive three horizontal pillow and button styling in handsome Du Barry or Damsel cloth inserts with leather characterizes the Fleetwood Sixty Special interior. Beautifully rugged leather in this same style is available at extra charge. Dunstan cloth upholstery selections are superbly tailored in two horizontal pillow and button style with an embroidered design that richly graces the upper panels of the seat back. (See page B-21a.) Du Barry cloth has a floral design that is rich and somewhat Oriental in appearance. Damsel cloth is also rich looking and has a finely textured feel to it while Dunstan cloth has an unusual pique type of stitching to give it a deep softness.

SEAT STYLING. The bench type seat with straight-across backrest and folding center armrest front and rear is standard.

ADDITIONAL LEATHER COLORS. Leather upholstery may be ordered in colors other than the ones listed on the chart. See Special Order and Price sections.

STANDARD AND OPTIONAL EQUIPMENT. See Equipment Chart on Pages A-9, 10, 11 and 12.



FLEETWOOD SIXTY SPECIAL—M

ALL CLOTH SELECTIONS
WITH EMBROIDERED BACK RESTS

	SEATS			DOORS	INSTRUMENT PANELS		CARPETS
	INSERTS	BOLSTERS	FORMED FRONT SEAT BACK PANEL	INSERTS	TOP	LOWER	
C O D E S	Nylon Viscose Dunstan Cloth	Nylon Viscose Dunstan Cloth Also— Cushion Facings Headlining— Ascot Cloth	Front Seat Wings	Rosewood Paneling	Radio Speaker Grilles	Steering Wheel	Trianon & Tyrol Quality
			Laces	Surrounding Area— Expanded Vinyl	Climate Control Sensor Grilles	Control Lever Caps	Cowl Quarter Grille
			Head Restraints	Vinyl Door Pull	Rear Shelf	Steering Column & Cover	Retractor Housing
			Assist Strap	Seat Belt & Shoulder Belt Webbing	De-Fogger Grille	Ash Trays & Glove Box Door	
		Moulded Vinyl Parts*	Garnish Mouldings				
016	LT. GRAY	LT. GRAY	LT. GRAY		DK. GRAY		DK. GRAY
021	MED. BLUE	MED. BLUE	MED. BLUE		DK. BLUE		DK. BLUE
043	LT. BEIGE	LT. BEIGE	LT. BEIGE		DK. BEIGE		DK. BEIGE

*Moulded Soft Vinyl Parts Include: Rearview Mirror Support Cover; Coat Hooks; Windshield Pillar Mouldings.

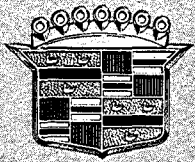
FLEETWOOD SIXTY SPECIAL—M

LEATHER OPTIONS AT EXTRA CHARGE

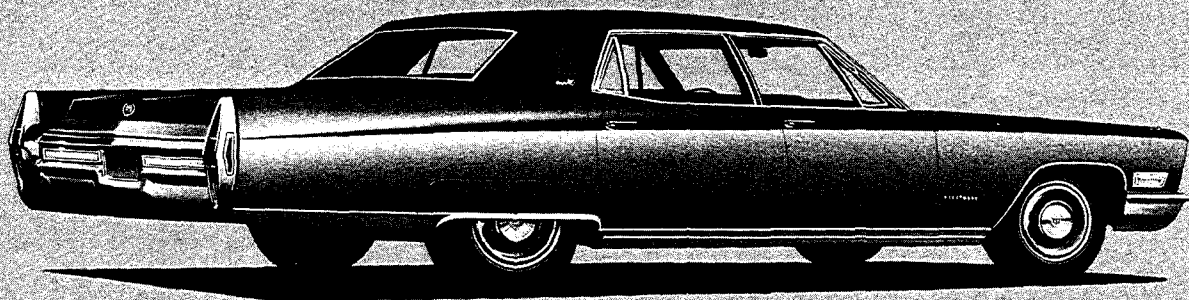
	SEATS			DOORS	INSTRUMENT PANELS		CARPETS
	LEATHER		FORMED FRONT SEAT BACK PANEL	INSERTS	TOP	LOWER	
	INSERTS	BOLSTERS					
C O D E S	Leather	Center Section Leather	Front Seat Wings	Rosewood Paneling	Radio Speaker Grilles	Steering Wheel	Trianon & Tyrol Quality
		Cushion Facings— Expanded Vinyl	Laces	Surrounding Area— Expanded Vinyl	Climate Control Sensor Grilles	Control Lever Caps	Cowl Quarter Grille
		Headlining— Taffeta Coated Fabric	Head Restraints	Vinyl Door Pull	Rear Shelf	Steering Column & Cover	Retractor Housing
		Garnish Mouldings	Assist Strap	Seat Belt & Shoulder Belt Webbing	De-Fogger Grille	Ash Trays & Glove Box Door	Seat Belt Boot
			Moulded Vinyl Parts*				
051	BLACK	BLACK	BLACK	BLACK	BLACK	BLACK	BLACK
052	WHITE	WHITE	WHITE	WHITE 1	BLACK	BLACK	BLACK
066	DK. BLUE	DK. BLUE	DK. BLUE	DK. BLUE	DK. BLUE	DK. BLUE	DK. BLUE
071	DK. GREEN	DK. GREEN	DK. GREEN	DK. GREEN	DK. GREEN	DK. GREEN	DK. GREEN
082	LT. SANDALWOOD	LT. SANDALWOOD	LT. SANDALWOOD	LT. SANDALWOOD 2	DK. BEIGE	DK. BEIGE	DK. BEIGE
085	MED. SADDLE	MED. SADDLE	MED. SADDLE	MED. SADDLE	DK. SADDLE	DK. SADDLE	DK. SADDLE
088	MED. RED	MED. RED	MED. RED	MED. RED	DK. RED	DK. RED	DK. RED
089	DK. MAROON	DK. MAROON	DK. MAROON	DK. MAROON	DK. MAROON	DK. MAROON	DK. MAROON

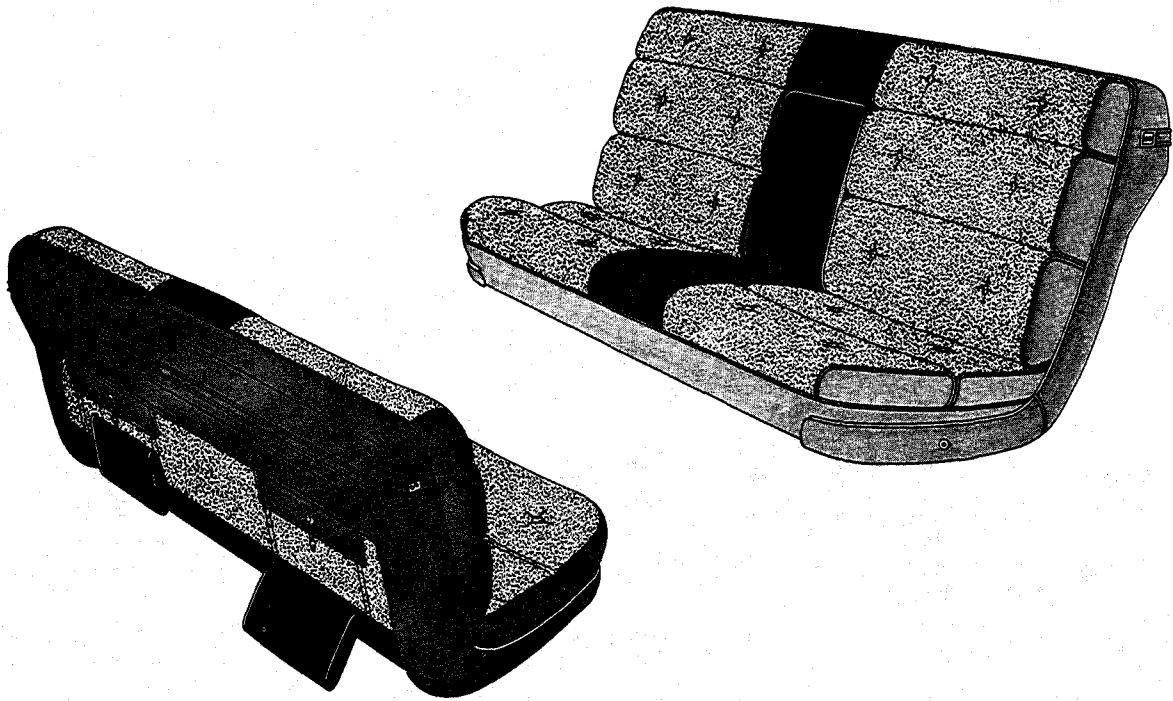
*Moulded Soft Vinyl Parts Include: Rearview Mirror Support Cover; Coat Hooks; Windshield Pillar Moulding.

1. Black Seat Belts & Shoulder Belts
2. Lt. Beige Seat Belts & Shoulder Belts



Fleetwood Brougham





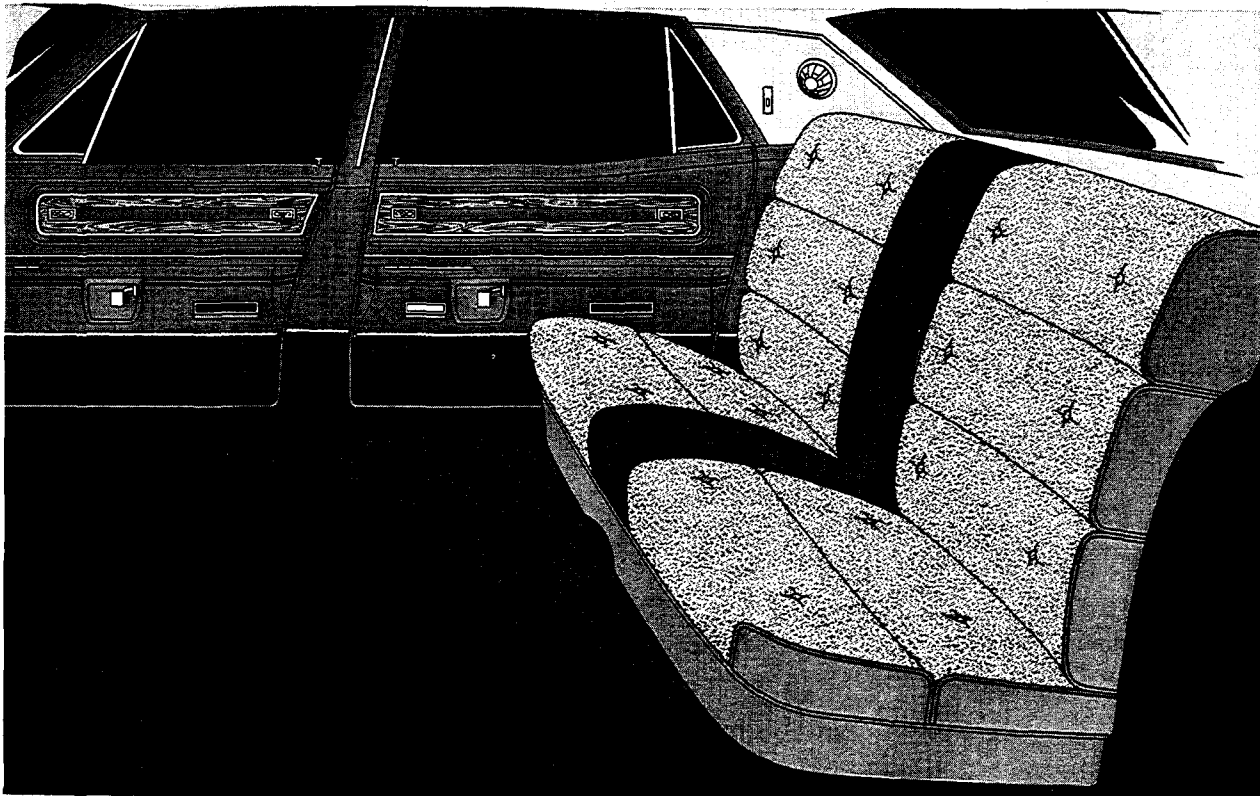
Vinyl



Leather



Cloth



FLEETWOOD BROUGHAM-P CLOTH WITH LEATHER SELECTIONS

	SEATS			DOORS	INSTRUMENT PANELS		CARPETS
	INSERTS	BOLSTERS	FORMED FRONT SEAT BACK PANEL	INSERTS	TOP	LOWER	
C O D E S	Nylon Viscose Cloth	Center Section Leather Cushion Facings— Expanded Vinyl Headlining— Ascot Cloth	Front Seat Wings Laces Head Restraints Assist Strap Moulded Vinyl Parts* Garnish Mouldings	Rosewood Paneling Surrounding Area— Expanded Vinyl Vinyl Door Pull Seat Belt & Shoulder Belt Webbing	Radio Speaker Grilles Climate Control Sensor Grilles Rear Shelf De-Fogger Grille	Steering Wheel Control Lever Caps Steering Column & Cover Ash Trays & Glove Box Door	Trianon & Tyrol Quality Cowl Quarter Grille Retractor Housing
010	BLACK DU BARRY	BLACK		BLACK	BLACK		BLACK
011	BLACK DAMSEL	BLACK		BLACK	BLACK		BLACK
026	DK. BLUE DU BARRY	DK. BLUE		DK. BLUE	DK. BLUE		DK. BLUE
029	DK. AQUA DU BARRY	DK. AQUA		DK. AQUA	DK. AQUA		DK. AQUA
031	DK. GREEN DAMSEL	DK. GREEN		DK. GREEN	DK. GREEN		DK. GREEN
040	MED. COVERT DU BARRY	MED. COVERT		MED. COVERT	DK. COVERT		DK. COVERT
049	DK. MAROON DAMSEL	DK. MAROON		DK. MAROON	DK. MAROON		DK. MAROON

*Moulded Soft Vinyl Parts Include: Rearview Mirror Support Cover; Coat Hooks; Windshield Pillar Mouldings.

INTERIOR DIMENSIONS		
	Front	Rear
Head room	39.6"	38.2"
Shoulder room	60.1"	59.6"
Hip room	63.6"	62.4"
Leg room	42.1"	44.4"
Seat height	12.2"	14.2"

INTERIOR LAMPS		
LAMPS	SWITCHES	
	Door	Jamb's Other
Courtesy-Inst. panel ends	X	Headlamp
Courtesy-rear quarter and rear door	X	
Doors, red warning	X	
Map, on inst. panel		Integral
Glove Box and Trunk		Automatic
Reading Spots, swivel	X	Rear quarter Trim Panels

FLEETWOOD BROUGHAM UPHOLSTERY AND SEAT STYLING

UPHOLSTERY STYLING. Three horizontal pillow and button styling in sumptuous Du Barry or Damsel cloth inserts with leather reflects the plush interior of the Fleetwood Brougham. (See Page B-17a.) Beautifully rugged leather in this same style is available at extra charge. Dunstan cloth upholstery selections are superbly tailored in two horizontal pillow and button style with an elegantly embroidered design that graces the upper panels of the seat back. Du Barry cloth has a floral design that is rich and somewhat Oriental in appearance. Damsel cloth is also rich looking and has a finely textured feel to it while Dunstan cloth has an unusual pique type of stitching to give it a deep softness.

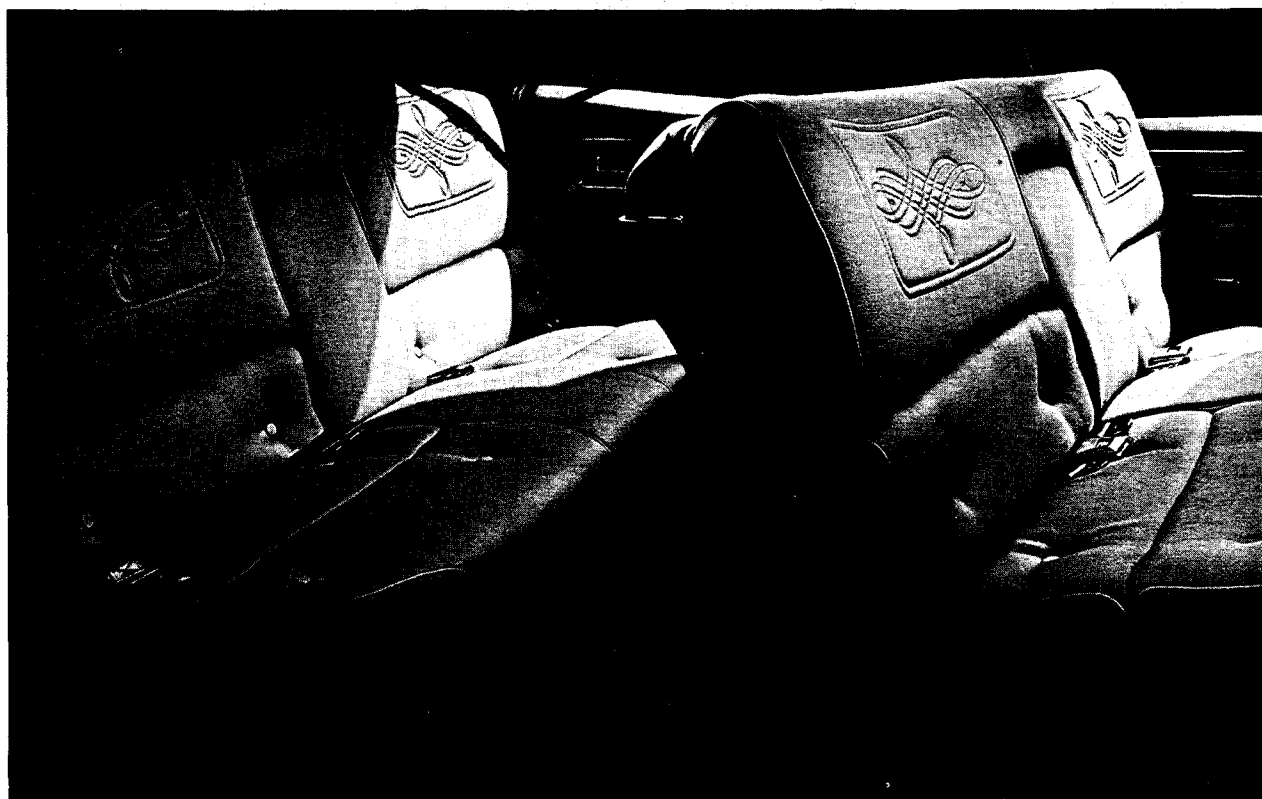
SEAT STYLING. The bench type seat with straight-across backrest and folding center armrest front and rear is standard.

ADDITIONAL LEATHER COLORS. Leather upholstery may be ordered in colors other than the ones listed on the chart. See Special Order and Price sections.

PADDED VINYL ROOF. A fashionable vinyl roof is standard on the Brougham, providing a two-tone appearance for individual distinction. It is padded to further isolate sound from the interior.

PADDED ROOF COLORS. Code: 1. White 2. Black 3. Dark Blue 5. Dark Brown 6. Sandalwood

STANDARD AND OPTIONAL EQUIPMENT. See Equipment Chart on Pages A-9, 10, 11 and 12.



FLEETWOOD BROUGHAM-P

ALL CLOTH SELECTIONS WITH EMBROIDERED BACK RESTS

	SEATS			DOORS	INSTRUMENT PANELS		CARPETS
	INSERTS	BOLSTERS	FORMED FRONT SEAT BACK PANEL	INSERTS	TOP	LOWER	
C	Nylon Viscose Dunstan Cloth	Nylon Viscose Dunstan Cloth	Front Seat Wings	Rosewood Paneling	Radio Speaker Grilles	Steering Wheel	Trianon & Tyrol Quality
O			Also— Cushion Facings	Laces	Surrounding Area— Expanded Vinyl	Climate Control Sensor Grilles	Control Lever Caps
D		Headlining— Ascot Cloth		Head Restraints	Vinyl Door Pull	Rear Shelf	Steering Column & Cover
E			Moulded Vinyl Parts*	Seat Belt & Shoulder Belt Webbing	De-Fogger Grille	Ash Trays & Glove Box Door	
S	Garnish Mouldings						
016	LT. GRAY	LT. GRAY	LT. GRAY	LT. GRAY	DK. GRAY	DK. GRAY	DK. GRAY
021	MED. BLUE	MED. BLUE	MED. BLUE	MED. BLUE	DK. BLUE	DK. BLUE	DK. BLUE
043	LT. BEIGE	LT. BEIGE	LT. BEIGE	LT. BEIGE	DK. BEIGE	DK. BEIGE	DK. BEIGE

*Moulded Soft Vinyl Parts Include: Rearview Mirror Support Cover; Coat Hooks; Windshield Pillar Mouldings.

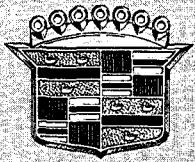
FLEETWOOD BROUGHAM-P

LEATHER OPTIONS AT EXTRA CHARGE

	SEATS			DOORS	INSTRUMENT PANELS		CARPETS
	LEATHER		FORMED FRONT SEAT BACK PANEL	INSERTS	TOP	LOWER	
	INSERTS	BOLSTERS					
C O D E S	Leather	Center Section Leather	Front Seat Wings	Rosewood Paneling	Radio Speaker Grilles	Steering Wheel	Trianon & Tyrol Quality
		Cushion Facings— Expanded Vinyl	Laces	Surrounding Area— Expanded Vinyl	Climate Control Sensor Grilles	Control Lever Caps	Cowl Quarter Grille
		Headlining— Taffeta Coated Fabric	Head Restraints	Vinyl Door Pull	Rear Shelf	Steering Column & Cover	Retractor Housing
		Garnish Mouldings	Assist Strap	Seat Belt & Shoulder Belt Webbing	De-Fogger Grille	Ash Trays & Glove Box Door	Seat Belt Boot
	051	BLACK	BLACK	BLACK	BLACK	BLACK	BLACK
	052	WHITE	WHITE	WHITE 1	BLACK	BLACK	BLACK
	066	DK. BLUE	DK. BLUE	DK. BLUE	DK. BLUE	DK. BLUE	DK. BLUE
	071	DK. GREEN	DK. GREEN	DK. GREEN	DK. GREEN	DK. GREEN	DK. GREEN
	082	LT. SANDALWOOD	LT. SANDALWOOD	LT. SANDALWOOD 2	DK. BEIGE	DK. BEIGE	DK. BEIGE
	085	MED. SADDLE	MED. SADDLE	MED. SADDLE	DK. SADDLE	DK. SADDLE	DK. SADDLE
088	MED. RED	MED. RED	MED. RED	DK. RED	DK. RED	DK. RED	
089	DK. MAROON	DK. MAROON	DK. MAROON	DK. MAROON	DK. MAROON	DK. MAROON	

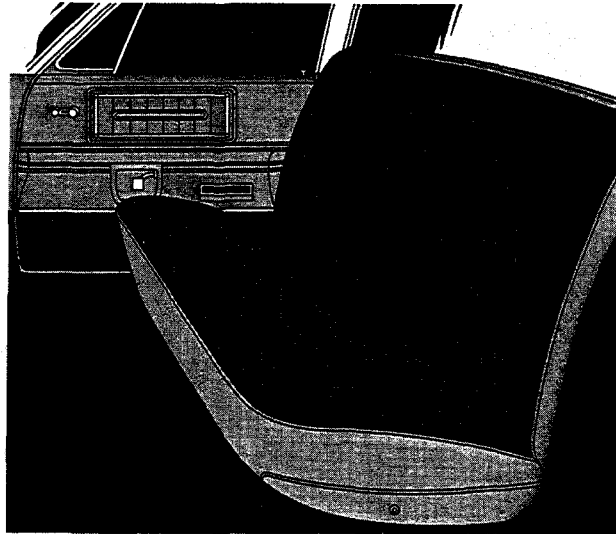
*Moulded Soft Vinyl Parts Include: Rearview Mirror Support Cover; Coat Hooks; Windshield Pillar Moulding.

1. Black Seat Belts & Shoulder Belts
2. Lt. Beige Seat Belts & Shoulder Belts



Fleetwood Seventy-Five Sedan





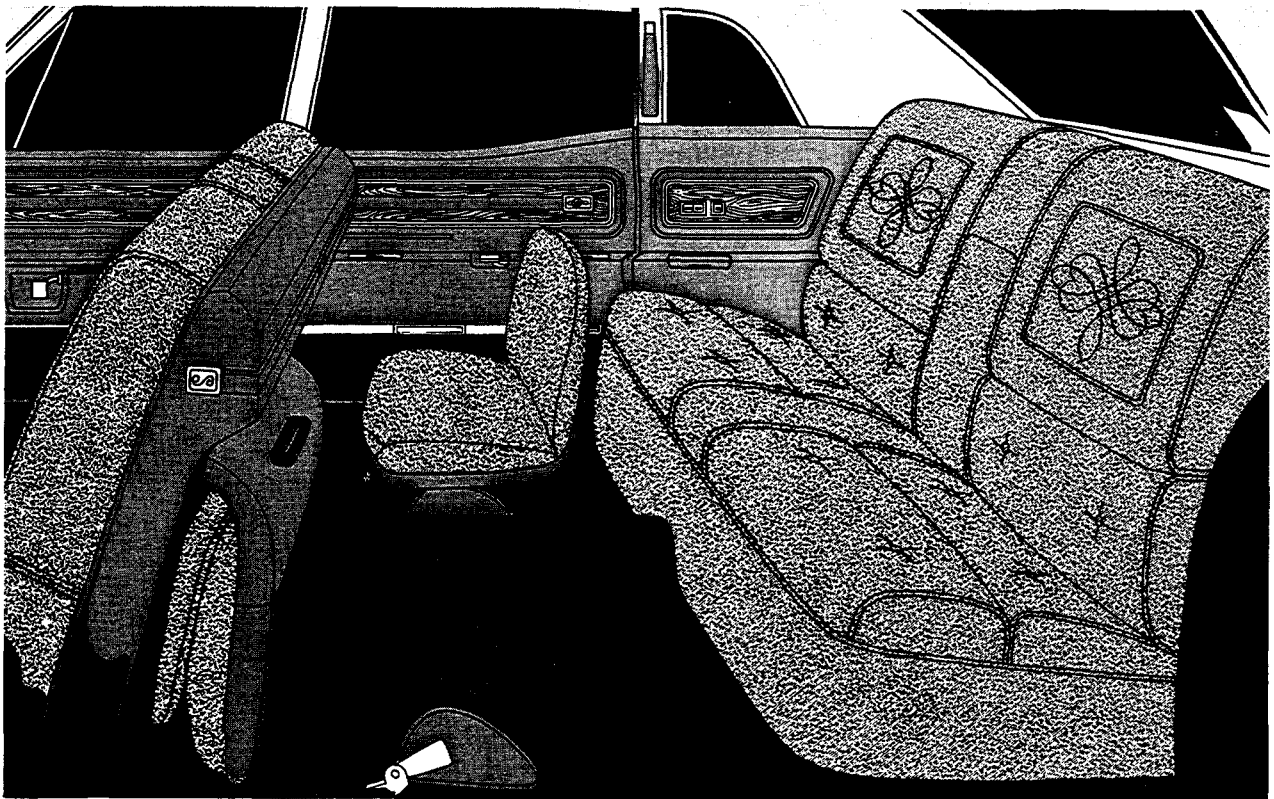
Vinyl



Leather



Cloth



FLEETWOOD SEVENTY-FIVE SEDAN-R

	SEATS			DOORS	INSTRUMENT PANELS		CARPETS
	INSERTS	CENTER SECTION	FORMED FRONT SEAT BACK PANEL	INSERTS	TOP	LOWER	
C O D E S	Nylon Viscose Cloth	Nylon Viscose Cloth or Leather Cushion Facings—Expanded Vinyl or Cloth Seaming Laces	Headlining—Ascot Cloth Garnish Mouldings Head Restraints Assist Strap & Loops A/C Outlets in Headlining	Rosewood Paneling Seat Belt & Shoulder Belt Webbing Moulded Vinyl Parts* Windlace Door Header Lace	Radio Speaker Grilles Climate Control Sensor Grilles Rear Shelf De-Fogger Grille	Steering Wheel Control Lever Caps Steering Column & Cover Ash Trays & Glove Box Door	Trianon & Tyrol Quality Retractor Housing Foot Rests
	716	LT. GRAY DUNSTAN	LT. GRAY DUNSTAN	LT. GRAY	LT. GRAY	DK. GRAY	DK. GRAY
	719	MED. GRAY DECORDO	MED. GRAY DECORDO	MED. GRAY**	MED. GRAY 1	DK. GRAY	DK. GRAY
	721	MED. BLUE DUNSTAN	MED. BLUE DUNSTAN	MED. BLUE	MED. BLUE	DK. BLUE	DK. BLUE
	726	DK. BLUE DU BARRY	DK. BLUE LEATHER	DK. BLUE	DK. BLUE	DK. BLUE	DK. BLUE
743	LT. BEIGE DUNSTAN	LT. BEIGE DUNSTAN	LT. BEIGE	LT. BEIGE	DK. BEIGE	DK. BEIGE	

*Moulded Soft Vinyl Parts Include: Rearview Mirror Support Cover; Windshield Pillar Mouldings.

1. Lt. Gray Seat Belts & Shoulder Belts

**Headlining is Lt. Gray Taffeta Coated Fabric. Assist Loops will be Lt. Gray.

INTERIOR DIMENSIONS		
	Front	Rear
Head room	40.5"	38.4"
Shoulder room	61.9"	59.4"
Hip room	63.6"	57.7"
Leg room	40.9"	—
Seat height	11.6"	12.8"

INTERIOR LAMPS			
LAMPS	SWITCHES		
	Door Jambs	Other	
Courtesy-Inst. panel ends	X	Headlamp	
Courtesy rear door	X		
Reading Spot, on A/C roof grilles	X	Rear Quarter Trim Panels	
Doors, red warning	X		
Map, on inst. panel		Integral	

SEVENTY-FIVE SEDAN UPHOLSTERY AND SEAT STYLING

UPHOLSTERY STYLING. Dunstan cloth upholstery, fashioned in two horizontal pillow and button style with elegantly embroidered seat back panels, highlights the Fleetwood Seventy-Five interior. Du Barry cloth inserts with leather or Decordo cloth is available in three pillow and button style. Dunstan cloth has an unusual pique type of stitching to give it a deep softness while Du Barry cloth has a floral design that is rich and somewhat Oriental in appearance. Decordo cloth has a narrow ribbed design.

SEAT STYLING. The bench type seat with straight-across backrest and folding center armrest front and rear is standard.

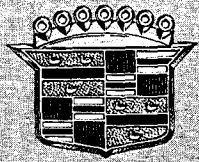
AUXILIARY SEATS. Two auxiliary seats provide extra seating space when needed. They fold against the rear of the front seat back when not in use.

PADDED VINYL ROOF. A padded vinyl roof is an extra charge option that lends a distinctive two-tone appearance to the Sedan and further isolates sound from the interior.

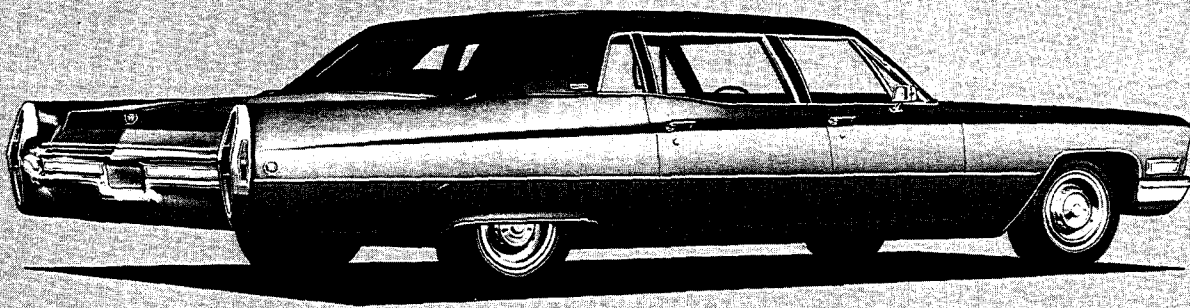
PADDED ROOF COLORS. Code: 1. White 2. Black 3. Dark Blue 5. Dark Brown 6. Sandalwood

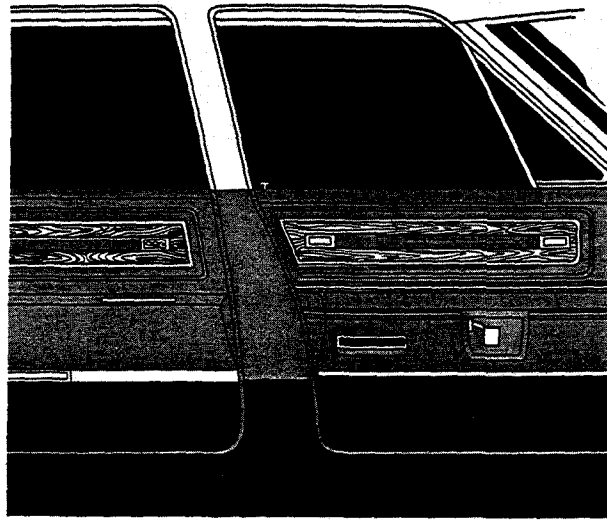
STANDARD AND OPTIONAL EQUIPMENT. See Equipment Chart on Pages A-9, 10, 11 and 12.





Fleetwood Seventy-Five Limousine





Vinyl



Leather



Cloth



FLEETWOOD SEVENTY-FIVE LIMOUSINE-S

	SEATS			DOORS		INSTRUMENT PANELS		CARPETS
	FRONT	REAR	FORMED FRONT SEAT BACK PANEL	FRONT	REAR	TOP	LOWER	
C O D E S	Leather— 2" Pleats	Nylon Viscose Cloth Inserts	Rosewood Paneling	Expanded Vinyl	Expanded Vinyl	Radio Speaker Grilles	Steering Wheel	Trianon & Tyrol Quality
	Cushion Facing— Expanded Vinyl	Nylon Viscose Cloth or Leather Center Section	Assist Strap & Loops	Moulded Vinyl Parts*	Rosewood Paneling Inserts	Climate Control Sensor Grilles	Control Lever Caps	Retractor Housing
	Wings & Side Panels— Coated Fabric		Headlining— Ascot Cloth		Seat Belt & Shoulder Belt Webbing	De-Fogger Grille	Steering Column & Cover	
	Head Restraints		Garnish Mouldings				Ash Trays & Glove Box Door	
	Seat Belt & Shoulder Belt Webbing	Cushion Facings— Expanded Vinyl or Cloth	A/C Outlets in Headlining					
716	BLACK	LT. GRAY DUNSTAN	LT. GRAY	BLACK	LT. GRAY	BLACK		DK. GRAY ³
719	BLACK	MED. GRAY DECORDO	MED. GRAY**	BLACK	MED. GRAY ²	BLACK		DK. GRAY ³
721	BLACK	MED. BLUE DUNSTAN	MED. BLUE	BLACK	MED. BLUE	BLACK		DK. BLUE ³
726	BLACK	DK. BLUE ¹ DU BARRY	DK. BLUE	BLACK	DK. BLUE	BLACK		DK. BLUE ³
743	BLACK	LT. BEIGE DUNSTAN	LT. BEIGE	BLACK	LT. BEIGE	BLACK		DK. BEIGE ³
716G	LT. GRAY	LT. GRAY DUNSTAN	LT. GRAY	LT. GRAY	LT. GRAY	DK. GRAY		DK. GRAY
719G	LT. GRAY	MED. GRAY DECORDO	MED. GRAY**	LT. GRAY	MED. GRAY ²	DK. GRAY		DK. GRAY

*Moulded Soft Vinyl Parts Include: Rearview Mirror Support Cover; I.C.V. Regulator Knobs.

**Headlining is Lt. Gray Taffeta Coated Fabric.

1. Dk. Blue Leather Center Section
2. Code 719—Rear Compartment Seat Belts & Shoulder Belts are Lt. Gray. Code 719G—Front & Rear Seat Belts and Shoulder Belts are Lt. Gray.

3. Black Carpet in Front Compartment

	INTERIOR DIMENSIONS	
	Front	Rear
Head room	39.4"	38.4"
Shoulder room	61.9"	59.4"
Hip room	63.5"	57.7"
Leg room	40.3"	—
Seat height	12.0"	12.8"

	INTERIOR LAMPS		SWITCHES	
	LAMPS		Door Jamb	Other
Courtesy-Inst. panel ends			X	Headlamps
Courtesy-rear door			X (Rear)	
Reading Spot, on A/C roof grilles			X (Rear)	Rear Quarter Trim Panels
Door, Front, red warning			X	
Map, on inst. panel				Integral
Map, Spot, on header				Headlamp

SEVENTY-FIVE LIMOUSINE UPHOLSTERY AND SEAT STYLING

UPHOLSTERY STYLING. The chauffeur's compartment of the Seventy-Five Limousine comes in rugged leather fashioned in 2-inch piping. The rear compartment, in three horizontal pillow and button style, is tailored in rich Du Barry cloth inserts with leather accents or Decordo cloth. Distinctive Dunstan cloth in two horizontal pillow style with elegantly embroidered seat back panels is also available for the rear compartment. Du Barry cloth has a floral design that is rich and somewhat Oriental in appearance. Decordo cloth has a narrow ribbed design. Dunstan cloth has an unusual pique type of stitching to give it a deep softness.

SEAT STYLING. The bench type seat with straight-across backrest and folding center armrest in the rear compartment is standard.

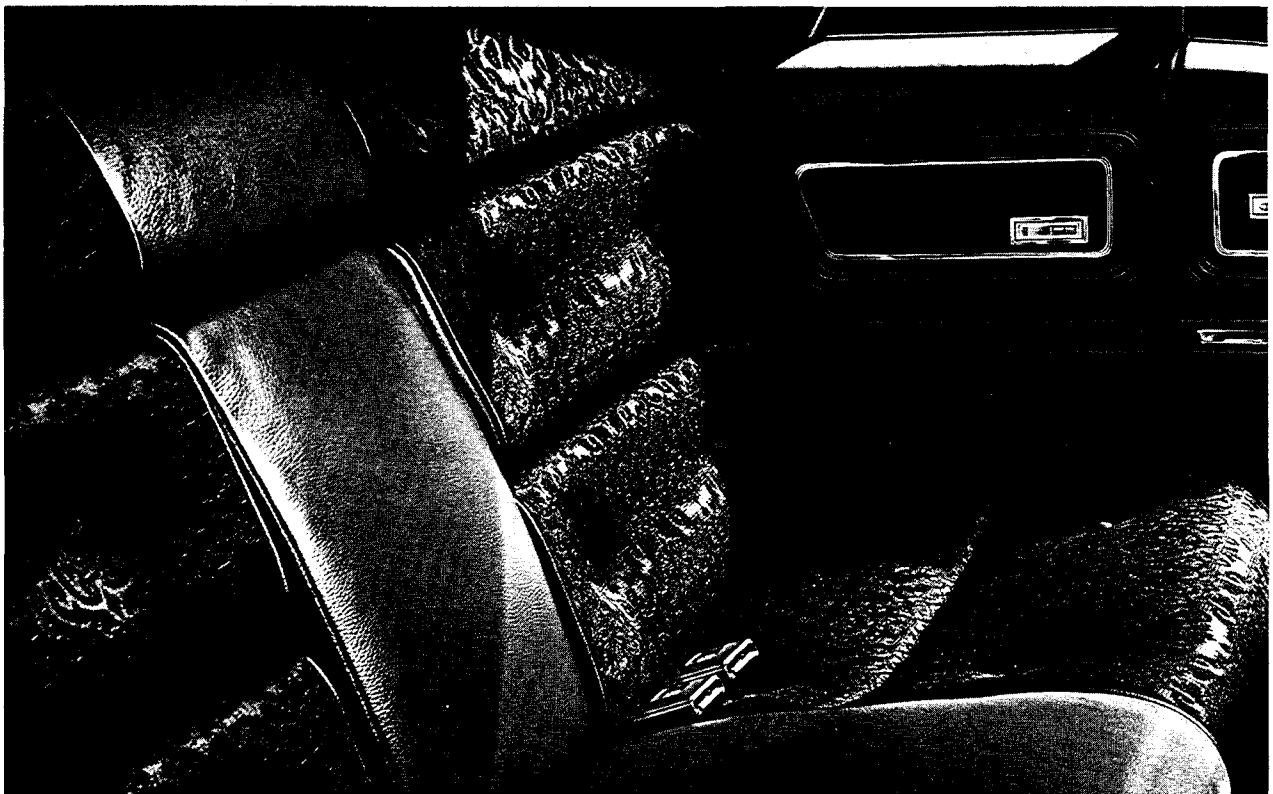
DIVISION GLASS. A glass partition dividing front and rear compartments may be raised or lowered electrically by controls on left and right rear quarter trim panels.

AUXILIARY SEATS. Two auxiliary seats provide extra seating space when needed. They fold against the rear of the front seat back when not in use.

PADDED VINYL ROOF. A padded vinyl roof is an extra charge option that lends a distinctive two-tone appearance to the Limousine and further isolates sound from the interior.

PADDED ROOF COLORS. Code: 1. White 2. Black 3. Dark Blue 5. Dark Brown 6. Sandalwood

STANDARD AND OPTIONAL EQUIPMENT. See Equipment Chart on Pages A-9, 10, 11 and 12.



FLEETWOOD SEVENTY-FIVE SEDAN AND LIMOUSINE LANDAU ROOF OPTION

LANDAU ROOF. The stunning Landau Roof, with its padded vinyl cover, reflects an exceptionally elegant touch and is available exclusively for the Fleetwood Seventy-Five Sedan and Limousine.

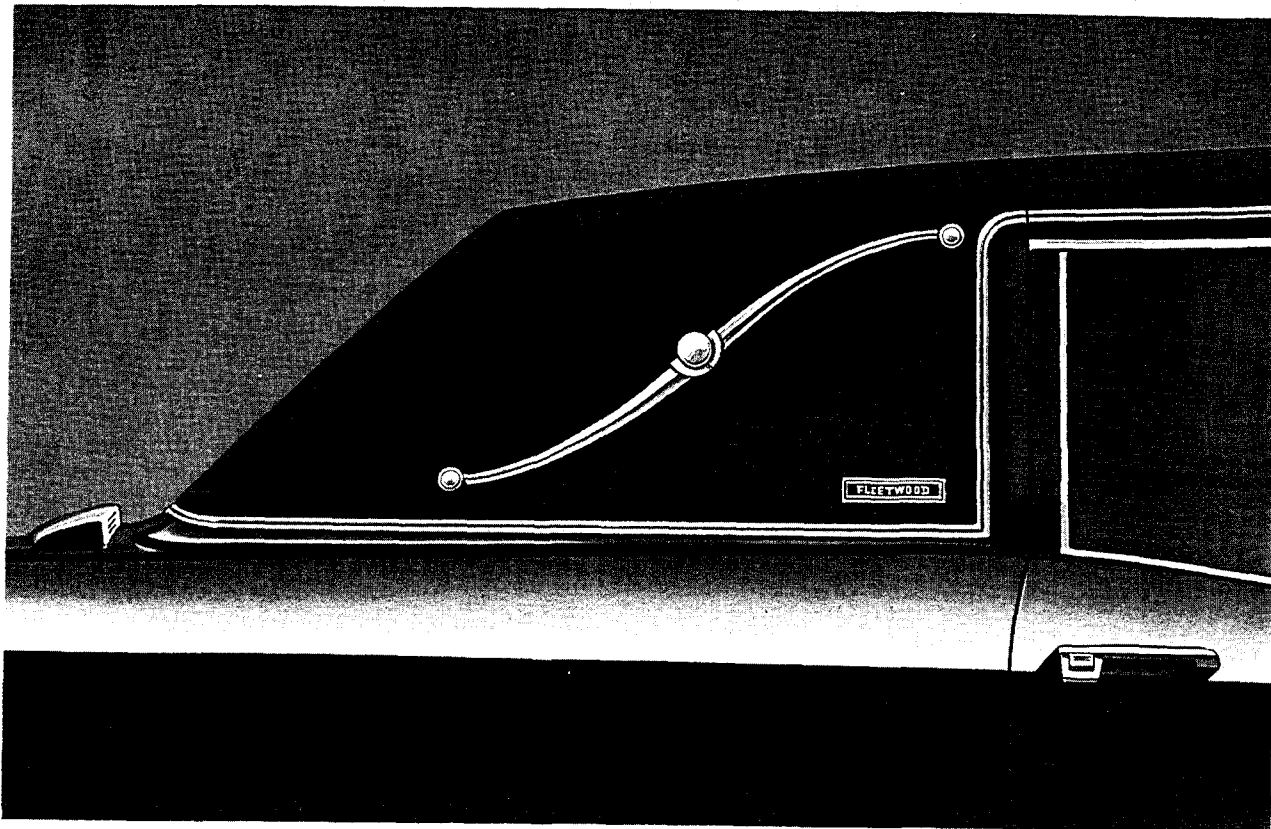
LANDAU BOWS. An attractive Landau Bow decorates each rear quarter panel of the Landau Roof. The arms are of bright metal with a brushed finish on the end studs and center pivot section.

REAR WINDOW STYLING. The Landau Roof comes with a small, rectangular rear window to add to rear compartment privacy.

OPTIONS. Three options are available when ordering a Landau Roof:

1. Omit Landau Bows
2. Shape the rear window with rounded corners
3. Retain the regular rear window

EXTERNAL ORNAMENTATION. Included with the Landau Roof is a Fleetwood plaque on each upper rear quarter panel. In addition, the distinguished wreath and crest on each lower rear panel is included.



OPTIONAL
EQUIPMENT
FEATURES

OPTIONAL EQUIPMENT FEATURES

Automatic Climate Control	C-2
Automatic Level Control	C-3
Controlled Differential	C-7
Cruise Control	C-2
De-Fogger, Rear Window	C-5
Disc Brakes, Front (All Models)	C-7
Door Locks, Power	C-8
Guide-Matic (Headlamp Control)	C-6
Head Restraints	C-5
Radio, AM	C-1
Radio, AM-FM	C-1
Radio, AM-FM Stereo	C-1
Radio, AM Rear Compartment Controls ("75" Models)	C-1
Recliner and Head Restraints	C-4
Seat Adjuster, 4-Way (Driver's Bucket)	C-4
Seat Adjuster, 6-Way	C-4
Seat Warmer	C-4
Shoulder Belts	C-5
Soft Ray Glass	C-6
Tilt and Telescope Steering Wheel	C-3
Trunk Lock, Remote Control	C-8
Twilight Sentinel	C-6
Whitewall Tires	C-7
Vent Windows, Power	C-8

SPECIAL PRODUCT CHANGE NOTICE

Front seat shoulder belts are not released as standard equipment as stated in the Data Book and are not included in the basic car prices enclosed. Shoulder belts will be available, however, as an option.

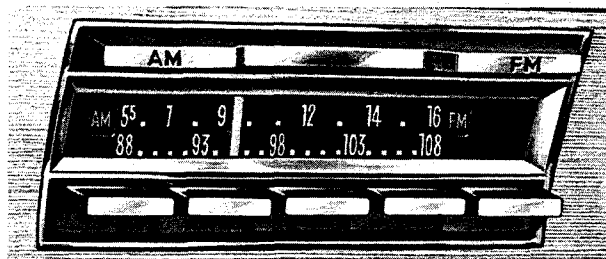
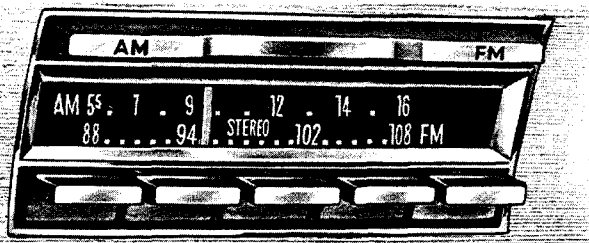


CADILLAC AM RADIO

—picks up the area's strongest station. Fully transistorized for instant operation and long life, the Cadillac AM radio has excellent sound directed through the front or rear speaker or both. For pushbutton tuning, preset the five pushbuttons to favorite stations. For selective tuning across the dial, the MORE STATIONS selector bar "seeks out" the next station on the dial. A sensitivity control lever may be set for strong stations or weak and more distant stations. Controls are provided for bass or treble tones and for raising and lowering the antenna.

CADILLAC AM-FM STEREO RADIO

—for the precise sound of "live" music. Taking the show on the road in vibrant, exciting sound is easy with Cadillac stereo. A new stereo beacon relay enhances the true color and richness of stereo as it is carried throughout the car with two speakers in front and two in the rear that are cross-balanced—left front with right rear and right front with left rear. Thus passengers, front and rear, receive stereophonic reception at its best. The word STEREO appears in amber when the radio is tuned to a stereo station. Not available on Seventy-Five models.

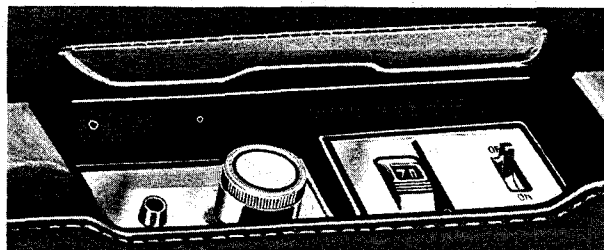


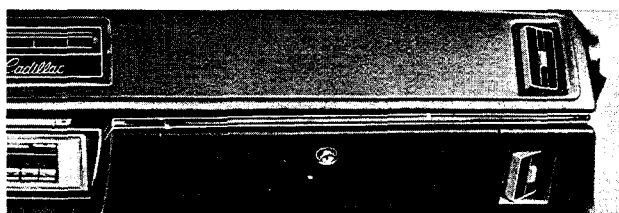
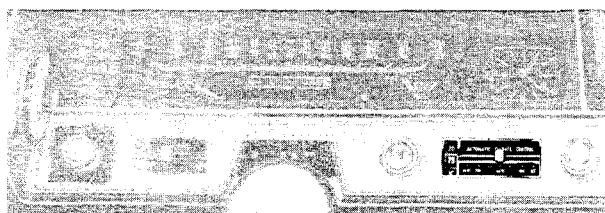
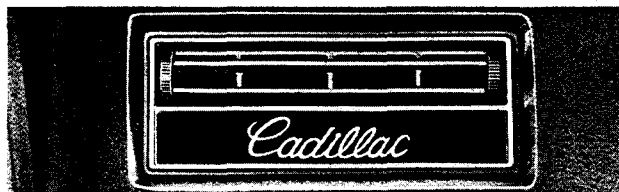
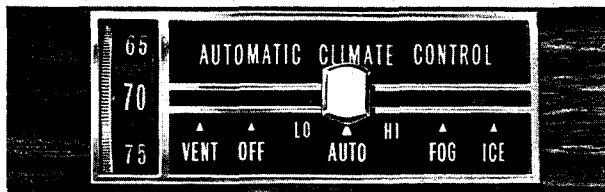
CADILLAC AM-FM RADIO

—a large choice of stations for greater listening pleasure. A distinct advantage of FM radio is the fact that it is almost completely free of ordinary static, giving excellent reception for enjoyable listening. Automatic Frequency Control provides added high-performance sound with its superior "holding" on frequency without interference from adjacent stations. The selector bar is located above the radio dial, and lighted letters on the dial indicate which band is in use.

REAR COMPARTMENT RADIO CONTROLS

—added convenience for rear passengers. Available on the Seventy-Five Sedan and Limousine with AM reception only. Station selection is at the fingertips of rear compartment passengers with controls located on the right-hand rear armrest.





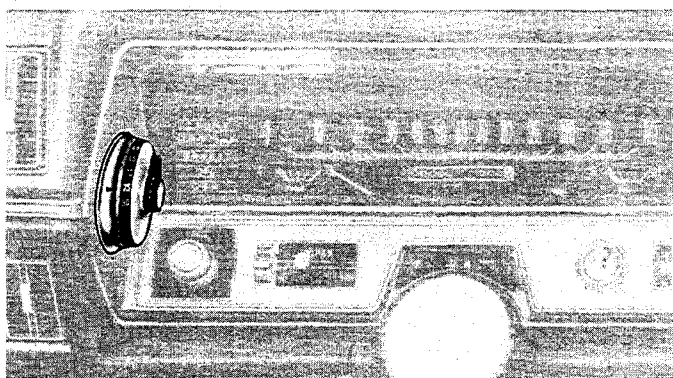
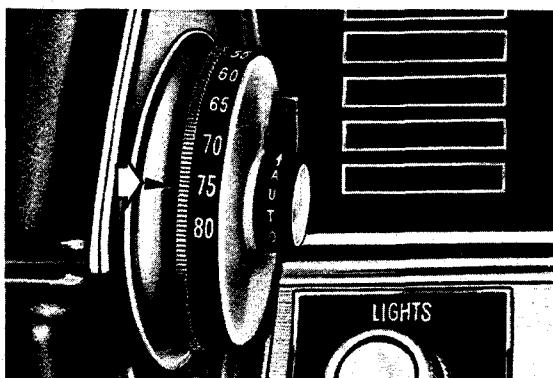
AUTOMATIC CLIMATE CONTROL

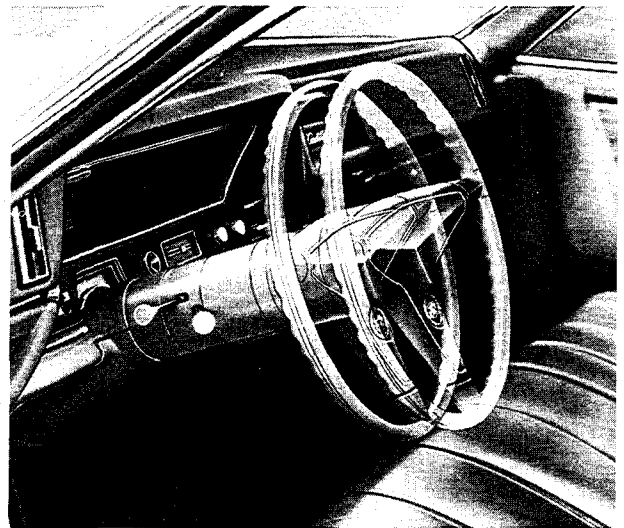
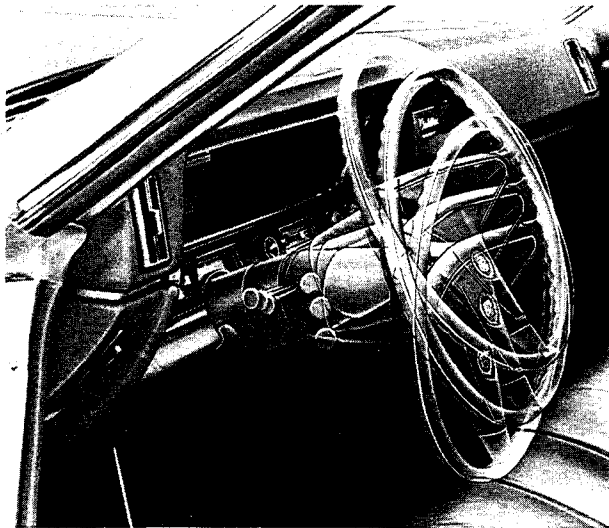
—the ultimate in all-weather luxury, regardless of the season. Simply dial the desired temperature and heated or cooled air is supplied automatically to maintain year-round personal comfort. When outside air is above approximately 35°, incoming air is first cooled to control humidity, then reheated to assure maximum comfort and minimum window fogging.

Automatic Climate Control provides the following operating positions: VENT, for ventilation using outside air at a fixed low blower speed; LO, for automatic operation at a fixed low blower speed; AUTO, for controlling heating, air conditioning and blower speeds according to the in-car temperature; HI, for automatic operation at a fixed high blower speed using 80% recirculated air for maximum cooling; FOG, for de-fogging; and ICE, for de-icing. The five air outlets for cooling may be adjusted for direction of air flow or turned off individually. For dual system Automatic Climate Control, standard on Seventy-Five models, see page F-11.

CRUISE CONTROL

—for relaxed turnpike and long distance motoring. Cruise Control permits nearly effortless driving without using the accelerator. The driver merely dials the desired speed, pushes the switch to AUTO and accelerates to the selected speed. Cruise Control maintains the pre-set speed, even up and down hills. Touching the brake disengages Cruise Control, and the accelerator may be used until the pre-set speed is reached. It is also disengaged by moving the switch to OFF or turning the ignition off. Cruise Control also acts as a speed reminder once the desired speed is dialed and the switch is in the ON position. Gentle back pressure to the accelerator indicates the selected speed is reached. A red light next to the dial indicates Cruise Control is in the AUTO position.





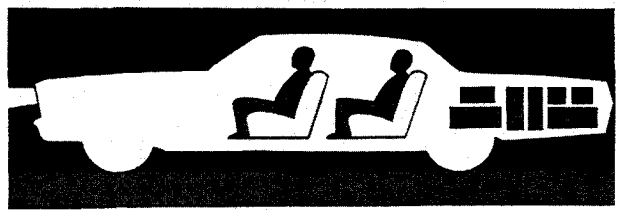
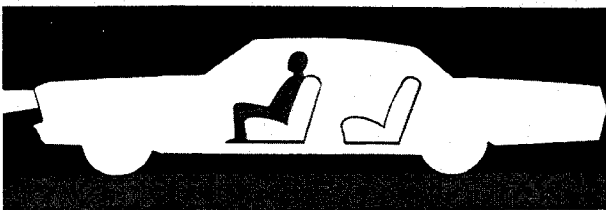
TILT AND TELESCOPE STEERING

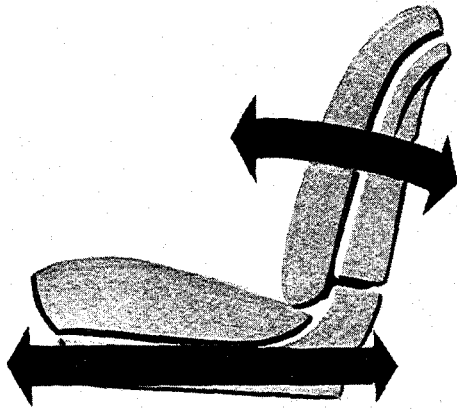
—adds extra satisfaction to Cadillac motoring. Cadillac's Tilt and Telescope steering wheel moves four ways—up and down, in and out—to fit the exact requirements of most drivers, especially when used in combination with Cadillac's 6-way power seat. The wheel tilts quickly and easily to a new position by simply lifting the lever at the left of the steering column. In addition, moving the wheel up and out of the way makes getting in and out of the car much easier.

A three-inch range of adjustment for telescoping the wheel to the driving position that's comfortably right is achieved by moving the lever atop the steering column to the left. Moving the lever to the right locks the wheel in the desired position. Adjustments may be made while the car is in motion. However, care should be exercised when doing so.

AUTOMATIC LEVEL CONTROL

—to maintain Cadillac's famed ride and handling. Automatic Level Control keeps the car level with the road, even with a loaded luggage compartment or a full complement of rear seat passengers. Pressurized air is directed into or out of the rear shock absorbers when loading or unloading. Thus, in addition to correct headlight aim, Cadillac's excellent posture, stability, handling and ride are maintained. Automatic Level Control is effective with any load up to 500 pounds and is standard on Fleetwood models.



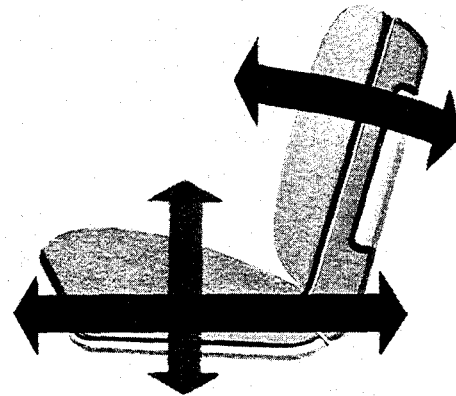
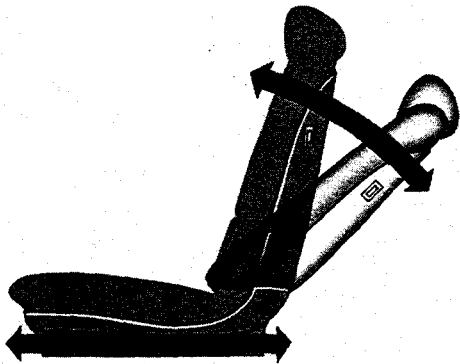


POWER SEATS (FOUR-WAY)
(BUCKET SEATS, DRIVER'S SIDE ONLY)

—to keep drivers rested and relaxed. The driver's seat in bucket seat-equipped Cadillacs may be electrically operated four ways for almost unlimited driving convenience. Controls permit backward or forward and angle adjustment. Backward and forward adjustment only is standard with bucket seats.

RECLINING BUCKET SEAT
(PASSENGER SIDE)

—for passenger relaxation. On Cadillacs equipped with bucket seats, the passenger seat may be adjusted manually to permit the seat back to recline up to 30° to help make long trips seem shorter. Head restraints are included for driver and front seat passenger. In addition, a reclining Strato-bench seat (passenger side) is available on the Eldorado.

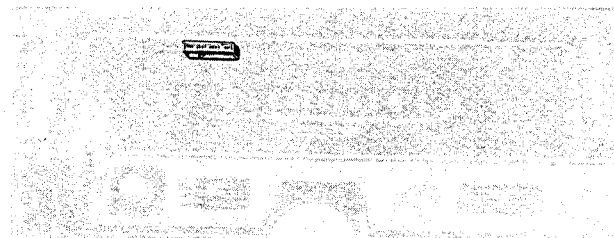


POWER SEATS (SIX-WAY)

—for personal motoring contentment. The front bench seat may be adjusted electrically in six different directions to assure a more comfortable driving position. Controls are mounted on the driver's side of the front seat and a simple pressure of the fingers moves the seat backward or forward, up or down and adjusts the seat's angle.

SEAT WARMER

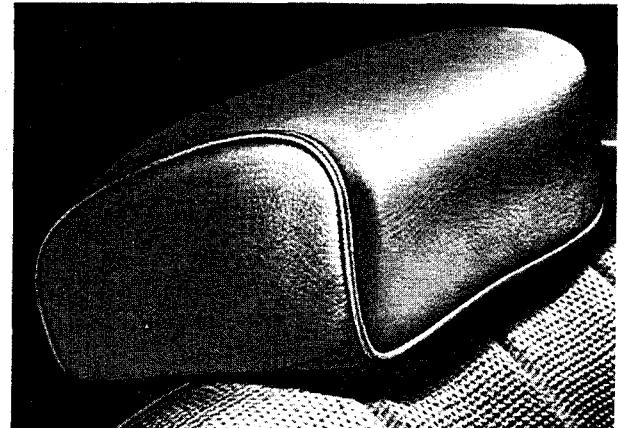
—ready warmth for pleasurable cold weather motoring. Heating elements are built-in to the front seat cushion and seat back (rear seat cushion and seat back on Seventy-Five models) and provide heat quickly when the switch is turned on. The switch is conveniently located on the instrument panel and turns off automatically once the car heater provides sufficient warmth.





SHOULDER BELTS

—for an additional measure of protection. Shoulder belts for left and right rear seat passengers are available on all models. They fit diagonally across the passenger's upper body and help prevent the passenger from tilting forward. Shoulder belts come in colors to match the seat belts that are standard on all Cadillacs and feature the same easy-to-use pushbutton buckle as seat belts. The use of shoulder belts is not recommended for children under 6 years of age.

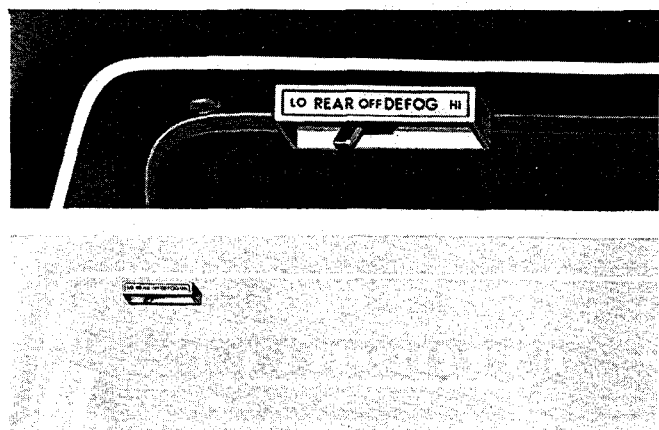
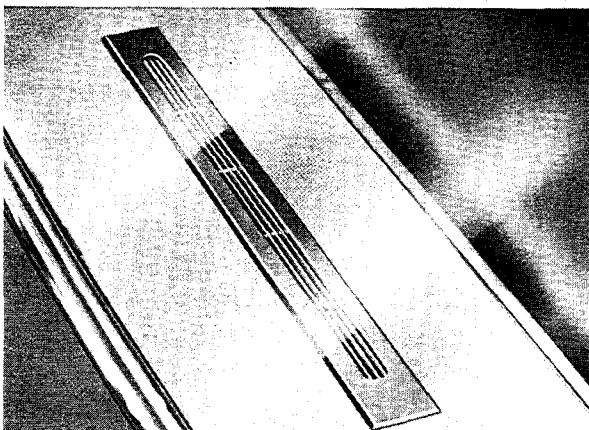


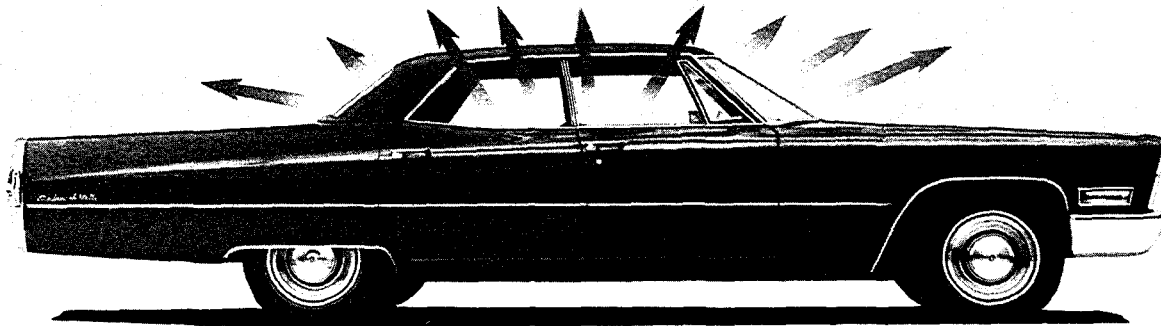
HEAD RESTRAINTS

—to further personalize the interior. These softly padded head restraints are available for all bench and bucket front seats to keep driver and passenger contour-supported and comfortable. Head restraints are adjustable for height, and are removable.

REAR WINDOW DE-FOGGER

—for added security during inclement weather. To aid rear visibility, fan-blown air is directed across the rear window to help keep it free from fog or mist. Two speeds permit setting the blower according to the weather. Rear Window De-Fogger with warm fan-blown air is standard on Seventy-Five models. Not available on convertible.





SOFT RAY GLASS

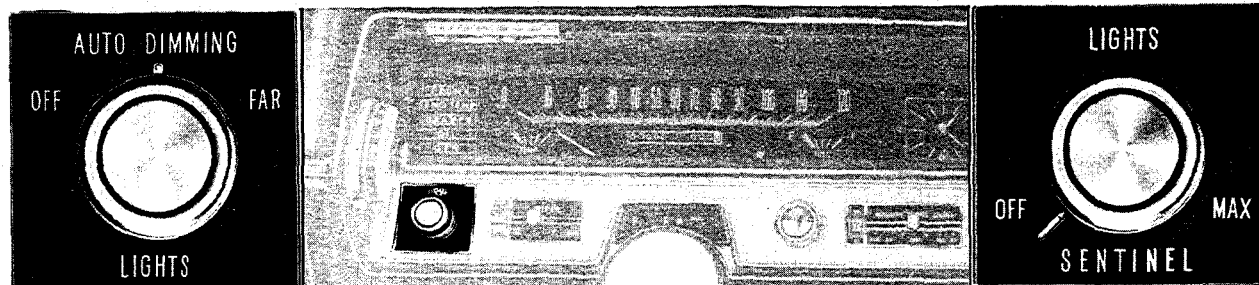
—for more relaxed motoring. Cadillac Soft Ray Glass shields the car interior from unwanted heat and glare, thus aiding passenger comfort and reducing eye strain. A natural complement to air conditioned cars, Soft Ray Glass includes tinted windows all around with additional shading on the upper portion of the windshield.

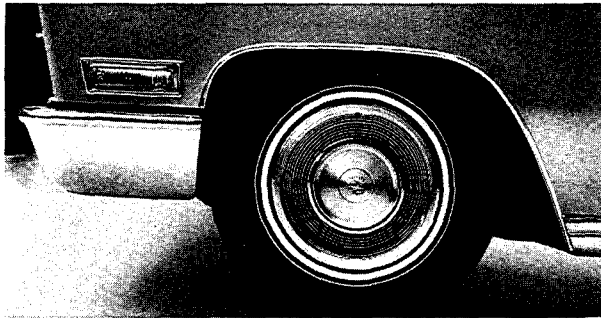
GUIDE-MATIC

—for relaxed nighttime driving. With Guide-Matic headlamp control, drivers need not worry about dimming their headlights. They are dimmed automatically when another car approaches from the opposite direction or when driving behind another car at night. An overriding foot switch permits signaling an approaching driver if he fails to dim his headlights. Guide-Matic also is adjustable for sensitivity. Rotating the control ring clockwise toward FAR causes the lights to dim sooner; rotating it counterclockwise delays the dimming action.

TWILIGHT SENTINEL

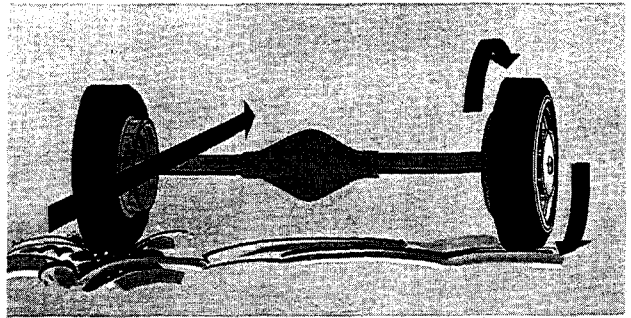
—for maximum peace of mind at night. Twilight Sentinel can be set to turn headlights on automatically as darkness approaches and turn them off when sufficient daylight returns. Twilight Sentinel also permits keeping headlights and either cornering lamp, when activated, lighted up to ninety seconds after turning off the ignition, thus providing a path of light at night for driver and passengers as they leave the car. Ladies particularly appreciate the safety and convenience of this feature.





WHITEWALL TIRES

—to enhance Cadillac's distinctive appearance. Dual stripe whitewall tires are available in 2-ply, 4-ply rating, tubeless, size 9.00 x 15 with the exception that, on the Seventy-Fives, a 4-ply, 8-ply rating, tubeless, size 8.20 x 15 tire is available. Special high-performance nylon cord tires, distinguishable by a single white stripe, are ideal for high speed turnpike driving and are available at extra charge in 4-ply tubeless, size 9.00 x 15, for all models except the Seventy-Five.

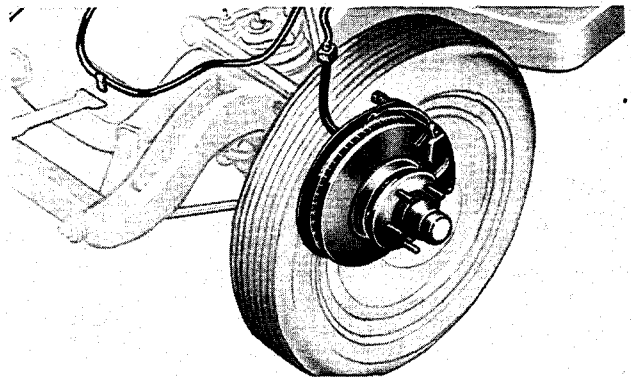
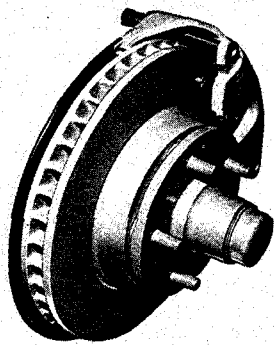


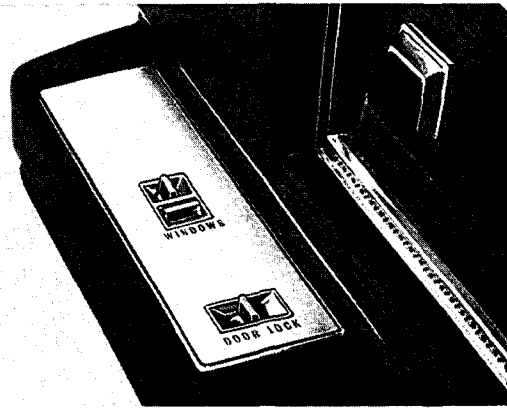
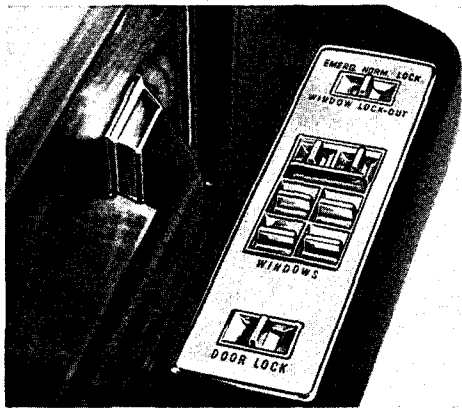
CONTROLLED DIFFERENTIAL

—for positive traction. Cadillac Controlled Differential adds another reassuring touch to the pleasure of driving a fine automobile. By directing the driving force to the rear wheel having the best grip on the road surface, the driver can be more confident on such surfaces as ice, snow, sand, mud, gravel and wet or oily pavement. Controlled Differential also adds stability on rutted roads and contributes to longer tire life. Not available on Eldorado.

DISC BRAKES

—a new dimension in positive braking action for the driver with above normal requirements. Front wheel disc brakes are available on all models and give the braking needed in today's high-mileage motoring, whether it be on high-speed turnpikes or in brake-punishing mountainous terrain. It affords straight line braking and high resistance to fade in high-speed stops or downhill braking. Disc brakes also respond instantly to pedal pressure, giving excellent brake "feel". Further enhancing disc brakes is the fact that dust, water, ice and snow have virtually no effect on them. Disc brake lining is exceptionally durable under normal passenger car service, meaning significantly more mileage between relines. This outstanding brake has been proved in the laboratory, proved in mountain driving and city traffic and proved under such conditions as extreme heat, blowing sand, high humidity, and heavy ice and snow.





POWER DOOR LOCKS

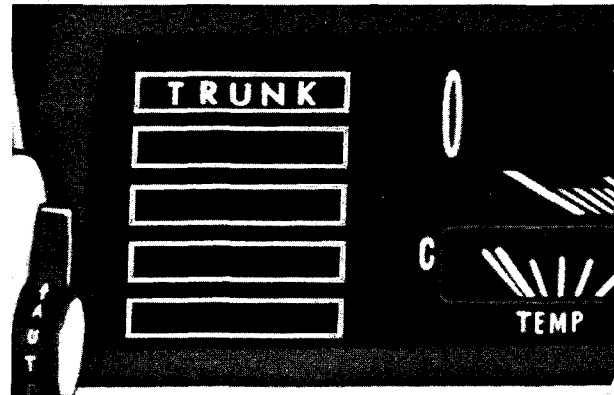
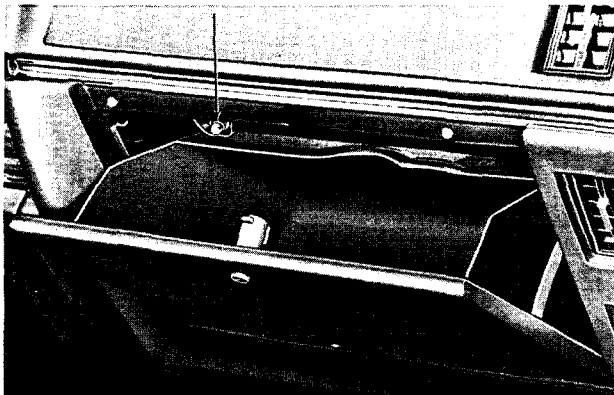
—important when children are in the car. Women, too, appreciate the security and convenience offered by power door locks. All doors automatically lock or unlock from a switch on either front door armrest. They can also be unlocked by pulling up individual door lock buttons. Once the doors lock, inside door handles are inoperative to prevent accidental opening. On the Fleetwood Limousine, the switch on the driver's door armrest locks all doors. A right rear door armrest master switch locks and unlocks all doors.

POWER VENT WINDOW REGULATORS

—a convenience which adds to driving pleasure. Power vent window regulators are operated by a touch of the finger and are available on all models. The driver may easily open or close the front or rear vent windows from the control panel conveniently placed on the door armrest. In addition, single door armrest switches are provided for passenger use. Power front and rear vent windows are standard on the Sixty Special and Brougham. Standard on the Seventy-Five Sedan are front vent windows and on the Eldorado, rear vent windows.

REMOTE-CONTROL TRUNK LOCK

—for extra personal convenience. The Remote-Control Trunk Lock is enjoyed by many Cadillac owners. With a touch of the control button inside the glove compartment, the deck lid opens and raises slightly. When the deck lid is nearly closed, a power lock takes over and latches the lid securely in place. A red light on the instrument cluster indicates when the deck lid is unlocked.



Special
Orders

D

SPECIAL ORDERS

SPECIAL ORDERS

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LEATHER STANDARD AND SPECIAL

Colors		DE VILLE		FLEETWOOD	
		Convertible F	Coupe Hardtop Sedan	J B L	Eldorado H
Colors	Codes				
BLACK	351	N/C	STD		STD
WHITE—BLACK CARPET	352	N/C	STD		STD
WHITE—DK. BLUE CARPET	353	N/C	STD		
WHITE—RED CARPET	354	N/C	STD		
WHITE—DK. AQUA CARPET	355				
LT. GRAY	356			N/A	
MED. BLUE	360			N/A	
DK. BLUE	366	N/C	STD		STD
DK. AQUA	369	N/C			STD
DK. GREEN	371	N/C			STD
COVERT	380	N/C			STD
SANDALWOOD	382	N/C	STD		STD
LT. BEIGE	384				
ANTIQUE SADDLE	385	N/C	STD		STD
RED	388	N/C	STD		STD
MAROON	389				STD

LEGEND

N/C	No Charge
N/A	Not Available

STD	Standard Option—Extra Charge
	Special Order—Extra Charge

TRIM codes: De Ville start with 3 (shown on chart), Eldorado 4. Sixty Special and Brougham 0.

SPECIAL LEATHER IN DE VILLE

Non standard leather colors are available on special order. Dark Green leather is a standard option in the Convertible but when ordered in a De Ville closed car, is a special order.

000C marked in the regular trim space indicates a "Coupe Type" front seat.

All four-door De Ville leather upholstered cars will have a notch back, "Coupe Type", front seat with individual back rests. They will be anchored and coupe locks omitted.

Omit "C" on Coupe or Convertible orders because a Coupe seat is standard in all two door cars—cloth or leather.

A Sedan bench type seat with a straight across back rest may be ordered in a leather upholstered four-door Sedan if desired. Both Coupe and Sedan type seats have assist straps on back of front seat back. The only difference, therefore, is appearance. The Coupe seat has a divided back rest and the Sedan seat does not have a notch in the center.

SPECIAL LEATHER IN ELDORADO

Seats only in Medium Blue

Standard Eldorado options include most available leather colors.

Non standard colors such as Medium Blue or Gray can be furnished but on the seats only. The doors and remainder of the interior must be in a standard Eldorado color combination.

A sample of the Medium Blue leather may be found in the upholstery sample book under De Ville cloth code 320.

SPECIAL LEATHER IN BROUGHAM OR SIXTY SPECIAL

Three pillow back rest styling will be used in leather upholstered Brougham and Sixty Special cars.

A two-tone scheme may be created by specifying the bolsters in a contrasting color. See two-tone combinations on page D-3.

A Coupe type front seat is not available in the Brougham or Sixty Special. The 000 code under TRIM is, therefore, not suffixed with a C. The front seat will be a regular sedan bench type with straight across back rest.

MAXIMUM LEATHER

Leather implies the use of vinyl for certain interior components. However, if a substitution of leather on all possible areas is wanted, "Maximum Leather" may be specified.

When ordered maximum leather will be applied in place of vinyl on the seat cushion skirt, sides of back rests, sides of center arm rests, front seat back insert and on De Ville Sedans the section above rear center arm rest and top face of rear seat back rest.

The extra charge is higher for maximum leather than the schedule of M.S.R. prices for regular special leather. It may be ordered on all cars except Calais series.

An Eldorado seat has adjoining sections in vinyl when inserts are upholstered in cloth. Instead of vinyl, this surrounding area may be ordered in leather by specifying the bolsters in a leather code number, i.e., Trim 410, Bolsters 451.

TWO-TONE COMBINATIONS

Black and White

Two-tone color seats may be created by ordering a contrasting bolster color. On such combinations, the leather or vinyl center section of the seats and back of front seat back panel will be in the color specified for the "bolster". The remainder of the interior—doors, headlining, instrument panels—will be in the basic trim color.

Additional parts may be ordered in the contrasting color by specifically calling them out on the order form. For example in a black and white scheme, the headlining and/or door panels may also be specified in White. Any component not marked on the order will be in the basic trim color. Door panels will be in a single color except for the insert section on the upper part, which is in Rosewood, body cloth or vinyl. This means the side arm rests will be in the same color as upper panel of door.

Two-trim styles are available in the Brougham and Sixty Special: a "three pillow" and a "two pillow embroidered" back rest. When a two-tone combination is ordered in either of these body types, the "three pillow" style will be furnished unless otherwise requested.

De Ville two-tone bucket seats will have the contrasting color on the seat skirt, sides and back of front seat back. The top surface of bucket seat cushion and face of back rest extend over the full seat; therefore, the entire cover will be in a single color. The rear seat will have the center section in the other color similar to the trim in a bench seat car.

The Eldorado bucket seats will also be treated in this manner. However, the Eldorado back rest has an upper and lower section which could be divided by color upon request.

A lighter tone on the center of seat when combined with a darker insert color provides an accent and relief from the overall dark monotone effect of a standard interior.

SEATS ONLY WHITE LEATHER

Balance in Black

Seats in White leather with Black or other dark color doors may be ordered.

This offers greater contrast by increasing the dark tone areas to include the entire interior except for the seats.

Special consideration should, however, be given to the headlining color, as White may be preferred. If so, specify 352 under Headlining.

Another option for consideration is the laces. These may be ordered in a dark tone for contrast on the seats.

Combinations of Sandalwood or Covert seats with remainder in Black are additional suggestions.

VINYL UPHOLSTERY

For Calais Series

Colors	Codes	Colors	Codes
White	252	Dk. Green	271
Dk. Blue	266	Med. Covert	280
Dk. Aqua	269	Lt. Beige	284

Six vinyl colors listed above are available on special order. These are in addition to Black, 251, and Lt. Sandalwood, 282, which are regular order vinyl options at nominal extra charge.

When White vinyl 252 interior is ordered, the following parts will be black:

1. Instrument Panel: upper and lower; rear shelf
2. Steering wheel and control knobs
3. Carpets
4. Shoulder belts and seat belts
5. Back of front seat back panel in Sedan N. (In Coupe G it will be white.)

Other standard Calais colors may be ordered instead of Black on these components. To order, specify the following in desired color:

1. Upper and Lower instrument panel
2. Steering Wheel
3. Carpets
4. Shoulder belts and seat belts

Saddle, Red, Maroon, etc. are other available vinyl colors. However, with such "non-standard" Calais colors, the carpets will be cut pile Trianon quality as furnished in De Ville cars.

Leather is not offered in Calais cars because the trim style does not have a contrasting center section to separate the inserts on the seat cushion. This means that a single piece of material is required to upholster the seat cushion, and cowhides are not large enough to cover an area of this size.

SPECIAL CARPETS

Instrument panels in carpet color create additional harmony.

This is especially significant in a *White* upholstered car. Ordering the three major front compartment components—steering wheel, upper and lower instrument panels—in carpet color prevents a three-tone contrast of colors which would otherwise result.

A new Trianon quality cut pile carpet is used for the floor covering in all cars except the Calais series.

Trianon is a fine yarn 100% nylon cut pile carpeting with more closely stitched construction for a smoother appearance.

Trenton quality loop pile carpet is used in the Calais series only. It is 80% rayon, 20% nylon loop pile.

In addition to floor covering, carpet material is applied to other areas such as the lower doors, cowl quarters, lower front seat back panel, lower rear quarters on two door cars, and lower center pillar on four door styles.

On all except the Calais series, a nylon cut pile Tyrol quality is used on the other areas.

In the Calais series, a rayon-nylon loop pile Travana quality is applied to the other areas.

Code numbers in the 200 series (those starting with 2) will be in Trenton loop pile quality. All others are Trianon cut pile.

BUCKET SEATS

Available in Leather or Cloth

Bucket seats upholstered in cloth or leather may be special ordered on any body style except Calais or "75". They are a regular production option in Black or Sandalwood leather on the Convertible and Eldorado. Any other leather color, cloth fabric or body style requires a special order.

Be sure B is marked under Bucket Seats. This is important as it is the only indication on the order that bucket seats are wanted.

The trim style will be four pleats approximately 4" wide and eight buttons on each bucket seat. This is similar to bench seat styling and applies to either leather or cloth upholstery.

When bucket seats are upholstered in cloth, the rear seat has a leather center section dividing the cloth inserts. Leather upholstery means leather front and rear.

Do not order code H if R is ordered. Head Restraints are included with Recliner code R. Code H should, therefore, not be combined with code R.

If, however, Head Restraints are wanted without a passenger seat recliner, be sure to specify H on the order.

BUCKET SEATS IN BROUGHAM

De Ville Type Seats

De Ville bucket seats are available on special order in a Brougham or Sixty Special.

Bucket seats, which have not been specifically designed for the Brougham or Sixty Special, are adaptable into these two Fleetwood styles with the following provisions:

They will be in De Ville trim styling and, therefore, not match the rear seat.

The Fleetwood rear seat styling will depend upon the upholstery selection:

A three-pillow back rest style will be used if the upholstery is leather. Du Barry, Damsel or any De Ville cloth.

With Dunstan cloth it will be in two-pillow style which includes embroidery.

Foot Rests and Pockets will be omitted in the Brougham. The upper rear quarter reading lamps will remain.

In a Sixty Special, the Upper Rear Quarter Lights Switch will operate from the headlamp switch when Bucket Seats are substituted. The regular front seat back panel switch must necessarily be omitted.

CONTRASTING SEAMING LACES

Seaming laces in a contrasting color accent the piping especially on White or Sandalwood seats.

In reverse, on Black or dark upholstery material, White, Red or other light tone laces may be specified.

Laces matching the carpet add a touch of color without introducing an additional color.

ALL CLOTH

Leather or Vinyl Omitted

Cloth fabric may be substituted for leather and vinyl on the seats. Specify ALL CLOTH on the order.

This will make the cushion cover and back rest face or body contact areas in all cloth.

The door panels will have a standard combination of vinyl and/or cloth.

A discrepancy of patterns may occur when cloth is used for the center section which is ordinarily in leather or vinyl. This middle part is cut separately and when the pattern is joined, it may not be an exact match.

In a De Ville or Calais the standard trim styles for these series will be used.

WOOL BROADCLOTH

Gray or Beige is Available

Wool Broadcloth is Available for all body styles. A choice of Gray or Beige is offered.

Two pillow back rest styling will be the mode in a Fleetwood Brougham. Sixty Special or "75" except that the embroidery will be omitted. However, it can be applied upon request.

The entire top cover of seats and face of back rests will be in cloth. There will be no leather center section.

In the Limousine (style S) the front compartment will be Black leather. However, options of Gray leather or cloth are available upon request.

Write "Rear Compartment Inserts and Bolsters" on Limousine special orders. On other body styles, reference to "Rear Compartment Inserts and Bolsters" should be omitted.

If Beige color wanted, use part number 3349 T 164 Beige Broadcloth.

In a De Ville or Calais the standard trim styles for these series will be used.

In the De Ville the center leather section will be omitted. The seat will be all cloth unless otherwise requested.

DECORDO UPHOLSTERY

Trim 719 Medium Gray Cord

Decordo cloth trim will be three pillow back rest style when ordered in a Brougham or Sixty Special. The center section of the seats will also be in the Decordo material—not leather. Inserts and bolsters should be marked 719 on the order form. It means the entire top cover of the seats and face of back rests will be in the cloth fabric.

The color of this Fleetwood "75" cord material is Medium Gray. However, certain prefabricated sections will be Light Gray. Such components as the headlining, back of front seat back panel, assist straps, door arm rests, door pulls, and seat belts will be light tone.

LEATHER FRONT

Cloth in Rear Compartment

Leather upholstery in the front compartment with cloth in the rear may be special ordered in a Brougham or Sixty Special.

Both front and rear styling will be the three pillow back rest mode. However, if a contrast between the front and rear should be wanted, the rear may be in an optional two pillow back rest style. With this method if a plain material such as Dunstan cloth is ordered it will be embroidered. Deleting the embroidery is optional.

In addition to the regular Brougham trim, code 719 Decordo material or Wool Broadcloth are favored rear compartment options for this "chauffeur" type combination.

Front and rear compartments when ordered in different colors will be as follows:

Front Color		Rear Color	
Seat	Instrument Panels	Seat	Carpet
Carpet	Steering Wheel	Front Seat Back	Center Pillar
Doors	Windshield Pillar	Panel & Assist Straps	Doors
Seat Wings	Moldings	Front Seat Back Inserts	Windhose
		Lower Front Seat Back	Headlining
		Carpet Area	Shelf
			Garnish Moldings

CLOTH FRONT

In Seventy-Five Limousine

Cloth fabric, the same as used in the rear, may be substituted for leather in front compartment of Fleetwood "75" Limousine (style S).

The trim style will remain the same as when upholstered in standard leather which is 2" pleats across the entire seat. There is no front center arm rest in this body style with either leather or cloth upholstery.

The doors and remainder of the front compartment will also be the same as when seat is leather trimmed.

Cloth front and rear should be specified on the order form.

LANDAU ROOF

Available on "75" Limousine or Sedan

For a formal appearance of unmatched distinction a Landau Roof option is offered on the Fleetwood "75". In this treatment the upper rear quarters are blocked in, the roof padded and vinyl covered, a fully chromed Landau Bow applied to each side and the rear window size reduced.

Other options that may be specified are:

1. Omit Landau Bows
2. Rounded corners for the small rear window instead of the standard trapezoid shape
3. Retain regular rear window size

Exterior ornamentation includes a FLEETWOOD plaque on the vinyl upper rear quarters and a wreath and crest on the lower quarters. The wreath and crest also appears on the lower rear quarters of standard "75" cars.

A Padded Roof only may be ordered by marking a top color number under TOP on the order form.

FIREMIST COLORS

Extra Charge All Body Styles

Five Firemist colors are offered on all body styles at extra charge.

Each of the Firemist options is distinctive and reflects a strong primary color value in its category. Firemist color code numbers start with 9 and may be ordered by marking the number in the regular color space on the order form.

Usually, there is no procurement delay in ordering any of these regular production Firemist colors.

Two-tone exterior color combinations are not available as the body styling does not provide a separation of roof and upper rear quarters from the lower panels.

Except on the Calais series, a two-tone appearance may be obtained by ordering a Padded Roof in a contrasting color from one of the five options.

SPECIAL COLORS

All Cadillac exterior color options except Sable Black and Grecian White are exclusive shades and not shared with any other G.M. cars.

Past model or non-standard colors can be supplied on special order at extra charge.

To order type 00 in COLOR space on order form which denotes that color is not a standard option.

In space captioned SPECIAL EXTERIOR COLOR describe color by name and model year, e.g., 1964 Lime, 1959 Seminole Red, etc.

Allow four to five weeks for shipment of any special color.

Orders for past model colors are matched in current high gloss acrylic materials. The previous color, especially if it is a few years old may have been formulated with now obsolete pigments. The newer chemicals have improved color retention and durability. However, they could produce a variance in appearance between the newer and older color.

This is a matter of information that may be of special interest to fleet owners who add new cars in the original fleet colors and have noticed a difference in their older and newer vehicles.

PAST MODEL CADILLAC EXTERIOR COLORS

(Available at extra charge)

1967	1966	1965	1964	1963
10 Sable Black	10 Sable Black	10 Sable Black	10 Ebony	10 Ebony
12 Grecian White	12 Strathmore White	12 Aspen White	12 Aspen White	12 Aspen White
16 Regal Silver	16 Starlight Silver	16 Starlight Silver	14 Nevada Silver	14 Nevada Silver
18 Summit Gray	18 Summit Gray	18 Ascot Gray	16 Cardiff Gray	16 Cardiff Gray
20 Ventian Blue	20 Mist Blue	20 Hampton Blue	22 Beacon Blue	22 Benton Blue
24 Marina Blue	24 Marlin Blue	24 Tahoe Blue	24 Spruce Blue	24 Basque Blue
26 Admiralty Blue	26 Nocturne Blue	26 Ensign Blue	26 Somerset Blue	26 Somerset Blue
28 Capri Aqua	28 Caribbean Aqua	28 Alpine Turquoise	29 Turino Turquoise	29 Turino Turquoise
30 Pinecrest Green	30 Cascade Green	30 Cascade Green	32 Seacrest Green	32 Basildon Green
36 Sherwood Green	36 Inverness Green	36 Inverness Green	34 Lime	36 Brewster Green
40 Persian Ivory	40 Cape Ivory	40 Cape Ivory	36 Nile Green	44 Bahama Sand
42 Sudan Beige	42 Sandalwood	42 Sandalwood	44 Bahama Sand	46 Fawn
43 Baroque Gold	44 Antique Gold	44 Sierra Gold	46 Sierra Gold	47 Palomino
44 Doeskin	46 Autumn Rust	46 Samoan Bronze	47 Palomino	48 Briar Rose
48 Flamenco Red	48 Flamenco Red	48 Matador Red	50 Matador Red	50 Matador Red
49 Regent Maroon	49 Claret Maroon	49 Claret Maroon	52 Royal Maroon	52 Royal Maroon
90 Atlantis Blue Firemist	90 Cobalt Firemist	90 Peacock Firemist	92 Firemist Blue	92 Frost Silver
92 Crystal Firemist	92 Crystal Firemist	92 Sheffield Firemist	94 Firemist Aquamarine	94 Frost Aquamarine
96 Tropic Green Firemist	96 Tropic Green Firemist	96 Jade Firemist	96 Firemist Green	96 Frost Green
97 Olympic Bronze Firemist	97 Florentine Gold Firemist	97 Saddle Firemist	97 Firemist Saddle	97 Frost Gold
98 Ember Firemist	98 Ember Firemist	98 Crimson Firemist	98 Firemist Red	98 Frost Red

NOTE: For specific details on these custom interior and/or exterior colors and ordering procedures, see the 1968 Cadillac Optional Specifications Manual.

GLOSSARY OF INTERIOR STYLING TERMINOLOGY

Back of Front Seat Back

The back of front seat that is visible to the rear seat passengers. Also called division. Also called frame.

Back rest

The upright cushion against which passengers rest.

Backlight

Rear window.

Belt Line

The uppermost part of doors and rear quarters, extending from windshield base to rear shelf.

Bench Type Seat

A regular seat with straight-across bench type cushion and backrest as contrasted with bucket seats.

Bezel

A sloping rim around an object such as headlamp lens, brake pedal, etc.

Biscuits

Style of upholstering when material is formed into square or oblong sections by seams or pressed indentations.

Body Cloth

The basic trim material used on seat inserts—usually the heaviest weight.

Bolsters

The front, side or center part of a seat cushion, separated from the back or center by a welt, lace or seam. The top, side or center part of a backrest sometimes extending along the sides in a U or H shape.

Buttons

Used to produce a tufted or biscuit effect in the upholstery design; to retain trim covers and as an appearance item.

Coated Fabric

A synthetic material with a leather-like appearance, also called expanded vinyl and elascofab (Elastic-coated-fabric).

Center Pillar

A rear door hinge support structure between front and rear doors terminating at belt line on hardtop sedans.

Combination

When referred to interior upholstery, it is the complete interior that includes a combination

of colors and materials such as cloth, leather, vinyl, etc.

Coupe Type Seat

Individual back rests, creating a notched appearance. On 4-door styles the backrests are anchored and do not fold as they do in 2-door models.

Cowl Quarters

The section forward of the front door on inside of front compartment.

Cushion

The lower seat cushion or section upon which passengers sit.

Cushion Face

Vertical surface forming front and sides of seat cushion.

Cut and Sew

Cutting material to pattern; sewing and molding to form a set of "trim stock."

Dielectric

A heat and pressure process to unite, form and make designs on fabrics.

Division

The back part of front seat. Separation between front and rear compartments.

Door Pull

A grip handle on upper door panel.

Door Pad

The upholstered part of a door or section below window.

Dust Boot

Convertible top cover when lowered. Also called top boot.

Embossed

A dielectrically formed design on coated fabric.

Expanded Vinyl

An extra thick vinyl coated fabric. The soft resilient feel is attained by sandwiching a sponge-like cellular structure between the backing fabric and plastic top-coating.

Front Seat Back Panel

A machine-formed vinyl panel that covers top and sides of front seat back.

Garnish Molding

The frame next to the glass on the inside of windshield, door, rear window and along side of headlining.

Inserts

When used with reference to upholstery, it is the center section back of bolster on the cushion and below the bolster or in the center of the back rest.

Leather Upholstery

This term means that a combination of genuine leather and coated fabric is used throughout.

Lower Instrument Panel

The instrument panel, glove compartment door and ash receiver doors.

Luxury Coil Springs

A coil seat spring, wrapped in sheeting or muslin, wider in diameter than marshall type.

Marshall Type Springs

Narrow diameter, individually wrapped in bur-lap, coil seat springs.

Molded Plastic

A formed plastic, such as front seat back panel.

Natural Grain

Leather with a natural hair cell without any additional design.

Notched Back

A separation at top between individual back rests. Usually in a Coupe type seat.

Nylon Cloths

Nylon warp fibers with Viscose filler. Any reference to a Nylon cloth means that the material is a Nylon-Viscose blend.

OO

When used on new car order, it refers to a special exterior color.

OOO

Refers to special upholstery, on new car order.

Pipes or Pleats

Style of upholstering when material is folded or separated by seams, visible or invisible.

Rear Quarters

When applied to interior it may refer to rear upper area below headlining; on 2-door cars, the section back of doors. For exterior reference it may mean rear section above belt line; lower section back of door extending to rear end of car.

Rear Shelf

The area between rear seat back and rear window. Package shelf.

Risers

A section raised above its surrounding area.

Sail Panel

Refers to rear section above belt line.

Seaming Laces

Also called welts. A fabric covered cord or piping used to join by sewing two sections of material. This also has the benefit of locating and properly positioning the upholstery material to form and preserve the required shape.

Sedan Type Seat

A straight-across type seat without individual back rest separation.

Seat

Combination of back rest and seat cushion which comprises entire seat assembly.

Seat Cover

The top of cushion or face of back rest which has body contact.

Seat Side Panels

A section along side of front seat back rest.

Seat Wings

Lower front seat side panel.

Set of Trim Stock

The various components that comprise a complete interior upholstery.

Skirt

See Cushion face.

Strato Backrest

Thin, tapered backrest.

Top Boot

Convertible top cover when lowered.

Top of Instrument Panel

The padded vinyl top or instrument panel cover in back of windshield.

Trim

The interior upholstery combination.

Trim Style

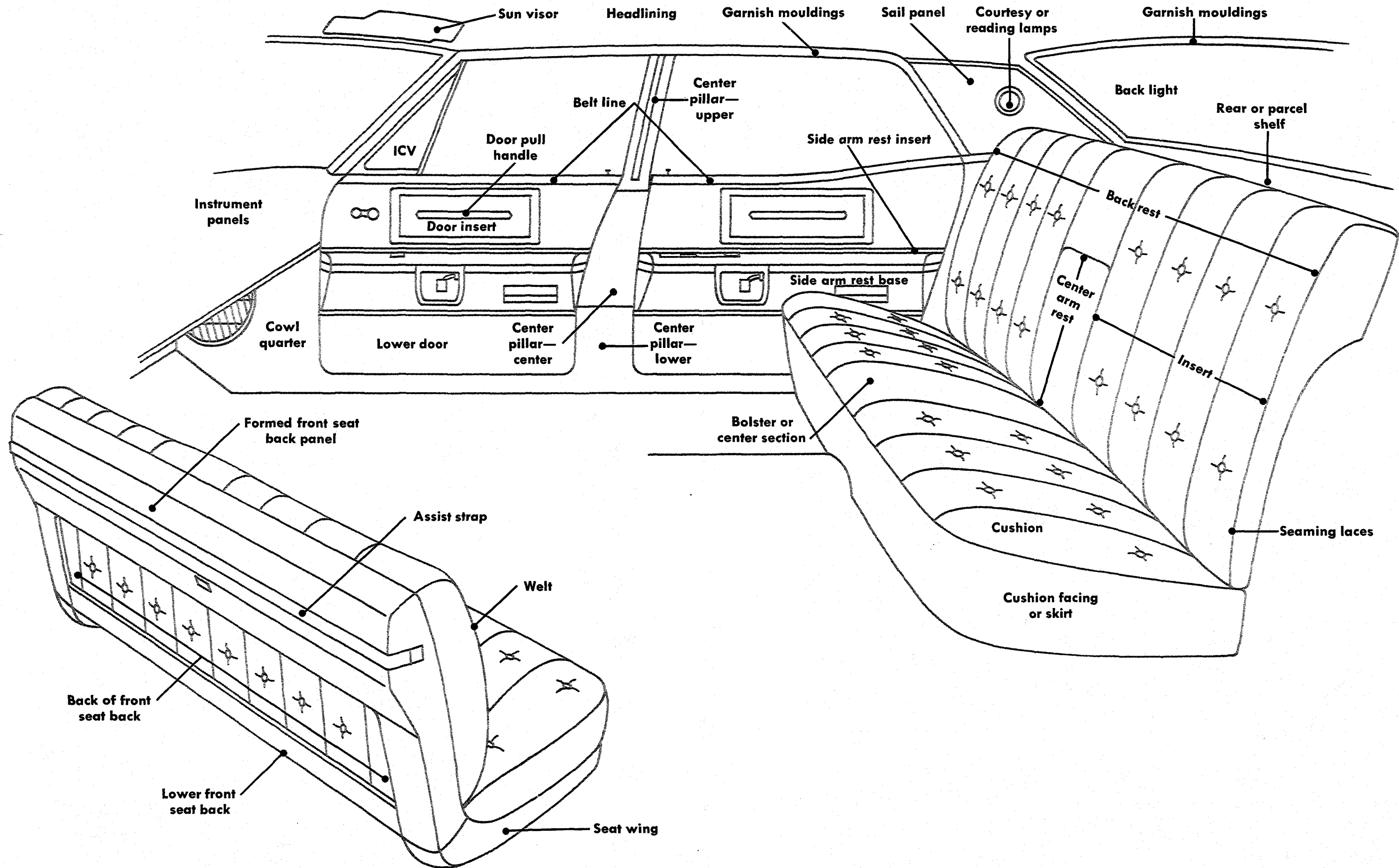
The design into which the upholstery fabrics are shaped, such as pipe, biscuits, plain, etc.

Vacuum Formed

Vinyl or plastic molded by vacuum instead of pressure.

Windlace

The fabric or leather covered windhose applied around doors as an air seal.



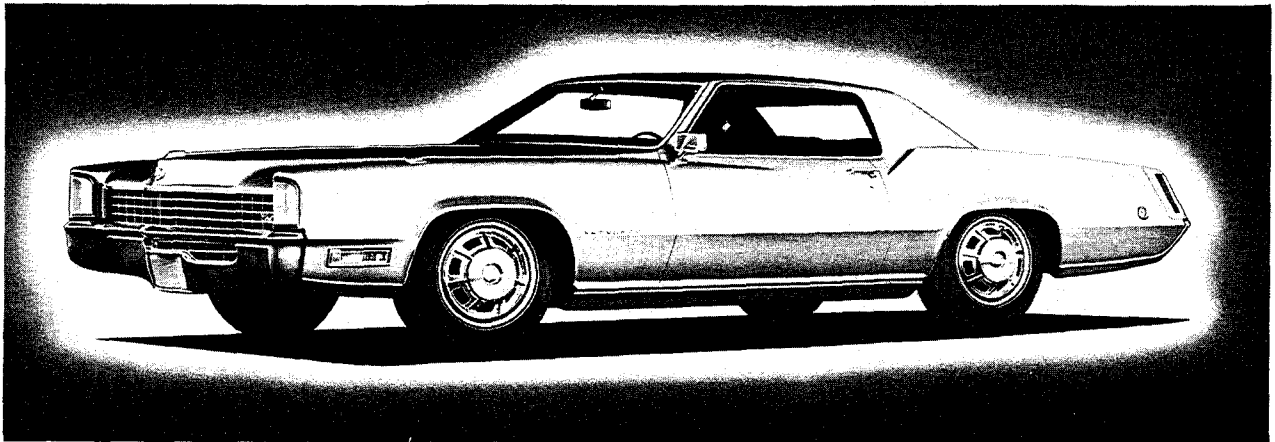
NEW
FEATURES

New
Features

III

NEW FEATURES

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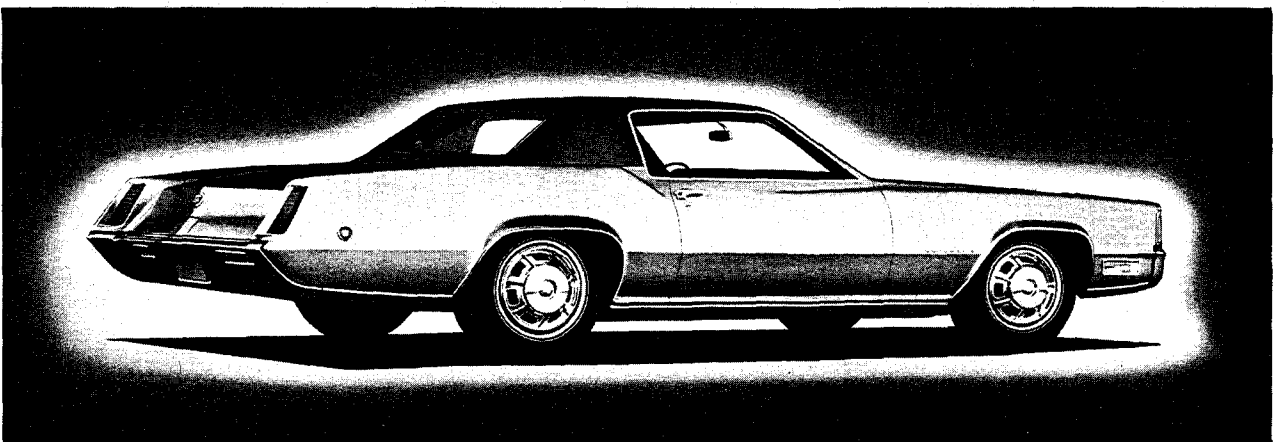
ELDORADO SPECIAL FEATURES

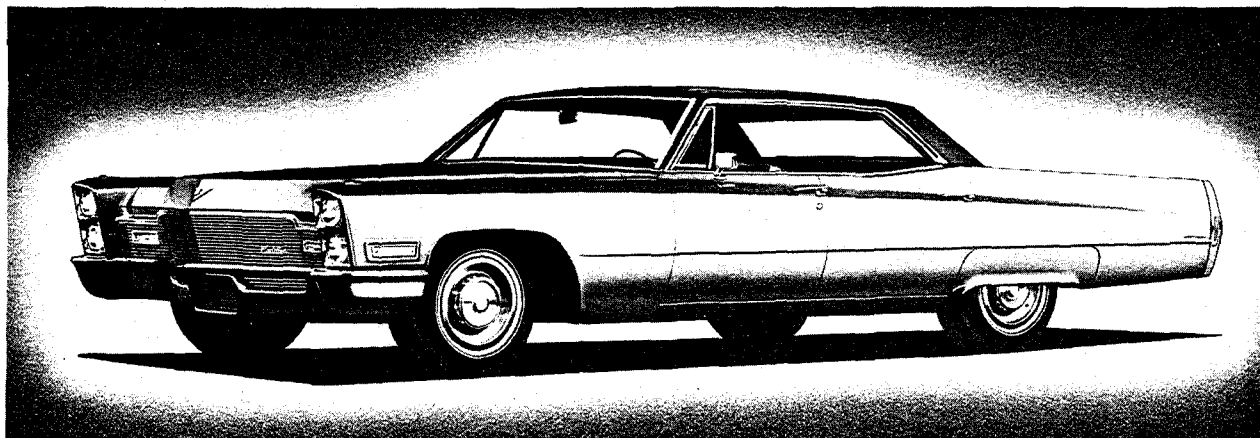
The Eldorado is unmistakably Cadillac in its overall look of dignity and distinction, yet is dramatically fresh in its approach to motoring pleasure. The long hood, distinctive roof line and short rear deck set the character of the world's finest personal car.

The front view features a hood, $4\frac{1}{2}$ inches longer than last year, and recessed windshield wipers to help give the Eldorado a sleek appearance. Recessed neatly at the base of the windshield, the windshield wipers stand ready at the flip of a switch to come out of hiding and clear the windshield with their new articulating-overlapping blades. The cross-hatch grille, traditionally Cadillac, deftly conceals the twin headlamps that are revealed when the vacuum operated grille covers swing down. Larger parking lamps, which also serve as signal lamps, are incorporated in each front fender to enhance further the Eldorado's uniqueness. New front side marker lights in amber and cornering lights are integrated into a single unit on the front fender. The parking lights and front side marker lights stay lighted as long as the headlamp switch is turned on.

From the side, the Eldorado achieves a somewhat sporty flair with its full wheel openings. Power rear quarter vent windows are standard, making all windows power operated for 1968. A new, larger outside rearview mirror is as handsome as it is functional.

The rear view is characterized by simple, uncluttered lines. Larger tail lamps, providing increased rear illumination, are designed into the edge of the fenders. New rear side marker lights in red are inside the wreath and are located on each rear fender. The tail lamps and rear side marker lights are activated when the headlamp switch is turned on. Back-up lights are in the rear bumper.



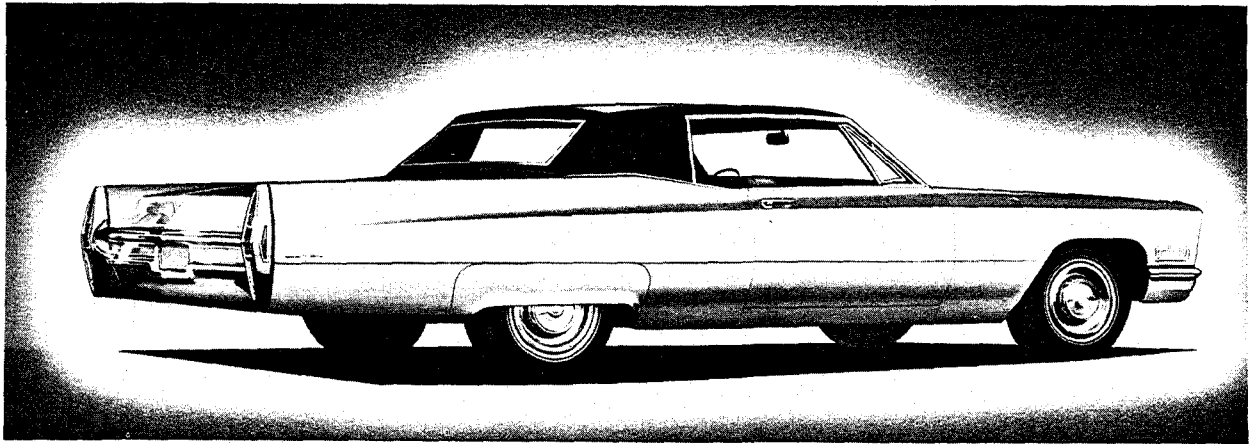


CADILLAC SPECIAL FEATURES

Cadillac motor cars have earned respect and admiration throughout the world for many years. The reason Cadillac is held in such high esteem cannot be found in a short phrase or a long paragraph. It is found in one short word, spoken often but with little or no regard for its true meaning. That one word is *quality*. The quality exemplified in each Calais, De Ville and Fleetwood by Cadillac represents a combination of craftsmanship, engineering excellence and precise manufacturing. Never was this more true than it is in the exciting new Cadillac for 1968.

The excitement begins with the fresh but traditionally Cadillac flavor of the front end. The finer textured, cross-hatch grille lends a distinctive new appearance to the Cadillac. A longer hood, by a full 6½ inches, and new concealed windshield wipers give the Cadillac a longer and sleeker appearance. The windshield wipers are recessed neatly out of sight at the base of the windshield. When they are needed, they come up out of their parking place and clear the windshield virtually from pillar to pillar with their new articulating-overlapping blades. This is just one of the many motoring safety and convenience features found on all 1968 Cadillacs. The twin headlamps are conspicuous by a new headlamp bezel that permits access to the headlamp adjustment screws without actually removing the bezel itself. Parking lamps and directional signals at the outer ends of the grille are designed to harmonize with the horizontal grille.

New front side marker lights in amber are integral with the cornering lights and carry the distinguished Cadillac crest. The new side marker lights and parking lights are turned on when the headlamp switch is activated, providing increased illumination from the front and side. Fender-top turn signals are styled into the fenders themselves and let the driver see which signal is operating without removing his eyes from the road.



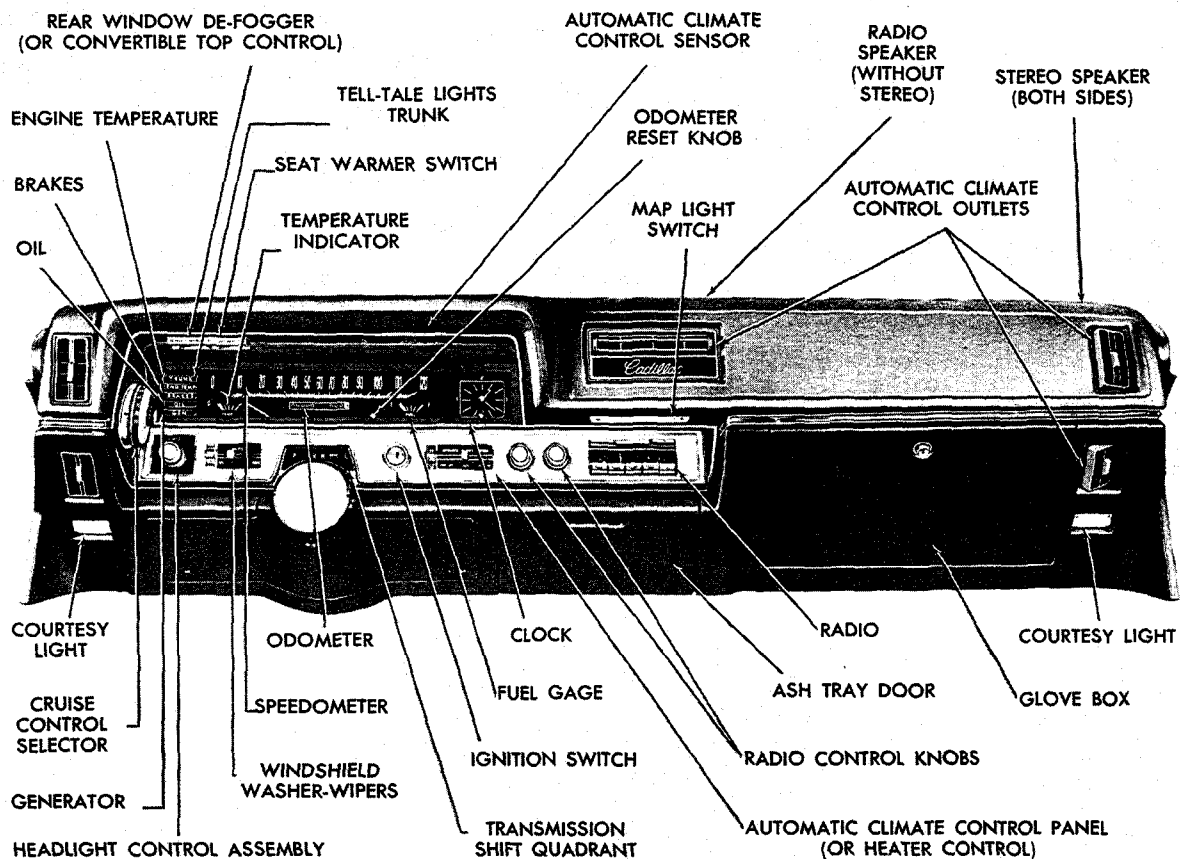
CADILLAC SPECIAL FEATURES

continued

The excitement of the 1968 Cadillac moves quickly along the side with a long, graceful line that extends from the leading edge of the front fender to the trailing edge of the rear fender. Calais, De Ville series and Seventy-Five models have a narrow chrome strip starting at the front wheel opening and extending the length of the body. The Fleetwood Sixty Special and Brougham have a chrome rocker sill moulding. Series identification for the Calais and De Ville is in chrome script just above the chrome moulding on the rear fender. Fleetwood Seventy-Five models have a crest and wreath on the rear fender while the Sixty Special and Brougham have a crest and wreath on the lower and upper rear quarter panel, respectively. In addition, identification for the Brougham appears in script beside the crest and wreath.

Door windows on the Calais, as well as on all other models, are power operated for 1968. A master control panel is located on the driver's door armrest. Individual switches are provided under each window for passenger use. A new, larger outside rearview mirror is as handsome as it is functional.

There is further excitement in the rear styling, highlighted by an all new trunk lid providing increased trunk capacity. In addition, tail lamps, back-up lamps, stop lights, directional lights and new rear side marker lights are all integrated into a single unit that blends perfectly with Cadillac's rear styling. The rear side marker lights in red are activated when the headlamps are turned on, giving increased illumination from the side.

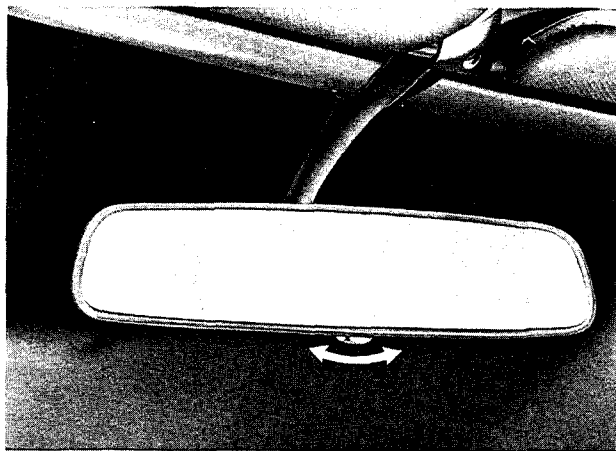


1968 INSTRUMENT PANEL

The Cadillac instrument panel has increased padding in the upper section on all models. A rich new rosewood facing for the upper portion of the lower instrument panel is standard on all Fleetwood series cars, the Convertible and other De Ville models with leather upholstery. Controls and instrumentation are exceptionally well-placed to give the driver an instant reading of all vital gages and lights. All instruments are recessed out of the impact area, yet are placed within easy reach of the driver.

The main instruments—speedometer and fuel and temperature gages—are directly in front of the driver, with reminder lights for TRUNK, ENG. TEMP., BRAKES, OIL and GEN. to the left. The red ENG. TEMP. light is new this year and lights up to warn the driver of excessive engine temperature. In addition, a buzzer sounds to further warn the driver of an overheated engine. Minor controls are placed conveniently on the lower instrument panel, just a fingertip's reach away.

Another new feature is the ignition key warning buzzer, which sounds as the driver's door opens whenever the key is left in the ignition switch in the OFF or ACC. position. The lockable glove box is large and roomy.

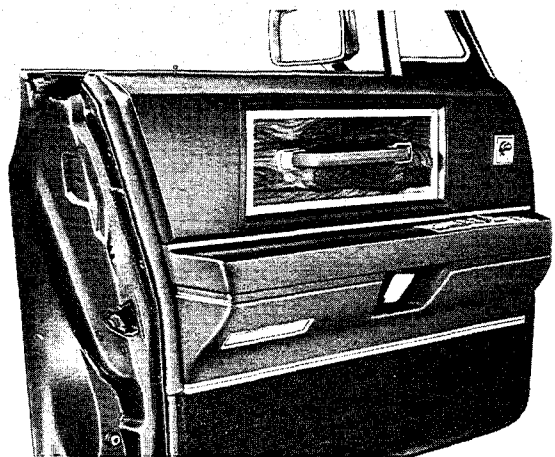
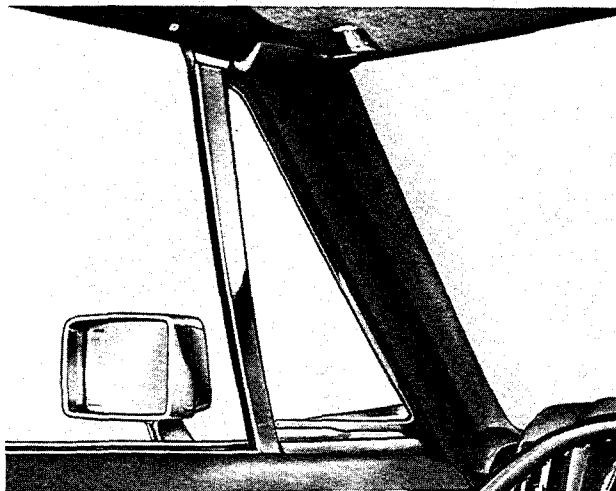


INSIDE REAR VIEW MIRROR

The day-night inside rear view mirror on all models has shatter-resistant, vinyl-framed glass. The new mounting support is designed to break away on impact from any direction. A simple twist of the mirror's tab moves the day-night mirror from clear daylight visibility to non-glare nighttime visibility.

WINDSHIELD PILLARS

Inside windshield pillars on all Cadillacs have been carefully designed and generously padded this year for extra driver and passenger protection. They are covered in the same colorful, durable vinyl as the instrument panel to harmonize completely with the interior decor.

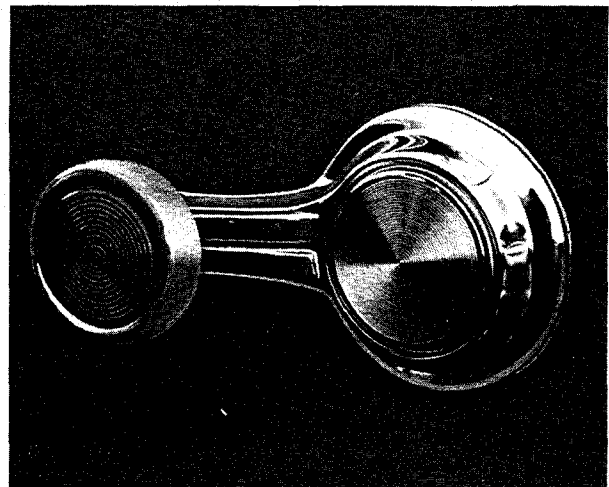


DOOR PANELS

All Fleetwood series cars, De Villes with leather upholstery and Convertibles have a rich new rosewood facing on each door to further the look of elegance on these models. The door pull strap blends in well with the new door panel styling. Inside door remote handles for all series are newly styled and are recessed out of the way.

VENT WINDOW REGULATORS

Another of the many motoring safety features is vent window regulators. They are newly designed for 1968 to break away upon impact. In addition, the knobs are color-keyed to the interior trim and are constructed of soft plastic to provide added cushioning.





SEAT BELTS

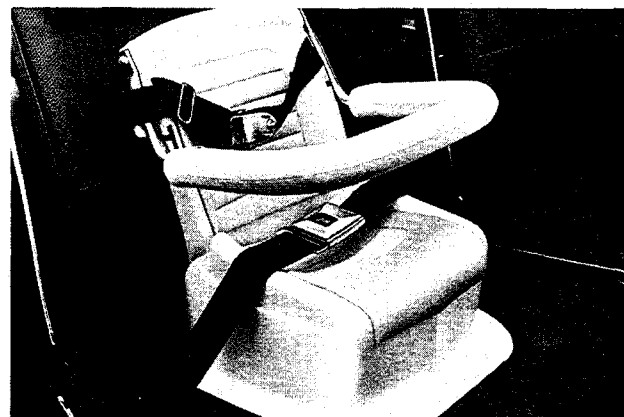
Six seat belts (five with bucket seats) are standard on all Cadillac models to provide increased security and comfort for driver and passengers. Color-keyed to the interior, the seat belts feature a pushbutton buckle for quick and easy use.

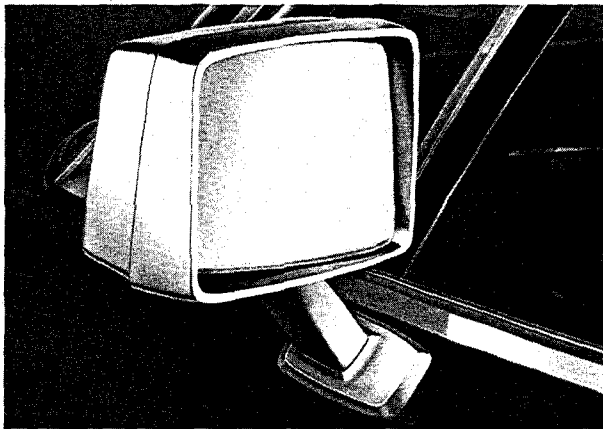
SHOULDER BELTS

Two shoulder belts, one for the driver and one for the right front seat passenger, are standard on all models with the exception that, on the Convertible, they are optional at extra charge. Used in conjunction with the seat belts that are standard on all cars, shoulder belts provide extra protection. Shoulder belts come in colors to match the seat belts and have the same easy-to-use pushbutton buckle as seat belts. Shoulder belts for left and right rear passengers are optional at extra charge on all models. The use of shoulder belts is not recommended for children under 6 years of age.

CHILD'S RESTRAINT SEAT

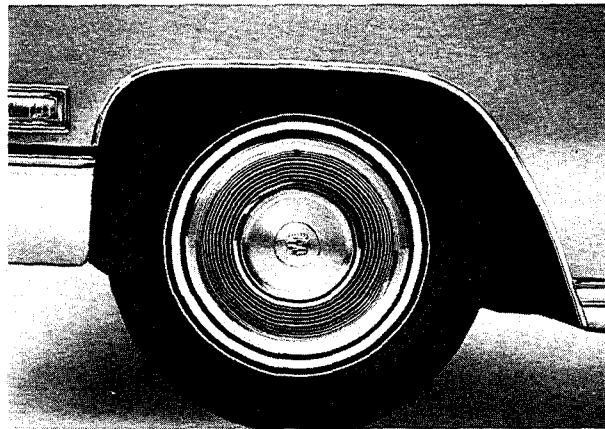
The Cadillac Child's Restraint Seat is a practical accessory that provides smart protection for young children when they are passengers. It can be used conveniently in either the front or rear seat of any Cadillac. Simply push the legs of the Child's Restraint Seat between the seat cushion and backrest. Place the child in the seat and buckle the standard Cadillac seat belt. Then buckle the belt that is attached to the seat itself to hold the child snugly in place. Attractively finished in white to complement any Cadillac interior, the Child's Restraint Seat is optional at extra charge and is just one of the many ways in which Cadillac considers passenger comfort and protection.





OUTSIDE MIRROR

The larger, rectangular outside rearview mirror provides the driver with a clear view of traffic. The new mirror is remote-controlled, enabling the driver to set the mirror at the angle which offers the most desirable view. Simply move the fingertip control lever that is placed conveniently on the inside forward portion of the door just beneath the vent window. A right hand rearview mirror, identical in appearance to the left hand rearview mirror, is standard on the Seventy-Five body styles and is available optionally at extra charge on all other models. The right hand mirror is not remote-controlled.

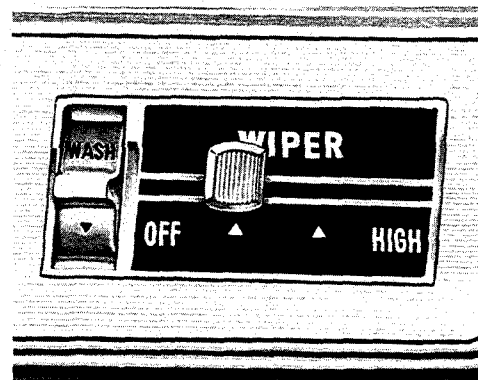
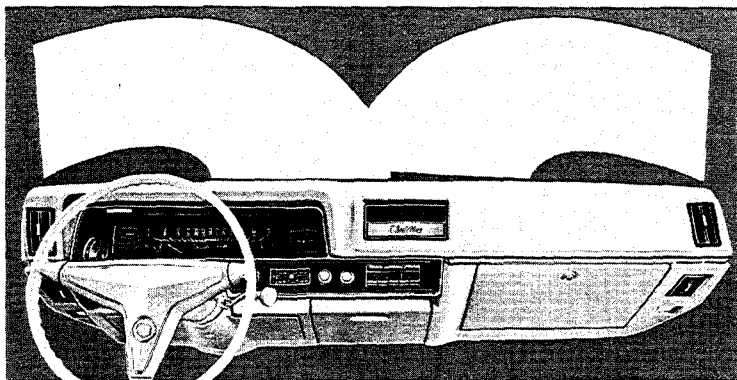


WHEEL DISCS

New wheel discs contribute to Cadillac's overall beauty and graciousness. The deep dish stainless wheel discs, handsomely styled and structurally strong, have eight black-painted concentric rings. In the center of the disc is a raised hub bearing the most distinguished symbol in luxury car motoring—the Cadillac crest.

THREE SPEED WINDSHIELD WIPERS-WASHERS

Windshield wipers on all models are recessed neatly at the base of the windshield when not in use to help give the Cadillac a sleek appearance. New articulating-overlapping wiper blades move into a position parallel to the windshield pillar to give visibility clear across the windshield. Glare-reducing wiper arms and blades give minimum reflection when used during bright, sunny days. An improved washer delivers twin sprays of water to each side of the windshield before the wiper blades begin clearing the windshield.



CADILLAC'S CONTINUED EMPHASIS ON SAFETY

The Cadillac Motor Car Division considers safety an obligation, and has throughout its history. That is why safety is engineered into the Cadillac at the basic design stage. In addition to the inherent safety, quietness, efficiency and dependability in every Cadillac, all 1968 Cadillac motor cars are equipped with this impressive list of standard safety features.

Energy absorbing steering column

Seat belts with pushbutton buckles for *all* passenger positions (except Limousine auxiliary seats)

Shoulder belts with pushbutton buckles and special storage convenience provision for driver and right front passenger (except convertibles)

Passenger guard door locks with deflecting lock buttons—all doors

Four-way hazard warning flasher

Dual master cylinder brake system with warning light and corrosion resistant brake lines. The parking brake provides an auxiliary braking system

Folding seat back latches

Triple speed windshield wipers and washers

Remote-control outside rear view mirror

Backup lights, new side marker lights and parking lamps that illuminate with headlamps

Padded instrument panel, sun visors, windshield corner posts

Reduced glare instrument panel top, inside windshield mouldings, horn buttons, steering wheel hub, and windshield wiper arms and blades

Inside day-night mirror with deflecting base

Lane change feature in direction signal control

Safety arm rests

Thick laminate windshield

Soft, low-profile vent window control knobs and coat hooks

Padded front and intermediate seat back tops & lower structure

Yielding smooth contoured door & vent window regulator handles

Tire safety rim

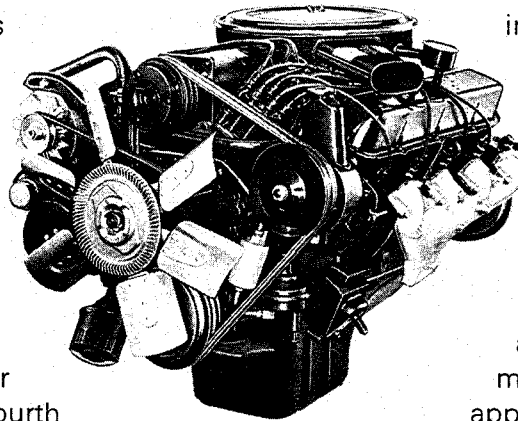
ENGINEERING FEATURES

ENGINEERING FEATURES

Body	F-9, 10, 11, 12
Chassis	F-6, 7, 8
Eldorado Special Features	F-13, 14, 15, 16, 17, 18
Engine	F-1, 2, 3
Transmission	F-4, 5

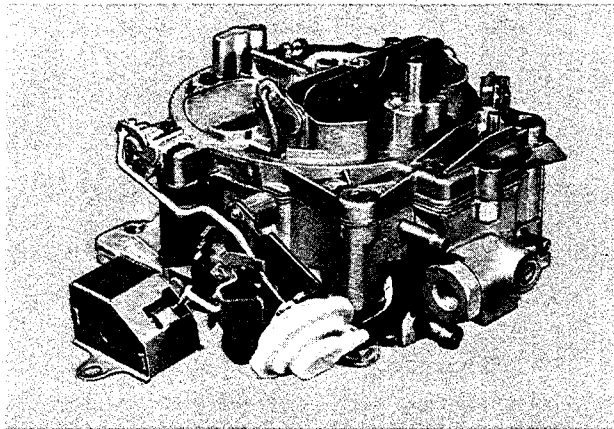
A NEW LEVEL OF ENGINEERING PROGRESS

Cadillac was the first automobile manufacturer in the United States to build a production V-8, water-cooled, eight-cylinder engine. They did this in 1914 and have been producing this precision performer with variations ever since. This sophisticated engine won instant world recognition for its remarkable quietness, efficiency and dependability and helped put Cadillac into a position of eminence in the world of automobiles. Down through the years Cadillac's highly specialized engineers have clung quietly to the philosophy that nothing but the best would leave the drawing boards. This philosophy is an appropriate description of the all new V-8 engine for 1968, and marks a new level of engineering progress for Cadillac. This is only the fourth time Cadillac has deemed it necessary to produce a completely new V-8 engine, the first being in 1914, the second in 1936 and the third in 1949. This unmistakably attests to Cadillac's supreme emphasis on quality. This magnificent new engine for 1968 has the largest displacement of any passenger car engine in the world at 472 cu. in. It develops 375-hp at a restful 4400 rpm's and 525 lbs.-ft. torque at a low 3000 rpm's. Standard on all models, this new engine is bigger than last year's engine, yet has infinitely more to recommend it than its increased size. Improved performance, better over-all quality, advanced engineering, precise manufacturing and a host of technical improvements all attest to the fact that Cadillac engineers constantly strive for engineering excellence—with the Cadillac driver and passengers in mind. This engine was many years being readied. It underwent the equivalent of over half a million miles of laboratory tests to check the performance and fatigue life of the various components. Subjecting the parts to performance and fatigue tests was far more



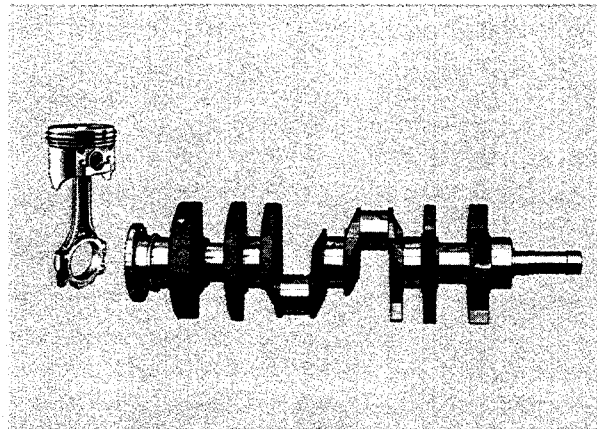
punishment than would be experienced during the life of the car. Another test included the use of radioactive isotopes to determine engine oil consumption. All test results were then evaluated and, if necessary, steps were taken to redesign a part for increased durability. Actual proof of performance was determined at various proving grounds. Over two million miles of punishing road tests on virtually every kind of road and in all kinds of weather were conducted to simulate actual usage by Cadillac owners. Here is where Cadillac inscribed indelibly the mark of quality on this engine—the same mark placed on the first V-8 engine back in 1914 and again in 1936 and 1949. It may not be visible, but it is apparent when the car is driven.

Next came actual production of the engine. Mindful always of exacting standards of quality, Cadillac pays special attention to precise manufacturing. Cylinder bores are honed to tolerance of .0002 (two ten-thousandths) of an inch, the entire range between the smallest and largest bore. Bores are then inspected, measured and labelled. Each bore is then matched with a piston of the same size. The maximum clearance for a piston pin, which fastens the connecting rod to the piston, is .00015 (15 one-hundred-thousandths) of an inch. Every crankshaft in a Cadillac engine is balanced dynamically. That is, it is balanced while rotating. This is done to cancel damaging vibration—the bane of engine life—and to aid performance. As is evident, engineering excellence forms the basis of every Cadillac engine. Engineering excellence, of course, has always been a constant challenge, and that challenge has been met successfully once again with the introduction of this completely new V-8 engine. A more detailed and revealing story unfolds on the following pages.



QUADRAJET CARBURETOR

Cadillac's four-barrel carburetor is designed to combine high performance with economy and smooth operation. The two small primary barrels of the four-barrel carburetor are designed to step-up the velocity of incoming air at low engine speeds for the correct air-fuel ratio, resulting in smoothness, positive response and fuel economy. The two larger secondary barrels provide increased air capacity to meet the high performance demanded at higher engine speeds.



CRANKSHAFT AND PISTONS

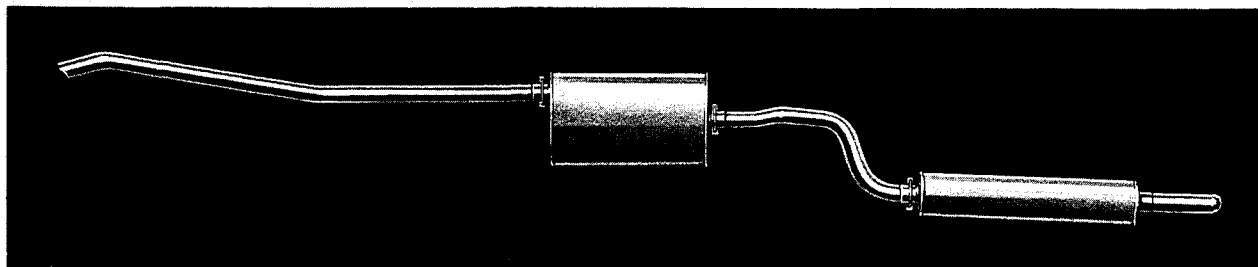
The new crankshaft for 1968, besides being exceptionally durable, is well-balanced for quiet, smooth engine performance. Larger diameter main bearings and journals provide the increased crankshaft support needed in the new high-performance engine. The pistons feature increased compression height to accommodate thicker compression rings for improved ring strength and wear.

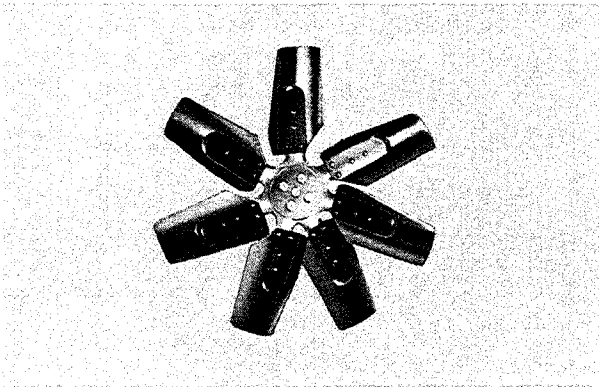
VALVE TRAIN AND CAMSHAFT

The valve train was planned for introduction with the 1968 engine but several parts were developed far enough in advance to be introduced with last year's engine. The lightweight rocker arms are of a stamped metal design for quiet operation and quick response. New cam contours are also designed for quiet operation.

EXHAUST SYSTEM

The exhaust system was redesigned to allow the new, larger engine to operate at peak efficiency. Refinements for 1968 include a larger diameter exhaust pipe, a longer muffler placed in front of the rear axle and a new resonator located just behind the rear axle.



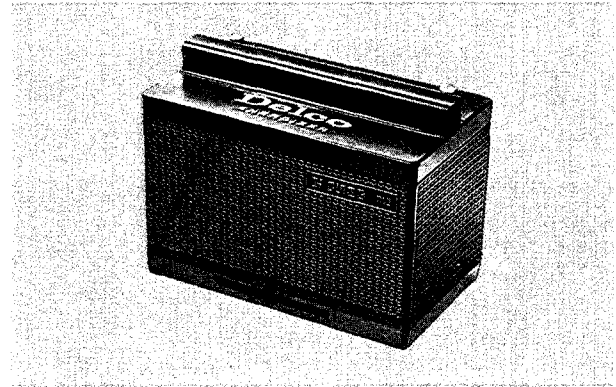
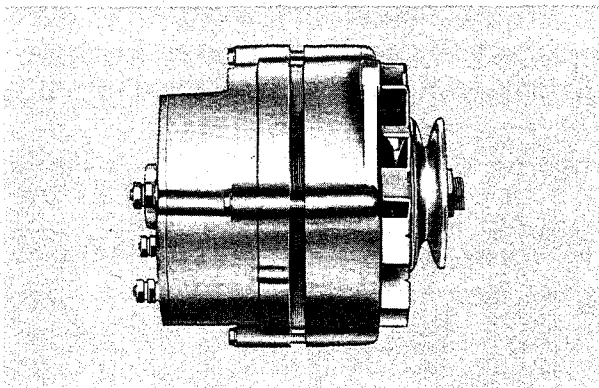


ENGINE COOLING

The precise design of the seven-bladed steel fan provides effective engine cooling and quiet operation on all cars without air conditioning. All air conditioned cars feature a six-bladed aluminum fan with a heat activated clutch to disengage the fan when there is sufficient air flowing through the radiator for engine cooling. This means improved engine performance and economy plus quieter operation. The absence of aluminum in the cooling system decreases the possibility of corrosion when certain coolants or rust inhibitors are used.

GENERATOR

Cadillac's high capacity generator has bearings that never have to be lubricated, resulting in greater reliability and longer generator life. There is a 42-amp. generator for cars without air conditioning and a 55-amp. generator for cars with air conditioning. The regulator has hard gold contact points for long, dependable life.

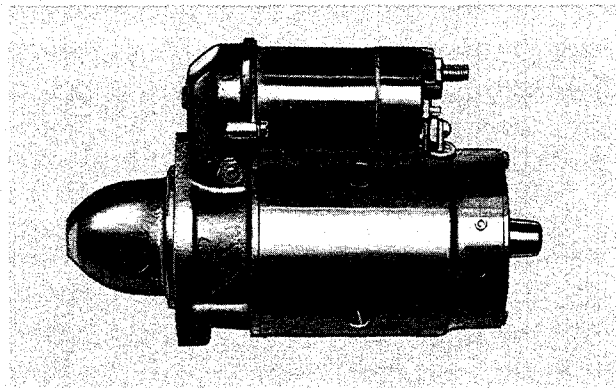


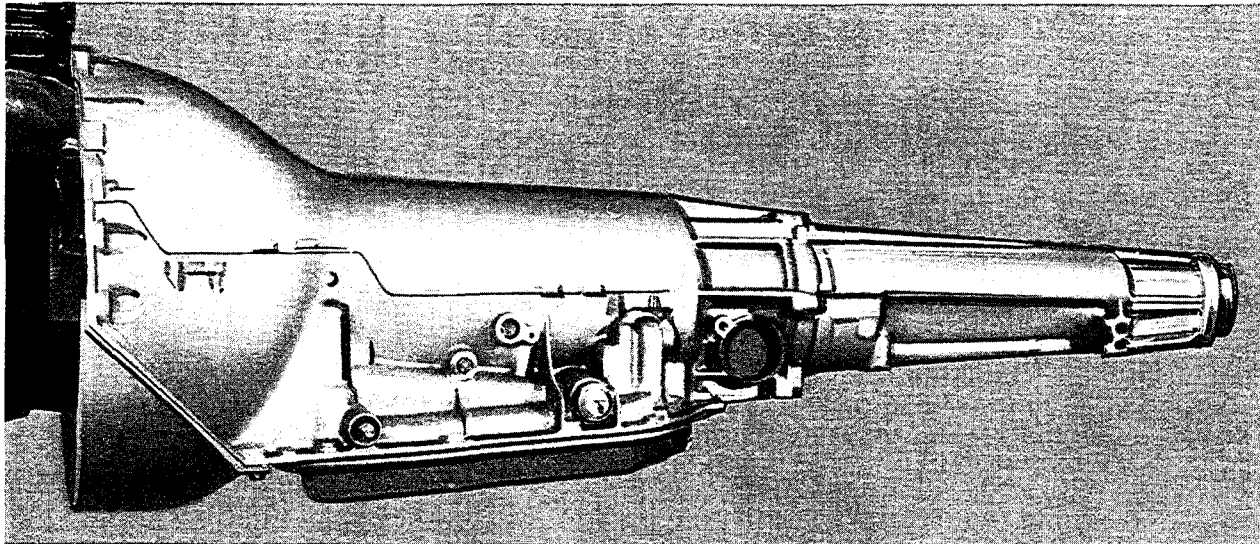
BATTERY

The Cadillac battery has 15 lead plates for retaining electrical energy, two more than last year. This means increased reserve strength for fast, sure starts and plenty of dependable power that's quick to respond when the need is greatest. The Delco Eye inspection window provides an instantaneous electrolyte level indication. When the fluid is low, the eye shows amber, indicating that all cells should be filled.

STARTING MOTOR

The starting motor is especially designed for quietness, long life and a high, sure-fire cranking speed. The solenoid lever is completely enclosed for maximum wet weather protection. An overrunning clutch protects the starting motor from excessive speed when the engine starts.





TURBO HYDRA-MATIC TRANSMISSION

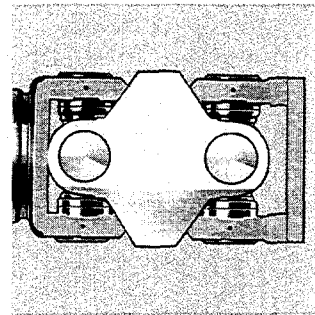
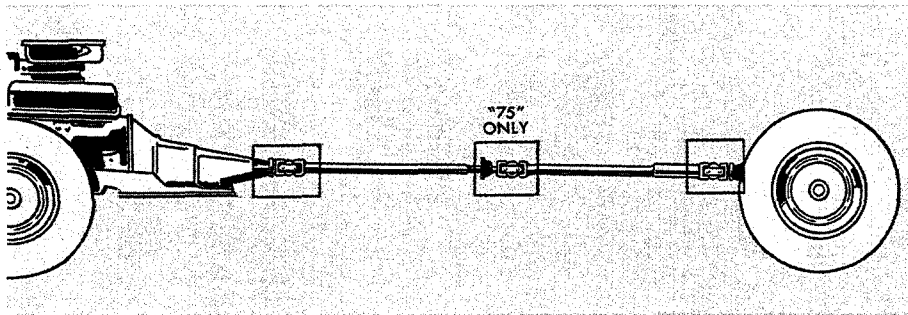
The Cadillac Turbo Hydra-matic transmission, specifically engineered to give the Cadillac owner unexcelled smoothness, versatility and responsiveness, has been improved for 1968. The torque capacity has been increased to give faster acceleration and greater smoothness. A new transmission fluid, completely compatible with previous fluids, is another refinement resulting in longer transmission life and increased economy. A major advantage of the three-speed Turbo Hydra-matic transmission is the fact that it is engineered to deliver the correct torque under all driving conditions. This is especially helpful in slow-moving traffic where low-speed acceleration and deceleration are the rule. This versatility is provided with two Drive Ranges and a Low Range.

The left DRIVE position on the quadrant gives the Cadillac driver the maximum in economy, quietness and slower engine speeds. At the same time, there is ample acceleration reserve. By depressing the accelerator further, a lower gear is engaged for quick highway passing.

The right DRIVE position on the quadrant locks out high gear and is ideal in mountain driving for uphill pulling power and downhill holdback on medium grades.

The LOW driving position offers maximum engine acceleration and deceleration. This is especially useful on short, steep grades and in stop-and-go traffic.





CONSTANT VELOCITY UNIVERSAL JOINTS

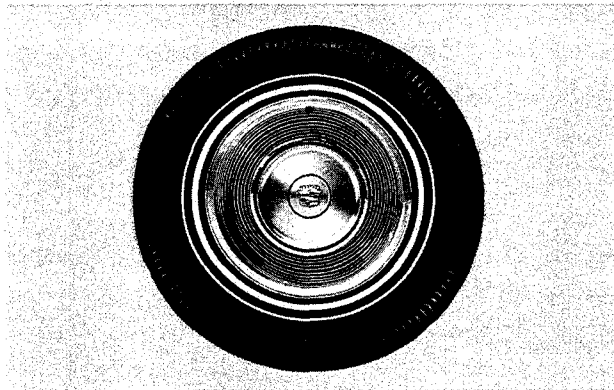
Higher capacity CV joints at the ends of each propeller shaft help transfer power to the rear axle smoothly and quietly, with little or no vibration. The CV joints are constructed and installed with the advantage that each offsets any vibration-setting tendencies of the other.

CADILLAC DRIVE LINE

The more powerful 1968 engine necessitated refinements to the drive line. The one-piece tubular steel propeller shaft (two-piece with center support on 75 models) is attached to the transmission by means of a heavier, higher capacity slip yoke to help make the flow of power to the rear axle smoother and quieter.

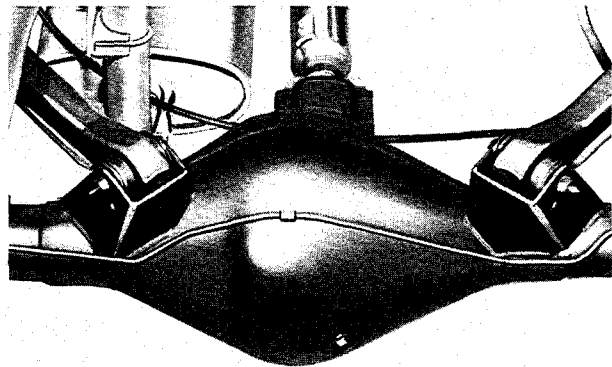
TIRES AND WHEELS

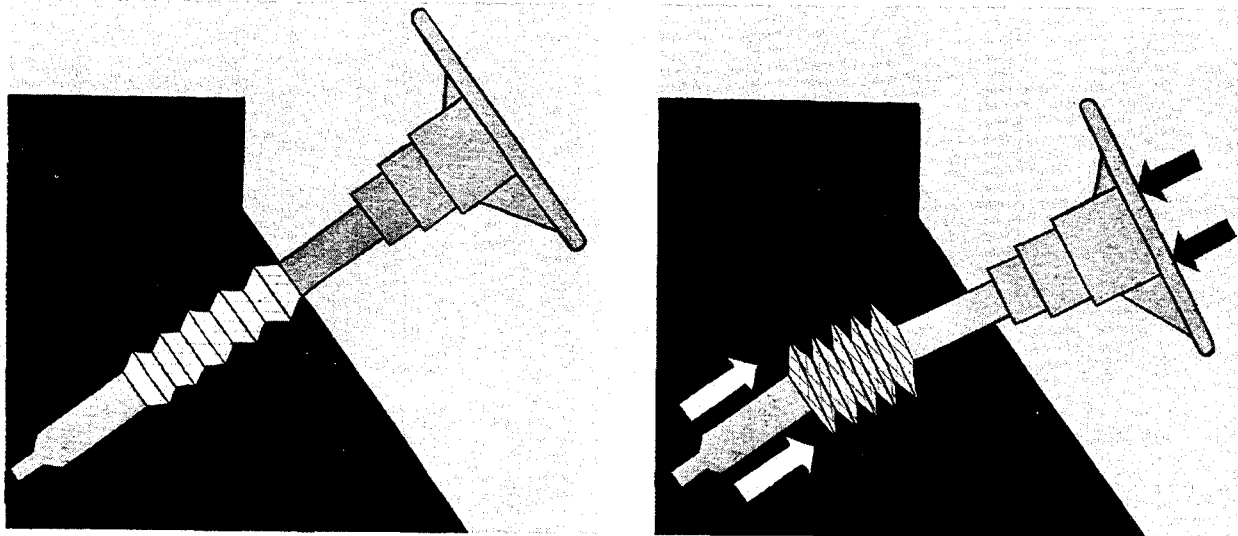
The Cadillac wheel has a second safety bead retainer for added assurance of the tire remaining on the rim in the event of sudden tire deflation. The unique tread design of the tires, extending onto the shoulders, means road-clutching action, even in turns. Long-wearing, tough rubber compounds assure greater durability than ever before.



REAR AXLE

To compensate for the larger engine and thus increased torque to the rear axle, the rear axle differential gears and output shafts are more durable. The rear axle housing has a minimum number of sections and welds for exceptionally strong construction. The rear axle pinion seal has a two-lip design, the outer lip sealing out dirt, the inner lip sealing in lubricant.





ENERGY ABSORBING STEERING COLUMN

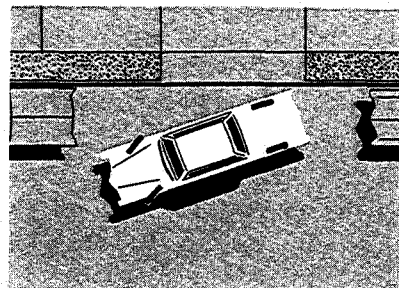
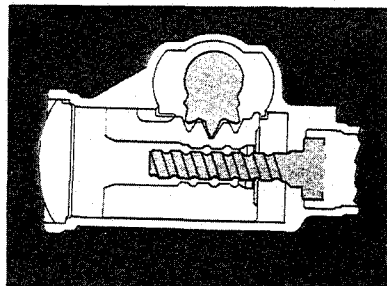
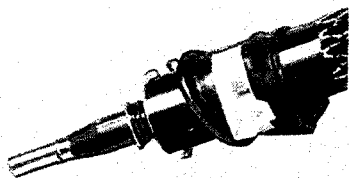
The Energy Absorbing Steering Column on all 1968 Cadillacs compresses upon severe impact. This reduces the tendency of the steering column to move rearward toward the driver. The force of the driver moving forward against the steering wheel also is partially absorbed due to the steering column compression. In addition, the steering wheel is padded for increased driver protection.

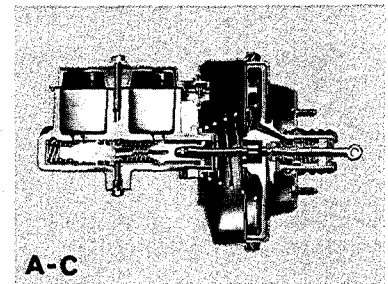
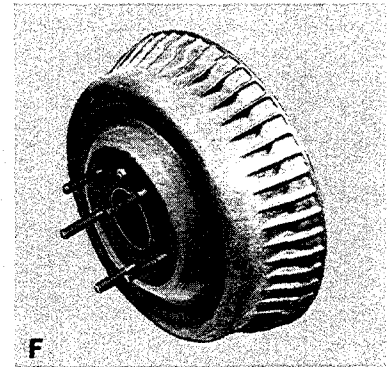
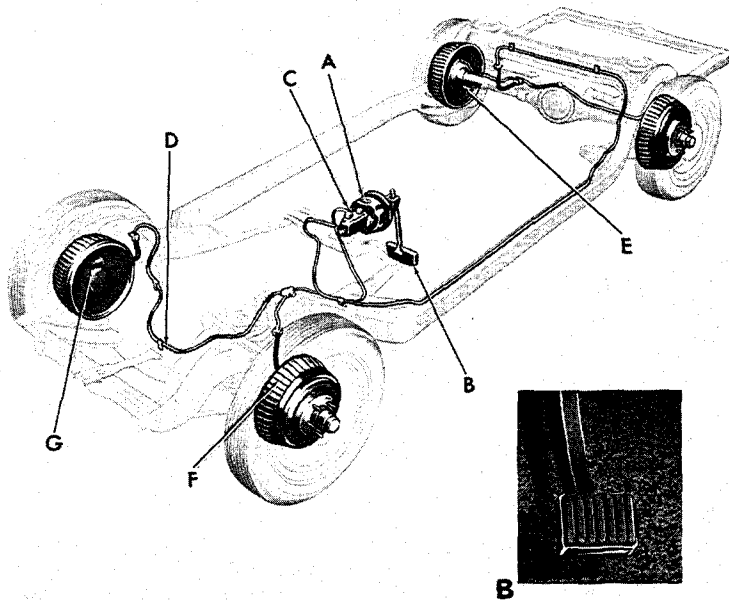
VARIABLE-RATIO POWER STEERING

Variable-ratio power steering provides greater ease in handling and getting into and out of tight places, yet maintains the sure feel of the road. While there is a reduction in steering wheel movement for all maneuvering, there is a major reduction in the number of steering wheel revolutions necessary to turn the front wheels lock-to-lock. Standard on all models except the Seventy-Fives.

RUBBER CUSHIONED COUPLING AND BUSHINGS

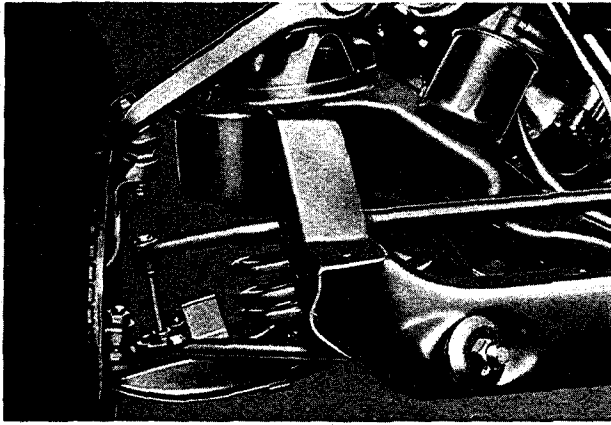
Cadillac's smooth, effortless, finger-tip steering is aided by the use of a flexible rubber coupling in the steering column and rubber bushings at steering gear-to-frame mountings. This absorbs road shocks and vibration before they reach the steering wheel.





CADILLAC TRIPLE BRAKING SYSTEM

- A. The independent front and rear braking system, pioneered by Cadillac, incorporates separate fluid reservoirs, pistons and hydraulic lines for each system. Should a malfunction occur in either system, a red telltale light on the instrument cluster alerts the driver instantly, but the other system remains operative.
- B. The parking brake is foot-operated and may be used under emergency conditions as an auxiliary braking system. It may be applied and released without locking when the car is in any drive range with the engine running.
- C. The power brake vacuum booster assures dependable high speed and high altitude braking performance.
- D. Corrosion-resistant brake lines and rayon cord brake hoses assure increased durability and long life.
- E. Wheel cylinder pistons are super-hard and self-lubricating for maximum reliability and long life.
- F. Front and rear brake drums are finned for fast heat dissipation. Flange on front brake backing plate shields interior of drums from water.
- G. Self-adjusting brake shoes automatically bring linings back to proper adjustment with drums when brakes are applied as the car is moving rearward. As a result, proper pedal height is maintained for smooth stopping.

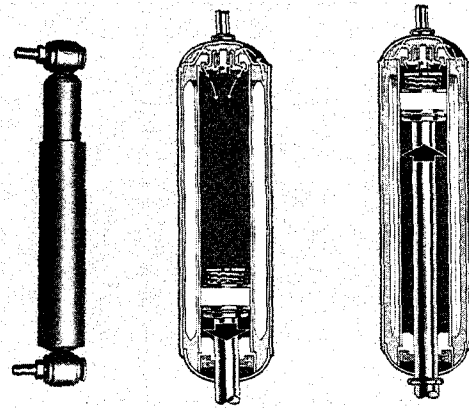
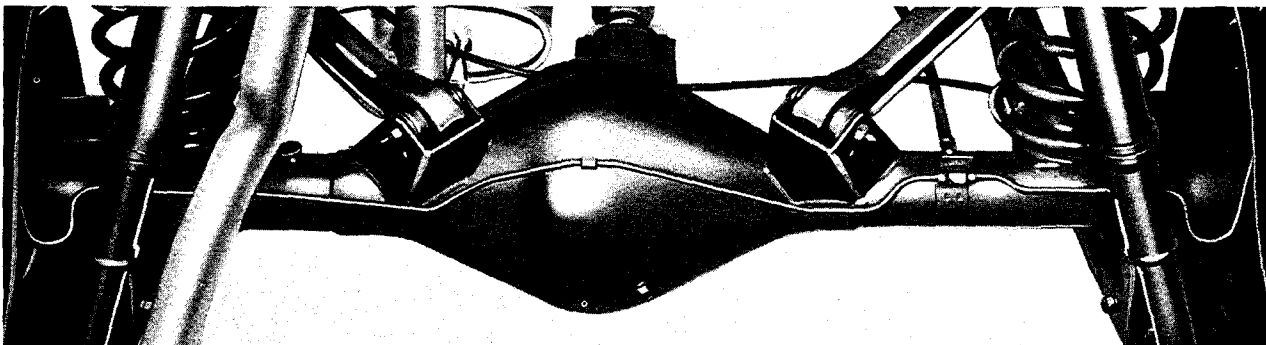


FRONT SUSPENSION

The independent spring-type front suspension accounts for Cadillac's incomparably smooth, quiet ride as well as its steering stability and easy handling. Strut rods are mounted to the lower control arms and, through rubber bushings, to the frame crossmember for proper wheel alignment. Yet they do permit a momentary rearward deflection of the wheel when it encounters a bump or hole in the road. Other front suspension components are also mounted to the frame with rubber bushings to cushion against road noise. A heat shield has been added to protect upper control arm bushings from excessive manifold heat.

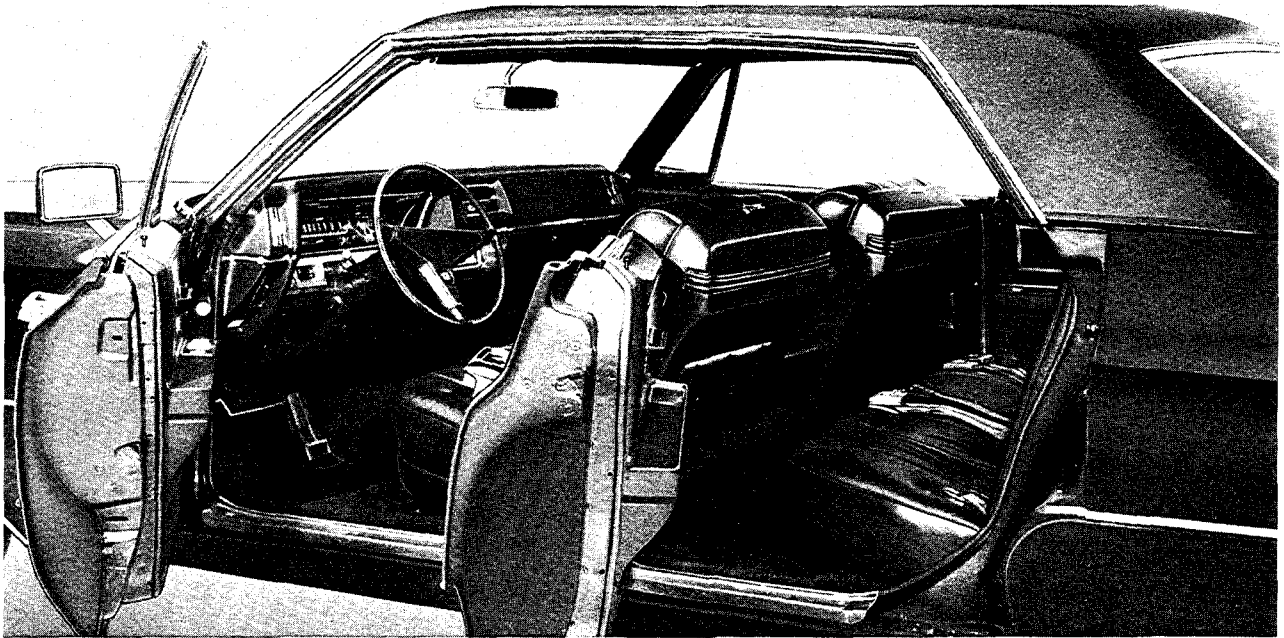
REAR SUSPENSION

Cadillac's Four-Link rear suspension has two lower control arms connecting the rear axle and frame for proper wheel alignment and ride stability. In addition, two upper control arms are angle-mounted high on the rear axle to help reduce sideways motion, roll on curves and acceleration squat. Steel coil springs are mounted directly over the rear axle and, with a lower spring rate, provide a softer, more balanced ride. Thick rubber insulation at control arm-to-frame mountings and at top and bottom of springs absorbs and isolates road noise.



SHOCK ABSORBERS

Cadillac's exclusive shock absorbers, with a gas-filled nylon envelope to prevent air from mixing with the fluid, are calibrated to function with the slightest car movement and make shock absorption smooth and easy. They are also designed to give uniform action on the roughest of roads and in any climate.

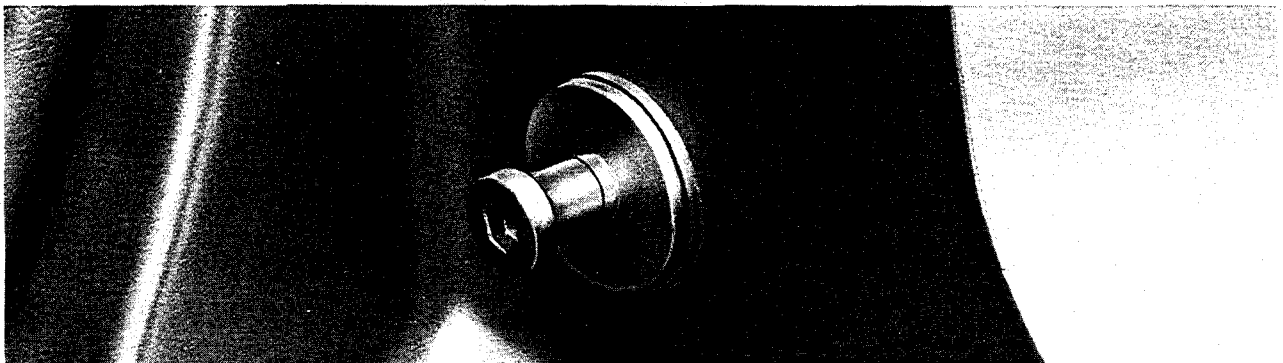


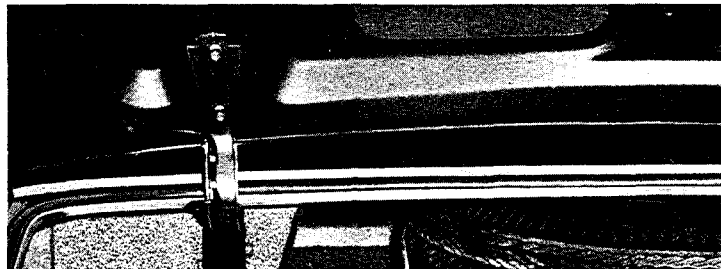
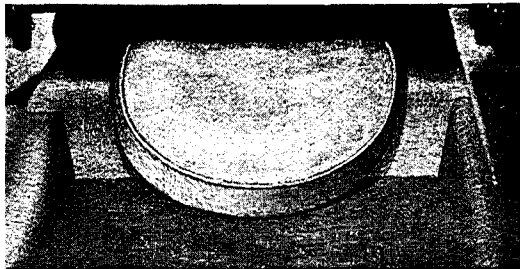
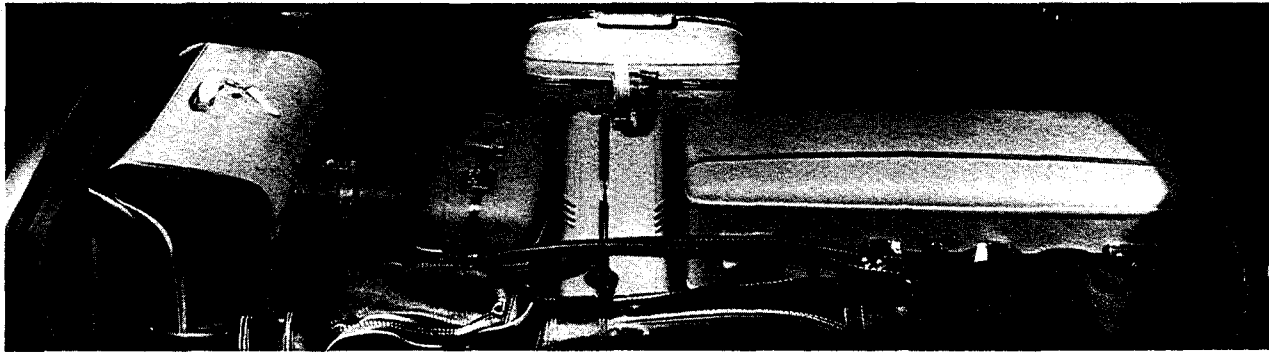
ENTRY AND EXIT

Unmatched freedom of movement when entering and leaving the automobile is the result of Cadillac's superb design and engineering. The wide-opening, forward hinged doors, low door sills, rounded cushion corners and no extending dogleg at windshield pillars make access to the relaxingly comfortable interiors easy, especially when combined with the out-of-the-way action of the Tilt and Telescope steering wheel.

DOOR LOCKS AND LATCHES

The easy-action Cadillac doors with passenger-guard door locks are engineered to lock tightly and stay that way. Once the doors are locked, the inside door handles are disengaged until the door lock buttons are returned to the up position manually, by Power Door Lock switch or by outside key. Latches are designed to resist opening under severe impact or stress. New stamped door hinges of a rugged design provide improved strength under impact.



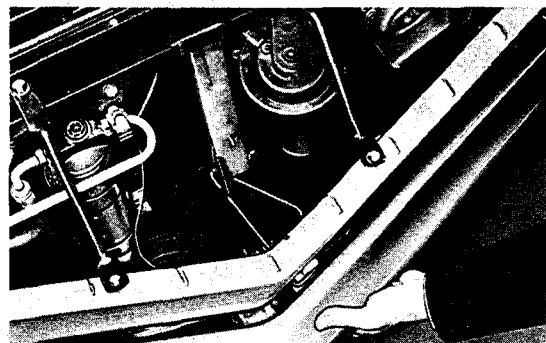


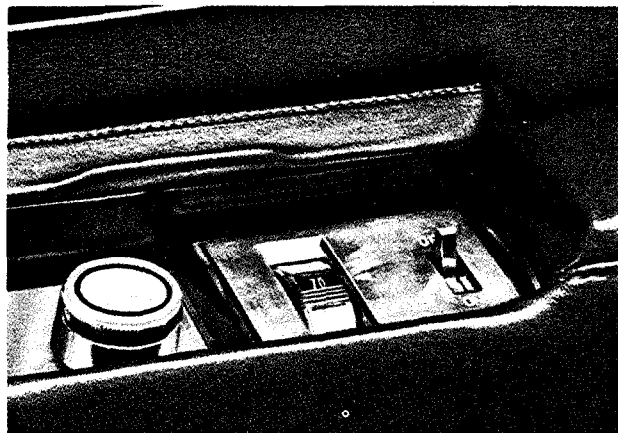
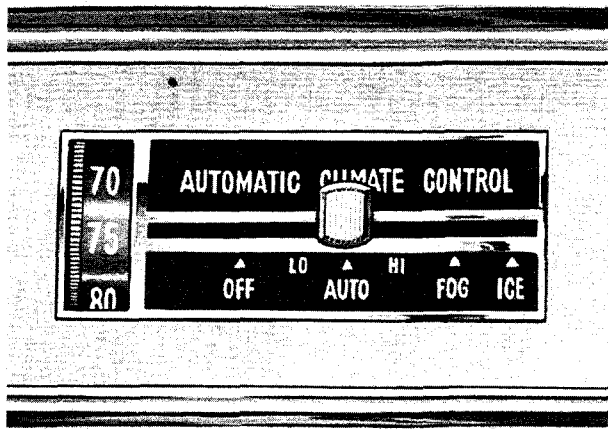
LUGGAGE COMPARTMENT

The newly designed deck lid means more usable trunk space. There is a full 16.5 cubic feet in Calais, De Ville (15.0 in Convertible), Sixty Special and Brougham models, 14.7 cubic feet in Seventy-Five Sedan and Limousine models and 13.5 in the Eldorado. The spare tire is mounted forward on the trunk shelf (except in Convertible and Seventy-Five models), freeing the trunk space nearest the bumper for convenient loading and unloading of luggage. Other features include a felt lining and recessed hinges to protect luggage, and a rubber seal around the deck lid to keep out dust and rain.

HOOD LATCHES

Dual hood latches are designed to hold the hood securely shut. To raise the hood, simply release the lever that is centered above the license plate and slightly to the right of it when facing the car. Then release the safety latch that is accessible between the grille and hood panel, just to the right of center when viewed from the front of the car.





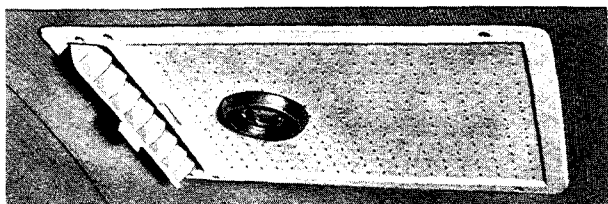
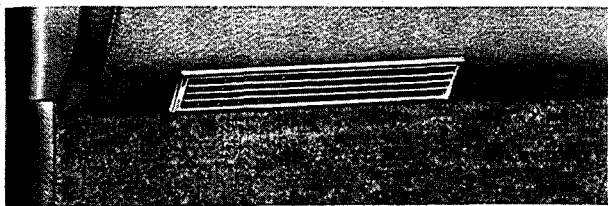
DUAL COMPARTMENT AUTOMATIC CLIMATE CONTROL

Driver and rear compartment passengers of the Seventy-Five Sedan and Limousine may enjoy motoring comfort throughout the year at different temperatures if they desire. Individual dials for the separate controls provide driver and rear passengers with selected interior temperatures. See page C-2 for operation. (There is no vent position with dual system.) The illustration above on the right shows the temperature dial and OFF-ON switch that is mounted beneath a hinged cover on the right rear quarter armrest. With these separate rear controls, comfort is maintained automatically to the individual requirements of rear compartment passengers.

HEATING AND COOLING OUTLETS

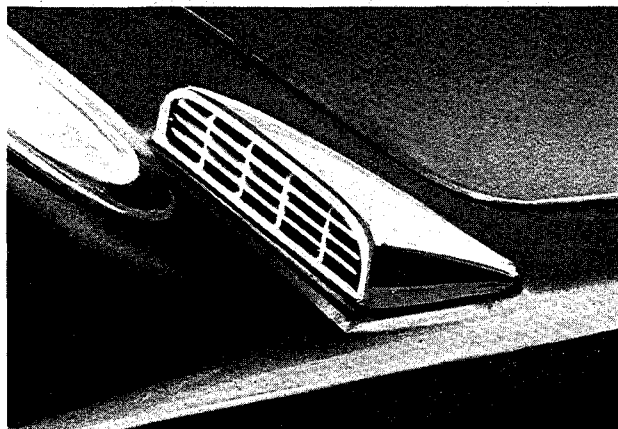
During cool weather, warm air is directed into the rear compartment through grilles located beneath each rear door armrest. The heating unit for the rear compartment is located in the trunk.

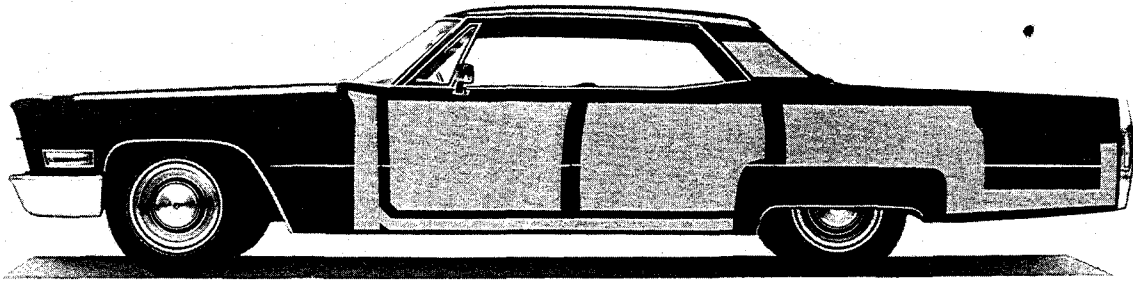
During warm weather, cool air is directed into the rear compartment through grilles located in the roof. There are a number of small openings that diffuse the cool air evenly. In addition, a hinged door may be opened to direct air toward the rear passengers.



SEPARATE REAR COMPARTMENT AIR INTAKES

Since the Automatic Climate Control system for the front and rear compartments operate independently of each other, outside air for the rear system is drawn in through the air inlets located high on the rear of the body.



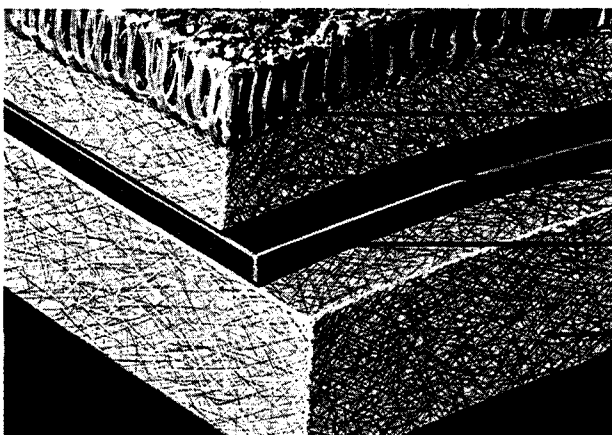


SCIENTIFIC SOUNDPROOFING

The quietness of Cadillac interiors, a matter of pride for Cadillac owners, is achieved through the Cadillac engineers' constant efforts to design-out any engine or chassis vibrations. However, the noise of thrown gravel and other vehicle's horns cannot be engineered out. Therefore, selected soundproofing is used at designated places. Added quietness is assured by insulation in rear quarter panels to reduce tire noise, and rubber door seals which reduce wind noise. A rubber compound sound-barrier is also used at each side of the cowl. Under-the-hood insulation includes 1½" of fiberglass and a one-piece sound-barrier between engine and passenger compartment. A layer of felt deadener and a layer of tuflex insulation is used between the steel top and headlining of Calais, De Ville, Eldorado, Sixty Special and Brougham models.

FLOOR INSULATION

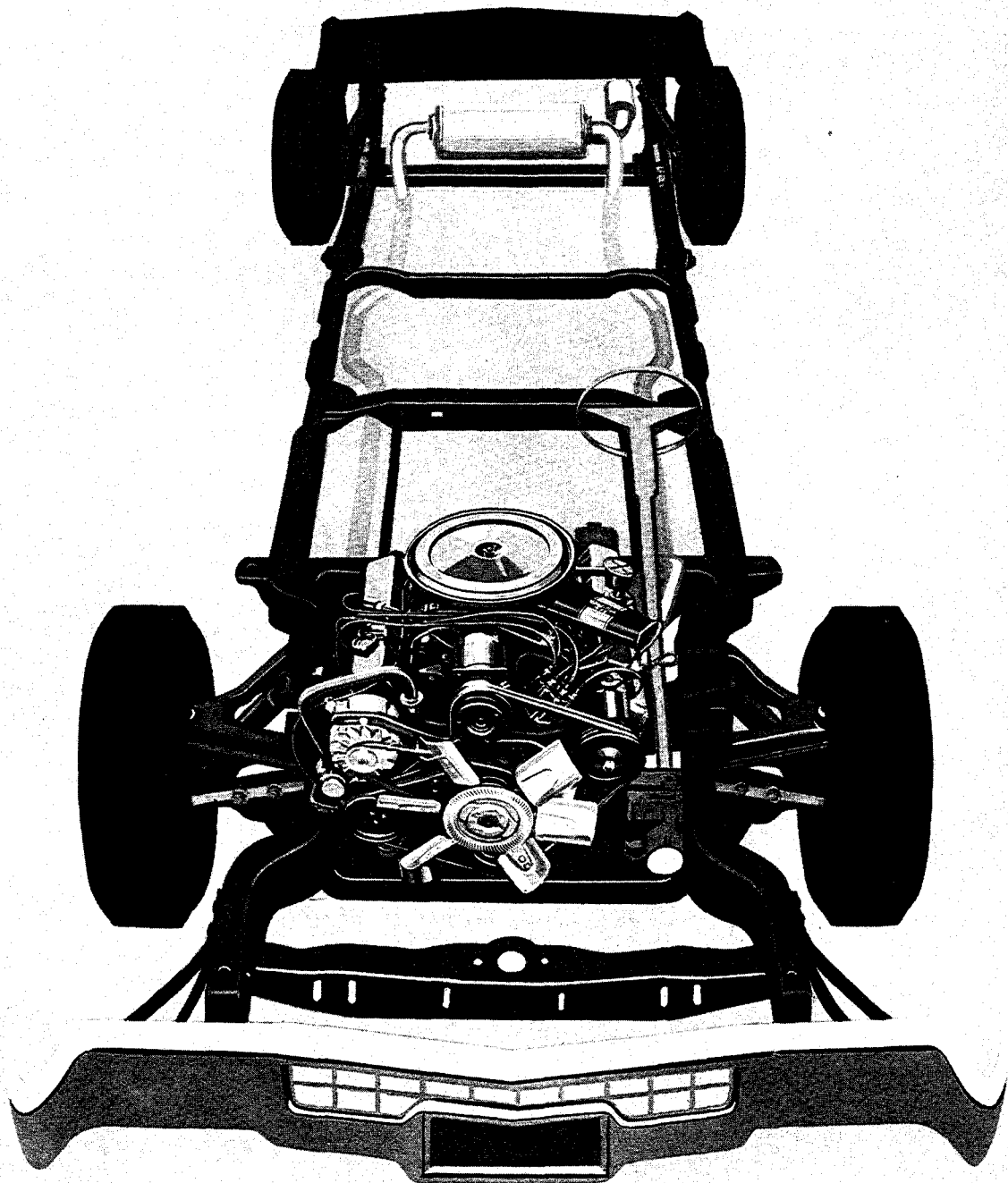
Four layers of selected materials protect the front compartment against heat, cold, noise and drafts, thus contributing to driver and passenger comfort. Two layers of jute and a layer of carpeting are used in the rear compartment. The four layers used in the front compartment are:



- A. CARPETING
- B. JUTE
- C. RUBBER COMPOUND
- D. JUTE

FLEETWOOD ELDORADO (SPECIAL FEATURES)

The Fleetwood Eldorado, created as the World's finest personal car in 1967, is even more refined for 1968. Thanks to the deftness of Cadillac engineering, the Eldorado blends special performance and luxury features in a styling all its own, yet the Cadillac identity is dramatically present inside and out. These special features, important to the Eldorado's distinctive character, contribute to the satisfaction owners enjoy from driving the finest the automotive world has to offer. For a description of these exciting features, see the following pages. In addition, Sections B and E contain other features.

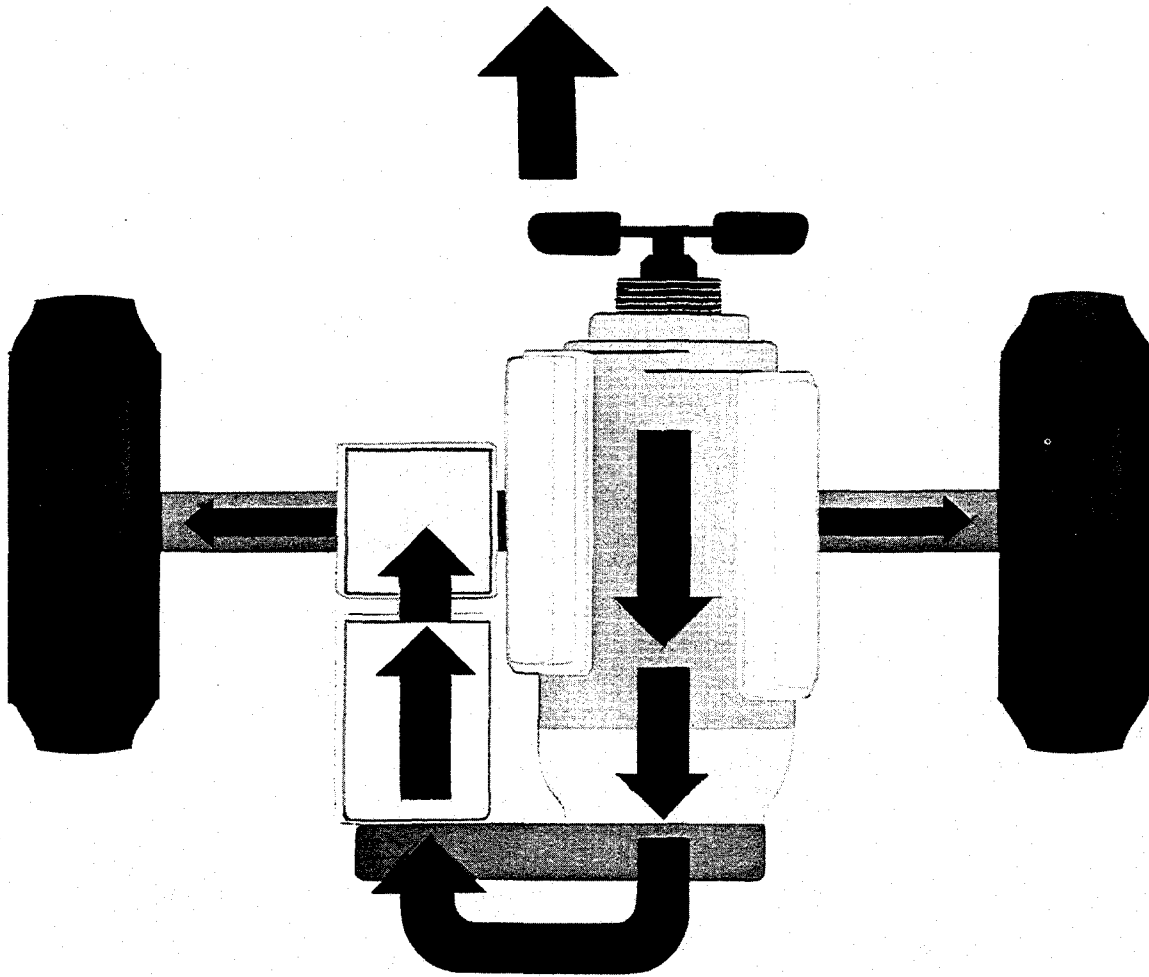


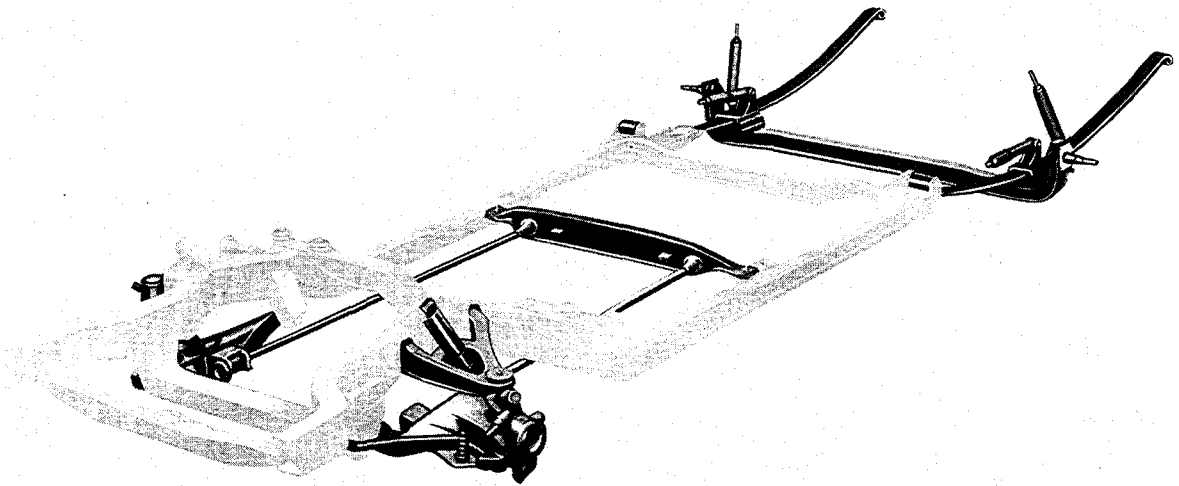
FRONT WHEEL DRIVE

In addition to its unmatched styling, one of the distinctive attributes of the Eldorado is its front wheel drive which, with the responsive handling of variable-ratio power steering and the balance of automatic level control, results in a feeling of handling ease, stability and confidence certain to be appreciated by the Eldorado driver.

Yet, because of the wide front tread design, medium-weight springs and calibrated shock absorbers, the Eldorado ride is most assuredly Cadillac—comfortable, quiet, stable.

Shown below is the Eldorado front wheel drive. Arrows denote the flow of power from engine to torque converter, (via silent chain) to transmission, to differential, to axles and wheels.



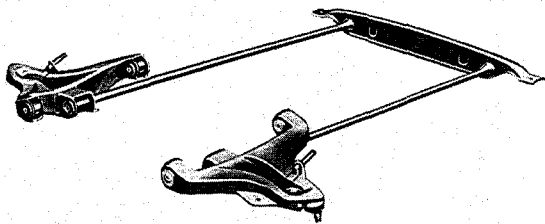


SPECIAL FRAME

The Eldorado frame is designed specially to fit the structural requirements of its front wheel drive. The frame encircles the passenger compartment with heavy side and cross members. The up-front engine eliminates the rear axle housing and differential, permitting the spare tire to be mounted directly behind the rear seat for better usable trunk space.

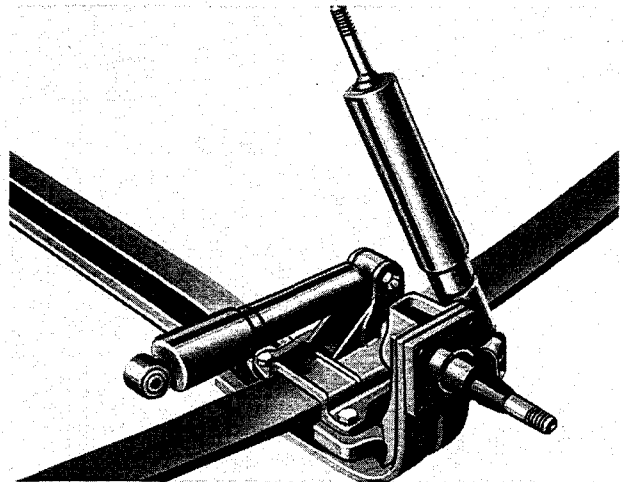
FRONT SUSPENSION

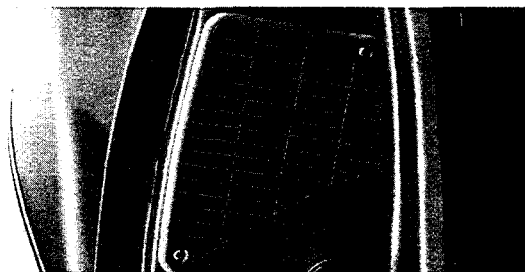
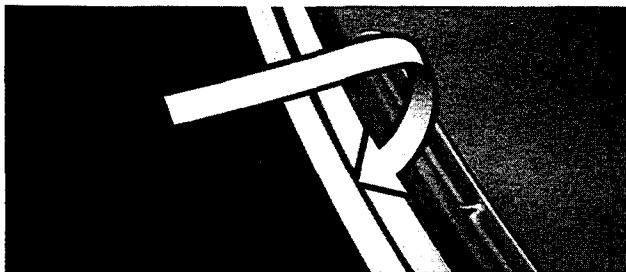
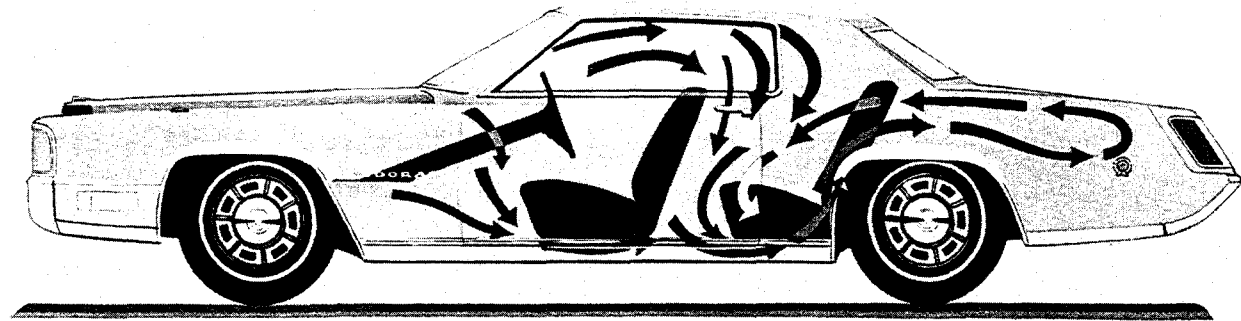
The front suspension on the front wheel drive Eldorado dictates the choice of torsion bars rather than coil springs. This suspension method contributes to the excellent handling ease and road control that Eldorado drivers experience and appreciate.



REAR SUSPENSION

The rear suspension on the Eldorado is provided by single leaf springs and four exclusive Cadillac shock absorbers. Two shock absorbers are mounted horizontally and two angled vertically. Thus, the combination of single leaf springs and precisely positioned shock absorbers provide positive ride control and stability, even on the roughest of roads.



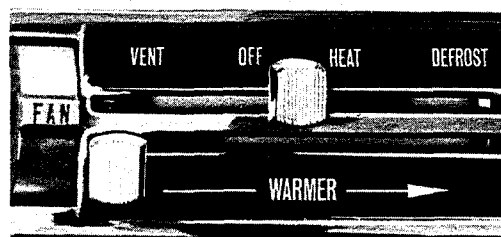
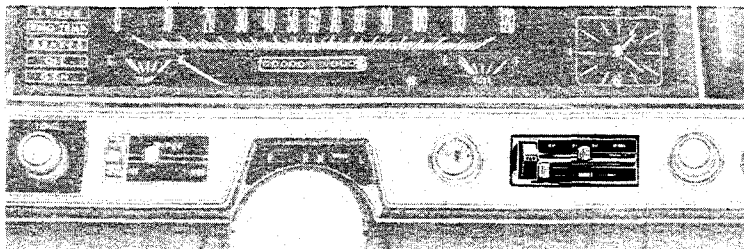


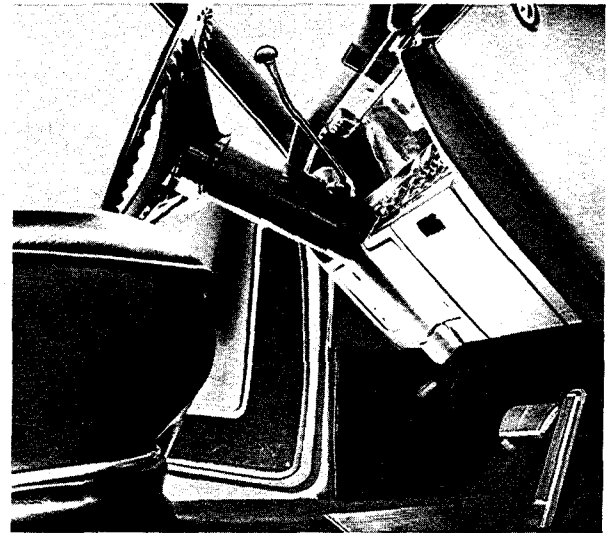
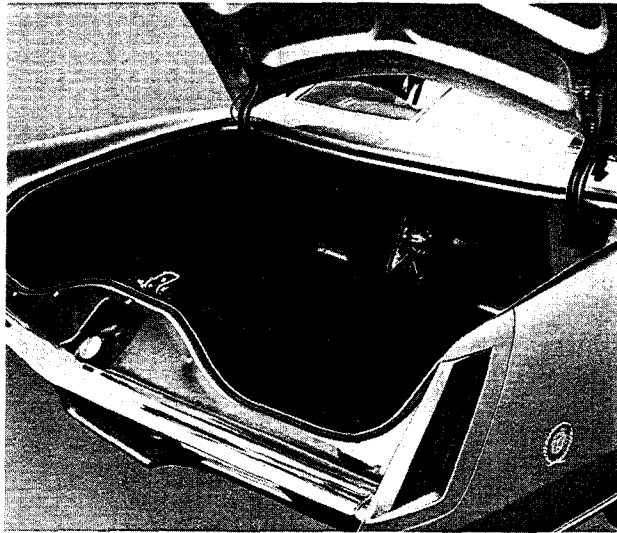
VENTILATION SYSTEM

The Eldorado ventilation system takes in air at the base of the windshield. Some of the air is directed to the floor through the cowl vent outlets. These outlets are controlled by pull knobs located under each end of the instrument panel. There are no cowl vent outlets on air conditioned cars. The balance of the air is directed through the five air conditioning outlets (provided on Eldorado whether it has air conditioning or not) and passes over the front and rear seat passengers. The air is then routed under and behind the rear seat and out through two outlets, one on each door lock pillar as shown above on the right.

OPERATING CONTROLS

The ventilation system described above is operated by standard heater-defroster controls located to the right of the ignition switch. The lower lever controls the temperature. Moving the upper lever to the VENT position admits outside air through the five outlets. This system may be operated with the fan OFF or in any one of the three speed settings. Moving the lever to HEAT turns the heater on. In the DEFROST position, air is directed to the windshield. To remove ice, both levers must be in the extreme right position. Air conditioning controls are described in Section C.





FLAT FLOOR—FRONT, REAR AND LUGGAGE COMPARTMENT

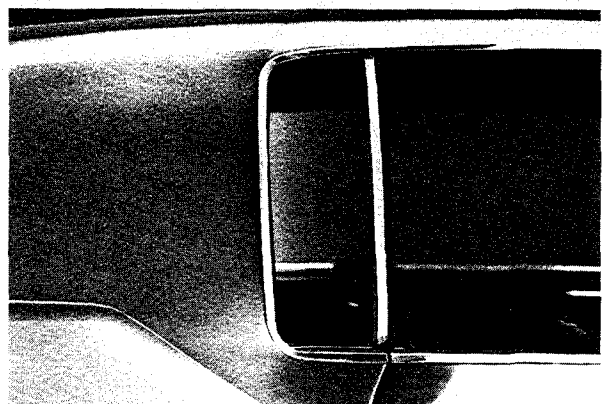
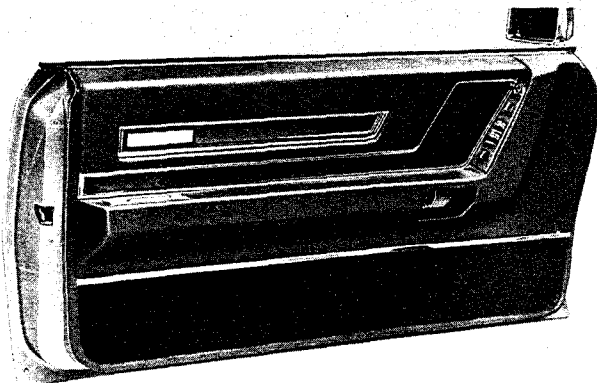
Front wheel drive eliminates the transmission hump and drive shaft housing, providing a flat floor and more comfort for passengers. Vertical forward mounting of the spare tire and a flat floor mean a spacious, unobstructed luggage compartment, especially useful at vacation time.

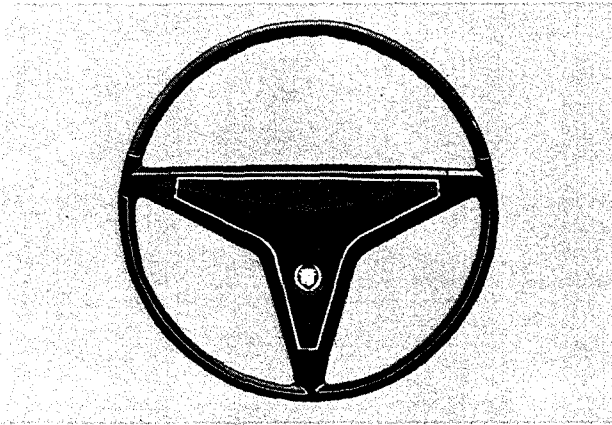
DOOR PANELS

Eldorado door panels are constructed of molded vinyl and have a padded upper section. Power window and door switches are placed conveniently on the forward portion of the armrest. The passenger's door has dual door latches, one for the front seat passenger and the second for the rear seat passenger. The driver's door has one door latch for driver use, encouraging rear seat passengers to exit from the car on the right or curb side.

REAR VENT WINDOWS

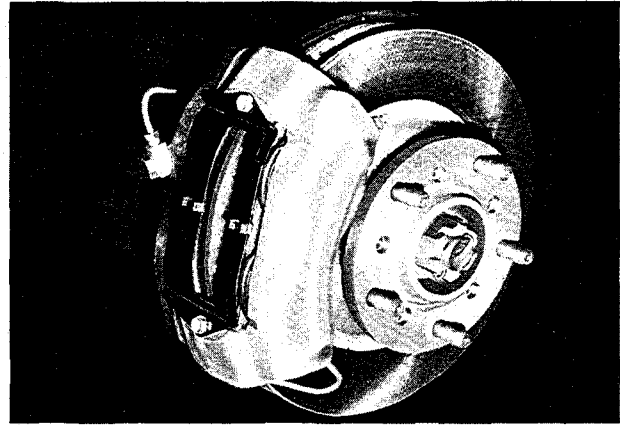
The two rear vent windows are power operated this year for convenience and retract into the upper rear quarter or sail panel. Two switches on the left door are for driver operation and a single switch beneath each vent window is for passenger operation.





STEERING

The Eldorado has an overall steering ratio of 16.3 to 1. This, coupled with variable-ratio power steering, provides the Eldorado driver with instant steering response and control. A wide tread, 63.5" front, 63" rear, and suspension with high roll resistance assure superlative roadability on straightaways and winding roads.

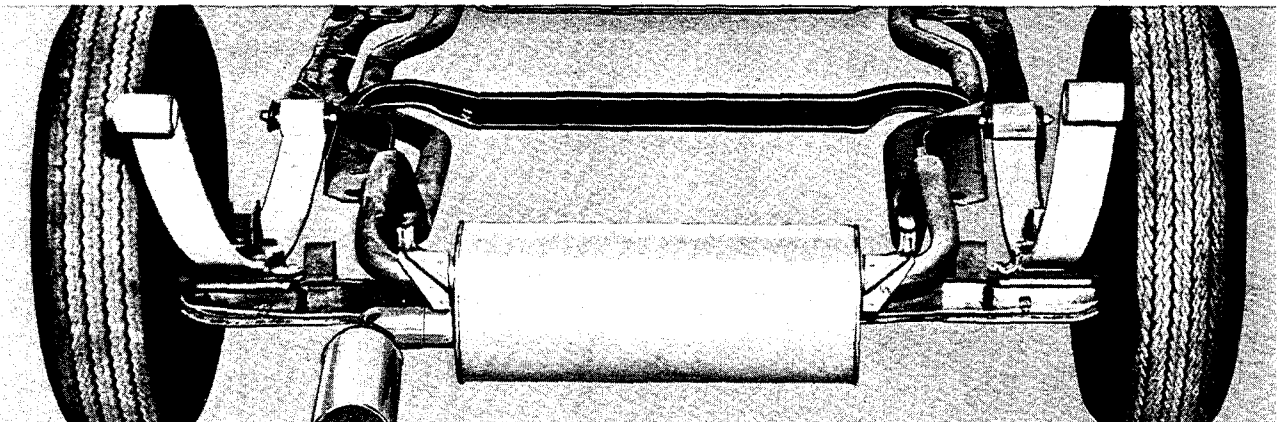


BRAKING

As an added engineering advancement, front wheel disc brakes are standard on the Eldorado this year and are specially designed for the driver with above normal braking requirements. Disc brakes have been acclaimed by many drivers for their straight line braking and high resistance to fading, moisture and dirt under the most grueling driving conditions.

EXHAUST SYSTEM

The Eldorado exhaust system is essentially the same as for all Cadillacs. Due to the exclusive frame and front wheel drive design of the Eldorado, the exhaust system is tailored specifically to this fine automobile. The distinctive features are dual exhaust pipes leading from the engine to the muffler. A single pipe then leads to the resonator.



SPECIFICATIONS
AND
MILESTONES

SPECIFICATIONS AND MILESTONES

Chassis	G-6, 7, 8
Engine	G-2, 3, 4, 5
General Specifications	G-1
Milestones	G-9, 10, 11, 12
Miscellaneous Specifications	G-8
Transmission	G-5, 6

1968 CADILLAC GENERAL SPECIFICATIONS

ALL SERIES AND BODY STYLES

Horsepower	375
Compression Ratio	10.5 to 1
Piston Displacement	472 cu. in.
Valve Arrangement	Overhead
Carburetor	4-barrel
Transmission	Turbo Hydra-Matic
Axle Ratios	2.94 to 1*
Steering**	Variable Ratio Power
Brakes	Dual System plus true auxiliary parking brake
Frame	Perimeter
Springs***	Helical Coil, front and rear

*3.21 on Seventy-Five models. 3.07 on Eldorado.

**Fixed ratio on Seventy-Five models.

***Torsion bar, front; leaf rear, on Eldorado.

	Sedan de Ville	De Ville Convertible, Coupe de Ville and Calais Coupe	Fleetwood Eldorado	Fleetwood 60 Special and Brougham	Fleetwood 75 9-Passenger Sedan and Limousine
WHEELBASE	129.5"	129.5"	120"	133"	149.8"
OVERALL LENGTH	224.7"	224.7"	221"	228.2"	245.2"
OVERALL WIDTH	79.9"	79.9"	79.9"	79.9"	79.9"
OVERALL HEIGHT	55.6**	54.3***	53.8"	56.7***	58.1"
MINIMUM ROAD CLEARANCE	5.2"	5.2"	5.7"	5.4"	5.8"
STEERING RATIO—Overall	16.2	16.2	16.3	16.2	18.2
TURNING RADIUS (Wall-to-Wall)	23'9"	23'9"	22'3"	24'4"	28'7"
TREAD—Front	62½"	62½"	63½"	62½"	62½"
TREAD—Rear	62½"	62½"	63"	62½"	62½"
TIRES, Tubeless—Size	9.00 x 15	9.00 x 15	9.00 x 15	9.00 x 15	8.20 x 15
TIRES	2-ply, 4-ply rating	2-ply, 4-ply rating	2-ply, 4-ply rating	2-ply, 4-ply rating	4-ply, 8-ply rating

*54.3" on hardtop sedans.

**54.6" on De Ville Convertible.

***56.8" on Brougham.

DETAILED SPECIFICATIONS

ENGINE	Number of cylinders	8
	Cylinder arrangement	90° V-type
	Valve arrangement	Overhead
	Bore and stroke	4.3" x 4.06"
	Block and cylinder head material	Cast iron
	Piston displacement	472 cu. in.
	Taxable horsepower	59.2
	Max. brake horsepower	375 @ 4400 r.p.m.
	Max. engine torque—lbs.-ft.	525 @ 3000 r.p.m.
	Compression ratio	10.5:1
	Engine mounts	Vulcanized rubber
Number of points of suspension	3	
PISTONS AND RINGS	Material	Aluminum alloy
	Type	Slipper type, cam ground, control expansion
	Clearance	.0006"-.0010" (top skirt)
	Number of oil rings per piston	1
	Number of comp. rings per piston	2
RODS AND PINS	Wristpin length	3.030"
	Wristpin material	Steel
	Type	Pressed in rod
	Connecting rod length	6.750"
	Material—connecting rod	Arma steel
	Weight—connecting rod	28.86 oz.
	Lower bearing material	Steel-back
	Connecting rod bearing clearance	.0005"-.0028"
	Connecting rod bearing end play	.008"-.016" (total two rods)
CRANKSHAFT	Material	Nodular cast iron
	Weight	79 pounds
	Main bearing thrust	Center main
	Crankshaft end play	.002"-.012"
	Main bearing removable	Yes
	Main bearing material	Steel-back
	Main bearing journal—	
	Diameter x Length:	
	Number 1	3.250" x 1.1925"
	Number 2	3.250" x 1.0595"
	Number 3	3.250" x 1.0674" inside; 1.258" outside
Number 4	3.250" x 1.0595"	
Number 5	3.250" x 1.1925"	

DETAILED SPECIFICATIONS

CAMSHAFT	Drive	Chain
	Camshaft sprocket material	Aluminum with nylon gear
	Timing chain—make	Link Belt
	Timing chain—no. of links	48
	Timing chain—width	.750"
	Timing chain—pitch	.500"
VALVES	Valve arrangement	Overhead
	Intake opens	18° B.T.C. at .001 lift
	Intake closes	114° A.B.C. at .001 lift
	Exhaust opens	70° B.B.C. at .001 lift
	Exhaust closes	58° A.T.C. at .001 lift
INTAKE	Material	Alloy steel
	Overall length	5.230"
	Diameter of head	2.00"
	Angle of valve face	44°
	Lift	.440"
EXHAUST	Material	Alloy steel
	Overall length	5.245"
	Diameter of head	1.625"
	Angle of valve face	44°
	Lift	.454"
	Hydraulic valve lifters	Yes
	Valve inserts	None
Valve seats cooled by	Direct water circulation	
LUBRICATION	Type	Full pressure
	Oil under pressure to:	
	Main bearings	Yes
	Connecting rods	Yes
	Wristpins	Splash
	Camshaft bearings	Yes
	Tappets	Yes
	Oil pump type	Spur gear
	Normal oil pressure	35 to 40 lbs. @ 30 m.p.h.
	Capacity of oil reservoir	6 qts. with filter. Refill, 5 qts.
	Type of oil level gage	Dip stick
	Make of pressure gage	AC—Tell-Tale Lite
Oil filter	Standard	
Type	Full-Flow	

DETAILED SPECIFICATIONS

FUEL Gasoline tank capacity_____Approx. 26 gallons*
 Type of fuel feed_____Camshaft pump
 Carburetor—type_____Four-barrel downdraft
 Manifold heat control_____Automatic
 Type of air cleaner_____Dry-pack
 *Eldorado, approx. 24 gallons.

COOLING Water pump type_____Centrifugal—dual outlet
 Type system_____Pressure
 Thermostat_____By-pass
 Radiator core type_____Tube and center
 Full length cylinder water jacket_____Yes
 Water all around cylinders_____Yes

Fan belt length_____	45.5"	Fleetwood 75
Generator_____	35.5"	45.5"
Steering pump_____	48.0"	35.5"
		59.0" (2 belts
		—Str. pmp.
		& A/C)
Fan belt width_____	3/8"	
Fan blade material_____	Steel*	
Fan—no. of blades_____	7*	
Cooling system capacity_____	20.3 qts. 23.8 qts.	
	Add .5 qt. for A/C	

*6-blade aluminum on A/C cars.

GENERATOR Minimum charging speed_____At idle
 Generator ventilation_____Forced air

GENERATOR REGULATOR Voltage regulator setting_____13.8-14.8 @ 100° (adjust to 14.2)
 Generator max. charging rate*_____42 amp.
 (Fleetwood 75 and air-conditioned cars)_____55 amp.
 *63 amp., optional.

STARTING MOTOR Flywheel teeth, integral or ring_____Steel integral

IGNITION Spark advance_____Centrifugal and vacuum
 Manual advance_____None
 Maximum centrifugal advance_____Crankshaft (26°-30°) at 4400 rpm.
 Vacuum advance, maximum_____Crankshaft (25.5° at 16 in. of Hg.)
 Distributor breaker gap_____0.016"

DETAILED SPECIFICATIONS

IGNITION
—continued

Initial spark advance_____ 5 B.T.C. (Nominal)
 Firing order_____ 1-5-6-3-4-2-7-8
 Spark Plugs:
 Model_____ 44 N
 Thread_____ 14 mm.
 Gap_____ .035"

BATTERY

Number of plates_____ 15
 Capacity (amp. hrs.)_____ 74
 Terminal grounded_____ Negative
 Location of battery_____ Under hood on tray at
 front right-hand
 side of radiator cradle

LIGHTS AND HORN

Headlight—make_____ Sealed-beam (Dual)
 Headlight cover glass, dia._____ 5³/₄"
 How are headlights dimmed?_____ Depressed beam—
 foot switch
 Cornering light & side marker_____ Activated by
 directionals & light switch
 Horn:
 Type_____ Vibrator, seashell
 electric F, A and
 high C notes (3)*

*Additional low D horn optional extra charge.

**TURBO
HYDRA-MATIC
TRANSMISSION**

Type_____ Fully automatic stepped
 gear transmission with fixed
 stator torque converter.
 Gearing_____ Planetary
 No. of forward speeds in left DRIVE position 3
 No. of forward speeds in right DRIVE position 2
 No. of forward speeds in (L) position_____ 1
 Transmission ratio
 Low gear_____ 2.48 plus torque converter
 Intermediate gear_____ 1.48 plus torque converter
 High gear_____ 1.00 plus torque converter
 Reverse_____ 2.09 plus torque converter
 Torque converter maximum torque
 multiplication at stall_____ 2.03

DETAILED SPECIFICATIONS

**TURBO
HYDRA-MATIC
TRANSMISSION**
—continued

Oil capacity
 Completely dry transmission _____ 11 qts. 6 oz.
 Pan drained by filler tube only _____ 4 qts. 20 oz.
 Pan and strainer removed _____ 5 qts.

Eldorado
 Driven through
 chain from
 eng.-mounted
 converter

FRAME

Frame—type _____ Perimeter

Eldorado
 Boxed
 perimeter

**FRONT
SUSPENSION**

Front suspension—type _____ Forked arms,
 upper. Single
 arms with
 tension strut
 rods, lower.
 Control arm pivots _____ Rubber bushings
 Knuckle support bearing _____ Spherical
 Front wheel inner bearing _____ Tapered roller
 Front wheel outer bearing _____ Tapered roller
 Front spring—type _____ Helical coil
 Front spring, material _____ Spring steel
 Shock absorber—type _____ Hydraulic direct-
 acting type
 Front stabilizer _____ Torsion rod

Eldorado
 Forked arms,
 upper. A-
 frame lower.

Double-row
 ball bearing.
 Torsion bar

**REAR
SUSPENSION**

Type _____ Cadillac four-link
 Yoke and control arm pivots _____ Rubber bushings
 Springs _____ Helical coil
 Material _____ Spring steel
 Shock absorbers _____ Hydraulic direct-
 acting, inverted
 "V" mounting

Eldorado
 See below

Single leaf

Also two
 horizontal
 mounted in
 fore and aft
 direction

**PROPELLER
SHAFT***

Type _____ 1-piece
 Drive and torque taken through Four-link rear suspension

Fleetwood 75
 2-piece

**UNIVERSAL
JOINTS**

Number used _____ 2
 Type _____ Constant Velocity
 Universal joints, lubricated _____ Permanently

3

*Eldorado has front wheel drive with 4 joints (2 tri-pot ball and trunion, 2 outboard joints.)
 Drive through suspension arms and torque taken through engine mounts.

DETAILED SPECIFICATIONS

DRIVE UNIT AXLE

Rear axle—description _____ Hypoid
 Rear axle—type _____ Semifloating
 Drive unit axle _____ FWD
 Rear axle:
 Oil capacity _____ 5 pints
 Grade recommended:
 S.A.E. viscosity _____ 90 hypoid
 Type of final gearing _____ Hypoid
 Gear ratio:
 Standard _____ 2.94*
 Rear wheel bearing—type _____ Ball, grease-
 packed
 (permanent)
 *Standard and air-conditioned models.

**Fleetwood 75
and Eldorado**
 "75"—3.21
 Eldorado—3.07

TIRES AND WHEELS

Tires:
 Make _____ UniRoyal,
 Firestone,
 Goodrich and
 Goodyear
 Type _____ Tubeless
 Size _____ 9.00 x 15
 Ply _____ 2-ply, 4-ply
 rating
 Inflation pressure:
 Front _____ 25 lbs.*
 Rear _____ 25 lbs.*
 Wheels:
 Type _____ Drop center
 Make _____ Kelsey-Hayes
 Rim, diameter _____ 15"
 Tread:
 Front _____ 62½"
 Rear _____ 62½"

Fleetwood 75
 8.20 x 15
 4-ply, 8-ply
 rating

28 lbs.
 28 lbs.**

Eldorado
 63½"
 63"

*Sixty Special and Brougham, 26 lbs. Eldorado, 25 lbs. front; 22 lbs. rear.
 **38 lbs. with 9 passengers and 200 lb. trunk load.

STEERING

Steering _____ Variable ratio
 Hydraulic Power
 Type _____ Concentric gear
 Overall steering ratio _____ 10.3-16.7-10.3*
 Car turning radius:
 (wall-to-wall) _____ 23'9"***
 60 Special and Brougham _____ 24'4"

Fleetwood 75
 Non-variable

18.2
 28'7"

*Eldorado 12.1—16.3—12.1.
 **Eldorado 22'3".

DETAILED SPECIFICATIONS

BRAKES*	Front_____	Independent hydraulic	
	Rear_____	Independent hydraulic	
	Type_____	Duo-servo, self-adjusting	
	Brake drum diameter_____	12"	
	Brake drum, internal or external_____	Internal	
	Brake lining, length per wheel:		Eldorado
	Forward shoe_____	11.00"	12.00"
	Reverse shoe_____	12.36"	12.00"
	Total_____	23.36"	24.00"
	Brake lining width_____	2½"	2.75" front; 2.00" rear
	Brake shoe clearance**_____	.010" — .030"	
	Foot Parking brake location_____	Left side below dash	
	Release_____	Automatic vacuum*** plus manual	
	Operates on_____	Rear service brakes	

Power brakes_____ Standard, all models

*Disc brakes, front, optional extra charge.
 **Controlled by self-adjusting linkage.
 ***With engine running and car in any drive gear.

MISCELLANEOUS SPECIFICATIONS

Car lifting device, jack_____	Bumper type; "75" uses scissor
Engine lubrication—type_____	Pressure
Chassis lubrication—type_____	No lube fittings
Axle lubrication—type_____	Splash

LUBRICANTS

Crankcase capacity with filter_____	5 qts.	Eldorado 6 qts.
	With refill_____	4 qts. 5 qts.
	Recommended viscosity_____	Anticipated temperature: 32°F or higher, SAE-10W-30, SAE 20, SAE 20W 0°F to + 32°F, SAE 10W, SAE 5W-20 0°F or lower, SAE 5W, SAE 5W-20
	Drain_____	Every 4 months, never to exceed 6,000 miles

CAUTION: Drain more frequently in accordance with Owner's Manual under varying operating conditions.

Rear axle oil_____	5 pints
Recommended viscosity_____	90 hypoid
Transmission fluid_____	Type Dexron
Turbo Hydra-Matic refill_____	11 qts. 6 ozs. (completely dry) 4 qts. 20 ozs. (pan drained by filler tube only) 5 qts. (with pan and strainer removed)
Gasoline tank capacity_____	Approx. 26 gallons*

*Approx. 24 gallons on Eldorado.

1967-1902 CADILLAC MILESTONES

Model Year	Total Production	Engines	Models or Series	List Price (Typical Car)	Wheelbase	Milestone
1967	200,000	V-8	Calais	\$ 5,215*	129.5"	Cadillac introduces the exciting Fleetwood Eldorado, the only personal luxury car in the world to feature front wheel drive, variable ratio power steering and automatic level control as standard equipment. This car is produced on a separate assembly line—the first time in the history of Cadillac that cars have been produced on two assembly lines.
		V-8	De Ville	5,625*	129.5"	
		V-8	Fleetwood	6,277*	120.0"	
		V-8	Fleetwood Eldorado	6,739*	133.0"	
		V-8	Fleetwood Brougham	10,360*	149.8"	
1966	196,675	V-8	Calais	5,171*	129.5"	First to introduce variable ratio steering on American cars.
		V-8	De Ville	5,581*	129.5"	
		V-8	Fleetwood Brougham	6,695*	133.0"	
		V-8	Fleetwood 75	10,312*	149.8"	
1965	181,435	V-8	Calais	5,247*	129½"	Cadillac introduces new coaxial resonator exhaust system, new one-piece propeller shaft with two CV (constant velocity) joints, new perimeter frame with pheasant tail, rear engine mount and new Tilt and Telescope Steering Wheel. Cadillac production tops 180,000 reflecting highest owner loyalty in the industry.
		V-8	De Ville	5,666*	129½"	
		V-8	Fleetwood 60S	6,479*	133"	
		V-8	Fleetwood 75	9,746*	149½"	
1964	165,959	Type of Cars Produced				
		V-8	"64-62"	\$ 5,236*	129½"	Cadillac introduces Comfort Control—First fully automatic year 'round air conditioning-heating system. Cadillac completes multi-million dollar expansion program which includes new Engineering Center, enlarged Manufacturing and Assembly space, multi-level parking facility, complete rebuilding of Administration Building, and conversion of previous Engineering facility to Manufacturing space.
		V-8	"64-60"	6,388*	129½"	
V-8	"64-75"	9,746*	149½"			
1963	163,174	V-8	"63-62"	5,214*	129½"	Cadillac First to provide two C-V (constant velocity) joints on propeller shaft for maximum quietness and stability.
		V-8	"63-60"	6,366*	129½"	
		V-8	"63-75"	9,724*	149½"	
1962	160,840	V-8	"62-62"	5,213*	129½"	Cadillac sets new luxury car records with production of over 160,000 cars with 60% Air Conditioned. Cadillac is First to provide Triple Braking system and Cornering Lights.
		V-8	"62-60"	6,366*	129½"	
		V-8	"62-75"	9,722*	149½"	
1961	138,379	V-8	"61-62"	5,080*	129½"	Pre-packed suspension and steering connections minimize maintenance; increase quietness and durability. Over 50% of all 1961 Cadillac motor cars equipped with factory-installed Air Conditioning.
		V-8	"61-62"	6,233*	129½"	
		V-8	"61-75"	9,533*	149½"	
1960	142,184	V-8	"60-62"	5,080*	130"	Cadillac introduces to luxury car owners front-fender mounted directional signal indicator lights and an automatically releasing vacuum operated parking brake.
		V-8	"60-60"	6,233*	130"	
		V-8	"60-75"	9,533*	149½"	
1959	142,272	V-8	"59-62"	5,080*	130"	Cadillac becomes the only luxury motor car with an owner demand for well over 1,000,000 cars in a single decade.
		V-8	"59-60"	6,233*	130"	
		V-8	"59-75"	9,533*	149½"	
1958	121,786	V-8	"58-62"	4,891*	129½"	Cadillac pioneered Four-Link Rear Suspension adopted as standard equipment with coil springs or (optional at extra charge) air suspension throughout entire line.
		V-8	"58-60"	6,232*	133"	
		V-8	"58-75"	8,460*	149½"	
1957	146,840	V-8	"57-62"	4,780.96*	129½"	Cadillac introduces the fabulous Eldorado Brougham, a limited production luxury motor car with air suspension as standard equipment. All Cadillac models feature the revolutionary new Cadillac tubular-center X frame.
		V-8	"57-60"	5,614.32*	133"	
		V-8	"57-75"	7,439.88*	149½"	
1956	154,631	V-8	"56-62"	4,291*	129"	Cadillac becomes the only car in its price class ever to be rewarded with an owner demand for over 150,000 cars in one year.
		V-8	"56-60"	5,042*	133"	
		V-8	"56-75"	6,608*	149½"	
1955	140,778 (11 months)	V-8	"55-62"	3,976.70*	129"	Cadillac establishes new production and sales records by building and selling over 140,000 motor cars in 11 months.
		V-8	"55-60"	4,728.32*	133"	
		V-8	"55-75"	6,186.78*	149½"	
1954	96,680 (9 months)	V-8	"54-62"	3,932.70*	129"	Cadillac is First to provide Power Steering as standard equipment on its entire line of cars.
		V-8	"54-60"	4,683.32*	133"	
		V-8	"54-75"	5,874.78*	149½"	
1953	109,657	V-8	"53-62"	3,666.26*	126"	Cadillac offers highest horsepower engine ever used in an American production motor car.
		V-8	"53-60"	4,304.88*	130"	
		V-8	"53-75"	5,604.34*	147"	

*Manufacturer's suggested retail price at Detroit; does not include optional equipment or state and local taxes.

1967-1902 CADILLAC MILESTONES—Continued

Model Year	Total Production	Type of Cars Produced	List Price (Typical Car)	Wheelbase	Milestones
1952	90,715 (11 months)	V-8 "52-62"	\$3,636*	126"	Cadillac celebrates its Golden Anniversary.
		V-8 "52-60"	4,270*	130"	
		V-8 "52-75"	5,361*	147"	
1951	110,340	V-8 "51-62"	3,315*	126"	Cadillac moves into defense production of tanks in Cleveland without interruption of automobile production.
		V-8 "51-60"	3,892*	130"	
		V-8 "51-75"	4,887*	147"	
1950	103,857	V-8 "50-61"	2,866*	122"	Cadillac production exceeds 100,000 cars for the first time in its history.
		V-8 "50-62"	3,234*	126"	
		V-8 "50-60"	3,797*	130"	
		V-8 "50-75"	4,770*	147"	
1949	92,554	V-8 "49-61"	2,893*	126"	Cadillac's 1 millionth car produced November 25, 1949.
		V-8 "49-62"	3,050*	126"	
		V-8 "49-60S"	3,828*	133"	
		V-8 "49-75"	4,750*	136"	
1948	52,706 (9 months)	V-8 "48-61"	2,647*	126"	Cadillac presented its greatest engineering achievement in 45 years—the new, compact, better performing, more economical, valve-overhead, V-type, eight-cylinder engine for all 1949 Cadillacs.
		V-8 "48-62"	2,781*	126"	
		V-8 "46-60S"	3,506*	133"	
		V-8 "48-75"	4,471*	136"	
1947	61,926	V-8 "47-61"	2,324*	126"	Postwar production reaches over 90% of prewar peak. Cadillac increases fine-car leadership with over 96,000 unfilled orders.
		V-8 "47-62"	2,523*	129"	
		V-8 "47-60S"	3,195*	133"	
		V-8 "47-75"	4,471*	136"	
1946	29,194	V-8 "46-61"	2,176*	126"	Presentation of the 1946 Cadillacs, using the battle-proved Cadillac V-type engine and Hydra-Matic transmission, the only automotive units of this kind to be produced and improved without interruption during the war.
		V-8 "46-62"	2,359*	129"	
		V-8 "46-60S"	3,099*	133"	
		V-8 "46-75"	4,298*	136"	
1945	—	—	—	—	Continued production of the world-famous M-24 light tank for distinguished use in European and Pacific theaters. Introduction of the M-19, a potent anti-aircraft gun motor carriage.
1944	—	—	—	—	Cadillac produced the M-24, one of the world's fastest and most maneuverable combat vehicles of its kind. This famous light tank, which served on all battlefronts, was powered by Cadillac V-type engines and Cadillac Hydra-Matic transmissions.
1943	—	—	—	—	Cadillac-built light tanks and motor carriages contributed measurably to the struggle for victory and peace. Precision aircraft engine parts made by Cadillac helped power America's leading combat planes. Army-Navy "E" award to Cadillac for excellence in production of war equipment.
1942	16,511 (Production halted February, 1942)	V-8 "42-61"	1,647*	126"	Presentation of the Fortieth Anniversary Cadillacs. Introduction of sealed, ribbed Super-Safe Brakes and All-Weather Ventilation System.
		V-8 "42-62"	1,754*	129"	
		V-8 "42-63"	1,882*	126"	
		V-8 "42-60S"	2,435*	133"	
		V-8 "42-67"	2,896*	139"	
		V-8 "42-75"	3,306*	136"	
1941	66,130	V-8 "41-61"	1,445*	126"	First to introduce to the medium price field a motor car of unquestioned prestige without a compromise in quality. First high price car to offer Hydra-Matic, the completely automatic transmission that eliminates the clutch pedal and all gear shifting. Cadillac outsold all makes of cars in both the medium and high price groups.
		V-8 "41-62"	1,495*	126"	
		V-8 "41-63"	1,695*	126"	
		V-8 "41-60S"	2,195*	126"	
		V-8 "41-67"	2,595*	139"	
		V-8 "41-75"	2,995*	136"	
1940	37,162	V-8 "40-50"	1,320*	123"	First to offer custom car interiors at medium price. First to equip passenger cars with Ball Bearing Steering. First to introduce an ultramodern, large, luxurious motor car—the Cadillac Fleetwood 72. During first six months, 1939, Cadillac outsold all makes combined with series having 5 touring sedans priced at or above \$1,300.
		V-8 "40-52"	1,440*	123"	
		V-8 "40-62"	1,745*	129"	
		V-8 "40-60S"	2,090*	127"	
		V-8 "40-72"	2,670*	138"	
		V-8 "40-75"	2,995*	141"	
		V-16 "40-90"	5,140*	141"	
1939	36,611	V-8 "39-50"	1,320*	120"	First to develop and introduce Controlled-Action, greatest advancement in riding comfort and safety since Knee-Action. More than half of all fine cars sold above \$2,000 are Cadillacs.
		V-8 "39-61"	1,680*	126"	
		V-8 "39-60"	2,090*	127"	
		V-8 "39-75"	2,995*	141"	
		V-16 "39-90"	5,140*	141"	

*Manufacturer's suggested retail price at Detroit; does not include optional equipment or state and local taxes.

1967-1902 CADILLAC MILESTONES—Continued

Model Year	Total Production	Type of Cars Produced	List Price (Typical Car)	Wheelbase	Milestones
1938	24,950	V-8 "38-50"	\$1,385*	124"	First to create and introduce a practical motor car of advanced styling. First to engineer and build the 135° V-type sixteen-cylinder engine. A majority public recognition of Cadillac Merit and Advanced Progress is definitely established.
		V-8 "38-60"	1,775*	124"	
		V-8 "38-60S"	2,085*	126"	
		V-8 "38-65"	2,285*	132"	
		V-8 "38-75"	3,075*	141"	
		V-16 "38-90"	5,265*	141"	
1937	46,153	V-8 "37-50"	1,260*	124"	Cadillac-built V-8 proves stamina, dependability and speed of present day stock car by breaking all previous stock car records at Indianapolis Speedway. Deliveries at retail hit all-time peak in previous Cadillac history.
		V-8 "37-60"	1,660*	124"	
		V-8 "37-65"	2,090*	131"	
		V-8 "37-70"	2,595*	131"	
		V-8 "37-75"	2,815*	138"	
		V-12 "37-85"	3,535*	138"	
		V-16 "37-90"	7,750*	154"	
1936	25,905	Str.-8 "50"	1,225	120"	48.1% of all cars sold above \$1,500 were Cadillacs.
		V-8 "60"	1,695	121"	
		V-8 "70"	2,445	131"	
		V-8 "75"	2,645	138"	
		V-12 "80"	3,195	131"	
		V-12 "85"	3,345	138"	
		V-16 "90"	7,570	154"	
1935	13,449	Str.-8 "50"	1,545	119"	First and Only fine car equipped with one-piece solid steel Turret Top. For five years, more Cadillacs purchased than any other make of fine car.
		V-8 "10"	2,445	128"	
		V-8 "20"	2,645	136"	
		V-8 "30"	3,295	146"	
		V-12 "40"	3,995	146"	
		V-16 "60"	6,750	154"	
1934	11,856	Str.-8 "50"	1,595	119"	First to introduce today's mode of streamlining. First American car with spare tire concealed within body. First to develop and use Knee-Action Wheels.
		V-8 "10"	2,495	128"	
		V-8 "20"	2,695	136"	
		V-8 "30"	3,295	146"	
		V-12 "40"	3,995	146"	
		V-16 "60"	6,650	154"	
1933	6,654	V-8 "345-C"	2,245	136"	First to provide fine cars with No-Draft Ventilation.
		V-8 "355-C"	2,895	140"	
		V-12 "370-C"	3,595	140"	
		V-16 "452-C"	6,250	149"	
1932	8,085	V-8 "345-B"	2,495	136"	First to introduce Super-Safe Headlights, Air-Cooled Generator, Completely Silent Transmission and Full-Range Ride Regulator.
		V-8 "355-B"	3,095	140"	
		V-12 "370-B"	3,795	140"	
		V-16 "452-B"	5,095	149"	
1931	29,781	V-8 "345-A"	2,295	134"	
		V-8 "355-A"	2,795	134"	
		V-12 "370-A"	3,895	140"	
		V-16 "452-A"	5,950	148"	
1930	25,991	V-8 "340"	2,565	134"	First to build a Sixteen-Cylinder Automobile Engine. Later in the year, the V-12 Cadillac was introduced. First to offer a complete line of multi-cylinder cars—all of V-type design. First to use Hydraulic Valve Silencers.
		V-8 "353"	3,695	140"	
1929	40,965	V-8 "328"	2,495	125"	First to adopt Chrome Plating as standard.
		V-8 "341-B"	3,595	140"	
1928	29,572	V-8 "303"	2,685	125"	First to develop and use the Clashless Synchro-Mesh Transmission. First to install Security Plate Glass as standard equipment.
		V-8 "341-A"	3,250	140"	
1927	47,420	V-8 "303"	2,685	125"	First to develop a comprehensive Service Policy and place it on a nationwide basis.
		V-8 "314"	3,250	132"	
1926	20,419	V-8 "314"	3,250	132"	
1925	16,673	V-8 "63"	3,195	132"	First to use Crankcase Ventilation. \$5,000,000 expansion program started. Cadillac contracts for entire output of Fleetwood Custom Body Co.
1924	18,827	V-8 "63"	3,835	132"	First to provide wide choice of Duco Exterior Finishes as standard equipment.
1923	14,707	V-8 "61"	4,150	138"	First to build the inherently balanced 90° V-type eight-cylinder engine. First to use the Compensated Crankshaft. Four-wheel brakes featured.

*Manufacturer's suggested retail price at Detroit; does not include optional equipment or state and local taxes.

1967-1902 CADILLAC MILESTONES—Continued

Model Year	Total Production	Type of Cars Produced	List Price (Typical Car)	Wheelbase	Milestones
1922	26,296	V-8 "61"	\$4,100	132"	First to use Thermostatic Carburetor Control.
1921	5,250	V-8 "59"	4,950	132"	Cadillac completes new Clark Ave., Detroit, plant, most modern in the industry.
1920	19,628	V-8 "59"	4,750	125"	
1919	20,678	V-8 "57"	4,090	125"	Cadillac supplied 2,350 cars and 1,157 V-8 artillery tractor engines to U. S. Army.
1918	20,285	V-8 "57"	3,535	125"	
1917	18,002	V-8 "55"	3,110	125"	Cadillac adopted as Standard Officers' car by U. S. Army after grueling tests at Marfa, Texas.
1916	18,003	V-8 "53"	2,950	122"	Cadillac becomes "Division of General Motors."
1915	13,001	V-8 "51"	2,800	120"	First to use Tilt-Beam Headlights for night driving safety.
1914	14,002	4 cyl. "1914"	2,800	120"	October— First in this country to offer a production car (1915 Cadillac) with a V-type, water cooled, eight-cylinder engine, the prototype of engines later used throughout the industry. First to use thermostatic control of cooling system.
1913	15,017	4 cyl. "1913"	3,250	120"	First to equip cars with Electric Starting, Lighting, Ignition, for which Cadillac again was awarded the Dewar Trophy. First and only car in the world to win this award twice.
1912	13,994	4 cyl. "1912"	3,250	116"	
1911	10,018	4 cyl. "30"	1,800	116"	Custom Coachcraft by Fleetwood Body Company begins.
1910	8,006	4 cyl. "30"	1,600	106"	First to offer Closed Bodies as standard equipment. Less than 10% of cars then produced had closed bodies.
1909	5,902	4 cyl. "30"	1,400	106"	Cadillac purchased by General Motors Corporation. Four-cylinder production increases six times over 1908 production.
1908	2,012	{ 1 cyl. "T" 4 cyl. "H"	1,000 2,500	82" 102"	First American car to be awarded the Dewar Trophy by Royal Automobile Club of London for being First to achieve interchangeability through standardization of parts.
1907	2,696	{ 1 cyl. "M" 4 cyl. "G" 4 cyl. "H"	950 2,000 2,500	76" 100" 102"	Famous Johansson gauges. First imported into United States by Cadillac.
1906	4,307	{ 1 cyl. "M" 4 cyl. "H"	950 2,500	76" 102"	First four-cylinder establishes Cadillac as the pioneer of multi-cylinder motor cars.
1905	4,182	{ 1 cyl. "F" 4 cyl. "D"	950 2,800	76" 100"	
1904	2,318	1 cyl. "B"	950	76"	Cadillac Automobile Co. and Leland & Faulconer consolidate as "Cadillac Motor Car Company" with Henry M. Leland, grand old man of the industry, as General Manager.
1903 } 1902 }	2,500	1 cyl. "A"	850	76"	Detroit Automobile Co., established 1899, reorganized as "Cadillac Automobile Co."

The Cadillac Motor Car Division of General Motors Corporation reserves the right to make changes at any time, without notice, in prices, colors, materials, equipment, specifications and models, and also to discontinue models.

All information contained herein has been carefully checked with the most reliable sources, but responsibility for the absolute authenticity of this information cannot be assumed. The right is reserved to change any specifications, parts or equipment at any time without incurring any obligation to equip same on cars built prior to date of such change.

The 1968 Cadillac Data Book was compiled as of August, 1967, and was printed in U. S. A. The above reservations apply to all pages unless otherwise noted.

Cadillac Motor Car Division • General Motors Corporation

PRICES

PRICES

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GROUP PRICES

Manufacturer's Suggested Retail Prices

STYLES	GROUPS					
	1	2	3	4	8	9
WITH 6-WAY FRONT SEAT ADJUSTER						
G CALAIS COUPE	\$1,027.40	\$927.40	\$901.10		\$447.50	\$498.05
N CALAIS HARDTOP SEDAN	1,030.55	930.55	904.25		468.55	519.10
F DE VILLE CONVERTIBLE	1,000.00	900.00	873.70		421.15	471.70
J COUPE DE VILLE					447.50	498.05
B HARDTOP SEDAN DE VILLE	1,003.15	903.15	876.85		468.55	519.10
L SEDAN DE VILLE						
H ELDORADO	1,000.00	900.00	873.70		347.50	398.05
M SIXTY SPECIAL	1,003.15	903.15	876.85		468.55	519.10
P BROUGHAM						
R SEVENTY-FIVE SEDAN		393.70	367.40	\$447.40	489.55	540.10
S SEVENTY-FIVE LIMOUSINE*		310.55	284.25	364.25		

* 6-Way Seat Adjuster Not Available

WITH 4-WAY DRIVER'S BUCKET SEAT ADJUSTER

F DE VILLE CONVERTIBLE	\$969.50	\$869.50	\$843.20
H ELDORADO			

1968 CADILLAC OPTIONS

Manufacturer's Suggested Retail Prices

	CALAIS			DE VILLE			
	COUPE	HARDTOP SEDAN	CONVERTIBLE	COUPE	HARDTOP SEDAN	SEDAN	
	G	N	F	J	B	L	
	BASIC CAR*	\$5284.00	\$5459.00	\$5736.00	\$5520.00	\$5754.00	\$5754.00
	FIREMIST COLOR	131.60	131.60	131.60	131.60	131.60	131.60
	PADDED ROOF	N/A	N/A	N/A	131.60	136.85	136.85
	EXPANDED VINYL UPHOLSTERY—Std. Options	42.10	42.10	O/R	O/R	O/R	O/R
	LEATHER UPHOLSTERY—Standard Options	N/A	N/A	STD.	137.90	137.90	137.90
B	BUCKET SEATS—Incl. Std. Opt. Leather	N/A	N/A	184.20	348.45	348.45	358.95
BR	BUCKET SEATS, RECLINER & HEAD RESTRAINTS— Includes Std. Opt. Leather	N/A	N/A	268.40	432.65	432.65	443.15
R	RECLINER & HEAD RESTRAINTS—Eldorado bench seat	N/A	N/A	N/A	N/A	N/A	N/A
H	HEAD RESTRAINTS	52.65	52.65	52.65	52.65	52.65	52.65
A	SEAT WARMER	94.75	94.75	94.75	94.75	94.75	94.75
H	SHOULDER BELTS (Front)	31.60	31.60	31.60	31.60	31.60	31.60
Z	SHOULDER BELTS (Rear)	31.60	31.60	31.60	31.60	31.60	31.60
L	LICENSE FRAME—One	6.30	6.30	6.30	6.30	6.30	6.30
O	LICENSE FRAMES—Two	12.60	12.60	12.60	12.60	12.60	12.60
F	FILLER PLATE	N/C	N/C	N/C	N/C	N/C	N/C
1	RADIO—AM-FM Stereo	288.40	288.40	288.40	288.40	288.40	288.40
2	RADIO—AM-FM	188.40	188.40	188.40	188.40	188.40	188.40
3	RADIO—AM	162.10	162.10	162.10	162.10	162.10	162.10
4	RADIO—AM Rear Control	N/A	N/A	N/A	N/A	N/A	N/A
W	TIRES—White Wall (5)	56.85	56.85	56.85	56.85	56.85	56.85
E	GLASS—Soft Ray	50.55	50.55	50.55	50.55	50.55	50.55
Y	SEAT ADJUSTER—6-Way Front	110.55	110.55	83.15	83.15	83.15	83.15
Y	SEAT ADJUSTER—4-Way Driver's Bucket	N/A	N/A	52.65	52.65	52.65	52.65

*Includes Factory D & H and Manufacturer's Suggested Dealer D & H charges but does *not* include Factory or Dealer installed optional equipment or accessories, state or local taxes, destination charge (from Detroit, Michigan) or license fees.

LEGEND

N/C	NO CHARGE	O/R	SPECIAL ORDER—Extra Charge on Request
N/A	NOT AVAILABLE		SPECIAL ORDER
STD.	STANDARD—No Charge		

1968 CADILLAC OPTIONS

Manufacturer's Suggested Retail Prices—continued

		CALAIS			DE VILLE		
		COUPE	HARDTOP SEDAN	CONVERTIBLE	COUPE	HARDTOP SEDAN	SEDAN
		G	N	F	J	B	L
D	DOOR EDGE GUARDS	\$ 5.30	\$ 8.45	\$ 5.30	\$ 5.30	\$ 8.45	\$ 8.45
K	AUTOMATIC CLIMATE CONTROL	515.75	515.75	515.75	515.75	515.75	515.75
U	HEADLAMP CONTROL—Guide-Matic	50.55	50.55	50.55	50.55	50.55	50.55
Q	STEERING WHEEL—Tilt & Telescope	89.50	89.50	89.50	89.50	89.50	89.50
M	DOOR LOCKS—Power	47.40	68.45	47.40	47.40	68.45	68.45
J	TWILIGHT SENTINEL	31.60	31.60	31.60	31.60	31.60	31.60
S	TRUNK LOCK—Remote Control	52.65	52.65	52.65	52.65	52.65	52.65
C	CRUISE CONTROL	94.75	94.75	94.75	94.75	94.75	94.75
G	CONTROLLED DIFFERENTIAL	52.65	52.65	52.65	52.65	52.65	52.65
B	DE-FOGGER—Rear Window	26.35	26.35	N/A	26.35	26.35	26.35
M	FLOOR MATS—Twin (Front & Rear)	16.70	16.70	16.70	16.70	16.70	16.70
M	FLOOR MATS—Twin (Front Only)	N/A	N/A	N/A	N/A	N/A	N/A
M	FLOOR MATS—One Piece (Front & Rear)	N/A	N/A	N/A	N/A	N/A	N/A
N	VENT WINDOWS—Front Power	71.60	71.60	71.60	71.60	71.60	71.60
L	LEVEL CONTROL—Automatic	78.95	78.95	78.95	78.95	78.95	78.95
P	AUXILIARY HORN	15.80	15.80	15.80	15.80	15.80	15.80
F	DISC BRAKES—Front	105.25	105.25	105.25	105.25	105.25	105.25
	ADDITIONAL DEALER—Installed Items						
	DESTINATION CHARGE						
	STATE AND LOCAL TAXES						
	LICENSE AND REGISTRATION						
	TOTAL						

LEGEND

N/C	NO CHARGE	O/R	SPECIAL ORDER—Extra Charge on Request
N/A	NOT AVAILABLE		SPECIAL ORDER
STD.	STANDARD—No Charge		

1968 CADILLAC OPTIONS

Manufacturer's Suggested Retail Prices

		FLEETWOOD				
		ELDORADO	60 SPECIAL	BROUGHAM	"75" SEDAN	"75" LIMOUSINE
		H	M	P	R	S
	Basic Car*	\$6574.00	\$6552.00	\$6867.00	\$10,598.00	\$10,736.00
	FIREMIST COLOR	131.60	131.60	131.60	131.60	131.60
	PADDED ROOF	131.60	N/A	STD.	568.35	568.35
	EXPANDED VINYL UPHOLSTERY	O/R	O/R	O/R	O/R	O/R
	LEATHER UPHOLSTERY—Standard Options	157.90	137.90	137.90	O/R	O/R
B	BUCKET SEATS—Includes Std. Opt. Leather	342.10	421.05	421.05	N/A	N/A
BR	BUCKET SEATS, RECLINER & HEAD RESTRAINTS—Includes Std. Opt. Leather	426.30	505.25	505.25	N/A	N/A
R	RECLINER & HEAD RESTRAINTS—Eldorado bench seat	84.20	N/A	N/A	N/A	N/A
H	HEAD RESTRAINTS	52.65	52.65	52.65	52.65	52.65
A	SEAT WARMER	94.75	94.75	94.75	94.75	94.75
H	SHOULDER BELTS (Front)	31.60	31.60	31.60	31.60	31.60
Z	SHOULDER BELTS (Rear)	31.60	31.60	31.60	31.60	31.60
L	LICENSE FRAME—One	6.30	6.30	6.30	6.30	6.30
O	LICENSE FRAMES—Two	12.60	12.60	12.60	12.60	12.60
F	FILLER PLATE	N/C	N/C	N/C	N/C	N/C
1	RADIO—AM-FM Stereo	288.40	288.40	288.40	N/A	N/A
2	RADIO—AM-FM	188.40	188.40	188.40	188.40	188.40
3	RADIO—AM	162.10	162.10	162.10	162.10	162.10
4	RADIO—AM Rear Control	N/A	N/A	N/A	242.10	242.10
W	TIRES—White Wall (5)	56.85	56.85	56.85	63.15	63.15
E	GLASS—Soft Ray	50.55	50.55	50.55	50.55	50.55
Y	SEAT ADJUSTER—6-Way Front	83.15	83.15	83.15	83.15	N/A
Y	SEAT ADJUSTER—4-Way Driver's Bucket	52.65	52.65	52.65	N/A	N/A

*Includes Factory D & H and Manufacturer's Suggested Dealer D & H charges but does *not* include Factory or Dealer installed optional equipment or accessories, state or local taxes, destination charge (from Detroit, Michigan) or license fees.

LEGEND

N/C	NO CHARGE	O/R	SPECIAL ORDER—Extra Charge on Request
N/A	NOT AVAILABLE		SPECIAL ORDER
STD.	STANDARD—No Charge		

1968 CADILLAC OPTIONS

Manufacturer's Suggested Retail Prices—continued

		FLEETWOOD				
		ELDORADO	60 SPECIAL	BROUGHAM	'75" SEDAN	'75" LIMOUSINE
		H	M	P	R	S
D	DOOR EDGE GUARDS	\$ 5.30	\$ 8.45	\$ 8.45	\$ 8.45	\$ 8.45
K	AUTOMATIC CLIMATE CONTROL	515.75	515.75	515.75	STD.	STD.
U	HEADLAMP CONTROL—Guide-Matic	50.55	50.55	50.55	50.55	50.55
Q	STEERING WHEEL—Tilt & Telescope	89.50	89.50	89.50	89.50	89.50
M	DOOR LOCKS—Power	47.40	68.45	68.45	115.80	115.80
J	TWILIGHT SENTINEL	36.85	31.60	31.60	31.60	31.60
S	TRUNK LOCK—Remote Control	52.65	52.65	52.65	52.65	52.65
C	CRUISE CONTROL	94.75	94.75	94.75	94.75	94.75
G	CONTROLLED DIFFERENTIAL	N/A	52.65	52.65	52.65	52.65
B	DE-FOGGER—Rear Window	26.35	26.35	26.35	STD.	STD.
M	FLOOR MATS—Twin (Front & Rear)	N/A	16.70	16.70	N/A	N/A
M	FLOOR MATS—Twin (Front Only)	N/A	N/A	N/A	10.45	10.45
M	FLOOR MATS—One Piece (Front & Rear)	19.80	N/A	N/A	N/A	N/A
N	VENT WINDOWS—Front Power	N/A	STD.	STD.	STD.	71.60
L	LEVEL CONTROL—Automatic	STD.	STD.	STD.	STD.	STD.
P	AUXILIARY HORN	15.80	15.80	15.80	15.80	15.80
F	DISC BRAKES—Front	STD.	105.25	105.25	105.25	105.25
ADDITIONAL DEALER-INSTALLED ITEMS						
DESTINATION CHARGE						
STATE AND LOCAL TAXES						
LICENSE AND REGISTRATION						
TOTAL						

LEGEND

N/C	NO CHARGE	O/R	SPECIAL ORDER—Extra Charge on Request
N/A	NOT AVAILABLE		SPECIAL ORDER
STD.	STANDARD—No Charge		

1968 CADILLAC PACKAGED ACCESSORIES

Available for Dealer Installation

CODE		FACTORY INSTALLED M.S.R.* PRICE	PACKAGED M.S.R.# PRICE	LOCAL INSTALLED PRICE
	ANTENNA, Electric	—	\$31.00	
K	AUTOMATIC CLIMATE CONTROL (Air Conditioner) except styles H-R-S	\$515.75	***	
K	AUTOMATIC CLIMATE CONTROL (Air Conditioner) style H	515.75	***	
L	AUTOMATIC LEVEL CONTROL except styles H-M-P-R-S	78.95	86.50	
P	AUXILIARY HORN	15.80	14.95	
	BASKET, Litter	—	2.65	
	COMPASS, Auto	—	4.75	
C	CRUISE CONTROL	94.75	84.00	
	CUSHION COVER, Front or Rear (each) except Bucket Seats and styles H-M-P-R-S	—	14.90	
B	DE-FOGGER, Rear Window except styles F-R-S	26.35	27.75	
	DISPENSER, Tissue	—	5.72	
D	DOOR EDGE GUARDS—2-Doors	5.30	4.55	
D	DOOR EDGE GUARDS—4-Doors	8.45	7.90	
	FOOT SELECTOR CONTROL, AM Radio	—	4.45	
U	HEADLAMP CONTROL, Guide-Matic	50.55	50.00	
	LICENSE FRAME (each)	6.30	5.40	
	MAT, Floor—Front One-Piece Full—except style H	—	11.50	
	MAT, Floor—Front One-Piece Full—style H	—	11.50	
	MAT, Floor—Front R.H. and L.H. (Pair) except style H	—	9.55	

* Manufacturer's Suggested Retail Price.

*** Prices Quoted on Application.

Manufacturer's Suggested Retail Price—Not installed.

1968 CADILLAC PACKAGED ACCESSORIES

Available for Dealer Installation—continued

CODE		FACTORY INSTALLED M.S.R.* PRICE	PACKAGED M.S.R.# PRICE	LOCAL INSTALLED PRICE
	MAT, Floor—Rear One-Piece Full except styles H-R-S	—	\$ 8.60	
	MAT, Floor—Rear One-Piece Full style H	—	7.50	
	MAT, Floor—Rear R.H. and L.H. (Pair) except styles H-R-S	—	6.65	
	MAT, Luggage Compartment except style H	—	6.25	
	MIRROR, Outside Rearview, R.H. except style H-R-S	—	11.50	
	MIRROR, Outside Rearview, R.H. style H	—	11.50	
2	RADIO, AM-FM	\$188.40**	144.50	
3	RADIO, AM	162.10**	121.25	
4	RADIO, Rear Control (AM) styles R-S	242.10**	196.00	
	SHOULDER BELTS—Front—Outer—Each	—	16.00	
	SHOULDER BELTS—Rear—Outer—Each	—	16.00	
	SPARE TIRE COVER except styles M-P	—	5.00	
	SPEAKER, Radio—Rear Auxiliary except style F	—	6.80	
S	TRUNK LOCK, Remote Control			
	Cars with Power Door Locks	52.65	53.25	
	Cars without Power Door Locks	52.65	60.00	
J	TWILIGHT SENTINEL (Automatic Headlamp Timer) except style H	31.60	31.60	
J	TWILIGHT SENTINEL (Automatic Headlamp Timer) style H	36.85	39.30	

* Manufacturer's Suggested Retail Price.

** Factory Installed Radio Prices Include Rear Speaker and Electric Antenna.

Manufacturer's Suggested Retail Price—Not installed.

SPECIAL CLOTH OR TWO-TONE COMBINATIONS

A selection of nine cloth patterns is available for upholstering closed body styles on special order at extra charge.

To determine the price from the table on opposite page

- 1) ascertain if the bolster color is standard or non-standard from the upper chart and
- 2) on the lower table read the price opposite type of cloth under the series of car being considered.

The prices apply to either a bolster color for a two-tone combination or a cloth insert substitution. In either case, determine the standard or non-standard status by the bolster color.

For example, Med. Blue is standard in De Ville, Brougham and Sixty Special but non-standard in Calais and Eldorado. Dk. Maroon is non-standard in the Calais but standard in all others.

The width of the ornate and plain stripe areas of Dakarta cloth has been designed expressly for the Calais pleated trim style. It does not match the pleat sizes of other series trim styles. Prices are, therefore, not listed under De Ville and Fleetwood, as this cloth is not recommended for use in other than Calais body styles.

Lt. Gray and Med. Blue Dunstan or Med. Blue Domino cloths if ordered for Eldorado seats would have to be combined with standard color components such as Black, Dk. Blue or White. The principal items affected would be doors, instrument panels and carpets.

The trim styling—pleated or pillow—will be in the standard method of the series into which the upholstery is being installed and not that from which the cloth was selected.

Dunstan cloth in the Fleetwood M or P styles is embroidered on the backrest. However, when used in any other body style, the embroidery will be omitted.

With leather upholstery, De Ville four-door sedan styles have Coupe type front seats. When upholstered in cloth, a Sedan type front seat with straight-across backrest is standard. However, upon request at an additional charge, special orders may have a Coupe type front seat specified in De Ville Sedans.

Prices for all cloth upholstery and special Fleetwood "75" interiors quoted upon request.

NON-STANDARD BOLSTERS OR INSERTS

Manufacturer's Suggested Retail Prices

1) SELECT BOLSTER COLOR

BOLSTER COLOR	CALAIS		DE VILLE		FLEETWOOD	
	G-N		J-B-L		H	P-M
BLACK	STD.		STD.		STD.	STD.
WHITE	NON-STD.		NON-STD.		NON-STD.	NON-STD.
LT. GRAY	NON-STD.		NON-STD.		NON-STD.*	STD.
MED. BLUE	NON-STD.		STD.		NON-STD.*	STD.
DK. BLUE	STD.		STD.		STD.	STD.
DK. AQUA	STD.		STD.		STD.	STD.
DK. GREEN	STD.		STD.		STD.	STD.
MED. COVERT	STD.		STD.		STD.	STD.
LT. BEIGE	STD.		STD.		STD.	STD.
SANDALWOOD	NON-STD.		NON-STD.		NON-STD.	NON-STD.
ANTIQUE SADDLE	NON-STD.		NON-STD.		NON-STD.	NON-STD.
RED	NON-STD.		NON-STD.		NON-STD.	NON-STD.
DK. MAROON	NON-STD.		STD.		STD.	STD.

2) DETERMINE PRICE ACCORDING TO "STD." OR "NON-STD." BOLSTER COLOR ABOVE

INSERT MATERIAL	CALAIS		DE VILLE		FLEETWOOD			
	G-N		J-B-L		H		P-M	
	Std. Bolster Color	Non-Std. Bolster Color	Std. Bolster Color	Non-Std. Bolster Color	Std. Bolster Color	Non-Std. Bolster Color	Std. Bolster Color	Non-Std. Bolster Color
CALAIS CLOTH	\$ 84.20	\$152.65	N/A	N/A	N/A	N/A	N/A	N/A
DE VILLE CLOTH	136.85	210.50	\$ 84.20	\$163.15	\$ 68.45	\$136.85	\$ 84.20	\$131.60
ELDORADO CLOTH	163.15	242.10	136.85	163.15	68.45	136.85	105.25	136.85
SIXTY SPECIAL & BROUGHAM CLOTH	189.45	263.15	136.85	215.80	84.20	147.35	78.95	131.60

Prices apply to cloth and leather or vinyl bolster combinations.

*Available on Seats Only; balance of interior must be in standard color.

LEATHER UPHOLSTERY BENCH TYPE FRONT SEAT

Manufacturer's Suggested Retail Prices

COLORS	CODES	DE VILLE		FLEETWOOD	
		CONVERTIBLE F	COUPE J HARDTOP B SEDAN L	ELDORADO H	BROUGHAM P 60 SPECIAL M
BLACK	351	N/C	\$137.90	\$157.90	\$137.90
WHITE—Black Carpet	352	N/C	137.90	157.90	137.90
WHITE—Dk. Blue Carpet	353	N/C	137.90	157.90	169.50
WHITE—Dk. Red Carpet	354	N/C	137.90	157.90	169.50
WHITE—Dk. Aqua Carpet	355	\$ 31.60	169.50	189.50	169.50
LT. GRAY	356	105.25	289.45	305.25*	236.85
MED. BLUE	360	105.25	263.15	305.25*	236.85
DK. BLUE	366	N/C	137.90	157.90	137.90
DK. AQUA	369	N/C	263.15	157.90	236.85
DK. GREEN	371	N/C	263.15	157.90	137.90
COVERT	380	N/C	263.15	157.90	236.85
SANDALWOOD	382	N/C	137.90	157.90	137.90
LT. BEIGE	384	105.25	263.15	263.15	236.85
ANTIQUE SADDLE	385	N/C	137.90	157.90	137.90
RED	388	N/C	137.90	157.90	137.90
MAROON	389	105.25	263.15	157.90	137.90

*Available on Seats Only; balance of interior must be in standard color.

N/C No Charge

Shaded areas are special order.

White leather combinations have instrument panels and steering wheel in carpet matching color.

Trim Codes: Shown on chart are De Ville numbers which start with 3. Eldorado numbers start with 4; Sixty Special and Brougham with 0.

LEATHER UPHOLSTERY BUCKET SEATS

Manufacturer's Suggested Retail Prices

COLORS	CODES	DE VILLE			FLEETWOOD	
		CONVERTIBLE F	COUPE J HARDTOP B	SEDAN L	ELDORADO H	BROUGHAM P 60 SPECIAL M
BLACK	351B	\$184.20	\$348.45	\$358.95	\$342.10	\$421.05
WHITE—Black Carpet	352B	210.55	348.45	358.95	368.45	421.05
WHITE—Dark Blue Carpet	353B	210.55	348.45	358.95	368.45	421.05
WHITE—Dark Red Carpet	354B	210.55	348.45	358.95	368.45	421.05
WHITE—Dark Aqua Carpet	355B	210.55	348.45	358.95	368.45	421.05
LT. GRAY	356B	289.45	473.65	473.65	489.45*	421.05
MED. BLUE	360B	289.45	447.35	447.35	489.45*	421.05
DK. BLUE	366B	210.55	348.45	358.95	368.45	421.05
DK. AQUA	369B	210.55	447.35	447.35	368.45	421.05
DK. GREEN	371B	210.55	447.35	447.35	368.45	421.05
COVERT	380B	210.55	447.35	447.35	368.45	421.05
SANDALWOOD	382B	184.20	348.45	358.95	342.10	421.05
LT. BEIGE	384B	289.45	447.35	447.35	447.35	421.05
ANTIQUE SADDLE	385B	210.55	348.45	358.95	368.45	421.05
RED	388B	210.55	348.45	358.95	368.45	421.05
MAROON	389B	289.45	447.35	447.35	368.45	421.05

*Available on Seats Only; balance of interior must be in standard color.

Shaded areas are special order.

Prices include leather and Bucket Seats.

Add \$52.65 for Head Restraints.

Add \$84.20 for Recliner and Head Restraints.

See page H-14 for cloth upholstered Bucket Seat prices.

White leather combinations have instrument panels and steering wheel in carpet matching color.

White leather prices include choice of any color carpet, i.e., Green, Maroon, etc.

Trim Codes: Shown on chart are De Ville numbers which start with 3. Eldorado numbers start with 4; Sixty Special and Brougham with 0.

MAXIMUM LEATHER ON BENCH SEATS ONLY

Manufacturer's Suggested Retail Prices

COLORS	CODES	DE VILLE		FLEETWOOD	
		CONVERTIBLE F	COUPE J HARDTOP B SEDAN L	ELDORADO H	BROUGHAM P 60 SPECIAL M
BLACK	351	\$210.50	\$289.45	\$289.45	\$273.65
WHITE—Black Carpet	352	210.50	289.45	289.45	273.65
WHITE—Dk. Blue Carpet	353	210.50	289.45	289.45	273.65
WHITE—Dk. Red Carpet	354	210.50	289.45	289.45	273.65
WHITE—Dk. Aqua Carpet	355	210.50	289.45	289.45	273.65
LT. GRAY	356	236.85	326.30	315.75*	273.65
MED. BLUE	360	236.85	289.45	315.75*	273.65
DK. BLUE	366	210.50	289.45	289.45	273.65
DK. AQUA	369	210.50	289.45	289.45	273.65
DK. GREEN	371	210.50	289.45	289.45	273.65
COVERT	380	210.50	289.45	289.45	273.65
SANDALWOOD	382	210.50	289.45	289.45	273.65
LT. BEIGE	384	236.85	289.45	289.45	273.65
ANTIQUE SADDLE	385	210.50	289.45	289.45	273.65
RED	388	210.50	289.45	289.45	273.65
MAROON	389	236.85	289.45	289.45	273.65

*Available on Seats Only; balance of interior must be in standard color.

Leather implies the use of vinyl for certain seat components. However, if a substitution of leather on all possible areas is wanted, "Maximum Leather" may be specified.

When maximum leather is ordered, it will be applied instead of vinyl on the seat cushion skirt, sides of back rests, back of front seat back insert and on De Ville Sedans the section above rear center arm rest and top face of rear seat back rest.

The door panels are molded vinyl; therefore, leather is used on seats only.

Prices listed above apply to bench type front seats. However, Bucket Seats may also be ordered in maximum leather. To determine total maximum leather Bucket Seat price add \$184.20 to the specific leather color and body style wanted.

SPECIAL CARPET COLORS BENCH SEATS

Manufacturer's Suggested Retail Prices

CARPET COLORS	CODES	DE VILLE		FLEETWOOD			CALAIS	
		CONVERTIBLE F	COUPE HARDTOP SEDAN	J B L	ELDORADO H	BROUGHAM 60 SPECIAL	P M	COUPE HARDTOP
Black	351	\$31.60	\$31.60		451 \$31.60	051 \$31.60	251 \$31.60	
Dk. Gray	016	42.10	42.10		N/A	31.60	42.10	
Dk. Blue	366	31.60	31.60		466 31.60	066 31.60	226 31.60	
Dk. Aqua	369	31.60	31.60		469 31.60	029 31.60	229 31.60	
Dk. Green	371	31.60	31.60		471 31.60	071 31.60	231 31.60	
Dk. Covert	380	31.60	31.60		480 31.60	040 31.60	240 31.60	
Dk. Beige	382	31.60	31.60		482 31.60	082 31.60	282 31.60	
Dk. Saddle	385	31.60	31.60		485 31.60	085 31.60	42.10	
Dk. Red	388	31.60	31.60		488 31.60	088 31.60	42.10	
Dk. Maroon	349	31.60	31.60		489 31.60	089 31.60	42.10	

Prices also include 1) Upper Instrument Panel 2) Lower Instrument Panel 3) Steering Wheel in color to harmonize with carpet.

When ordering, please mark code number for these three components in addition to the carpet color number.

Ordering the three major front components in carpet color is advisable especially in White upholstery interiors. It prevents a three-tone combination which would result if the carpet only is ordered in a special color.

Special carpet colors may be combined with any standard option leather or cloth upholstery.

When White or Sandalwood interiors are ordered with such exterior colors as Ivanhoe Green, Regent Maroon, etc., additional harmony is created if the carpets, instrument panels and steering wheel are in matching colors.

Trianon quality carpeting—a fine yarn, 100% Nylon cut pile—is used in all cars except the Calais series.

Trenton quality carpet—which is a loop pile 80% Rayon, 20% Nylon—is used in Calais series only.

In addition to floor covering, carpet type material is applied to other areas such as lower doors, cowl quarters, lower front seat back panel, lower rear quarters on two-door cars and lower center pillar on four-door styles.

On all except the Calais series a Nylon cut pile Tyrol quality carpet type material is used on these other areas.

In the Calais series a Rayon-Nylon loop pile Travana quality is applied to the other areas.

Code numbers in the first column apply to all series except as indicated by superseding numbers in individual spaces under Fleetwood and Calais. i.e., Black carpet code is 351 for De Ville cars, 051 for styles M and P, 251 for Calais.

The 200 series code numbers (those starting with 2) will be in Trenton loop pile quality. All others are Trianon cut pile.

MISCELLANEOUS SPECIAL FEATURES

Manufacturer's Suggested Retail Prices

EXPANDED VINYL UPHOLSTERY IN CALAIS SERIES	
Special Colors: Dk. Blue, Dk. Aqua, Dk. Green, Med. Covert, Lt. Beige	\$ 89.50
Other Special Colors	105.25
BUCKET SEATS—STANDARD CLOTH COMBINATION (Price of Bucket Seats Included)	
De Ville Closed Styles J-B-L	\$ 263.15
Eldorado, Brougham and Sixty Special	273.70
WOOL BROADCLOTH UPHOLSTERY	
Brougham and Sixty Special	\$ 263.15
"75" Limousine	342.10
"75" Sedan	389.45
CODE 719—DECORDO CORD CLOTH	
Brougham and Sixty Special	\$ 194.75
De Ville Closed Styles J-B-L	321.05
LEATHER FRONT COMPARTMENT IN BROUGHAM OR SIXTY SPECIAL	
Rear Compartment will be Standard Cloth Upholstery	\$ 157.90
CONTRASTING SEAMING LACES	\$ 26.35
CLOTH FRONT COMPARTMENT IN "75" LIMOUSINE	
Trims 716 or 719	\$ 52.65
Trims 721, 726 or 743	736.75
LANDAU ROOF—FLEETWOOD "75"	
With Landau Bows	\$2,131.35
Without Landau Bows	2,026.10
4-PLY—SIZE 9.00-15 HIGH SPEED NYLON GOODYEAR WHITEWALL TIRES	\$ 105.25
63 AMP. GENERATOR	\$ 10.55
SPECIAL COLOR	
Including Firemist Colors	\$ 131.60

AMA Specifications—Passenger Car

The information contained herein is prepared, distributed by, and is solely the responsibility of the automobile manufacturing company to whose products it relates. Questions concerning these specifications should be directed to the manufacturer whose address is shown below. This uniform specification form was developed by the automobile manufacturing companies under the auspices of the Automobile Manufacturers Association.

MANUFACTURER Cadillac Motor Car Division		CAR NAME Cadillac	
MAILING ADDRESS 2860 Clark		MODEL YEAR 1968	ISSUED: 9-20-67
			REVISED (e)

- NOTES:
1. The Specifications herein are those in effect at date of compilation and are subject to change without notice by the manufacturer.
 2. UNLESS OTHERWISE INDICATED:
 - a. Specifications apply to standard models without optional equipment. Significant deviations are noted.
 - b. Nominal design dimensions are used throughout these specifications.

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BODY - TYPES AND STYLE NAMES -

Body type, number of passenger & style names; use manufacturer's code for series & body style.

<u>DESCRIPTION</u>	<u>NO. PASS.</u>	<u>STYLE NO.</u>	<u>VEHICLE NO.</u>
Fleetwood Sixty-Spec. Sedan	6	68069	
Fleetwood Brougham Sedan	6	68169	
Calais Hardtop Sedan	6	68249	
Calais Coupe	6	68247	
DeVille Coupe	6	68347	
DeVille Convertible	6	68367	
DeVille Hardtop Sedan	6	68349	
DeVille Sedan	6	68369	
Fleetwood - Sedan	9	69723	
Fleetwood Limousine	9	69733	

AMA Specifications—Passenger Car

MAKE OF CAR Cadillac MODEL YEAR 1968 DATE ISSUED 9-20-67 REVISED ^(*)

CAR AND BODY DIMENSIONS

See Pages 25, 26 for SAE Dimension Definitions

(All dimensions in inches unless otherwise indicated)

All dimensions to ground are for comparative purposes only and are shown with vehicle load of two passengers in front and three in rear, except where otherwise noted.

MODEL	SAE Ref. No.	ALL	
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WIDTH

Track - Front	W101	62.5	
Track - Rear	W102	62.5	
Maximum overall car width	W103	79.9	
Body width at No. 2 pillar	W117		

LENGTH

Body "O" to front of dash	L 30		
Wheelbase	L101	129.5	(680-81) 133.0 (75) 149.8
Overall car length	L103	224.7	(680-81) 228.2 (75) 245.0
Overhang - front	L104	35.2	
Overhang - rear	L105	60	
Body upper structure length	L123	** See Below	
Body "O" line to C of rear wheel	L127	105.00	(68069-68169-108.5) (75) 125.3
Body "O" line to w/s cowl point	L130	6.8	

HEIGHT

Overall height	H101	*(68369-55.6)	(68247-49-68347-49 - 54.3)	(75) 58.1
Cowl height	H114	(68069-68169 - 38.7)		(75) 39.4
Deck height	H138			
Rocker panel - front	To ground			
	From front wheel C	H112		
Rocker panel - rear	To ground			
	From rear wheel C	H111		
Windshield slope angle	H122	55°		

GROUND CLEARANCE

Bumper to ground - front	H102	9.8	(68069-68169 - 9.7)	(75) 10.4
Bumper to ground - rear	H104	10.9	(68069-68169 - 12.9)	(75) 13.8
Angle of approach	H106	20.5°	(68069-68169 - 20.4°)	(75) 21.9°
Angle of departure	H107	11.8°	(68069-68169 - 13.8°)	(75) 14.8°
Ramp breakover angle	H147	11.0°	(68069-68169 - 12.2°)	(75) 12.1°
Min. running clearance (Specify)	H156	5.5	(68069-68169 - 5.9°)	(75) 6.6

* Conv. 54.6
 { 68169
 68069 - 56.7

** (68247-68347) 99.7 (68369) 108.2 (68069)
 (68249-68349) (68367) 108.8 (68169) - 110.3

(75) 127.0

AMA Specifications—Passenger Car

MAKE OF CAR Cadillac MODEL YEAR 1968 DATE ISSUED 9-20-67 REVISED (*)

CAR AND BODY DIMENSIONS

See Pages 25, 26 for SAE Dimension Definitions
(All dimensions in inches unless otherwise indicated)

MODEL	SAE Ref. No.	68069	68249	68349	68247	68347	68369	68367	7523	7533
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FRONT COMPARTMENT

Effective head room	H61	39.6		38.4			39.6	39.0	40.5	39.4
Max. eff. leg room - accelerator	L34	41.2		41.2			41.2	41.2	40.9	40.3
H Point to Heel point	H30	8.4		8.4			8.4	8.4	8.0	9.0
H Point travel	L17	4.8		4.8			4.8	4.8	4.8	4.8
Shoulder room	W 3	60.1		61.2			61.2	61.2	61.9	61.9
Hip room	W 5	63.7		63.7			63.7	63.7	63.6	63.5
Upper body opening to ground	H50									

REAR COMPARTMENT

H Point couple distance	L50	43.0	37.1	36.5	37.1	39.5	36.5	61.4	62.2
Effective head room	H63	38.2	37.4	37.5	37.4	38.3	38.1	38.4	
Min. effective leg room	L51	45.4	39.7	38.2	38.9	41.9	38.0	45.4	
H Point to Heel point	H31	11.4	10.5	10.5		11.4	10.5	9.8	
Min. knee room	L48	11.0	6.3	5.7	6.2	8.3	5.7	4.7	
Rear Compartment room	L 3	34.7	28.8	29.2	28.6	29.0	31.0	28.6	25.2
Shoulder room	W 4	59.6	60.3	60.2	60.0	59.9	60.2	60.9	59.4
Hip room	W 6	62.4	62.8		55.2		62.5	55.2	59.7
Upper body opening to ground	H51								

LUGGAGE COMPARTMENT

Usable luggage capacity	V 1	16.5	(68367-15.0)	(75-14.7)
Liftover height	H195			
Position of spare tire storage				
Method of holding lid open				

STATION WAGON - THIRD SEAT

Shoulder Room	W85	
Hip room	W86	
Effective leg room	L86	
Effective head room	H86	
Seat facing direction		

STATION WAGON - CARGO SPACE

Cargo length at floor - front seat	L202	
Cargo length at belt - front seat	L204	
Cargo width - wheelbase	W201	
Opening width at belt	W204	
Maximum cargo height	H201	
Rear opening height	H202	
Cargo volume index (cu. ft.)	V2	
W4 x L204 x H201		1728

AMA Specifications—Passenger Car

MAKE OF CAR Cadillac MODEL YEAR 1968 DATE ISSUED 9-20-67 REVISED (*)

POWER TEAMS

(Indicate whether standard or optional)

MODEL AVAILABILITY	ENGINE					TRANSMISSION	AXLE RATIO (Std. first) (Indicate A/C ratio)
	Displ. cu. in.	Carburetor	Compr. Ratio	BHP RPM	Torque RPM		
All Rear Drive Exc. Eldorado	472	4BBL	10.5:1	375 @ 4400	525 @ 3000	Hydra-Matic	2.94:1 Std. & A/C (Exc. Limo.) 3.21-Limo.

AMA Specifications—Passenger Car

MAKE OF CAR Cadillac MODEL YEAR 1968 DATE ISSUED 9-20-67 REVISED (e)

MODEL Std. Car

ENGINE - GENERAL

Type, no. cyls., valve arr.	90° - V8 - O.V.	
Bore and stroke (nominal)	4.30 x 4.06	
Piston displacement, cu. in.	472	
Bore spacing (C to C)	5.00	
No. system	L. Bank	2-4-6-8
(front to rear)	R. Bank	1-3-5-7
Firing order	1-5-6-3-4-2-7-8	
Compres. ratio (nominal)	10.5:1	
Cylinder Head Material	Cast Iron	
Cylinder Block Material	Cast Iron	
Cyl. Sleeve-Wet, dry, none	None	
Number of	Front	2
mtg. points	Rear	1
Engine installation angle	6° 24'	6° 1' 20" (Limo.)
Taxable horsepower	Dia ² xNo. Cyl. 2.5	59.2
Publishing max. bhp* @ eng. RPM	375 @ 4400	
Publishing max. torque* (lb. ft. @ RPM)	525 @ 3000	
Recommended fuel regular - premium	Premium	

ENGINE - PISTONS

Material	Aluminum Alloy		
Description and finish	Slipper Type Cam Ground Control Expansion		
Weight (piston only) oz.	27.28		
Clearance (limits)	Top land	.031 - .039	
	Skirt	Top	.0006 - .0010
		Bottom	-.0014 - +.0005
Ring groove depth	No. 1 ring	.210	
	No. 2 ring	.210	
	No. 3 ring	.195	
	No. 4 ring	None	

* Max. bhp (brake horsepower) and max. torque corrected to 60° F and 29.92 in. Hg atmospheric pressure.

AMA Specifications—Passenger Car

MAKE OF CAR Cadillac MODEL YEAR 1968 DATE ISSUED 9-20-67 REVISED (e)MODEL Std. Car

ENGINE - RINGS

Function (top to bottom)	No. 1, oil or comp.	Comp.
	No. 2, oil or comp.	Comp.
	No. 3, oil or comp.	Oil
	No. 4, oil or comp.	None
Compression	Description - material, coating, etc.	#1 Molybdenum Filled Cast Iron #2 Phosphate Coated Cast Iron
	Width	.0770 - .0785
	Gap	.013 - .025
Oil	Description - material, coating, etc.	Multi-Piece Steel Chrome Plated Rail
	Width	.1795 - .1880
	Gap	.015 - .055
Expanders		Yes

ENGINE - PISTON PINS

Material	SAE 1019 Steel		
Length	3.030		
Diameter	.9994 - .9997		
Type	Locked in rod, in piston, floating, etc.	Locked in Rod	
	Bush- ing	In rod or piston	None
		Material	None
Clearance	In piston	.00005 - .00015	
	In rod	Press Fit	
Direction & amount offset in piston	.060 Toward Max. Thrust Side		

ENGINE - CONNECTING RODS

Material	GM 84M-Arma Steel	
Weight (oz.)	28.86 oz.	
Length (center to center)	6.75	
Bearing	Material & Type	M-400 Alum. - Steel Backed
	Overall length	.826
	Clearance (limits)	.0005 - .0028
	End play	.008 - .016 (Total Two Rods)

AMA Specifications—Passenger Car

MAKE OF CAR Cadillac MODEL YEAR 1968 DATE ISSUED 9-20-67 REVISED (•) _____

MODEL _____ Std. Car

ENGINE - CRANKSHAFT

Material		Nodular Cast Iron	
Vibration damper type		Rubber Absorption	
End thrust taken by bearing (No.)		#3 Center Main	
Crankshaft end play		.002 - .012	
Main bearing	Material & type	M-400 Aluminum Steel Backed	
	Clearance	.0001 - .0026	
	Journal dia. and bearing overall length	No. 1	3.250 - 1.1925
		No. 2	3.250 - 1.0595
		No. 3	3.250 - 1.067 (Inside) 1.258 (Outside)
		No. 4	3.250 - 1.0595
		No. 5	3.250 - 1.1925
		No. 6	None
No. 7		None	
Dir. & amt. cyl. offset		R.H. Forward .47 - L.H. Rearward .47	
Crankpin journal diameter		2.500	

ENGINE - CAMSHAFT

Location		Center of V	
Material		G.M. 120M Cast Iron	
Bearings	Material	Steel Backed Babbitt	
	Number	5	
Type of Drive	Gear or chain		Silent Chain
	Crankshaft gear or sprocket material		Sintered Iron G.M. 3884M
	Camshaft gear or sprocket material		Die Cast Alum. - Nylon Gear
	Timing chain	No. of links	48
		Width	.750
		Pitch	.500

ENGINE - VALVE SYSTEM

Hydraulic lifters (Std., opt., NA)		Std.
Valve rotator, type (intake, exhaust)		None
Rocker ratio		1.65:1
Operating tappet clearance (indicate hot or cold)	Intake	Auto.
	Exhaust	Auto.

(Continued)

AMA Specifications—Passenger Car

MAKE OF CAR Cadillac MODEL YEAR 1968 DATE ISSUED 9-20-67 REVISED (•)

MODEL Std. Car

ENGINE—VALVE SYSTEM (cont.)

Timing (based on top of ramp points)	Intake	Opens (°BTC)	18°	.001 Lift	
		Closes (°ABC)	114°	" "	
		Duration - deg.	312°	" "	
	Exhaust	Opens (°BBC)	70°	" "	
		Closes (°ATC)	58°	" "	
		Duration - deg.	308°	" "	
Valve opening overlap					
Intake	Material		1041 Alum. Steel		
	Overall length		5.230		
	Actual overall head dia.		2.000		
	Angle of seat & face		Seat in Head 45° Valve Face 44°		
	Seat insert material		None		
	Stem diameter		.3415 - .3425		
	Stem to guide clearance		.0005 - .0025		
	Lift (@ zero lash)		.440		
	Outer spring press. & length	Valve closed (lb.@in.)	60-65 @ 1.946		
		Valve open (lb.@in.)	155-165 @ 1.496		
	Inner spring press. & length	Valve closed (lb.@in.)	None		
		Valve open (lb.@in.)	None		
	Exhaust	Material		21-2 & GMR 241-M	
		Overall length		5.245	
		Actual overall head dia.		1.625	
Angle of seat & face		Seat 45° Face 44°			
Seat insert material		None			
Stem diameter		.3415 - .3420			
Stem to guide clearance		.0010 - .0025			
Lift (@ zero lash)		.454			
Outer spring press. & length		Valve closed (lb.@in.)	60-65 @ 1.946"		
		Valve open (lb.@in.)	155-165 @ 1.496"		
Inner spring press. & length		Valve closed (lb.@in.)	None		
		Valve open (lb.@in.)	None		

ENGINE—LUBRICATION SYSTEM

Type of lubrica- tion (splash, pressure, nozzle)	Main bearings	Pressure
	Connecting rods	Pressure
	Piston pins	Splash
	Camshaft bearings	Pressure
	Tappets	Pressure
	Timing gear or chain	Metered Centrifugal Flow
	Cylinder walls	Splash

(Continued)

AMA Specifications—Passenger Car

MAKE OF CAR Cadillac MODEL YEAR 1968 DATE ISSUED 9-20-67 REVISED (*)

MODEL Std. Car

ENGINE – LUBRICATION SYSTEM (cont.)

Oil pump type	Spur Gear
Normal oil pressure (lb. engine rpm)	35-40 @ 30 MPH
Oil press. sending unit (elect. or mech.)	Electric
Type oil intake (floating, stationary)	Stationary
Oil filter system (full flow, part., other)	Full Flow
Filter replacement (element, complete)	Element
Capacity of c/case, less filter-refill (qt.)	4 Qts. + 1 Qt. Filter
Oil grade recommended (SAE viscosity and temperature range)	+32° F. SAE 20W-IOW30 0° To +32°F SAE - IOW - IOW30 Below 0°F SAE 5W-5W20
Engine Service Reqmt. (MM, MS, etc.)	MS-GM 6031M

ENGINE – EXHAUST SYSTEM

Type (single, single with cross-over, dual, other)	Single With Crossover	
Muffler No. & type (reverse flow, straight thru, separate resonator)	Reverse Flow Exhaust System	
Exhaust pipe dia. (O.D., wall thick.)	Branch	Exhaust 2.24 - 2.50
	Main	Intermediate 2.50 - .036-.048 Laminated
Tail pipe dia. (O.D. & wall thickness)	2.50 Aluminized	

ENGINE – CRANKCASE VENTILATION SYSTEM

Type (ventilates to atmos., induction system, other)	Standard	Induction System
	Optional	None
Control Unit	Make and model	AC
	Location	
	Energy source (manifold vacuum, carburetor air stream, other)	Manifold Vacuum
	Control method (variable orifice, fixed orifice, other)	Spring Loaded Valve Variable Orifice
Complete system	Discharges (to intake manifold, carb. air intake, air cleaner intake, other)	Intake Manifold
	Air inlet (breather cap, carburetor air cleaner, other)	Air Cleaner
	Flame arrestor (screen, check valve, other)	Check Valve

AMA Specifications—Passenger Car

MAKE OF CAR Cadillac MODEL YEAR 1968 DATE ISSUED 9-20-67 REVISED (a)MODEL Std. Car

ENGINE - EXHAUST EMISSION CONTROL

Type (Air injection, engine modifications, other)		Air Injection Type	
Air Injection Pump	Type	Saginaw Steering Gear	
	Displacement	19.3 Cu. In.	
	Drive ratio	1.2:1	
	Drive type	Belt	
	Relief valve (type)	None	
	Filter (describe)	Centrifugal Separator	
Air Injection System	Air distribution (head, manifold, etc.)	Manifold	
	Point of entry	Cylinder Head	
	Injection tube I.D.	.579	
	Check valve type	Diaphragm (Delco)	
	Backfire protection (type)	RPD Diverter and Integral Relief	
Carburetor	Make	Rochester	
	Model	4BBL 4MV	
	Barrel size	Pri. 1.375 Sec. 2.250	
	Idle speed	Drive	550 Dri. (A/C Off)
		Neutral	-
	Idle A/F mixture		
	Aux. Adv. Systems (type)	* None	
Distributor	Make	Delco Remy	
	Model	1111239	
	Cent'fgal adv. in crank degrees @ eng. rpm	Start (rpm)	0° @ 600 RPM
		Intermed. points deg. @ rpm	14.5 - 18.5 @ 1950 RPM
		Max. deg. @ rpm	26° - 30° @ 4400
	Vacuum adv. in crank degrees @ eng. rpm	Start (in Hg)	Start 8" - 10"
		Intermed. points deg. @ in. Hg	Int. 12° - 25.5 @ 13"
Max. deg. @ in.		Max. 22.5 - 25.5 @ 16"	
		25.5° - @ 16"	
	Vacuum Source	Carburetor	
	Timing - Crank degrees @ rpm	5° BTDC	
	Cooling System (describe changes)	-	
	Exhaust System (describe changes)	-	

* A. Thermostatic Vacuum Adv. Switch Mounted In Cyl. Block water passages on all A/C equipped cars

AMA Specifications—Passenger Car

MAKE OF CAR Cadillac MODEL YEAR 1968 DATE ISSUED 9-20-67 REVISED (*)

MODEL Std. Car

ENGINE — FUEL SYSTEM (See supplemental page for Details of Fuel Injection, Supercharger, etc. if used)

Induction type: Carburetor, fuel injection, supercharger.		Carburetor	
Fuel Tank	Refill capacity (U.S. gals.)	Approx. 26	
	Filler location	Back of License Plate	
Fuel Pump	Type (elec. or mech.)	Mechanical	
	Locations	Lower Left Side of Eng.	
	Pressure range	5.25 - 6.50 @ 1800 RPM	
Vacuum booster (std., optional, none)		None	
Fuel Filter	Type	A.C.	
	Locations	Frt. of Eng. in Line At Outlet Of Pump	
	Choke type	Remote Pocket in Manifold	
Intake manifold heat control (exhaust or water)		Exhaust	
Carburetor	Air cleaner type	Standard	Dry pack Single Inlet
		Optional	-
	Idle speed (spec. neutral or drive)	Manual	-
		Automatic	550 Drive (A/C Off)
Idle A/F mix.			

CARBURETOR SUPPLEMENTARY INFORMATION

Model Usage	Engine Displ.	Transmission	Carburetors		No. Used and Type	Barrel Size
			Make	Model		
Std. Car (Exc. Limo.)	472	Automatic	Rochester	7028230	One 4BBL	Pri. 1.375
Limo. & All A/C Equip.	472	Automatic	Rochester	7028231	One 4BBL	Sec. 2.250

AMA Specifications—Passenger Car

MAKE OF CAR Cadillac MODEL YEAR 1968 DATE ISSUED 9-20-67 REVISED (*)

MODEL All (Exc. Eldorado)

ENGINE - COOLING SYSTEM

Type system (pressure, pressure vented, atmospheric, other)		Pressure	
Radiator cap relief valve pressure		13.5 - 16.5	
Circulation thermostat	Type (choke, bypass)	ByPass	
	Starts to open at (°F)	192-199	
Water pump	Type (centrifugal, other)	Centrifugal Dual Outlet	
	GPM @ 1000 pump rpm	19	
	Number of pumps	One	
	Drive (V-belt, other)	V-Belt	
Bearing type		Double Row Ball Bearing	
By-pass recirculation type (inter., ext.)		Internal	
Radiator core type (cellular, tube and fin, other)		Tube & Center	
Cooling system capacity	With heater (qt.)	20.3	
	Without heater (qt.)		
	Opt. equipment-specify (qt.)	20.8 With A/C 23.8 on Limousine	
Water jackets full length of cyl. (yes, no)		Yes	
Water all around cylinder (yes, no)		Yes	
Radiator hose	Lower	Number and type (molded, straight)	1-Molded
		Inside diameter	1.50
	Upper	Number and type (molded, straight)	1-Molded
		Inside diameter	1.50
	By-pass	Number and type (molded, straight)	None
		Inside diameter	None
Fan	Number of blades & spacing	** 7 @ 54° - 50° - 45° - 40° - 48° - 64° - 59°	
	Diameter	18"	
	Ratio-fan to crankshaft rev.	1.1:1	
	Fan cutout type	None	
	Bearing type	None	
*Drive belts (indicate belt used by letter)	Fan	A	
	Generator or alternator	B	
	Water Pump	A	
	Power Steering	C	
	Air Conditioning & P.W.T.	D Matched 2 Belts	
	Strg. Air Pump	A	

* Drive Belt Dimensions	A	B	C	D	E	F	G	H	I	J	K
Angle of V	38°	38°	38°	38°							
Nominal length (SAE)	45.5	35.5	48.0	59.0							
Width	.460	.460	.380	.380							

** 6 Blade Fan on Limousine & all A/C cars - 54° - 76° - 50° - 54° - 76° - 50°

AMA Specifications—Passenger Car

MAKE OF CAR Cadillac MODEL YEAR 1968 DATE ISSUED 9-20-67 REVISED (a)

MODEL All (Except Eldorado)

ELECTRICAL – SUPPLY SYSTEM

Battery	Make and Model	Delco Remy		
	Voltage Rtg. & Total Plates	12 Volt 15 Plate		
	SAE Designation & Amp. Hr. Rtg.	74 Amp. Hrs. @ 20 Hr. Rate		
	Location	Right Front Side - Under hood		
	Terminal grounded	Negative		
Generator or Alternator	Make	Delco Remy		
	Model	1100734	1100803 All A/C	
	Type and rating	42 Amp.	55 Amp. All A/C	
	Output at engine idle (neutral)	Charge @ Idle		
	Ratio-Gen. to Cr/s rev.	2.75:1	2.86:1 A/C	
Regulator	Make	Delco Remy		
	Model	1119515		
	Type	Double Contact		
	Cutout relay	Closing voltage generator rpm	None	
		Reverse current to open	None	
	Regu- lated	Voltage	13.8 - 14.8 @ 100 Degrees (Adj. to 1	
		Current	None	
	Voltage test conditions	Temperature	100 Degrees	
Load		10 Amps		
Other				

ELECTRICAL – STARTING SYSTEM

Starting Motor	Make	Delco Remy		
	Model	1108371		
	Rotation (drive and view)	Clockwise		
Motor control	Switch (solenoid, manual)	Solenoid		
	Starting procedure	Cold Start - Depress Acc. to Floor, Remove turn ign. key full right to start. Warm Start - Depress Acc. Halfway - Hold until Eng. Starts		
Motor Drive	Engagement type	Spiral Spline & Over Running Clutch		
	Pinion meshes (front, rear)	Front		
	Number of teeth	Pinion	9	
		Flywheel	Manual	N.A.
	Auto.		.166	
	Flywheel tooth face width	Manual	N.A.	
Auto.		.500		

AMA Specifications—Passenger Car

MAKE OF CAR Cadillac MODEL YEAR 1968 DATE ISSUED 9-20-67 REVISED (*)

MODEL

All Exc. Eldorado

ELECTRICAL - IGNITION SYSTEM

Type	Conventional - Std., Opt., N.A.		Std.	
	Transistorized - Std., Opt., N.A.		N.A.	
	Other (specify)		-	
Coil	Make		Delco Remy	
	Model		1115295	
	Amps	Engine stopped	2.4	
		Engine idling	1.25	
Distributor	Make		Delco Remy	
	Model		1111239	
	Cent'gal adv. in c/shaft degrees@ engine rpm (nominal)	Start (rpm)	0° @ 600 RPM	
		Intermediate points deg.@rpm	14.5° - 18.5° @ 1950 RPM	
		Max. deg.@rpm	26° - 30° @ 4400	
	Vacuum adv. in c/shaft degrees@ in. Hg. (nominal)	Start (in. Hg.)	8" - 10"	
		Intermediate points, deg.@in. Hg.	12° - 25.5° @ 13"	
			22.5° - 25.5° @ 16"	
		Max. deg. in. Hg.	25.5° @ 16"	
	Breaker gap (in.)		.016"	
Cam angle (deg.)		28° - 32°		
Breaker arm tension (oz.)		19 - 23 oz.		
Timing	Crankshaft deg.@rpm		5 Degrees BTDC	
	Mark location		Crankshaft Pulley	
Spark Plug	Make		A.C.	
	Model		44N	
	Thread (mm)		14MM	
	Tightening torque (lb. ft.)		25 Lb/Ft.	
	Gap		.035	
Cable	Conductor type		Resistant Core	
	Insulation type		Neoprene	
	Spark plug protector		Neoprene	

ELECTRICAL - SUPPRESSION

Locations & type

Packard Electric - Dist. Resistance Wire
.3 MFD on Coil Feed Terminal
.5 MFD on Gen. Reg. Feed Terminal
Two Ground Straps - Rear of Cylinder Head
Two Ground Straps - Upper Control Arms

AMA Specifications—Passenger Car

MAKE OF CAR Cadillac MODEL YEAR 1968 DATE ISSUED 9-20-67 REVISED (•)

MODEL All Exc. Eldorado

ELECTRICAL – INSTRUMENTS AND EQUIPMENT

Speed-ometer	Type	A.C.
	Trip odometer (yes,no)	Yes
Charge indicator – type		Tell-Tale
Temperature indicator – type		Gauge & Tell-Tale
Oil pressure indicator – type		Tell-Tale
Fuel indicator – type		Gauge
Other		Low Brake - Tell-Tale Cruise Control - Tell-Tale Trunk Warning Lite
Wind-shield wiper	Type – Standard	Electric
	Type – Optional	-
Wind-shield washer	Type – Standard	Vacuum
	Type – Optional	-
Horn	Type	Solenoid Vibrating Diaphragm
	Number used	3 (+Lo D Opt.)
	Amp draw (each)	4.5 - 5.5

DRIVE UNITS – CLUTCH (Manual Transmission)

Make & type		None Available
Type pressure plate springs		
Total spring load (lb.)		
No. of clutch driven discs		
Clutch facing	Material	
	Outside & inside dia.	
	Total eff. area (sq.in.)	
	Thickness	
	Engagement cushioning method	
Release bearing	Type & method of lubrication	
Torsional damping	Methods: springs, friction material	

AMA Specifications—Passenger Car

MAKE OF CAR Cadillac MODEL YEAR 1968 DATE ISSUED 9-20-67 REVISSED (*)

MODEL All Exc. Eldorado

DRIVE UNITS – TRANSMISSIONS

Manual 3-speed (std. or opt.)	N.A.
Manual 4-speed (std. or opt.)	N.A.
Manual with overdrive (std. or opt.)	N.A.
Automatic (std. or opt.)	Standard

DRIVE UNITS – MANUAL TRANS.

Number of forward speeds	None Available		
Transmission ratios	In first		
	In second		
	In third		
	In fourth		
	In reverse		
Synchronous meshing, specify gears			
Shift lever location			
Lubricant	Capacity (pt.)		
	Type recommended		
	SAE viscosity number	Summer	
		Winter	
Extreme cold			

DRIVE UNITS – MANUAL TRANS. W/OVERDRIVE

(For transmission data see manual transmission section)

Type (planetary or other)	None Available		
Manual lockout (yes, no)			
Downshift accelerator control (yes, no)			
Minimum cut-in speed			
Gear ratio			
Lubricant	Capacity (pt.) (Overdrive only)		
	Separate filler (yes, no)		
	Type recommended		
	SAE viscosity number	Summer	
		Winter	
Extreme cold			

AMA Specifications—Passenger Car

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MODEL All Exc. Eldorado

DRIVE UNITS – AUTOMATIC TRANSMISSION

Trade name	Turbo-Hydra-Matic		
Type describe	3 Element Fixed Converter With Step Gear Shifts		
Selector location			
List gear ratios Selector Pattern and indicate which are used in each selector position	Low Gear	2.48	P-R-N-'D'-L
	Intermediate Gear	1.48	
	High Gear	1.00	
	Reverse	2.09	
Max. upshift speed—drive range	90		75 (75)
Max. kickdown speed—drive range	79		65 (75)
Torque converter	Number of elements	3	
	Max. ratio at stall	2.03:1	
	Type of cooling (air, liquid)	Liquid-Water to oil	
	Nominal diameter		
Lubricant	Capacity—refill (pt.)	Approx. 3 1/2 Qts.	
	Type recommended	Fluid Type Dexron	
Special transmission features			

DRIVE UNITS – PROPELLER SHAFT

Number used	1	2 (75)
Type (straight tube, tube-in-tube, internal-external damper, etc.)	Exposed	
Outer diam. x length* x wall thickness	Manual 3-speed trans.	Not Available
	Manual 4-speed trans.	Not Available
	Overdrive transmission	Not Available
	Automatic transmission	4.00" x 64.33 x .065 3.50" x 60.83 x .065

* Center to center of universal joints, or to centerline of rear attachment.

(Continued)

2.75 - 2.25 x 37.80 - .083 (75)
2.75 - 2.25 x 43.65 - .083

AMA Specifications—Passenger Car

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MODEL

All Exc. Eldorado

DRIVE UNITS — PROPELLER SHAFT (cont.)

Inter- mediate bearing	Type (plain, anti-friction)	None on Std. Car	Roller Brg. (75)
	Lubrication (fitting, prepack)	Prepack	
Slip Yoke	Type	Internally splined	
	Number of teeth	32	
	Spline O.D.	1.395 (Major Dia.)	
Universal joints	Make and Mfg. No.	Saginaw	
	Number used	2	3 (75)
	Type (ball and trunnion, cross)	Cross-Double Cardon	
	Rear attach. (u-bolt, clamp, etc.)	"U" Bolt	
	Bearing	Type (plain, anti-friction)	Needle - Roller
Lubric. (fitting, prepack)		Prepack	
Drive taken through (torque tube or arms, springs)		Four Link Arm	
Torque taken through (torque tube or arms, springs)		Four Link Arm	

DRIVE UNITS — AXLE

Type (front, rear)		Rear		
Description		Hypoid		
Limited Slip differential, type		Cone Clutch		
Drive Pinion Offset		1.75		
No. of differential pinions		2		
Pinion adjustment (shim, other)		None		
Pinion bearing adj. (shim, other)		Collapsible Spacer		
Wheel bearing type		Ball		
Lubricant	Capacity (pt.)	5 Pt.		
	Type recommended	Mil-L-2105B (Contr. Diff. Spec. Lub)		
	SAE vis- cosity number	Summer	90	
		Winter	90	
Extreme cold		90		

AXLE RATIO TOOTH COMBINATIONS

(See page 3 for axle ratio usage)

Axle ratio		2.94 (All Inc. A/C)	3.21 (Limo.)
No. of teeth	Pinion	47	45
	Ring gear	16	14
Ring Gear O.D.		9.424	9.422

AMA Specifications—Passenger Car

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MODEL All Exc. Eldorado

DRIVE UNITS - WHEELS

Type & material		Drop Center - Steel	
Rim (size & flange type)	Std.	15 - 6JJ	
	Opt.	None	
Attachment	Type (bolt or stud)	Stud	
	Circle diameter	5"	
	Number and size	5 1/2 x 20	

MODEL

DRIVE UNITS - TIRES

Standard	Size, ply rating, & ply	9.00 x 15 - 2 Ply - 4 Ply Rate-Black-8:20 x 15 4 Ply - 8 Ply Rate - Black		
	Type (bias, radial, etc.)	Rayon-Polyester		
	Full rated Inflation Press.	Front	25	28
		Rear	25	*
Rev./Mile at 50 MPH		714	713	
Optional	Size, ply rating, & ply	9.00 x 15 - 2 ply - 4 ply rate White		
		8.20 x 15 - 4 ply - 8 ply rate White - Limo.		

BRAKES - PARKING

Type of control	Foot Operated - Vac. Released	
Location of control	Left Side Below Inst. Panel	
Operates on	Rear Service Brakes	
If separate from service brakes	Type (internal or external)	N.A.
	Drum diameter	N.A.
	Lining size (length x width x thickness)	N.A.

(* Tire Pressure)

1-5 Pass. 28# Rear (750# Load)

1-9 Pass. + 200 Lb. Trunk Load 38# Rear (1550# Load)

AMA Specifications—Passenger Car

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MODEL All Exc. Eldorado

BRAKES - SERVICE

				Drum	Disc	Opt. Frt.	
Type (drum or disc)				Drum	Disc		
Self adjusting (std., opt., N.A.)				Std.	Std.		
Power brake make & type (remote, int., etc.)	Std.	Moraine & Bendix Direct Hyd. Vacuum					
	Opt.						
Effective area (sq. in.)*				203.60	140.00		
Gross lining area (sq. in.)**				233.50	159.00		
Swept area (sq. in.)***				377.00	430.00		
Percent brake effectiveness - front				61	61		
Drum or Disc	Diameter (nominal)	Front		12"	12"		
		Rear		12"	12"		
	Type and material		Drum	Composite Cast Iron Finned	Full Cast Iron Vented		
	Disc (vented or solid)				Vented		
No. pistons per caliper					1		
Wheel cylinder bore	Front			1 3/16	2 3/4		
	Rear			15/16	1.00 Limo	7/8 Limo	
Master Cylinder Bore				1.00	1.00		
Master Cylinder displacement distribution	Front	%		55	70		
	Rear	%		45	30		
Disc Brk. valve	Type (proportion, delay, metering, other)				None	Metering	
Pedal arc ratio				2.86:1	2.86:1		
Line pressure at 100 lb. pedal load				930 PSI	930 PSI		
Shoe clearance adjustment				.010 - .030	None Frt.	.010 - .030 Rear	
Brake lining	Drum or Disc				Drum	Disc	
	Bonded or riveted				Riveted		
	Front Wheel	Material				Molded Asbestos	
		Size (length x width x thickness)	Prim. or out-board		11.00 x 2.5 x .26	5.4 x 1.93 x .41	
			Second. or in-board		12.36 x 2.5 x .28	5.4 x 1.93 x .44	
		Segments per shoe				1	1
	Rear Wheel	Material				Molded Asbestos	
		Size (length x width x thickness)	Prim. or out-board		11.00 x 2.5 x .24		
Second. or in-board				12.36 x 2.5 x .26			
Segments per shoe				1			

* Excludes rivet holes, grooves, chamfers, etc. ** Includes rivet holes, grooves, chamfers, etc.
 *** Total swept area for four brakes. (Widest lining contact width for each brake x its contact circumference.)

AMA Specifications—Passenger Car

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MODEL

All Exc. Eldorado

75
Limo.

STEERING

Manual (std., opt., NA)		N.A.		
Power (std., opt., NA)		Std.		
Adjustable steering wheel (tilt, swing, other)	Type and description	Tilt & Telescope		
	(std., opt., NA)	Opt.		
Wheel diameter	Manual	N.A.		
	Power	15.5"		
Turning diameter (feet)	Outside front	Wall to wall (l. & r.)		
		Curb to curb (l. & r.)		
	Inside rear	Wall to wall (l. & r.)		
		Curb to curb (l. & r.)		
Outside whl. angle with inside whl. at 20°		18° 10'		
Manual	Gear	Type	N.A.	
		Make	N.A.	
		Ratios	N.A.	
		Overall	N.A.	
No. wheel turns		N.A.		
Power	Type (coaxial, linkage, etc.)		Linkage - Variable Ratio Hydra-Matic Power*	
	Make		Saginaw Strg. Gear	
	Gear	Type	Concentric Gear	Ball Nut Sector
		Ratios	12.2 - 16.0 - 12.2	17.5
		Overall	10.3 - 16.6 - 10.3	18.2
	Pump driven by		Belt	
Number wheel turns		3.1	3.7	
Linkage	Type		Parallel Draglink	
	Location (front or rear of wheels, other)		Rear	
	Drag link (trans. or longit.)		Transverse	
	Tie rods (one or two)		Two	
Steering Axis	Inclination at camber (deg.)		6° @ 0°	
	Bearings (type)	Upper	Spherical Joints	
		Lower	Spherical Joints	
		Thrust	Spherical Joints	
Whl. Align. (range at curb wt. & preferred)	Caster (deg.) **	-1° to -2° Exc. Auto Level		
	Camber (deg.)	L + 3/8 to - 1/8 R + 1/8 to 3/8		
	Toe-in (outside track inches)	1/4 to 5/16		
Steering spindle & joint type		Spherical Joints		
Wheel Spindle	Diameter	Inner bearing	1.348 - 1.343	
		Outer bearing	.8430 - .8435	
	Thread size		3/4 - 20	
	Bearing type		Tapered Roller	

* - Inline Hydra. Power (75 Limo. Only)

** - - 1/2° to 1 1/2 Auto Level (ALC Std. on 60-681-75 Spec.)
Preferred Diff. not to exceed 1/2°

AMA Specifications—Passenger Car

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MODEL All Exc. Eldorado

SUSPENSION – GENERAL

(See Supplement page for details on Air Suspension)

Provision for car leveling	Auto. Level Control Std. on 60 Spec. & 75 Limo.	
Provision for brake dip control	In Frt. Susp. Design	
Provision for acc. squat control	In Rear Susp. Design	
Special provisions for car jacking	Bumper Type	
Shock absorber front & rear	Type	Direct Action
	Make	Delco
	Piston dia.	1"
Other special features	Nylon Piston Ring. Freon Envelope eliminates Aeration of oil	

SUSPENSION – FRONT

Type and description	Independent - Coil	
Spring	Type	Coil
	Material	9260
	Size (coil design height & I.D. bar length x dia.)	10.09"x4.00x157.7x680 (62 & 63) 10.44x4.00x163.50x730 (75 Limo.)
	Spring rate (lb. per in.)	335 (60 Spec) 325 (62 & 63) 425 (75 Limo)
	Rate at wheel (lb. per in.)	89 (60 Spec) 86 (62 & 63) 120 (75 Limo)
Stabilizer	Type (link, linkless, frameless)	Link
	Material & bar diameter	1085 Steel x 25/32 (60-62-63) .875 (75 Limo.)

SUSPENSION – REAR

Type and description	4 Link Susp.	
Drive and torque taken through	Links	
Spring	Type	Coil
	Material	9260 Steel
	Size (length x width, coil design height & I.D.; bar length & dia.)	9.00 x 5.50 x 145.9 x .590 9.17 x 5.20 x 149.75 x .695 (75 Limo.)
	Spring rate (lb. per in.)	95 (60 Spec.) 115 (62 & 63) 250 (75)
	Rate at wheel (lb. per in.)	110 (60 Spec.) 110 (62 & 63) 157 (75)
	Mounting insulation type	Rubber
	If leaf	No. of leaves
Stabilizer	Shackle (comp. or tens.)	Not Available
	Type (link, linkless, frameless)	Not Available
	Material	Not Available
Track bar type	Not Available	

AMA Specifications—Passenger Car

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	68069	68247	68249	7523
MODEL	68169	68367	68369	68347
			68349	7533

FRAME

Type and description (Separate frame, unitized frame, partially - unitized frame)	Perimeter Frame
---	-----------------

BODY – MISCELLANEOUS INFORMATION

Drs. hinged (front, rr.)	Front doors				
	Rear doors	Front	Center	Acrylic	Yes
Type of finish (lacquer, enamel, other)		External			
Hood counterbalanced (yes, no)		Yes			
Hood release control (internal, external)		External			
Vehicle Ident. No. location		Windshield Lwr. Frame-Left Side-Trans. & Engine			
Engine No. location		Rear Upper Portion of Cyl. Block & L. Side of Trans			
Theft protection - type		Ign. Key Start Door Lock Ign. Warning Buzzer			
Vent window control method (crank, friction pivot)	Front	60, Brougham & 75 Power		All others crank	
	Rear	60 & Brougham Power			
Seat cushion type	Front	Zig Zag Spring-62 & 63		Coil Spring-60-61-75	
	Rear	Zig Zag Spring-62 & 63		Coil Spring-60-61-75	
	3rd seat	-		-	
Seat back type	Front	Zig Zag Spring-62 & 63		Coil Spring-60-61-75	
	Rear	Zig Zag Spring-62 & 63		Coil Spring-60-61-75	
	3rd seat	-		-	
Windshield glass type (i.e., single curved - laminated plate)		Compound Curve-Laminated			
Side glass type (i.e., curved - tempered plate)		Laminated Side Window Vent Window Curved - Curved Tempered			
Backlight glass type (i.e., compound curved - tempered plate, three piece)		CC	SC	CC	SC
Windshield glass exposed surface area		1532.2	1467.9	1532.2	1467.9
Side glass exposed surface area		1937.7	1917.0	1856.5	1703.1
Backlight glass exposed surface area		852.8	876.0	1095.0	743.2
Total glass exposed surface area		4322.7	4260.9	4483.7	3914.2
		3922.2	4166.8		

AMA Specifications—Passenger Car

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MODEL All Exc. Eldorado

CONVENIENCE EQUIPMENT

(Indicate whether standard, optional or NA on each series)

Power windows	Side windows	Std.		
	Vent windows	Std. 60-61-75	Opt. 62-63	
	Backlight or tailgate	N.A.		
Power seats (specify type as well as availability)		2 Way Std.-60-61-63-75 Not Available on 62 6 Way Power Opt. All Series		
Reclining front seat back (R-L or both)		RH Seat on Bucket Seat Opt. Only		
Front seat head restrainer (R-L or both)		Opt. Right & Left		
Radios (specify type as well as availability)	Delco Radio	AM		
	AM	AM-FM	FM Stereo	Opt. All series
Rear seat speaker		Std. With Radio Opt. (2 Frt.-2 Rear W/Stereo)		
Power antenna		Std. With Radio Opt.		
Clock		Std.		
Air conditioner (specify type and availability)		Auto. Climate Control	Opt. -60-61-62-63	Std. - 75 (Limo.) Dual
Speed warning device		N.A.		
Speed control device		Opt.		
Ignition lock lamp		Std.		
Dome lamp		Std. (75) Rear Qtrs. Std. Other Style		
Glove compartment lamp		Std.		
Luggage compartment lamp		Std.		
Underhood lamp		N.A.		
Courtesy lamp		Std.		
Map lamp		Std.		
Auto. trans. quad. lamp		Std.		
Cornering light lamp		Std.		
Side Markers		Std.		

LAMP HEIGHT AND SPACING			68069	68247	68249	7523 & 33	
			68169	68367	68369	68347	
Height above ground to center of bulb or marker	Headlamp	Highest *	31.76		31.34		32.52
		Lowest	25.10	24.68	24.73	24.76	25.86
	Tail	Highest	25.34		25.72		26.30
		Lowest			-		
Distance from C/L of car to center of bulb	Headlamp	Inside					-
		Outside *			35.00		
	Tail	Inside					-
		Outside			34.80		
Directional	Front			25.12			
	Rear			34.80			

* If single headlamps are used enter here.

Vertical Headlamps

AMA Specifications—Passenger Car

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WEIGHTS

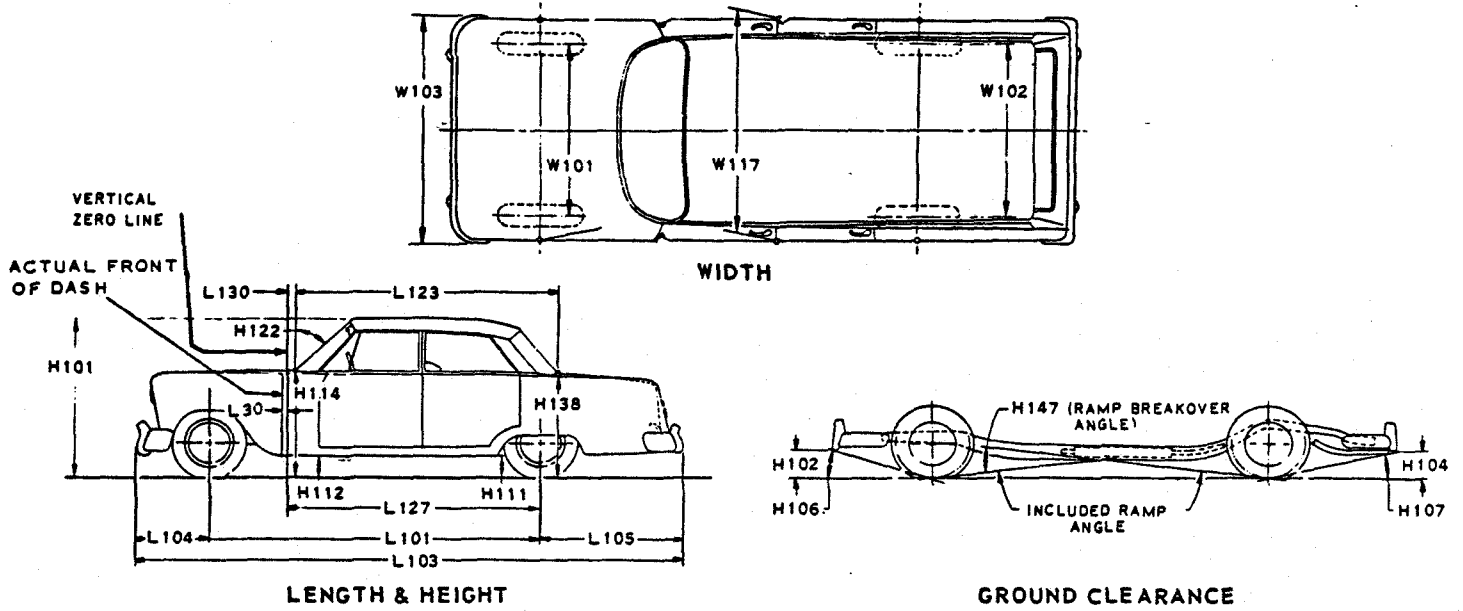
Model	CURB WEIGHT - POUNDS			% PASS. WEIGHT DISTRIBUTION				SHIPPING WEIGHT
	Front	Rear	Total	Pass. In Front		Pass. In Rear		
				Front	Rear	Front	Rear	
Fleetwood Sedan								4795
Fleetwood Brougham								4805
Calais H.T. Sedan								4640
Calais Coupe								4570
DeVille H.T. Sedan								4675
DeVille Coupe								4595
DeVille Convertible								4600
DeVille Sedan								4680
Fleetwood - 9 Pass. Sedan								5300
Fleetwood Limousine								5385

Accessories & Equipment Differential Weights	Remarks

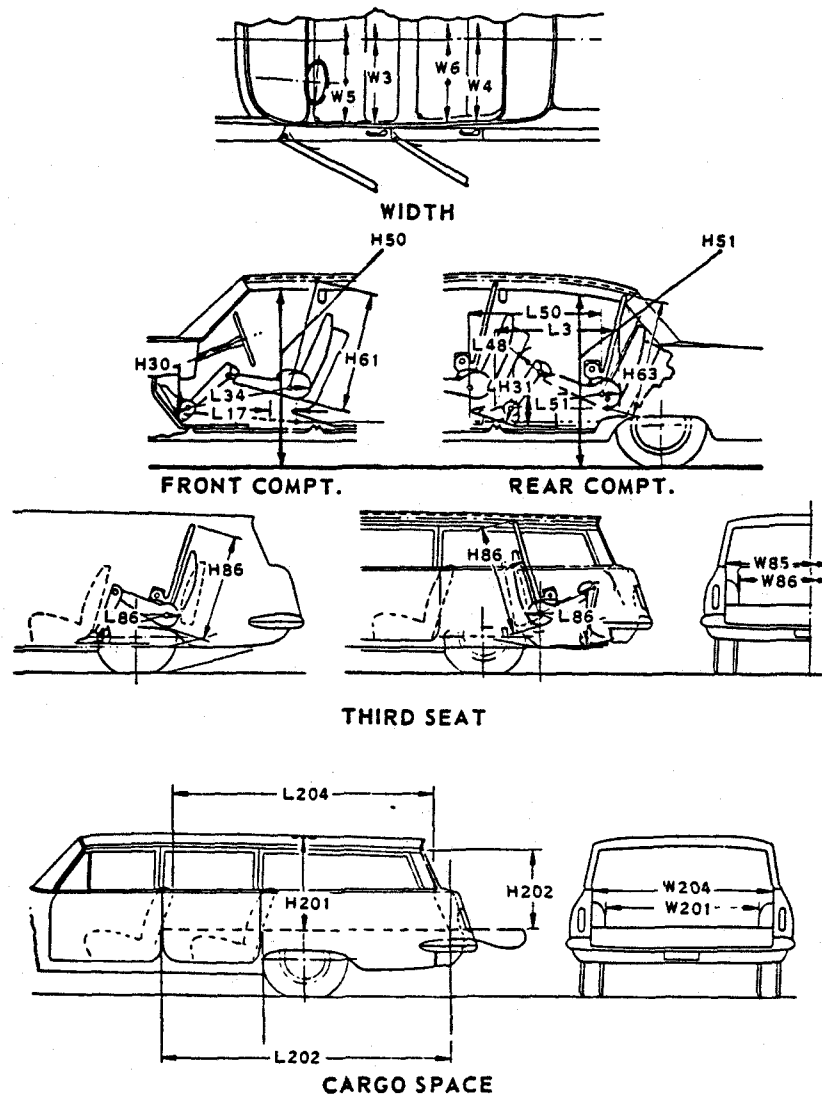
CAR AND BODY DIMENSIONS

KEY SHEET

EXTERIOR CAR AND BODY DIMENSIONS



INTERIOR CAR AND BODY DIMENSIONS



CAR AND BODY DIMENSIONS

KEY SHEET

DIMENSION DEFINITIONS

EXTERIOR WIDTH DIMENSIONS

- W101 WHEEL TREAD - FRONT. Measured at centerline of tires, with nominal camber, at ground.
 W102 WHEEL TREAD - REAR. Measured at centerline of tires at ground.
 W103 MAXIMUM OVERALL CAR WIDTH. Include bumpers, moldings, or sheet metal protrusions. Measured to outside of metal.
 W117 MAXIMUM BODY WIDTH AT #2 PILLAR. Measured across body at #2 pillar, excluding hardware and applied moldings.

EXTERIOR LENGTH DIMENSIONS

- L 30 VERTICAL ZERO LINE TO ACTUAL FRONT OF DASH. If actual Front of Dash is to the rear of Body Zero Line, it is identified by a minus (-) sign.
 L101 WHEELBASE.
 L103 OVERALL LENGTH. Include bumper guards if standard equipment.
 L104 OVERHANG - FRONT. Measured from C/L of front wheels to front of car, including bumper guards if standard equipment.
 L105 OVERHANG - REAR. Measured from C/L of rear wheels to rear of car, including bumper guards if standard equipment.
 L123 BODY UPPER STRUCTURE LENGTH AT CAR CENTERLINE. The horizontal dimension from the Cowl Point to the Deck Point.
 L127 VERTICAL ZERO LINE TO CENTERLINE OF REAR WHEELS. A horizontal dimension.
 L130 VERTICAL ZERO LINE TO WINDSHIELD COWL POINT. The horizontal dimension from the vertical zero line to the theoretical intersection of extended windshield glass plane and normal cowl surface.

EXTERIOR HEIGHT DIMENSIONS

- H101 OVERALL HEIGHT - DESIGN. Measured with the vehicle in Manufacturer's Design Weight attitude.
 H114 COWL POINT TO GROUND. Measured at vehicle centerline.
 H138 DECK POINT TO GROUND. Measured at vehicle centerline.
 H112 ROCKER PANEL TO GROUND - FRONT. The vertical dimension from ground to bottom of rocker panel, excluding flanges. Measured to the outside of sheet metal at foremost point of rocker panel.
 H111 ROCKER PANEL TO GROUND - REAR. The vertical dimension from ground to bottom of rocker panel, excluding flanges. Measured to the outside of sheet metal at front of rear wheel opening.
 H122 WINDSHIELD SLOPE ANGLE. The angle between a vertical line and the windshield surface at car centerline. On compound-curved windshields the chord of the arc is used and limited to that section of the windshield comprehended by an 18-inch chord.

GROUND CLEARANCE DIMENSIONS

- H102 BUMPER TO GROUND - FRONT. Minimum dimension, includes bumper guards.
 H104 BUMPER TO GROUND - REAR. Minimum dimension, includes bumper guards.
 H106 ANGLE OF APPROACH. The angle between ground and a line tangent to the front tire static loaded radius arc and the first point of interference, i.e., bumper, guard, gravel deflector, fender or other component, excluding license plate. This dimension may be determined graphically for reporting purposes.
 H107 ANGLE OF DEPARTURE. The angle between ground and a line tangent to the rear tire static loaded radius arc and the first point of interference, i.e., bumper, guard, gravel deflector, tail pipe, fender or other component, excluding license plate. This dimension may be determined graphically for reporting purposes.
 H147 RAMP BREAKOVER ANGLE. The supplement of included ramp angle (180° minus included ramp angle) over which car can pass without interference; measured with car sitting on a level surface, using lines tangent to arcs of front and rear static loaded radii and intersecting at point on underside of car which defines the smallest angle. This dimension may be determined by calculation (see Design Standard DD 0.00 - 108) or graphically for reporting purposes.
 H156 MINIMUM RUNNING GROUND CLEARANCE. Location of measurement on the car is to be clearly recorded.

FRONT COMPARTMENT DIMENSIONS

- H 61 EFFECTIVE HEAD ROOM - FRONT. The dimension from H Point to the headlining, plus a constant of 4.0 inches, measured along a line 8° to rear of vertical.
 L 34 MAXIMUM EFFECTIVE LEG ROOM - ACCELERATOR. Measured along a diagonal line from the Manikin ankle pivot center to the H Point plus a constant of 10.0 inches. For treadle type accelerator pedals, the leg room is measured with the Manikin's right foot on the accelerator pedal and the Manikin Heel Point at Accelerator Heel Point. All other types of accelerator pedals will be measured with the Manikin foot angle set at 87° and the shoe touching the pedal.
 H 30 H POINT TO HEEL POINT - FRONT. The vertical dimension from the H Point to the Accelerator Heel Point.
 L 17 H POINT TRAVEL. The horizontal dimension between the H Point in the most forward and rearward seat positions.

FRONT COMPARTMENT DIMENSIONS (Cont.)

- W 3 SHOULDER ROOM - FRONT. The minimum lateral dimensions between the door garnish moldings or nearest interference, measured at the H Point station.
 W 5 HIP ROOM - FRONT. The lateral dimension through the H Point to trimmed body surfaces. Depress loose side wall cloth to trim foundation or other obstruction if such construction exists.
 H 50 UPPER BODY OPENING TO GROUND - FRONT. The vertical dimension from a point on the trimmed body opening to the ground, measured at the H Point station.

REAR COMPARTMENT DIMENSIONS

- L 50 H POINT COUPLE DISTANCE. The horizontal dimension from the front seat H Point to the rear seat H Point.
 H 63 EFFECTIVE HEAD ROOM - REAR. The dimension from the H Point to the headlining, plus a constant of 4.0 inches, measured along a line 8° to rear of vertical.
 L 51 MINIMUM EFFECTIVE LEG ROOM - REAR. Measured along a diagonal line from the ankle pivot center to the H Point plus a constant of 10.0 inches, with the foot positioned to the nearest interference between the seat structure and toe, instep or lower leg.
 H 31 H POINT TO HEEL POINT - REAR. The vertical dimension from the H Point to the Manikin Heel Point on the depressed floor covering.
 L 48 MINIMUM KNEE ROOM - REAR. The minimum dimension from the Manikin knee pivot center to the back of the front seat back.
 L 3 REAR COMPARTMENT ROOM. The horizontal dimension from the back of front seat to front of rear seat back at height tangent to the top of rear seat cushion.
 W 4 SHOULDER ROOM - REAR. The minimum lateral dimension between the door garnish molding or nearest interference. Measured at H Point station.
 W 6 HIP ROOM - REAR. The lateral dimension through H Point to trimmed body surfaces. Depress loose side wall cloth to trim foundation or other obstruction when such construction exists.
 H 51 UPPER BODY OPENING TO GROUND - REAR. The vertical dimension from a point on the trimmed body opening to the ground, measured 13.0 inches forward of the H Point.

LUGGAGE COMPARTMENT DIMENSIONS

- V 1 LUGGAGE CAPACITY - USABLE. The total luggage compartment luggage capacity in cubic feet with the tire and tools in place, determined in accordance with the Passenger Car Luggage Space Standard, DD 0.00 - 105.
 H195 LIFTOVER HEIGHT. Vertical dimension from the highest point on the luggage compartment lower opening to ground, excluding corner radii.

STATION WAGON - THIRD SEAT DIMENSIONS

- W 85 SHOULDER ROOM - THIRD SEAT. The minimum lateral dimension between the door garnish moldings or nearest interference. Measured at H Point station.
 W 86 HIP ROOM - THIRD SEAT. The lateral dimension through H Point to trimmed surfaces.
 L 86 EFFECTIVE LEG ROOM - THIRD SEAT. Measured along a diagonal line from ankle pivot center to H Point plus a constant of 10.0 inches. With rear-facing third seat, foot is positioned in foot well or to nearest interference with rear end or rear closure.
 H 86 EFFECTIVE HEAD ROOM - THIRD SEAT. The dimension from H Point to the headlining, plus a constant of 4.0 inches. Measured along a line 8° to rear of vertical.

STATION WAGON - CARGO SPACE DIMENSIONS

- L202 CARGO LENGTH AT FLOOR - FRONT SEAT. The horizontal dimension, measured at the floor level from the rear of the front seat back to the normal inside limiting interference on the tailgate, on the car centerline.
 L204 CARGO LENGTH AT BELT - FRONT SEAT. The horizontal dimension measured from the top rear of front seat back to a vertical extension line from the normal inside limiting interference at the top of the tailgate, on the car centerline.
 W201 CARGO WIDTH - WHEELHOUSE. The minimum horizontal dimension, measured between wheelhouseings at floor level.
 W204 OPENING WIDTH AT BELT. The minimum horizontal dimension, measured between the nearest normal inside limiting interferences of the rear opening at the top of the tailgate.
 H201 MAXIMUM CARGO HEIGHT. The maximum vertical dimension, measured from the top of the floor covering to the headlining, on the car centerline.
 H202 REAR OPENING HEIGHT. The vertical dimension measured from the top of the floor covering to the normal inside limiting interference at the top of the rear opening, on the car centerline, with both tail-and liftgates fully open.
 V 2 CARGO VOLUME INDEX BEHIND FRONT SEAT. The total volume in cubic feet above the normal load floor and behind the front seat with the liftgate and tailgate closed.

W4xL204xH201

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MANUFACTURER Cadillac Motor Car Division		CAR NAME Cadillac	
MAILING ADDRESS 2860 Clark		MODEL YEAR 1968	ISSUED: 9-20-67
			REVISED (e)

NOTES:

1. The Specifications herein are those in effect at date of compilation and are subject to change without notice by the manufacturer.
2. UNLESS OTHERWISE INDICATED:
 - a. Specifications apply to standard models without optional equipment. Significant deviations are noted.
 - b. Nominal design dimensions are used throughout these specifications.

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BODY - TYPES AND STYLE NAMES -

Body type, number of passenger & style names; use manufacturer's code for series & body style.

<u>DESCRIPTION</u>	<u>NO. PASS.</u>	<u>STYLE NO.</u>	<u>VEHICLE IDENT.</u>
Fleetwood Eldorado	6	69347	

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MAKE OF CAR Cadillac MODEL YEAR 1968 DATE ISSUED 9-20-6 REVISED (*)

CAR AND BODY DIMENSIONS

See Pages 25, 26 for SAE Dimension Definitions

(All dimensions in inches unless otherwise indicated)

All dimensions to ground are for comparative purposes only and are shown with vehicle load of two passengers in front and three in rear, except where otherwise noted.

MODEL		SAE Ref. No.	Eldorado
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WIDTH

Track - Front	W101	63.5
Track - Rear	W102	63
Maximum overall car width	W103	80"
Body width at No. 2 pillar	W117	

LENGTH

Body "O" to front of dash	L 30	
Wheelbase	L101	120
Overall car length	L103	221
Overhang - front	L104	44.1
Overhang - rear	L105	56.9
Body upper structure length	L123	
Body "O" line to C of rear wheel	L127	95.6
Body "O" line to w/s cowl point	L130	

HEIGHT

Overall height	H101	53.3
Cowl height	H114	
Deck height	H138	
Rocker panel - front	To ground	
	From front wheel C	H112
Rocker panel - rear	To ground	
	From rear wheel C	H111
Windshield slope angle	H122	

GROUND CLEARANCE

Bumper to ground - front	H102	10.7
Bumper to ground - rear	H104	12.3
Angle of approach	H106	16.2°
Angle of departure	H107	15.8°
Ramp breakover angle	H147	
Min. running clearance (Specify)	H156	5.5 (Exhaust System)

MAKE OF CAR Cadillac MODEL YEAR 1968 DATE ISSUED 9-20-67 REVISED (*)

CAR AND BODY DIMENSIONS

See Pages 25, 26 for SAE Dimension Definitions
(All dimensions in inches unless otherwise indicated)

MODEL	SAE Ref. No.	Eldorado
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FRONT COMPARTMENT

Effective head room	H61	37.7
Max. eff. leg room - accelerator	L34	41.1
H Point to Heel point	H30	7.8
H Point travel	L17	4.7
Shoulder room	W 3	59.6
Hip room	W 5	62.2
Upper body opening to ground	H50	

REAR COMPARTMENT

H Point couple distance	L50	33.6
Effective head room	H63	37.6
Min. effective leg room	L51	36.2
H Point to Heel point	H31	9.5
Min. knee room	L48	5.1
Rear Compartment room	L 3	26.9
Shoulder room	W 4	55.7
Hip room	W 6	54.2
Upper body opening to ground	H51	

LUGGAGE COMPARTMENT

Usable luggage capacity	V 1	
Liftover height	H195	
Position of spare tire storage		
Method of holding lid open		

STATION WAGON - THIRD SEAT

Shoulder Room	W85	
Hip room	W86	
Effective leg room	L86	
Effective head room	H86	
Seat facing direction		

STATION WAGON - CARGO SPACE

Cargo length at floor - front seat	L202	
Cargo length at belt - front seat	L204	
Cargo width - wheelbase	W201	
Opening width at belt	W204	
Maximum cargo height	H201	
Rear opening height	H202	
Cargo volume index (cu. ft.)	V2	
W4 x L204 x H201		
1728		

AMA Specifications—Passenger Car

MAKE OF CAR Cadillac MODEL YEAR 1968 DATE ISSUED 9-20-67 REVISED (*)

POWER TEAMS

(Indicate whether standard or optional)

MODEL AVAILABILITY	ENGINE					TRANSMISSION	AXLE RATIO (Std. first) (Indicate A/C ratio)
	Displ. cu. in.	Carburetor	Compr. Ratio	BHP RPM	Torque RPM		
Eldorado	472	4BBL	10.5:1	375 @ 4400	525 @ 3000	Hydramatic	3.07:1 (Std. & A/C)

AMA Specifications—Passenger Car

MAKE OF CAR Cadillac MODEL YEAR 1968 DATE ISSUED 9-20-67 REVISED (e)MODEL Eldorado

ENGINE - GENERAL

Type, no. cyls., valve arr.	90° - V-8 - O.V.	
Bore and stroke (nominal)	4.30 x 4.06	
Piston displacement, cu. in.	472	
Bore spacing (C to C)	5.000	
No. system (front to rear)	L. Bank	2-4-6-8
	R. Bank	1-3-5-7
Firing order	1-5-6-3-4-2-7-8	
Compres. ratio (nominal)	10.5:1	
Cylinder Head Material	Cast Iron	
Cylinder Block Material	Cast Iron	
Cyl. Sleeve-Wet, dry, none	None	
Number of mtg. points	Front	1
	Rear	2
Engine installation angle	0°	
Taxable horsepower	Di ² xNo. Cyl. 2.5	59.2
Publishing max. bhp* @ eng. RPM	375 @ 4400	
Publishing max. torque * (lb. ft. @ RPM)	525 @ 3000	
Recommended fuel regular - premium	Premium	

ENGINE - PISTONS

Material	Aluminum Alloy		
Description and finish	Slipper type cam ground Control expansion		
Weight (piston only) oz.	27.28 oz.		
Clearance (limits)	Top land	.031 - .039	
	Skirt	Top	.0006-.0010
		Bottom	-.0014-+.0005
Ring groove depth	No. 1 ring	.210	
	No. 2 ring	.210	
	No. 3 ring	.195	
	No. 4 ring	None	

* Max. bhp (brake horsepower) and max. torque corrected to 60° F and 29.92 in. Hg atmospheric pressure.

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MAKE OF CAR Cadillac MODEL YEAR 1968 DATE ISSUED 9-20-67 REVISED (*)MODEL Eldorado

ENGINE — RINGS

Function (top to bottom)	No. 1, oil or comp.	Comp.
	No. 2, oil or comp.	Comp.
	No. 3, oil or comp.	Oil
	No. 4, oil or comp.	None
Compression	Description - material, coating, etc.	#1 Molybdenum Filled Cast Iron #1 Phosphate Coated Cast Iron
	Width	.0770-.0785
	Gap	.013-.025
Oil	Description - material, coating, etc.	Multi-Piece Steel Chrome Plated Steel
	Width	.1795-.1880
	Gap	.015-.055
Expanders		Yes

ENGINE — PISTON PINS

Material	SAE 1019 Steel		
Length	3.030		
Diameter	.9994-.9997		
Type	Locked in rod, in piston, floating, etc.	Locked in Rod	
	Bush- ing	In rod or piston	None
		Material	None
Clearance	In piston	.00005-.00015	
	In rod	Press Fit	
Direction & amount offset in piston	.060 Toward Max. Thrust Side.		

ENGINE — CONNECTING RODS

Material	G.M. 84M Arma Steel	
Weight (oz.)	28.86	
Length (center to center)	6.75	
Bearing	Material & Type	M-400 Aluminum Steel Backed
	Overall length	.826
	Clearance (limits)	.0005-.0028
	End play	.016

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MODEL Eldorado

ENGINE - CRANKSHAFT

Material		Nodular Cast Iron	
Vibration damper type		Rubber Absorption	
End thrust taken by bearing (No.)		#3 Center Main	
Crankshaft end play		.002-.012	
Main bearing	Material & type	M-400 Aluminum-Steel Backed	
	Clearance	.0001-.0026	
	Journal dia. and bearing overall length	No. 1	3.250-1.1925
		No. 2	3.250-1.0595
		No. 3	3.250-1.067 (Inside) 1.258 (Outside)
		No. 4	3.250-1.0595
		No. 5	3.250-1.1925
		No. 6	None
No. 7		None	
Dir. & amt. cyl. offset		R.H. Forward - .47 - L.H. Rearward - .47	
Crankpin journal diameter		2.500	

ENGINE - CAMSHAFT

Location		Center of V	
Material		G.M. 120M Cast Iron	
Bearings	Material	Steel Backed Babbitt	
	Number	5	
Type of Drive	Gear or chain		Silent Chain
	Crankshaft gear or sprocket material		Sintered Iron G.M. 3884M
	Camshaft gear or sprocket material		Die Cast Aluminum - Nylon Gear
	Timing chain	No. of links	48
		Width	.750
		Pitch	.500

ENGINE - VALVE SYSTEM

Hydraulic lifters (Std., opt., NA)		Std.
Valve rotator, type (intake, exhaust)		None
Rocker ratio		1.65:1
Operating tappet clearance (indicate hot or cold)	Intake	Auto
	Exhaust	Auto

(Continued)

AMA Specifications—Passenger Car

MAKE OF CAR Cadillac MODEL YEAR 1968 DATE ISSUED 9-20-67 REVISED (•)MODEL Eldorado

ENGINE—VALVE SYSTEM (cont.)

Timing (based on top of ramp points)	Intake	Opens (°BTC)	18°	With .001 lift
		Closes (°ABC)	114°	" " "
		Duration - deg.	212°	" " "
	Exhaust	Opens (°BBC)	70°	" " "
		Closes (°ATC)	58°	" " "
		Duration - deg.	308	" " "
Valve opening overlap				
Intake	Material		1041 Aluminum Steel	
	Overall length		5.230	
	Actual overall head dia.		2.000	
	Angle of seat & face		Seat in Head 45° Valve Face 44°	
	Seat insert material		None	
	Stem diameter		.3415-.3425	
	Stem to guide clearance		.0005-.0025	
	Lift (@ zero lash)		.440	
	Outer spring press. & length	Valve closed (lb.@ in.)	60-65 @ 1.946	
		Valve open (lb.@ in.)	155-165 @ 1.496	
	Inner spring press. & length	Valve closed (lb.@ in.)	None	
		Valve open (lb.@ in.)	None	
	Exhaust	Material		21-2 & GMR 241-M
Overall length		5.245		
Actual overall head dia.		1.625		
Angle of seat & face		Seat 45° Face 44°		
Seat insert material		None		
Stem diameter		.3415-.3420		
Stem to guide clearance		.0010-.0025		
Lift (@ zero lash)		.454		
Outer spring press. & length		Valve closed (lb.@ in.)	60-65 @ 1.946	
		Valve open (lb.@ in.)	155-165 @ 1.496	
Inner spring press. & length		Valve closed (lb.@ in.)	None	
		Valve open (lb.@ in.)	None	

ENGINE—LUBRICATION SYSTEM

Type of lubrica- tion (splash, pressure, zzle)	Main bearings	Pressure
	Connecting rods	Pressure
	Piston pins	Splash
	Camshaft bearings	Pressure
	Tappets	Pressure
	Timing gear or chain	Metered Centrifugal Flow
	Cylinder walls	Splash

(Continued)

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ENGINE — LUBRICATION SYSTEM (cont.)

Oil pump type	Spur Gear
Normal oil pressure (lb. engine rpm)	35-40 @ 30 MPH
Oil press. sending unit (elect. or mech.)	Electric
Type oil intake (floating, stationary)	Stationary
Oil filter system (full flow, part., other)	Full Flow
Filter replacement (element, complete)	Element
Capacity of c/case, less filter-refill (qt.)	
Oil grade recommended (SAE viscosity and temperature range)	+32 Deg. F. SAE 20W-IOW30 0 Deg. F. to 32 Deg. F. SAE IOW-IOW30 Below 0 Deg. F. SAE 5W-5W20
Engine Service Reqmt. (MM, MS, etc.)	MS-GM 4725M

ENGINE — EXHAUST SYSTEM

Type (single, single with cross-over, dual, other)	Dual With Single Outlet	
Muffler No. & type (reverse flow, straight thru, separate resonator)	One Muffler Reverse Flow Double Inlet & Single Outlet One Resonator Straight thru	
Exhaust pipe dia. (O.D., wall thick.)	Branch	None
	Main	Dual 2.00 X .084 Laminated
tail pipe dia. (O.D. & wall thickness)	Single 2.24 X .060 Aluminized	

ENGINE — CRANKCASE VENTILATION SYSTEM

Type (ventilates to atmos., induction system, other)	Standard	Induction System
	Optional	None
Control Unit	Make and model	AC
	Location	In R.H. Rocker Arm Cover
	Energy source (manifold vacuum, carburetor air stream, other)	Manifold Vacuum
	Control method (variable orifice, fixed orifice, other)	Spring Loaded Valve Variable Orifice
Complete system	Discharges (to intake manifold, carb. air intake, air cleaner intake, other)	Intake Manifold
	Air inlet (breather cap, carburetor air cleaner, other)	Air Cleaner
	Flame arrester (screen, check valve, other)	Check Valve

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MODEL Eldorado

ENGINE - EXHAUST EMISSION CONTROL

Type (Air injection, engine modifications, other)		Air Injection	
Air Injection Pump	Type	Saginaw Steering Gear	
	Displacement	19.3 Cu. In.	
	Drive ratio	1.2:1	
	Drive type	Belt	
	Relief valve (type)	None	
	Filter (describe)	Centrifugal Separator	
Air Injection System	Air distribution (head, manifold, etc.)	Manifold	
	Point of entry	Cylinder Head	
	Injection tube I.D.	.579	
	Check valve type	Diaphragm (Delco)	
	Backfire protection (type)	R.P.D. Diverter and Integral Relief	
Carburetor	Make	Rochester Quadrajet	
	Model	4BBL Model 4 MV	
	Barrel size	Pri. 1.375 Sec. 2.250	
	Idle speed	Drive	550 A/C off
		Neutral	-
Idle A/F mixture			
Distributor	Aux. Adv. Systems (type)	None	
	Make	Delco Remy	
	Model	1111239	
	Cent'gal adv. in crank degrees @ eng. rpm	Start (rpm)	0 Deg. @ 600 RPM
		Intermed. points deg. @ rpm	14.5 - 18.5 @ 1950 RPM
		Max. deg. @ rpm	26 Deg. - 30 Deg. @ 4400
	Vacuum adv. in crank degrees @ eng. rpm	Start (in Hg)	Start 8" - 10"
		Intermed. points deg. @ in. Hg	12 Deg. - 25.5 Deg. @ 13"
Max. deg. @ in.		Int. 22.5 Deg. - @ 16" Max. 25.5 Deg. @ 16"	
Vacuum Source	Carburetor		
Timing - Crank degrees @ rpm	5 Deg. BTDC		
Cooling System (describe changes)	-		
Exhaust System (describe changes)	-		

AMA Specifications—Passenger Car

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MODEL Eldorado

ENGINE - FUEL SYSTEM (See supplemental page for Details of Fuel Injection, Supercharger, etc. if used)

Induction type: Carburetor, fuel injection, supercharger.		Carburetor
Fuel Tank	Refill capacity (U.S. gals.)	24
	Filler location	Above Rear Bumper Center of Car
Fuel Pump	Type (elec. or mech.)	Mechanical
	Locations	Lower Left Side of Engine
	Pressure range	5.25 - 6.50 @ 1800 RPM
Vacuum booster (std., optional, none)		None
Fuel Filter	Type	AC
Choke type	Locations	Front of Engine Inline at Outlet of Pump
	Intake manifold heat control (exhaust or water)	Remote Pocket in Manifold
Carburetor	Air cleaner type	Exhaust
		Dry Pack Single Inlet
	Idle speed (spec. neutral or drive)	-
		-
	Idle A/F mix.	

CARBURETOR SUPPLEMENTARY INFORMATION

Model Usage	Engine Displ.	Transmission	Carburetors		No. Used and Type	Barrel Size
			Make	Model		
Eldorado	472	Automatic	Rochester	7028234	One 4B3L Quadra-Jet	Pri. 1.375 Sec. 2.250
Eld. -W/Air Cond.	472	Automatic	Rochester	7028235	"	"

AMA Specifications—Passenger Car

MAKE OF CAR Cadillac MODEL YEAR 1968 DATE ISSUED 9-20-67 REVISED (*)

MODEL Eldorado

ENGINE - COOLING SYSTEM

Type system (pressure, pressure vented, atmospheric, other)		Pressure	
Radiator cap relief valve pressure		13.5 - 16.5	
Circulation thermostat	Type (choke, bypass)	Bypass	
	Starts to open at (*F)	192-199	
Water pump	Type (centrifugal, other)	Centrifugal Dual Outlet	
	GPM @ 1000 pump rpm	19	
	Number of pumps	One	
	Drive (V-belt, other)	V-Belt	
Bearing type		Double Row Ball Bearing	
By-pass recirculation type (inter., ext.)		Internal	
Radiator core type (cellular, tube and fin, other)		Tube & Center	
Cooling system capacity	With heater (qt.)	20.3	
	Without heater (qt.)	-	
	Opt. equipment-specify (qt.)	20.8 With A/C	
Water jackets full length of cyl. (yes, no)		Yes	
Water all around cylinder (yes, no)		Yes	
Radiator hose	Lower	Number and type (molded, straight)	1-Molded
		Inside diameter	1.50
	Upper	Number and type (molded, straight)	1-Molded
		Inside diameter	1.50
	By-pass	Number and type (molded, straight)	None
		Inside diameter	None
Fan	Number of blades & spacing		7 @ 54° - 50° - 45° - 40° - 48° - 64° - 59°
	Diameter		18"
	Ratio-fan to crankshaft rev.		1.1:1
	Fan cutout type		None
	Bearing type		None
*Drive belts (indicate belt used by letter)	Fan		A
	Generator or alternator		B
	Water Pump		A
	Power Steering		C
	Air Conditioning		D Matched 2 belts
		A	

* Drive Belt Dimensions	A	B	C	D	E	F	G	H	I	J	K
Angle of V	38°	38°	38°	38°							
Nominal length (SAE)	45.5	35.5	48.0	59.0							
Width	.460	.460	.380	.380							

AMA Specifications—Passenger Car

MAKE OF CAR Cadillac MODEL YEAR 1968 DATE ISSUED 9-20-67 REVISED (*)MODEL Eldorado

ELECTRICAL – SUPPLY SYSTEM

Battery	Make and Model		Delco Remy
	Voltage Rtg. & Total Plates		12 Volt - 15 Plate
	SAE Designation & Amp. Hr. Rtg.		74 Amp. Hrs. @ 20 Hr. Rate
	Location		Right Front Side - Underhood
	Terminal grounded		Negative
Generator or Alternator	Make		Delco Remy
	Model		1100734 1100803 A/C
	Type and rating		42 Amp. 55 Amp. A/C
	Output at engine idle (neutral)		Charge at Idle
	Ratio—Gen. to Cr/s rev.		2.75 2.85 A/C
Regulator	Make		Delco Remy
	Model		1119515
	Type		Double Contact
	Cutout relay	Closing voltage generator rpm	None
		Reverse current to open	None
	Regu- lated	Voltage	13.8 - 14.8 @ 100 Deg. (Adjust to 14.2)
		Current	None
	Voltage test conditions	Temperature	100 Degrees
Load		10 Amps.	
Other			

ELECTRICAL – STARTING SYSTEM

Starting Motor	Make		Delco Remy
	Model		1107389
	Rotation (drive end view)		Clockwise
Motor control	Switch (solenoid, manual)		Solenoid
	Starting procedure		<u>Cold Start</u> Depress Acc. to floor, Remove foot, Turn Ign. Key full right to Start <u>Warm Start</u> Depress Acc. Halfway Hold Until Eng. Starts
	Engagement type		Spiral Spline & Over Running Clutch
Motor Drive	Pinion meshes (front, rear)		Front
	Number of teeth	Pinion	9
		Flywheel	Manual
	Auto.		166
	Flywheel tooth face width	Manual	N.A.
	Auto.	.500	

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MODEL Eldorado

ELECTRICAL - IGNITION SYSTEM

Type	Conventional - Std., Opt., N.A.		Std.
	Transistorized - Std., Opt., N.A.		N.A.
	Other (specify)		-
Coil	Make		Delco Remy
	Model		1115295
	Amps	Engine stopped	2.4
		Engine idling	1.25
Distributor	Make		Delco Remy
	Model		1111239
	Cent'fgal adv. in c/shaft degrees@ engine rpm (nominal)	Start (rpm)	0 Deg. @ 600 RPM
		Intermediate points deg.@rpm	14.5° - 18.5° @ 1950 RPM
		Max. deg.@rpm	26 Deg. - 30 Deg. @ 4400 RPM
	Vacuum adv. in c/shaft degrees@ in. Hg. (nominal)	Start (in. Hg.)	8"-10"
		Intermediate points, deg.@in. Hg.	12 Deg. - 25.5 Deg. @ 13" 22.5 Deg. - 25.5 Deg. @ 16"
		Max. deg. in. Hg.	25.5 Deg. @ 16"
	Breaker gap (in.)		.016
	Cam angle (deg.)		28 Deg. - 32 Deg.
Breaker arm tension (oz.)		19-23 Oz.	
Timing	Crankshaft deg.@rpm		5 Deg. BTDC
	Mark location		Crankshaft Pulley
Spark Plug	Make		A.C
	Model		44N
	Thread (mm)		14MM
	Tightening torque (lb. ft.)		25 Lb/Ft.
	Gap		.035
Cable	Conductor type		Resistant Core
	Insulation type		Neoprene
	Spark plug protector		"

ELECTRICAL - SUPPRESSION

Locations & type

Packard Electric - Dist. Resistance Wire
 .3 MFD on Coil Feed Terminal
 .5 MFD on Gen. Reg. Feed Terminal
 Ground Straps - Trans. to Dash

AMA Specifications—Passenger Car

MAKE OF CAR Cadillac MODEL YEAR 1968 DATE ISSUED 9-20-67 REVISED (•)MODEL Eldorado

ELECTRICAL – INSTRUMENTS AND EQUIPMENT

Speed-ometer	Type	A. C.
	Trip odometer (yes,no)	Yes
Charge indicator – type		Tell-Tale
Temperature indicator – type		Gauge & Tell-Tale
Oil pressure indicator – type		Tell-Tale
Fuel indicator – type		Gauge
Other		Trunk Warning Lite - Low Brake - Cruise
Wind-shield wiper	Type – Standard	Electric
	Type – Optional	-
Wind-shield washer	Type – Standard	Vacuum
	Type – Optional	-
Horn	Type	Solenoid Vibrating Diaphragm
	Number used	3 + 10 "D" Opt.
	Amp draw (each)	4.5 - 5.5

DRIVE UNITS – CLUTCH (Manual Transmission)

Make & type		None Available
Type pressure plate springs		
Total spring load (lb.)		
No. of clutch driven discs		
Clutch facing	Material	
	Outside & inside dia.	
	Total eff. area (sq.in.)	
	Thickness	
	Engagement cushioning method	
Release bearing	Type & method of lubrication	
Torsional damping	Methods: springs, friction material	

AMA Specifications—Passenger Car

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MODEL Eldorado

DRIVE UNITS – TRANSMISSIONS

Manual 3-speed (std. or opt.)	N.A.
Manual 4-speed (std. or opt.)	N.A.
Manual with overdrive (std. or opt.)	N.A.
Automatic (std. or opt.)	Std.

DRIVE UNITS – MANUAL TRANS.

Number of forward speeds	Not Available	
Transmission ratios	In first	
	In second	
	In third	
	In fourth	
	In reverse	
Synchronous meshing, specify gears		
Shift lever location		
Lubricant	Capacity (pt.)	
	Type recommended	
	SAE viscosity number	Summer
		Winter
Extreme cold		

DRIVE UNITS – MANUAL TRANS. W/OVERDRIVE (For transmission data see manual transmission section)

Type (planetary or other)	Not Available	
Manual lockout (yes, no)		
Downshift accelerator control (yes, no)		
Minimum cut-in speed		
Gear ratio		
Lubricant	Capacity (pt.) (Overdrive only)	
	Separate filler (yes, no)	
	Type recommended	
	SAE viscosity number	Summer
		Winter
Extreme cold		

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DRIVE UNITS — AUTOMATIC TRANSMISSION

Trade name	Turbo-Hydramatic		
Type describe	3 Element Fixed Converter W/Step Gear Shifts		
Selector location	Indicator in Cluster Above Steering Column		
List gear ratios Selector Pattern and indicate which are used in each selector position	LD Gear	2.48	P-R-N-'D'-L
	Intermediate Gear	1.48	
	High Gear	1.00	
	Reverse	2.09	
Max. upshift speed—drive range	89		
Max. kickdown speed—drive range	79		
Torque converter	Number of elements	3	
	Max. ratio at stall	2.03	
	Type of cooling (air, liquid)	Liquid Water - to Oil	
Lubricant	Nominal diameter		
	Capacity—refill (pt.)	Approx. - 5 1/2 Qts.	
Special transmission features	Type recommended	Fluid Type - Dexron	
		Driven Through a Chain From Eng. Mounted Converter	

DRIVE UNITS — PROPELLER SHAFT

Number used	Two (1 Piece Right and Left)		
Type (straight tube, tube-in-tube, internal-external damper, etc.)	Exposed		
Outer diam. x length* x wall thick- ness	Manual 3-speed trans.	N.A.	
	Manual 4-speed trans.	N.A.	
	Overdrive transmission	N.A.	
	Automatic transmission	1.25 X 17.05 X Solid	

* Center to center of universal joints, or to centerline of rear attachment.

(Continued)

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MODEL Eldorad

DRIVE UNITS – PROPELLER SHAFT (cont.)

Inter-mediate bearing	Type (plain, anti-friction)	None
	Lubrication (fitting, prepack)	None
Slip Yoke	Type	None
	Number of teeth	None
	Spline O.D.	None
Universal joints	Make and Mfg. No.	Saginaw
	Number used	4 Joints
	Type (ball and trunnion, cross)	(2) Tri-Pot Ball & Trunnion (2) Rzeppa (Outboard)
	Rear attach. (u-bolt, clamp, etc.)	
	Bearing	Type (plain, anti-friction)
Lubric. (fitting, prepack)		Pre-Packed (Permanent)
Drive taken through (torque tube or arms, springs)		Frnt. Suspension Arms
Torque taken through (torque tube or arms, springs)		Engine Supports

DRIVE UNITS – AXLE

Type (front, rear)		Front	
Description			
Limited Slip differential, type		Not Available	
Drive Pinion Offset		None	
No. of differential pinions		2	
Pinion adjustment (shim, other)		Shim	
Pinion bearing adj. (shim, other)		Shim	
Wheel bearing type		Not Applicable	
Lubricant	Capacity (pt.)	.563 Gal.	
	Type recommended	Extreme Pressure Mineral Oil	
	SAE viscosity number	Summer	90
		Winter	90
		Extreme cold	90

AXLE RATIO TOOTH COMBINATIONS

(See page 3 for axle ratio usage)

Axle ratio		3.07
No. of teeth	Pinion	14
	Ring gear	43
Ring Gear O.D.		

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DRIVE UNITS - WHEELS

Type & material	Rim & Spider SAE 1010	
Rim (size & flange type)	Std.	15 X 6 JK
	Opt.	N.A.
Attachment	Type (bolt or stud)	Stud
	Circle diameter	5.00 In
	Number and size	5 - 1/2 X 20

MODEL _____

DRIVE UNITS - TIRES

Standard	Size, ply rating, & ply		9.00 X 15 4 Ply Rating - Black
	Type (bias, radial, etc.)		
	Full rated Inflation Press.	Front	714
		Rear	24
Rev./Mile at 50 MPH		24	
Optional	Size, ply rating, & ply		9.00 X 15 4 Ply Rating - White

BRAKES - PARKING

Type of control	Foot Operated - Vac. Released	
Location of control	Left Side Below Inst. Panel	
Operates on	Rear Service Brakes	
If separate from service brakes	Type (internal or external)	N.A.
	Drum diameter	N.A.
	Lining size (length x width x thickness)	N.A.

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MODEL Eldorado

BRAKES—SERVICE

Type (drum or disc)		Disc Front	Drum Rear	
Self adjusting (std., opt., N.A.)			Std.	
Power brake make & type (remote, int., etc.)	Std.		Bendix Integral Tandem	
	Opt.		-	
Effective area (sq. in.)*				
Gross lining area (sq. in.)**				
Swept area (sq. in.)***		222F	138R	
Percent brake effectiveness—front		62 - 69.9		
Drum or Disc	Diameter (nominal)	Front	11.3	
		Rear	11.0	
Drum or Disc	Type and material		Full Cast Iron	
	Disc (vented or solid)		Vented	
	No. pistons per caliper		4	
Wheel cylinder bore	Front		1 15/16	
	Rear		13/16	
Master Cylinder	Bore		1.00	
	displacement distribution	Front %	75	
		Rear %	25	
	Disc Brk. Valve	Type (proportion, delay, metering, other)		Metering
		Proportioning (Drum)		
Pedal arc ratio		2.99:1		
Line pressure at 100 lb. pedal load		1380 PSI (Disc)	110° PSI (Drum)	
Shoe clearance adjustment		.001	.015	
Brake lining	Drum or Disc		Disc Front	
	Bonded or riveted		Riveted	
	Front Wheel	Material		JM-2000 R-44
		Size (length x width x thickness)	Prim. or out-board	5.34 x 1.9 x .43
			Second. or in-board	5.34 x 1.9 x .43
		Segments per shoe		1
	Rear Wheel	Material		Marshall H 3144-Pri. & H 3152F Sec.
		Size (length x width x thickness)	Prim. or out-board	9.00 x 2.00 x .20
Second. or in-board			12.00 x 2.00 x .20	
Segments per shoe		1		

* Excludes rivet holes, grooves, chamfers, etc. ** Includes rivet holes, grooves, chamfers, etc.

*** Total swept area for four brakes. (Widest lining contact width for each brake x its contact circumference.)

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MODEL Eldorado

STEERING

Manual (std., opt., NA)		N.A.	
Power (std., opt., NA)		Std.	
Adjustable steering wheel (tilt, swing, other)	Type and description	Tilt & Telescope	
	(std., opt., NA)	Opt.	
Wheel diameter	Manual	N.A.	
	Power	15.5"	
Turning diameter (feet)	Outside front	Wall to wall (l. & r.)	44.7
		Curb to curb (l. & r.)	41.3
	Inside rear	Wall to wall (l. & r.)	23.3
		Curb to curb (l. & r.)	23.9
Outside whl. angle with inside whl. at 20°		18.2 Degrees	
Manual	Gear	Type	N.A.
		Make	
	Ratios	Gear	
		Overall	
No. wheel turns			
Type (coaxial, linkage, etc.)		Linkage - Variable Ratio Hydr. Power	
Make		Saginaw Steering Gear	
Power	Gear	Type	Rack Piston Conventric Valve
		Ratios	12.4 - 16.1 - 12.4
	Overall	Gear	
		Overall	
Pump driven by		Belt	
Number wheel turns			
Linkage	Type		Parallelogram
	Location (front or rear of wheels, other)		Front
	Drag link (trans. or longit.)		Transverse
	Tie rods (one or two)		2
Steering Axis	Inclination at camber (deg.)		
	Bearings (type)	Upper	Sperical Joints
		Lower	Sperical Joints
		Thrust	Sperical Joints
Whl. Align. (range at curb wt. & preferred)	Caster (deg.)		
	Camber (deg.)		
	Toe-in (outside track inches)		
Steering spindle & joint type		Sperical Joint	
Wheel Spindle	Diameter	Inner bearing	
		Outer bearing	
	Thread size		
	Bearing type		

AMA Specifications—Passenger Car

MAKE OF CAR Cadillac MODEL YEAR 1968 DATE ISSUED 9-20-67 REVISED (e)MODEL Eldorado

SUSPENSION – GENERAL

(See Supplement page for details on Air Suspension)

Provision for car leveling	Frt. - Torsion Bar Adj. Rear-Auto. Level Control
Provision for brake dip control	Anti-Dive Design of Suspension
Provision for acc. squat control	No Torque At Rear Wheels
Special provisions for car jacking	Bumper Type
Shock absorber front & rear	Type
	Make
	Piston dia.
Other special features	Direct Action Delco 1 inch

SUSPENSION – FRONT

Type and description	Independent Torsion Bar
Spring	Type
	Material
	Size (coil design height & I.D. bar length x dia.)
	Spring rate (lb. per in.)
	Rate at wheel (lb. per in.)
Stabilizer	Type (link, linkless, frameless)
	Material & bar diameter
	Torsion Bar SAE 5160H 1.062 Dia. X 54.71 Long 438 In.Lb./Deg. Link SAE - 1070 1 1/16 Dia.

SUSPENSION – REAR

Type and description	Single Leaf Springs - 4 Shock Abs.
Drive and torque taken through	Front Wheel Drive
Spring	Type
	Material
	Size (length x width, coil design height & I.D.; bar length & dia.)
	Spring rate (lb. per in.)
	Rate at wheel (lb. per in.)
	Mounting insulation type
	If leaf
Stabilizer	No. of leaves
	Shackle (comp. or tens.)
Type (link, linkless, frameless)	One Compression
Material	None
Track bar type	None
	Single Leaf SAE 5160 Steel 3" Dia. X 63.25 95 Lbs/In. 95 Lbs./In. Rubber Bushing Shackles & Rubber Insulator

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MODEL Eldorado

FRAME

Type and description (Separate frame, unitized frame, partially - unitized frame)

Boxed Perimeter Frame Extending to Rear of Passenger Compartment. Integral Construction Rear of Passenger Compartment.

BODY – MISCELLANEOUS INFORMATION

Drs. hinged (front, rr.)	Front doors	Front
	Rear doors	-
Type of finish (lacquer, enamel, other)		Acrylic
Hood counterbalanced (yes, no)		Yes
Hood release control (internal, external)		External
Vehicle Ident. No. location		Windshield Lwr. Frame - Left Side - Trans. & Eng.
Engine No. location		Rear Upper Portion of Cyl. Block & L. Side of Trans
Theft protection - type		Ign. Key Start & Door Lock & Ign. Warning Buzzer
Vent window control method (crank, friction pivot)	Front	None
	Rear	None
Seat cushion type	Front	Zig Zag Spring
	Rear	Zig Zag Spring
	3rd seat	-
Seat back type	Front	Zig Zag Spring
	Rear	Zig Zag Spring
	3rd seat	-
Windshield glass type (i.e., single curved - laminated plate)		Compound Curve - Laminated
Side glass type (i.e., curved - tempered plate)		Curved Tempered
Backlight glass type (i.e., compound curved - tempered plate, three piece)		Curved Tempered
Windshield glass exposed surface area		1372.6
Side glass exposed surface area		1740.6
Backlight glass exposed surface area		844.0
Total glass exposed surface area		3957.2

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MODEL Eldorado

CONVENIENCE EQUIPMENT (Indicate whether standard, optional or NA on each series)

Power windows	Side windows	Std.
	Vent windows	N.A.
	Backlight or tailgate	N.A.
Power seats (specify type as well as availability)		Std. 6-Way Power (Opt. 4 Way Bucket Seat)
Reclining front seat back (R-L or both)		Opt. Pass. Side Only on Bucket Seat Opt.
Front seat head restrainer (R-L or both)		Opt.
Radios (specify type as well as availability)		Delco Radio AM AM-FM - + Stereo Option
Rear seat speaker		With Radio Opt.
Power antenna		With Radio Opt.
Clock		Std.
Air conditioner (specify type and availability)		Auto Climate Control - Optional
Speed warning device		N.A.
Speed control device		Optional
Ignition lock lamp		Std.
Dome lamp		Std.
Glove compartment lamp		Std.
Luggage compartment lamp		Std.
Underhood lamp		N.A.
Courtesy lamp		Std.
Map lamp		Std.
Auto. trans. quad. lamp		Std.
Cornering light lamp		Std.
Heater & Defroster Lamp		Std.
Rear Window Defroster		Opt.

LAMP HEIGHT AND SPACING

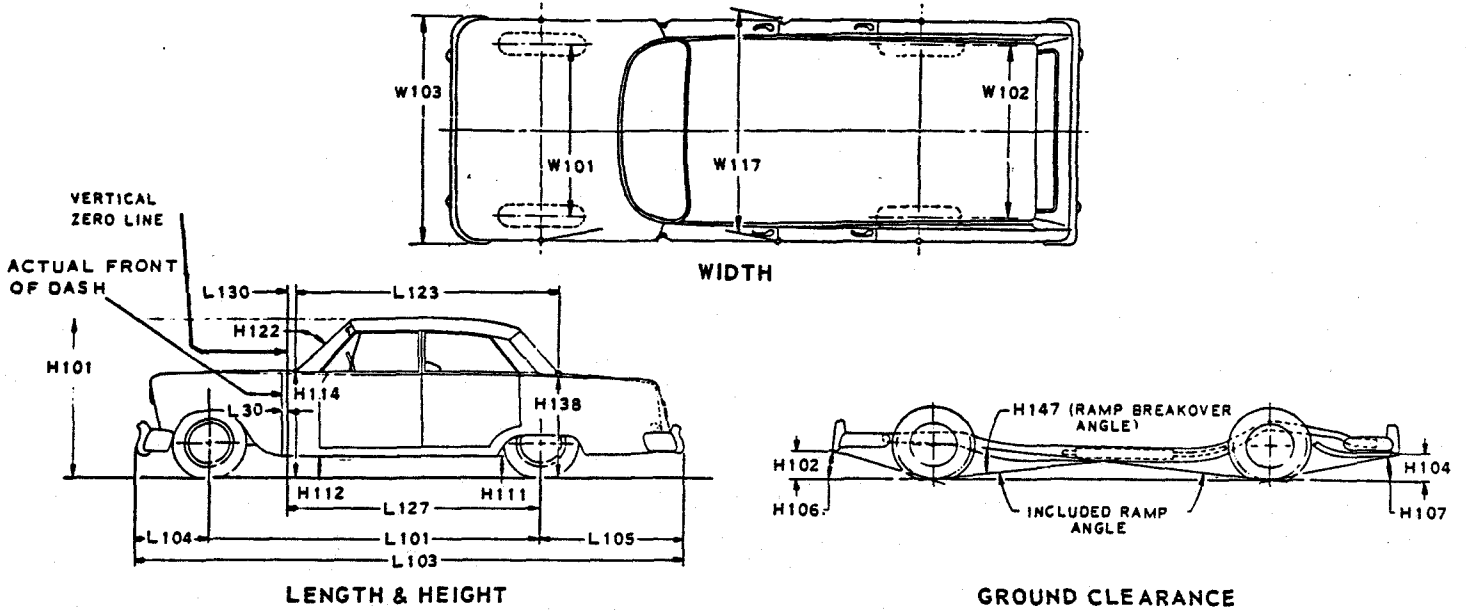
Height above ground to center of bulb or marker	Headlamp	Highest *	-
		Lowest	26.72
	Tail	Highest	-
		Lowest	29.33
Sidemarker	Front		
	Rear		
Distance from C/L of car to center of bulb	Headlamp	Inside	18.65
		Outside *	-
	Tail	Inside	33.25
		Outside	-
	Directional	Front	34.48
		Rear	33.25

If single headlamps are used enter here.

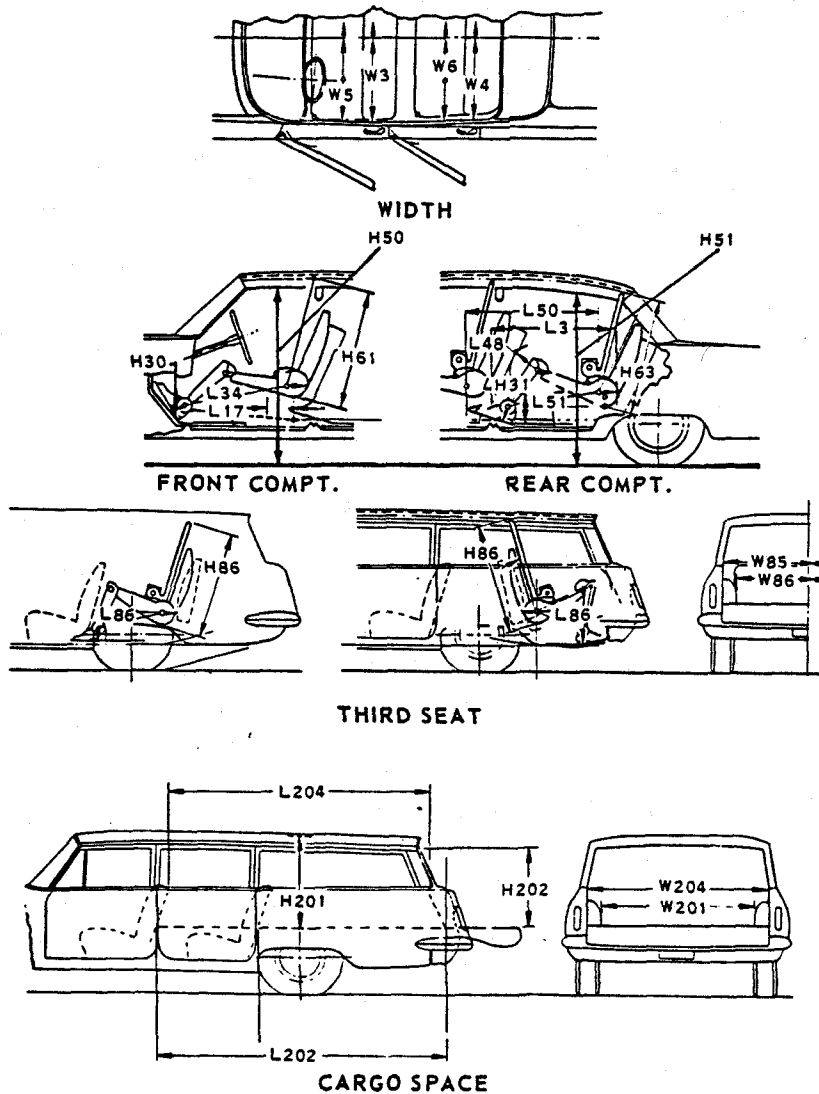
CAR AND BODY DIMENSIONS

KEY SHEET

EXTERIOR CAR AND BODY DIMENSIONS



INTERIOR CAR AND BODY DIMENSIONS



CAR AND BODY DIMENSIONS

KEY SHEET

DIMENSION DEFINITIONS

EXTERIOR WIDTH DIMENSIONS

- W101 WHEEL TREAD - FRONT. Measured at centerline of tires with nominal camber, at ground.
- W102 WHEEL TREAD - REAR. Measured at centerline of tires at ground.
- W103 MAXIMUM OVERALL CAR WIDTH. Include bumpers, moldings, or sheet metal protrusions. Measured to outside of metal.
- W117 MAXIMUM BODY WIDTH AT #2 PILLAR. Measured across body at #2 pillar, excluding hardware and applied moldings.

EXTERIOR LENGTH DIMENSIONS

- L 30 VERTICAL ZERO LINE TO ACTUAL FRONT OF DASH. If actual Front of Dash is to the rear of Body Zero Line, it is identified by a minus (-) sign.
- L101 WHEELBASE.
- L103 OVERALL LENGTH. Include bumper guards if standard equipment.
- L104 OVERHANG - FRONT. Measured from C/L of front wheels to front of car, including bumper guards if standard equipment.
- L105 OVERHANG - REAR. Measured from C/L of rear wheels to rear of car, including bumper guards if standard equipment.
- L123 BODY UPPER STRUCTURE LENGTH AT CAR CENTERLINE. The horizontal dimension from the Cowl Point to the Deck Point.
- L127 VERTICAL ZERO LINE TO CENTERLINE OF REAR WHEELS. A horizontal dimension.
- L130 VERTICAL ZERO LINE TO WINDSHIELD COWL POINT. The horizontal dimension from the vertical zero line to the theoretical intersection of extended windshield glass plane and normal cowl surface.

EXTERIOR HEIGHT DIMENSIONS

- H101 OVERALL HEIGHT - DESIGN. Measured with the vehicle in Manufacturer's Design Weight attitude.
- H114 COWL POINT TO GROUND. Measured at vehicle centerline.
- H138 DECK POINT TO GROUND. Measured at vehicle centerline.
- H112 ROCKER PANEL TO GROUND - FRONT. The vertical dimension from ground to bottom of rocker panel, excluding flanges. Measured to the outside of sheet metal at foremost point of rocker panel.
- H111 ROCKER PANEL TO GROUND - REAR. The vertical dimension from ground to bottom of rocker panel, excluding flanges. Measured to the outside of sheet metal at front of rear wheel opening.
- H122 WINDSHIELD SLOPE ANGLE. The angle between a vertical line and the windshield surface at car centerline. On compound-curved windshields the chord of the arc is used and limited to that section of the windshield comprehended by an 18-inch chord.

GROUND CLEARANCE DIMENSIONS

- H102 BUMPER TO GROUND - FRONT. Minimum dimension, includes bumper guards.
- H104 BUMPER TO GROUND - REAR. Minimum dimension, includes bumper guards.
- H106 ANGLE OF APPROACH. The angle between ground and a line tangent to the front tire static loaded radius arc and the first point of interference, i.e., bumper, guard, gravel deflector, fender or other component, excluding license plate. This dimension may be determined graphically for reporting purposes.
- H107 ANGLE OF DEPARTURE. The angle between ground and a line tangent to the rear tire static loaded radius arc and the first point of interference, i.e., bumper, guard, gravel deflector, tail pipe, fender or other component, excluding license plate. This dimension may be determined graphically for reporting purposes.
- H147 RAMP BREAKOVER ANGLE. The supplement of included ramp angle (180° minus included ramp angle) over which car can pass without interference; measured with car sitting on a level surface, using lines tangent to arcs of front and rear static loaded radii and intersecting at point on underside of car which defines the smallest angle. This dimension may be determined by calculation (see Design Standard DD 0.00 - 108) or graphically for reporting purposes.
- H156 MINIMUM RUNNING GROUND CLEARANCE. Location of measurement on the car is to be clearly recorded.

FRONT COMPARTMENT DIMENSIONS

- H 61 EFFECTIVE HEAD ROOM - FRONT. The dimension from H Point to the headlining, plus a constant of 4.0 inches, measured along a line 8° to rear of vertical.
- L 34 MAXIMUM EFFECTIVE LEG ROOM - ACCELERATOR. Measured along a diagonal line from the Manikin ankle pivot center to the H Point plus a constant of 10.0 inches. For treadle type accelerator pedals, the leg room is measured with the Manikin's right foot on the accelerator pedal and the Manikin's heel point at Accelerator Heel Point. All other types of accelerator pedals will be measured with the Manikin foot angle set at 87° and the shoe touching the pedal.
- H 30 H POINT TO HEEL POINT - FRONT. The vertical dimension from the H Point to the Accelerator Heel Point.
- L 17 H POINT TRAVEL. The horizontal dimension between the H Point in the most forward and rearward seat positions.

FRONT COMPARTMENT DIMENSIONS (Cont.)

- W 3 SHOULDER ROOM - FRONT. The minimum lateral dimensions between the door garnish moldings or nearest interference, measured at the H Point station.
- W 5 HIP ROOM - FRONT. The lateral dimension through the H Point to trimmed body surfaces. Depress loose side wall cloth to trim foundation or other obstruction if such construction exists.
- H 50 UPPER BODY OPENING TO GROUND - FRONT. The vertical dimension from a point on the trimmed body opening to the ground, measured at the H Point station.

REAR COMPARTMENT DIMENSIONS

- L 50 H POINT COUPLE DISTANCE. The horizontal dimension from the front seat H Point to the rear seat H Point.
- H 63 EFFECTIVE HEAD ROOM - REAR. The dimension from the H Point to the headlining, plus a constant of 4.0 inches, measured along a line 8° to rear of vertical.
- L 51 MINIMUM EFFECTIVE LEG ROOM - REAR. Measured along a diagonal line from the ankle pivot center to the H Point plus a constant of 10.0 inches, with the foot positioned to the nearest interference between the seat structure and toe, instep or lower leg.
- H 31 H POINT TO HEEL POINT - REAR. The vertical dimension from the H Point to the Manikin Heel Point on the depressed floor covering.
- L 48 MINIMUM KNEE ROOM - REAR. The minimum dimension from the Manikin knee pivot center to the back of the front seat back.
- L 3 REAR COMPARTMENT ROOM. The horizontal dimension from the back of front seat to front of rear seat back at height tangent to the top of rear seat cushion.
- W 4 SHOULDER ROOM - REAR. The minimum lateral dimension between the door garnish molding or nearest interference. Measured at H Point station.
- W 6 HIP ROOM - REAR. The lateral dimension through H Point to trimmed body surfaces. Depress loose side wall cloth to trim foundation or other obstruction when such construction exists.
- H 51 UPPER BODY OPENING TO GROUND - REAR. The vertical dimension from a point on the trimmed body opening to the ground, measured 13.0 inches forward of the H Point.

LUGGAGE COMPARTMENT DIMENSIONS

- V 1 LUGGAGE CAPACITY - USABLE. The total luggage compartment luggage capacity in cubic feet with tire and tools in place, determined in accordance with the Passenger Car Luggage Space Standard, DD 0.00 - 105.
- H195 LIFTOVER HEIGHT. Vertical dimension from the highest point on the luggage compartment lower opening to ground, excluding corner radii.

STATION WAGON - THIRD SEAT DIMENSIONS

- W 85 SHOULDER ROOM - THIRD SEAT. The minimum lateral dimension between the door garnish moldings or nearest interference. Measured at H Point station.
- W 86 HIP ROOM - THIRD SEAT. The lateral dimension through H Point to trimmed surfaces.
- L 86 EFFECTIVE LEG ROOM - THIRD SEAT. Measured along a diagonal line from ankle pivot center to H Point plus a constant of 10.0 inches. With rear-facing third seat, foot is positioned in foot well or to nearest interference with rear end or rear closure.
- H 86 EFFECTIVE HEAD ROOM - THIRD SEAT. The dimension from H Point to the headlining, plus a constant of 4.0 inches. Measured along a line 8° to rear of vertical.

STATION WAGON - CARGO SPACE DIMENSIONS

- L202 CARGO LENGTH AT FLOOR - FRONT SEAT. The horizontal dimension, measured at the floor level from the rear of the front seat back to the normal inside limiting interference on the tailgate, on the car centerline.
- L204 CARGO LENGTH AT BELT - FRONT SEAT. The horizontal dimension measured from the top rear of front seat back to a vertical extension line from the normal inside limiting interference at the top of the tailgate, on the car centerline.
- W201 CARGO WIDTH - WHEELHOUSE. The minimum horizontal dimension, measured between wheelhouses at floor level.
- W204 OPENING WIDTH AT BELT. The minimum horizontal dimension, measured between the nearest normal inside limiting interferences of the rear opening at the top of the tailgate.
- H201 MAXIMUM CARGO HEIGHT. The maximum vertical dimension, measured from the top of the floor covering to the headlining, on the car centerline.
- H202 REAR OPENING HEIGHT. The vertical dimension, measured from the top of the floor covering to the normal inside limiting interference at the top of the rear opening, on the car centerline, with both tail-and liftgates fully open.
- V 2 CARGO VOLUME INDEX BEHIND FRONT SEAT. The total volume in cubic feet above the normal load floor and behind the front seat with the liftgate and tailgate closed.

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