

1972 CADILLAC OPTIONAL SPECIFICATIONS

IMPORTANT OPTION ORDERING

CHANGES

As a result of the return to 1971 Prices, Lamp Monitors, two-piece Hard Boot on the Eldorado Convertible and Bumper Insert Strips are now Factory installed options and must be specifically ordered as options. Information contained in the following pages specifying the above options as standard equipment should be disregarded.

The Lamp Monitor option includes the washer fluid monitor as in the 1971 Model.

The Bumper Insert Strip option consists of Polyvinyl Chloride impact strips to lessen damage in parking or minor collisions.

The two-piece Hard Boot option is described in detail on page 3.

Following are the ordering instructions for the above options which must be followed in placing all future orders.

Lamp Monitors - order individually by inserting code "B" in Lamp Monitor box on the order form or by ordering basic groups 1, 2, 3 or 4 which include Lamp Monitors.

Two-Piece Hard Boot - order by inserting code "G" in Convertible Top Boot box on order form.

Bumper Insert Strips - order by inserting code "V" in blank box adjacent to Convertible Top Boot box on order form.

NEW SPECIAL OPTION

ELDORADO CUSTOM CABRIOLET SUNROOF OPTION

Eldorado Cabriolet – the ultimate Eldorado – a limited production custom option combining an electrically operated Sunroof with tailored "Elk" grain padded vinyl roof. The Sunroof is blended beautifully into the painted sheet metal at the front of the roof, while the "Elk" grain padded vinyl crowns the rear portion of the roof. This exclusive appearance is further enhanced by handcrafted details such as a custom rolled perimeter around the backlight, a rich French seam which accents the padded area around the backlight and a halo surrounding the entire padded area consisting of a sheer chrome strap bordered by fine vinyl welts.

The Eldorado Cabriolet option is available in seven distinctive colors as shown in the chart below.

This option is available only on the Eldorado Coupe.

When ordering the Eldorado Cabriolet, enter code "C" in the Sunroof column of the order form. Then to designate the specific color "Elk" grain vinyl required, enter one of the seven top color codes in the "Top" column of the order form.

CABRIOLET "EL	K" GRAIN PADDED VINYL
D	White
	Black
G	Medium Blue
Н	Medium Gold
P	Dark Green
T	Dark Brown
W	Light Beige

Because the Cabriolet installation is an off line operation, it will require an additional 10 working days.



1972 BODY STYLES

STYLE NO. CODE NAME W	WHEELBASE	OVERALL LENGTH
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CALAIS

68247	G	Calais Coupe	130.0"	227.4"
68249	N	Calais Sedan	130.0′′	227.4"

DE VILLE

68347	J	Coupe de Ville	130.0″	227.4"
68349	В	Sedan de Ville	130.0"	227.4"

FLEETWOOD ELDORADO

69347	Н	Fleetwood Eldorado Coupe	126.3"	223.2"
69367	E	Fleetwood Eldorado Convertible	126.3"	223.2"

FLEETWOOD

68169	Р	Fleetwood Sixty Special Brougham	133.0"	230.4"
69723	R	Fleetwood Seventy-Five Sedan	151.5"	248.9"
69733	S	Fleetwood Seventy-Five Limousine	151.5"	248.9"

69890	Z	Commercial Chassis	157.5"	254.4"



1972 CODES AND IDENTIFICATION

	•			des desirated		
Code	Name	Calais & De Ville	Eldorado Coupe	Eldorado Convertible	Brougham	Manufacturer's Identification
11	Cotillion White	8.2%	8.9%	13.9%	6.3%	870-3967 L 67 WD 005 926-99642
14	Contessa Pewter	2.7	2.1	1.7	3.0	870-4230 L 68 AD 024 927-AF394
18	Mayfair Gray	2.1	1.3	.6	5.6	870-4231 L 68 AD 025 927-AF395
19	Sable Black	3.4	6.1	7.2	13.5	870-848 L 67 KD 005 926-96459
24	Zodiac Blue	9.2	5.2	4.7	5.1	870-4076 L 68 BD 068 927-AF156
29	Brittany Blue	4.7	3.9	4.1	11.1	870-4077 L 68 BD 069 927-AF157
34	Adriatic Turquoise	5.5	2.3	1.6	2.7	870-3977 L 68 BD 033 927-99731
44	Sumatra Green	8.6	2.8	1.8	3.9	870-4242 L 68 GD 068 927-AF405
49	Brewster Green	3.9	2.3	1.6	5.7	870-4243 L 68 GD 069 927-AF406
50	Willow	10.9	7.9	7.0	4.0	870-4235 L 67 HD 006 926-AF399
54	Promenade Gold	10.4	4.6	2.1	5.6	870-4236 L 68 LD 025 927-AF400
59	Stratford Covert					870-4245 L 68 ND 040 927-AF408
64	Tawny Beige	4.2	1.6	1.3	2.4	870-4244 L 68 ND 041 927-AF407
69	Cognac	8.5	4.9	3.3	6.0	870-4261 L 68 ND 038 927-AF414
73	Cambridge Red	3.8	5.3	11.7	.9	870-4083 L 68 RD 043 927-AF162

FIREMIST COLORS AT EXTRA CHARGE

		S SEZENZA FESSA B	F # 20 20 15 15 15 1	# # N B B T T T B	6 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
90	Ice Blue	2.7	10.9	10.3	4.9	L 68 BD 079 927-AF409
92	St. Moritz Blue					L 68 BD 080 927-AF430
93	Palomino	2.1	6.8	6.1	3.3	L 68 ND 042 927-AF410
94	Patrician Covert					L 68 ND 043 927-AF411
96	Balmoral Green	4.5	10.2	8.5	4.5	L 68 GD 070 927-AF412
99	Russet	1.6	3.9	2.2	3.5	L 68 ND 044 927-AF431

The above 1972 codes and identification chart shows color popularity by model for the previous year. Percentages are not indicated for colors without a 1971 counterpart; therefore, total will not equal 100%. This information is offered as a guide and does not reflect regional popularity

influenced by climatic conditions. The manufacturer's identification numbers are listed in the column at right. Inmont numbers begin with L. Eight-digit codes are Dupont. Forbes' codes begin with 8. (Forbes does not furnish Firemist.)

TRIM CODES

To order the Dual Comfort Seat on the Eldorado, a new series of numbers is being introduced.

900 series trim code numbers designate the Dual Comfort Seat in the Eldorado Coupe and Convertible. As in previous years, 400 series codes are used for production option trims. Refer to pages 4 and 5 for complete listing of Eldorado trim codes.

Dual Comfort Seat is standard on the Brougham, and not available on the Calais or Seventy-Five series.

De Ville trims remain coded 300 series for standard seat and 600 series for optional Dual Comfort Seat.

EQUIPMENT

OPERA LAMPS - CODE "0"

Available on Sixty Special Brougham and Fleetwood "75" body styles, only the ordering code has changed.

RIGHT SIDE REMOTE CONTROL MIRROR - CODE "I"

Code "I" has been assigned to this popular option to eliminate duplicate codes. The availability of this option remains the same - standard on Fleetwood "75" and optional on all other body styles.

FRONT SEAT SHOULDER BELTS - CODE "S"

Front Seat Shoulder Belts are standard on all body styles except the Eldorado Convertible. To order, specify Code "S".

Rear Seat Shoulder Belts are dealer installed only.

HEAVY DUTY COOLING SYSTEM - CODE "N"

An engine and transmission cooling system with a larger fluid capacity is available to those customers who feel there is a need for this item.

Heavy Duty Cooling System is also part of the Trailering Package and is explained on page 16.

TRACK MASTER - CODE "X"

The rear wheel skid-control braking system is available on all body styles.

VINYL ROOF

All 1972 Cadillac Vinyl Roofs are padded to improve interior acoustics, in addition to appearing plush and cushioned. The fibre padding is actually part of the roof cover.

	VINYL ROOFS STYLES J-B-H-P-R-S				
J	J White 12J				
K	Black	12K			
L	Dark Blue	12L			
M	Covert	12M			
N	Green	12N			
R	Brown	12R			
S	Beige	128			

CONVERTIBLE TOP

A double convertible top, - e.g. two layers of top material - in addition to the liner is provided in 1972. This new technique makes the roof lay flat even during turnpike driving.

	CONVERTIBLE STYLE E	TOPS
Α	White	11A
В	Black	11B
С	Dark Blue	11C
M	Covert	11M
E	Beige	11E

CONVERTIBLE TOP BOOT

A new plastic Convertible Top Boot in exterior paint color is standard equipment. This two-piece dust boot appears as an extension of the rear deck lid and tailors the top down appearance. The boot is easily secured in place by clips that are engaged under the top well molding and two rotating lock pins.

When not in use the boot may be easily stored in two sections in the trunk.

CLOTH

1972 CADILLAC UPHOLSTERY OPTIONS

COUPE J		De Ville		SEDAN B
	Inserts Cloth		Bolsters Leather	
311	Black	Majesty	Black	611
326	Dk. Blue	Majesty	Dk. Blue	626
328	Med. Aqua	Medley	Med. Aqua	628
331	Dk. Jade	Medley	Ant. Dk. Jade	631
342	Med. Beige	Medley	Ant. Med. Beige	642
344	Med, Maize	Majesty	Ant. Med. Maize	644
346	Dk. Covert	Majesty	Ant. Dk. Covert	646

COUPE G		Calais	SEDAN N
	Inserts		Bolsters
	Cloth		Vinyl
211	Black	Mayfair	Black
226	Dk. Blue	Mayfair	Dk. Blue
228	Med. Aqua	Mayfair	Med. Aqua
231	Dk. Jade	Mayfair	Ant. Dk. Jade
242	Med. Beige	Mayfair	Ant. Med. Beige
244	Med. Maize	Mayfair	Ant. Med. Maize
EXP/	ANDED VINY	L - EXT	RA CHARGE
251	Black	285	Ant. Dk. Saddle

	FLEETWOOD ELDORADO COUPE H									
	Inserts Cloth	Bolsters Vinyl								
411	Black	Morocco	Black	911						
426	Dk. Blue	Morocco	Dk. Blue	926						
428	Med. Aqua	Mandate	Med. Aqua	928						
431	Dk. Jade	Mandate	Ant. Dk. Jade	931						
442	Med. Beige	Mandate	Ant. Med. Beige	942						
444	Med. Maize	Morocco	Ant. Med. Maize	944						
446	Dk. Covert	Morocco	Ant. Dk. Covert	946						
			400 series codes. ra charge Dual Com	fort						

Seat which is optional on Eldorado Coupe.

		"75"		
BROUGHAM P	Inse Clo	- 	Bolsters Leather	SEDAN R LIMOUSINE S
011	Black	Matador	Black	711
026	Dk. Blue	Matador	Dk. Blue	726
031	Dk. Jade	Matador	Ant. Dk. Jade	
046	Dk. Covert	Matador	Ant. Dk. Covert	
	All	Cloth — Inserts	& Bolsters	
019	Pe	wter	Minuet	719
028	Me	d. Aqua	Minuet	
	Me	d, Beige	Minuet	742
044	Me	d. Maize	Minuet	
	701	TH ANNIVERS	ARY CLOTH	
043	Me	d. Beige	Medici	
Dual Comfor	t Seat is standard on Bro	ougham,	Bench seat is standard on Limousine front comparts	•

1972 CADILLAC UPHOLSTERY OPTIONS

	LEATHER - EXTRA CHARGE	
351	Black	651
352	White—Black Carpet	652
353	White—Blue Carpet	653
354	White-Oxblood Carpet	654
357	White—Jade Carpet	657
366	Dk. Blue	666
371	Antique Dk. Jade	671
383	Antique Lt. Covert	683
384	Antique Med. Maize	684
385	Antique Dk. Saddle	685
386	Antique Dk. Covert	686
389	Antique Oxblood	689

BROUGHAM P	LEATHER — EXTRA CHARGE EXCEPT CONVERTIBLE	COUPE	ORADO H RTIBLE E
051	Black	451	951
052	White-Black Carpet	452	952
053	White—Blue Carpet	453	953
054	White—Oxblood Carpet	454	954
057	White—Jade Carpet	457	957
066	Dk. Blue	466	966
071	Antique Dk. Jade	471	971
083	Antique Lt. Covert	483	983
084	Antique Med, Maize	484	984
085	Antique Dk. Saddle	485	985
086	Antique Dk. Covert	486	986
089	Antique Oxblood	489	989

	CONVERTIBLE 1 STYLE E	TOPS
A	White	11A
В	Black	11B
С	Dark Blue	11C
M	Covert	11M
E	Beige	11E

-	VINYL ROOF STYLES J-B-H-P	-
J	White	12J
K	Black	12K
L	Dark Blue	12L
M	Covert	12M
N	Green	12N
R	Brown	12R
S	Beige	128

INTERIOR ORNAMENTATION

Rosewood appliques will be used on the doors and instrument panels of all cars with all trims except the Calais.

Detailed interior ornamentation information is listed below.

CALAIS

Door inserts are vinyl to match the upholstery color surrounded by a bright bezel. Instrument panel insert is Black camera grain.

DE VILLE

Rosewood applique is used for door and instrument panel inserts with all upholstery selections.

FLEETWOOD ELDORADO

Rosewood applique is used for door and instrument panel inserts with all upholstery selections. Carved wood appliques are on either side of the clock and are the escutcheons for the door pull strap.

FLEETWOOD BROUGHAM AND "75"

Rosewood applique is used for door and instrument panel inserts with all upholstery selections. Appliques in an ornate design are on either side of the clock and are the escutcheons for the door pull strap.

EXTERIOR ORNAMENTATION

BODY SIDE MOLDING

Calais, De Ville, Eldorado and Seventy-Five cars have a bright stainless steel body side molding.

Fleetwood Brougham has a bright stainless steel molding with colored vinyl insert matching padded vinyl roof. If delete padded roof option is ordered, vinyl insert is Black.

UPPER REAR QUARTERS

Fleetwood Brougham has wreath and crest with Brougham script. Wreath and crest are eliminated when Opera Lamps are ordered.

De Ville in script is on the sail panel.

Calais, Eldorado and Seventy-Five cars do not have ornamentation in this area.

FRONT FENDERS

Eldorado has 8.2 Litre plaque on front fender and a new Eldorado script above the cornering lamps.

Fleetwood in coined block letters on the Seventy-Five cars.

HOOD AND REAR DECK

Eldorado has stand-up wreath and crest on hood. Calais and De Ville have new V and crest on hood and rear deck. A new chrome molding extends the length of the hood. On Fleetwood cars a wreath surrounds the crest on hood and rear deck.

SERIES IDENTIFICATION

Eldorado in script is on the rear deck lid and on the front fenders above the cornering light.

Fleetwood in coined block letters is on the rear deck and on the front fenders of the Brougham and Seventy-Five.

Coupe De Ville and Sedan De Ville on sail panel as mentioned above and Cadillac on deck lid.

Calais has Cadillac script on front quarters and Calais on rear deck lid.

1972 RECOMMENDATIONS

COLOR			GHA O RO	AM OOFS			RAI	OOFS			/ILL D RC	E OFS	CO		RTII PS	BLE
11 Cotillion White	К	J	Ĺ		J	K	L		K	J	L	,	Α	В	С	
14 Contessa Pewter	Κ	M	J		К	J	M		К	J	M		В	Α	М	
18 Mayfair Gray	Κ	J			К	J			K	J			В	Α		
19 Sable Black	Κ	J			κ	J		,	К	J			В	Α		
24 Zodiac Blue	L	J	Κ		J	L	K		L	J	К		A	С		
29 Brittany Blue	L	K	J		J	L	K		L	J	K		А	С		-
34 Adriatic Turquoise	J	K			J	K			J	К			Α	В		
44 Sumatra Green	N	К	J		N	J	K		N	J	K		Α	В		
49 Brewster Green	K	N	s		N	K	j	S	N	К	J	S	Α	В	Е	
50 Willow	М	J	K		M	K	J		М	К	J		M	Α	В	
54 Promenade Gold	K	J	M		J	K	M		К	J	M		Α	В	M	
59 Stratford Covert	М	s	J	Κ	M	s	J	К	M	s	J	K	М	Α	Ε	В
64 Tawny Beige	R	S	К		R	s	К		R	s	Κ		Α	E	В	
69 Cognac	R	s	K		R	s	J	K	R	S	J	K	E	A	В	
73 Cambridge Red	K	J			J	K			J	K			А	В		

FIREMIST COLORS AT EXTRA CHARGE

90 Ice Blue	L	J	K		L	J	K		j	L	κ		А	С		
92 St. Moritz Blue	L	J	К		J	L	κ		J	L	K		Α	С		
93 Palomino	R	J	K	S	R	J	K	S	R	J	K	S	Α	В	E	
94 Patrician Covert	M	J	S	κ	М	J	s	Κ	M	J	S	Κ	M	Α	E	В
96 Balmoral Green	N	J	K		J	N	K		N	j	К		А	В		
99 Russet	R	S	к		R	s	J	K	R	s	J	К	E	Α	В	

	VINYL ROOF	3
J	White	12J
K	Black	12K
L	Dk. Blue	12L
М	Covert	12M
N	Green	12N
R	Brown	12R
S	Beige	12S

C	CONVERTIBLE TOPS						
Α	White	11A					
В	Black	11B					
С	Dk. Blue	11C					
М	Covert	11M					
E	Beige	11E					

COLOR-TRIM



1972 RECOMMENDATIONS

	DE VILL	E SERIES	CALAIS SE	RIES
COLOR	Coupe J	Sedan B	Coupe G	Sedan N
	CLOTH	LEATHER	CLOTH	VINYL
11 Cotillion White	311 or 611 326 or 626 328 or 628 344 or 644	351 or 651 389 or 689 366 or 666 352 or 652	211 226 228	251 285
14 Contessa Pewter	311 or 611 346 or 646 331 or 631	351 or 651 386 or 686 371 or 671 357 or 657	211 231	251
18 Mayfair Gray	311 or 611 346 or 646	351 or 651 352 or 652	211	251
19 Sable Black	311 or 611 326 or 626 344 or 644	351 or 651 352 or 652 389 or 689	211 226	251
24 Zodiac Blue	326 or 626 311 or 611	366 or 666 353 or 653 351 or 651	226 211	251
29 Brittany Blue	326 or 626 311 or 611	366 or 666 353 or 653 351 or 651	226 211	251
34 Adriatic Turquoise	328 or 628 311 or 611	352 or 652 351 or 651	228 211	251
44 Sumatra Green	331 or 631 311 or 611	371 or 671 357 or 657 351 or 651	231 211	251
49 Brewster Green	331 or 631 311 or 611	371 or 671 357 or 657 351 or 651 383 or 683	231 211	251 285
50 Willow	346 or 646 311 or 611 344 or 644	386 or 686 383 or 683 351 or 651 352 or 652	244 211	251
54 Promenade Gold	344 or 644 311 or 611 346 or 646	384 or 684 351 or 651 386 or 686 385 or 685	244 211	285 251
59 Stratford Covert	346 or 646 344 or 644 311 or 611	383 or 683 386 or 686 384 or 684 351 or 651	211 244	251 285
64 Tawny Beige	342 or 642 311 or 611	389 or 689 351 or 651 385 or 685	242 211	285 251
69 Cognac	342 or 642 311 or 611	385 or 685 351 or 651	242 211	285 251
73 Cambridge Red	311 or 611	354 or 654 389 or 689 351 or 651	211	251

FIREMIST COLORS AT EXTRA CHARGE

90 Ice Blue	326 or 626 311 or 611	366 or 666 353 or 653 351 or 651	226 211	251
92 St. Moritz Blue	326 or 626 311 or 611	353 or 653 366 or 666 351 or 651	226 211	251
93 Palomino	342 or 642 311 or 611	385 or 685 352 or 652 351 or 651	211 242	285 251
94 Patrician Covert	346 or 646 311 or 611 344 or 644	383 or 683 386 or 686 352 or 652 351 or 651	211 244	251 285
96 Balmoral Green	331 or 631 311 or 611	371 or 671 357 or 657 351 or 651	231 211	251
99 Russet	342 or 642 311 or 611	385 or 685 351 or 651 352 or 652	242 211	285 251



1972 RECOMMENDATIONS

		F	LEETWOO	D SERIES	are of the same of the same of	te-or transcriptor		***************************************		
COLOR	Eldorado Convertible E	Eldo	orado Coupe	э Н	Brougham P					
	LEATHER	CLOTH	LEAT	THER	С	LOT	Н	LE	ATH	ER
11 Cotillion White	489 or 989 452 or 952 451 or 951 466 or 966	411 or 911 426 or 926 444 or 944	452 or 952 489 or 989	451 or 951 466 or 966	011	026	028	051 066	052	089
14 Contessa Pewter	451 or 951 471 or 971 457 or 957	411 or 911 446 or 946 431 or 931	451 or 951 457 or 957	471 or 971	011	019	046	051	071	052
18 Mayfair Gray	451 or 951 452 or 952 486 or 986	411 or 911 446 or 946	451 or 951 486 or 986	452 or 952	011	019	046	051	052	086
19 Sable Black	451 or 951 489 or 989 452 or 952	411 or 911 444 or 944	451 or 951 452 or 952	489 or 989	011 043	019	026	051	089	052
24 Zodiac Blue	453 or 953 466 or 966 451 or 951	426 or 926 411 or 911	466 or 966 451 or 951	453 or 953	026	011		066 051	053	052
29 Brittany Blue	453 or 953 466 or 966 489 or 989	426 or 926 411 or 911	466 or 966 451 or 951	453 or 953	026	011		066 051	053	052
34 Adriatic Turquoise	452 or 952 451 or 951	428 or 928 411 or 911	452 or 952	451 or 951	028	011	-	052	051	
44 Sumatra Green	471 or 971 457 or 957 451 or 951	431 or 931 411 or 911	471 or 971 451 or 951	457 or 957	031	011		071 051	057	052
49 Brewster Green	471 or 971 457 or 957 451 or 951 483 or 983	1	471 or 971 451 or 951	457 or 957 483 or 983	031	011		071 083	057	051
50 Willow	486 or 986 483 or 983 451 or 951 452 or 952	446 or 946 411 or 911	486 or 986 451 or 951	483 or 983 452 or 952	046	011		086 052	083	
54 Promenade Gold	484 or 984 451 or 951 486 or 986 485 or 985	444 or 944 411 or 911 446 or 946	484 or 984 486 or 986	451 or 951 485 or 985	044 043	011	046	084 085	051	086
59 Stratford Covert	483 or 983 486 or 986 484 or 984 451 or 951		483 or 983 484 or 984	486 or 986 451 or 951	046 011	044	043	083 051	086	084
64 Tawny Beige	489 or 989 451 or 951° 485 or 985		489 or 989 485 or 985	451 or 951	043	011		089	051	085
69 Cognac	485 or 985 451 or 951	442 or 942 411 or 911	485 or 985	451 or 951	043	011		085	051	
73 Cambridge Red	454 or 954 489 or 989 451 or 951	411 or 911	454 or 954 451 or 951	489 or 989	011			089 051	054	052

FIREMIST COLORS AT EXTRA CHARGE

90 Ice Blue	453 or 953 451 or 951	466 or 966	426 or 926 411 or 911	466 or 966 451 or 951	453 or 953	026	011		066 051	053	052
92 St. Moritz Blue	453 or 953	466 or 966	426 or 926 411 or 911	466 or 966 451 or 951	453 or 953	026	011		066 051	053	052
93 Palomino	485 or 985 451 or 951		442 or 942 411 or 911	485 or 985 451 or 951	452 or 952	043	011		085	052	051
94 Patrician Covert	483 or 983 452 or 952		446 or 946 411 or 911	483 or 983 452 or 952	486 or 986 451 or 951	046 044	043	011	083 051	086	052
96 Balmoral Green	457 or 957 451 or 951	471 or 971	431 or 931 411 or 911	471 or 971 451 or 951	457 or 957	031	011		071 051	057	052
99 Russet	485 or 985 452 or 952	451 or 951	442 or 942 411 or 911	485 or 985 452 or 952	451 or 951	043	011		085	051	052

ELDORADO

ACCENT STRIPE RECOMMENDATIONS

Code	Exterior Color		Accent Str	ipe Colors	
11	Cotillion White		All Exce	pt White	
14	Contessa Pewter	Covert	Black	White	Red
18	Mayfair Gray	White	Black	Covert	Red
19	Sable Black		All Exce	pt Black	
24	Zodiac Blue	Blue	White	Black	
29	Brittany Blue	Blue	White	Red	
34	Adriatic Turquoise	White	Black		
44	Sumatra Green	Green	Gold	White	Black
49	Brewster Green	Green	Gold	White	
50	Willow	Covert	Black	Brown	
54	Promenade Gold	Gold	Covert	Brown	Black
59	Stratford Covert	Gold	Brown	Covert	Black
64	Tawny Beige	Brown	Black	Red	
69	Cognac	Gold	Brown	Black	
73	Cambridge Red	White	Red	Black	
	FIREMIST COLO	RS AT EXT	RA CHARGI		
90	Ice Blue	Blue	White	Black	Red
92	St. Moritz Blue	Blue	White	Red	
93	Palomino	Brown	Gold	Covert	Black
94	Patrician Covert	Covert	Gold	White	Black
96	Balmoral Green	Green	White	Black	
99	Russet	Brown	Gold	White	Black

ACCENT STRIPE Styles H E					
1	Black	5	Green		
2	White	6	Gold		
3	Blue	7	Brown		
4	Covert	8	Red		

Cadillac 1972 EQUIPMENT

	BASIC GROUPS		Group 1 Y31			
1	RADIO, AM-FM STEREO—TAPE PLAYER Pushbutton	(UM2)	1	Group 2 Y32	a Group 3	
2	RADIO, AM-FM STEREO-SIGNAL SEEKING	(UN2)	†	2	Y33	Group 4
3	RADIO, AM-FM-Pushbutton	(U69)		1	3	Y34
4	RADIO, AM-FM STEREO—SIGNAL SEEKING REAR CONTROL ("75" Only)	(U67)			\	4
W	WHITEWALL TIRES, FIBERGLASS BELTED BIAS	(QO3)	W	W	W	W
Е	SOFT RAY GLASS	(AO1)	E	E	E	E
D	DOOR EDGE GUARDS	(B93)	D	D	D	Q
К	AUTOMATIC CLIMATE CONTROL	(C61)	K	K	K	STD.
Y	SEAT ADJUSTER, POWER FRONT 6-Way Bench 6-Way Driver's Dual Comfort	(A42) (AG1)	Y	Y	Y	Y Except Style S

EQUIPMENT GROUPS

Group	8	
Y38		

		LOCKS,			(AU3)
				& TELESCOPE	
T	TRUNK	LOCK,	REMOTE	CONTROL	(A90)
			RUBBER		(Y28)
P	TRUNK	MAT			(B36)

Group 9 Y39

J	}	TWILIGHT SENTINEL	(T82)
Γ,		DE FOGGER, REAR WINDOW	(C50)
Ľ	•	DE-FOGGER-GRID TYPE	(C49)
C	``	CRUISE CONTROL	(K30)
	J	HEADLAMP CONTROL, GUIDE-MATIC	(T80)

ORDER INDIVIDUALLY

	DUAL COMFORT SEAT	(AM6)
v	SEAT ADJUSTER, POWER FRONT 6-Way Passenger Dual Comfort (only when code Y ordered)	(AG2)
5	ONE LICENSE FRAME AND FILLER PLATE	(V50)
6	TWO LICENSE FRAMES	(V51)
7	FILLER PLATE	(VK1)
S	SUNROOF	(CA1)
0	OPERA LAMPS ("75" & Brougham Only)	(C93)
ı	RIGHT SIDE REMOTE CONTROL MIRROR	(DF3)

G	CONTROLLED DIFFERENTIAL (Not on Eldorado)	(G80)
L	LEVEL CONTROL, AUTOMATIC	(G67)
Н	TRUMPET HORN	(UB8)
S	SHOULDER BELTS, FRONT	(A85)
х	TRACK MASTER	(JL9)
Z	3.15 to 1 AXLE RATIO	(G90)
R	TRAILERING PACKAGE	(YM7)
N	HEAVY DUTY COOLING	(V01)

SUNROOF

Sunroof Option - Code S - is available on De Ville and Fleetwood series cars with vinyl roofs. A switch on the instrument panel activates an electric motor that moves the Sunroof panel into a hollow under the roof and above the headlining.

Sunroof is positioned above the front seat. In order to obtain maximum benefit from the Sunroof, it is suggested that a 6-way Power Seat Adjuster be ordered.

Because the Sunroof installation is an "off-line" procedure, cars must be scheduled for production on a first-in, first-out basis to maintain an orderly flow. Sunroof installation adds approximately ten days to the normal estimated production date indicated on the Production Notice.

GENERATORS

Ampere Capacity of generator is as follows:

63 AMP - Air Conditioned Cars

42 AMP - Non-Air Conditioned Cars

80 AMP - "75" Sedan and Limousine

Generators used on the Eldorado and "75" series cars will have an integrated regu-

lator. All other cars will have a separate regulator.

Ampere capacity has been increased to accommodate the needs of all cars. For cars that will be equipped with telephones or other electrically operated equipment, an 80 AMP Generator is available on special order.

GEAR RATIOS

Gear Ratios are the same for cars equipped with Automatic Climate Control and those ordered without air conditioning. Gear Ratios are listed below:

2,93 - 1 for "C" Cars

3.07 - 1 for Eldorado

3.15 - 1 for "75"

There are no options for the Eldorado or "75".

3.15 - 1 Axle Gear Ratio may be ordered on the Calais, De Ville or Brougham by specifying code Z on the order form. This gear ratio is offered for cars that will pull trailers or operate in mountainous areas.

GLASS

STANDARD

Clear solid tempered safety plate glass is standard in all side and rear windows. The rear window on the Convertible will be Soft Ray Glass in all cases.

The windshield on all cars and division glass in the "75" Limousine are laminated safety plate glass. The windshield on all cars will have the impregnated radio antenna.

OPTIONAL - CODE E

Soft Ray Glass is tinted and the upper part of the windshield is shaded. In addition to providing relief from the sun's rays, Soft Ray Glass aids Automatic Climate Control by screening infra-red heat rays.

Soft Ray Glass is recommended, especially when Automatic Climate Control is ordered.

TIRES

STANDARD

Blackwall Fiberglass Belted tires, size L78-15, load range B, are standard on all cars except "75" Sedan and Limousine. On "75" cars, the L78-15, load range D tire is standard.

OPTIONAL

Whitewall tires of the same size are optional. Two white (one broad outside and one narrow inside) bands accent the sidewall. This whitewall treatment lends itself to the formal appearance of the 1972 Cadillac. Order basic group 1 through 4 or specify code W.

To specify a tire brand, use the following codes:

U - Uniroyal G - Goodrich F - Firestone Y - Goodyear E - General

FIBERGLASS BELTED TIRES

The construction and configuration of this tire are designed to increase tread wear, improve handling characteristics and make the tire more resistant to road hazards.

This tire is made with two plies of polyester cord body and two fiberglass belts. The two plies of polyester cord and the fiberglass belts are applied on the bias.

ALL TIRE BRANDS NOT ALWAYS AVAILABLE

Tires for Cadillac cars are supplied by five manufacturers in a variety of sizes, and black or white side walls. This complexity creates storage problems that make a continual inventory of all makes and types difficult to maintain.

Also, availability problems are encountered since all tires must meet the standards of Cadillac's quality control program. It is realized that some customers designate a tire brand preference which dealers understandably wish to accommodate. However, as a relatively small percentage of such requests can be considered without risking a delay in car production, only in case of customer insistence should tire brands be specified on the car order.

Notwithstanding these situations, Cadillac will endeavor to supply a tire brand option, provided such requests do not exceed 5% of a dealer's orders during a model year.

Black side wall tires are standard equipment on all cars. Because of the extremely small demand, it is not feasible to offer a black wall tire brand option even on a limited basis.

TRACK MASTER

Track Master—Code X—a computer controlled rear wheel braking system is available on all styles. The primary purpose of this device is to sense any impending lockup of the rear wheels and automatically "pump" the brakes; thereby enabling the average driver to maintain vehicle control while stopping in the shorter distances usually obtainable only by skilled drivers. This system partially releases the rear brakes as they approach the skid point and then automatically reapplies them. This process

repeats with the brakes being alternately applied and released as long as the impending skid situation prevails.

The system's major components are: a pair of electric sensors on the rear axle to monitor rear wheel speed; an electronic computer under the instrument panel that determines rear optimum wheel braking performance; and a modulator on the cowl in the engine compartment that controls the rear brake pressure to prevent skids.

NEW MODEL INFORMATION

NUMBER OF TRIM OPTIONS

182 trim options in 14 colors are available in 1972.

New colors are introduced in the shades of Jade, Light Covert, Oxblood and Dark Covert. Additionally, Light Pewter Minuet cloth is a new shade of Gray; available in the Brougham and "75" only. The 1972 Upholstery selection is one of the most complete ever.

Dual Comfort Seat is available as an option on Eldorado Coupe and Convertible, as well as the DeVille models for 1972. Dual Comfort Seat is standard on the Fleetwood Brougham.

Cadillac's 70th Anniversary cloth is a soft, crushed velour type upholstery material, called Medici, available in the Fleetwood Brougham in Beige only. Trim code is 043.

White leather with Jade carpets, trim codes 057, 357 and 457, is offered due to numerous customer and dealer requests and it is very attractive when used with the three, new Green exterior colors.

White leather is now available with Black, Blue, Oxblood and Jade carpets and instrument panels as standard production options, in all styles except the "75" Series.

NEW TRIM CODES

Eldorado 900 series trim codes are used for the optional Dual Comfort Seat. The Trim Chart contains a complete listing of these codes.

400 series trim codes are used for standard Eldorado bench seats.

Use 600 series codes for optional Dual Comfort Seat on Coupe and Sedan de Ville.

Brougham code (which includes standard Dual Comfort Seat) will start with 0.

LEATHER UPHOLSTERY

When referring to Leather Upholstery, note that some areas are trimmed with vinyl. Leather is used for all touch and feel areas. Vinyl is used for facings and matches leather in texture and color.

The cushion and backrests are leather and only those areas too large to cover with a single piece of leather are vinyl upholstered. Vinyl is more suitable for these areas because of its elasticity.

HEADLINING

Headlining matches upholstery material color.

Regiment, a vinyl headlining, is used for all Calais, De Ville, Eldorado and Brougham cars with the following exceptions:

Taffeta perforated vinyl is used in all white leather upholstery combinations.

Ascot cloth is used with cloth upholstery in the Brougham and Seventy-Five.

ACCENT STRIPE

A new design Accent Stripe is available on the Eldorado when a color is specified. Accent Stripe will be omitted when a code is not specified. The Accent Strip consists of three fine line paint stripes, one at the top break line on the hood bevel and a double stripe at the lower break line. The Accent Stripes are parallel, the top one extending to the hood molding and the lower stripes end at the rear edge of the door.

NOTE: Accent Stripe code must be specified, otherwise stripe will be omitted.

Listed below are Accent Stripe colors and codes:

		T STRI /les H-E	PES	
1	Black	5	Green	
2	White	6	Gold	***************************************
3	Blue	7	Brown	······
4	Covert	8	Red	

RUBBER FLOOR MATS

		!	F	TWIN	REAR	ONE PIECE FRONT & REAR	TWIN FRONT ONLY						
SALES CODE	UPC CODES	COLOR	Calais G N	De Ville J B	Brougham P	Eldorado H E	"75" Sedan R	"75" Limo S					
1	(YL4)	Black	211 228 251	311 611 328 628 346 646 351 651 352 652 354 654 383 683 386 686 389 689	011 028 046 051 052 054 083 086 089	411 911 428 928 446 946 451 951 452 952 454 954 483 983 486 986 489 989	711	711 719 726 742					
2	(YL6)	Blue	226	326 626 353 653 366 666	026 053 066	426 926 453 953 466 966	726						
3	(YL7)	Jade	231	331 631 357 657 371 671	019 031 057 071	431 931 457 957 471 971	719						
4	(YL9)	Maize	242 244 285	342 642 344 644 384 684 385 685	043 044 084 085	442 942 444 944 484 984 485 985	742						

Floor Mats are installed by trim selected according to the above chart, if a specific color is not ordered.

To order Floor Mats, specify group 8 or code F. To order a specific color in place of the standard combinations listed above, instead of code F, or in addition to group 8, use one of the codes above.

U.P.C. codes are listed for reference purposes only.

A one-piece Gray Trunk Mat is included in group 8 or may be ordered by specifying code P.

Eldorado Convertible and Fleetwood "75" Trunk Mat must be pierced to fit over the spare tire mount.

A spare tire cover in fabric matching the trunk lining is standard on all cars.

TRAILERING PACKAGE

A Trailering Package providing the necessary heavy duty equipment for trailering is an available option.

The package is designed primarily for trailers weighing between 2,000 and 6,000 pounds, which are designated by the Society of Automotive Engineers as Class II and Class III.

Trailering Package consists of the following:

80 AMP Generator with Integral Regulator Special Cooling Package (Radiator and Fan)* 3.15 to 1 Axle Ratio (Not Available on Eldorado)

* Additional transmission cooling is built into the larger radiator, eliminating the need for other transmission cooling devices.

Other equipment specific to a particular trailer, such as platform, wiring harness and brake controller should be purchased locally. The Trailering Package is offered on the Calais, De Ville, Eldorado and Brougham. Fleetwood Seventy-Five Sedan and Limousine should not be used to tow a trailer.

CAUTION

Even when equipped with Trailering Package, certain precautions must be exercised.

- 1. Loaded trailer weight should not exceed 6,000 lbs.
- 2. Tongue weight should be approximately 10% of the loaded trailer weight.
- 3. A frame, side-rail mounted, load-equalizing hitch with sway control of sufficient capacity is required for trailers over 2,000 lbs. loaded weight.
- 4. Do not use axle-mounted hitches. They can cause damage to the axle housing, wheel bearings, wheels or tires.
- 5. Trailer brakes are required on trailers over 1,000 lbs. loaded weight.
- 6. Do not tap into the car's hydraulic brake system to couple with a trailer hydraulic brake system. Master cylinder fluid capacity may not be sufficient to operate both car and trailer brakes.
- 7. Whenever a trailer hitch is removed, be certain to have any mounting holes in the underbody properly sealed to prevent possible entry of exhaust fumes, dirt or water.

More frequent vehicle maintenance is required when a car is used for trailer towing. Recommendations are listed in the owner's manual.

TO ORDER

Specify Code R — "Trailering Package" on the order form (CAD 5600A). Production will not be delayed when this item is ordered. Do not specify the individual items of the Trailering Package on the order form.

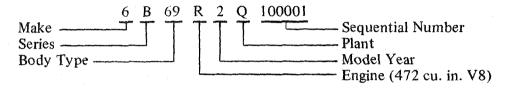
Other Cadillac optional equipment that might be considered useful in local applications is:

Automatic Level Control Track Master Right Side Remote Control Mirror

VEHICLE IDENTIFICATION

A new Vehicle Identification Number will be used for the 1972 model year. The major change is in the model designator portion. This change was made to allow for an engine code. The example below explains the various codes of the VIN.

1972 VEHICLE IDENTIFICATION NUMBER EXAMPLE SIXTY SPECIAL BROUGHAM



The first four digits of the VIN are listed below with the corresponding model designators. The two engine codes and the plant codes are also shown.

VEHICLE IDENTIFICATION NUMBER 1972 MODEL YEAR

MODEL NAME	MODEL DESIGNATOR	VIN MODEL NUMBER
Calais Coupe	68247	6C47
Calais Sedan	68249	6C49
DeVille Coupe	68347	6D47
DeVille Sedan	68349	6D49
Sixty Special Brougham	68169	6B69
Seventy-Five Sedan	69723	6F23
Seventy-Five Limousine	69733	6F33
Eldorado Coupe	69347	6L47
Eldorado Convertible	69367	6L67
Commercial Chassis	69890	6Z90

Plant Codes

Engine Codes

Q---Detroit

472 cu. in. V8,---R

E --- Linden

500 cu. in. V8,---S

FRONT SEAT

A bench type front seat with straight-across cushion and backrest is standard without option.

The trim style is identical to the Fleetwood Brougham.

AUXILIARY SEATS

Two forward-facing seats in the rear compartment provide additional seating for three persons. When not in use, these seats fold against the back of the front seat, exposing foot rests for the rear seat passengers.

Auxiliary seats are trimmed in upholstery material to match the rear seat.

FRONT SEAT ADJUSTERS

Two-way power adjuster is standard. Six-way power adjuster is optional—code Y.

CLOTH UPHOLSTERY

Matador cloth, a richly texture ornate fabric with a matching leather bolster, is available in Black or

Minuet, a delicate knit fabric in Pewter and Medium Beige, is available in the all cloth trim style. An embroidered design on the upper pillow of the back rest is used when all cloth Minuet interior is specified.

INSTRUMENT PANEL

A new instrument panel that sweeps from door to door provides an uncluttered look, while making all controls accessible to the driver. It is dark tone to match the upholstery chosen.

STEERING WHEEL

Steering wheel is color coordinated to match instrument panel.

DOORS

Vinyl covered doors match the upholstery color. Lower doors are in carpet material. Door inserts will be Rosewood grain surrounded by a bright bezel.

CENTER ARM REST

Both front and rear seats have folding center arm rests.

CARPETS

A fine yarn, all nylon, cut pile carpet called Trianon is used for floor covering in a color to match the upholstery.

HEADLINING

Ascot cloth, a soft plush all nylon material with a deep nap is used for the headlining in the Fleetwood Seventy-Five Sedan.

VINYL ROOF

A padded, cross-grain vinyl roof is available in seven colors.

LANDAU ROOF

The formal treatment of a fully padded vinyl roof with the rear window size reduced, rear quarter windows blocked in with Landau Bows can be special ordered.

Ordering details and optional treatments are on page 21.

STEREO RADIO

Stereo Radio is available with either front only or front and rear controls.

OPERA LAMPS

Opera Lamps enhance the formal appearance of the Fleetwood Seventy-Five, providing distinctive exterior identification. They are attached to the rear door pillar forward of the rear quarter window. These exterior lamps are recommended for all Seventy-Five cars, especially those with Landau Roof treatment.

AUTOMATIC CLIMATE CONTROL

Two independent air conditioning systems are standard in the Seventy-Five. The front unit is controlled by the driver and the rear controls are on the right side of the rear compartment concealed by a sliding Rosewood panel.

REAR WINDOW DE-FOGGER is standard on the Seventy-Five and is an integral part of this rear air conditioning unit.

RIGHT SIDE REMOTE CONTROL MIRROR

The standard right side rear view mirror is now adjustable from the driver's seat by a remote control cable.

SEAT AND SHOULDER BELTS

Seat Belts: six sets are standard-three in front and three in rear.

Shoulder Belts: standard in front.

Seat and Shoulder Belts will match carpet color.

FIREMIST COLORS

Six new premium charge Firemist colors are available, in addition to 15 regular option colors.

SPECIAL INTERIORS

Page 20 contains complete information regarding special interiors in the Fleetwood Seventy-Five Sedan.

FRONT SEAT

A bench type front seat with straight-across cushion and back rest is standard and is designed to accommodate the glass division.

FRONT COMPARTMENT

Limousine front compartment components will be Black. The front seat is Black leather in two-inch pleated trim style. Door inserts will be Rosewood.

SEAT ADJUSTERS

A two-way power adjuster is standard without option, because the front seat is secured to the center pillar to accommodate the division glass.

MAP LAMP

Located in the windshield header molding is a light, similar to rear reading lamps, for the driver's convenience.

INSTRUMENT PANEL

A new instrument panel that sweeps from door to door provides an uncluttered look, while making all controls accessible to the driver. Black instrument panel is standard.

DIVISION

A division at the center pillar area separates the front and rear compartment. A glass partition can be raised and lowered by controls on the right and left rear quarter panels in the rear compartment.

Rosewood inserts extend across the upper portion of the division, below the glass.

REAR COMPARTMENT

The following description of upholstery selections and trim style apply to the rear compartment only, auxiliary seats match rear seat upholstery.

Two cloth patterns are available. Matador, a richly textured ornate fabric in Black and Dark Blue, is combined with a matching leather bolster.

Minuet, a delicate knit fabric, is available in Pewter and Medium Beige all cloth trim style. An embroidered design on the upper pillow of the back rest is used when all cloth Minuet interior is specified.

Rosewood applique is used for door inserts and sliding panels in the rear quarters.

CENTER ARM REST

Rear seat only has folding center arm rest.

CARPETS

A fine yarn, all nylon, cut pile carpet called Trianon is used for floor covering in a color to match the upholstery.

Front compartment carpet will be Black.

HEADLINING

Ascot cloth, a soft plush all nylon material with a deep nap is used for the headlining in the Fleetwood Limousine.

VINYL ROOF

A padded, cross-grained, vinyl roof is available in seven colors.

LANDAU ROOF

The formal treatment of a fully padded vinyl roof with the rear window size reduced, rear quarter windows blocked in with Landau Bows can be special ordered.

Ordering details and optional treatments are on page 21.

STEREO RADIO

Stereo Radio is available with either front only or front and rear controls.

OPERA LAMPS

Opera Lamps enhance the formal appearance of the Fleetwood Seventy-Five, providing distinctive exterior identification. They are attached to the rear door pillar forward of the rear quarter window. These exterior lamps are recommended for all Seventy-Five cars, especially those with Landau Roof treatment.

AUTOMATIC CLIMATE CONTROL

Two independent air conditioning systems are standard in the Seventy-Five. The front unit is controlled by the driver and the rear controls are on the right side of the rear compartment concealed by a sliding Rosewood panel.

REAR WINDOW DE-FOGGER is standard on the Seventy-Five and is an integral part of this rear air conditioning unit.

RIGHT SIDE REMOTE CONTROL MIRROR

The standard right side rear view mirror is now adjustable from the driver's seat by a remote control cable.

SEAT AND SHOULDER BELTS

Seat Belts: six sets are standard—three in front and three in rear.

Shoulder Belts: standard in front.

Seat and Shoulder Belts will match carpet color.

FIREMIST COLORS

Six new premium charge Firemist colors are available, in addition to the 15 regular option colors.

SPECIAL INTERIORS

Page 20 contains complete information regarding special interiors in the Fleetwood Seventy-Five Limousine.

FLEETWOOD SEVENTY-FIVE

TWO BODY STYLES

Limousine

A black leather front compartment and a glass division make up the chauffeur's compartment.

Sedan

A cloth front compartment matches the rear seat upholstery and distinguishes the Sedan from the Limousine.

REAR CONTROLS

The following illustration shows the controls found on the rear quarter panels.

RIGHT REAR CONTROL

DOOR LOCK	LAMP	PARTITION	RIGHT WINDOW	LEFT
	LEFT I	REAR CO	NTROL	

Partition control will be eliminated on the Seventy-Five Sedan.

Limousine Power Door Locks Control is located on the right rear quarter control panel. This rear control can lock and unlock all doors. The driver's control also will lock and unlock all doors.

Automatic Climate Control and radio controls are on the right rear control panel, concealed behind a sliding Rosewood panel. The Automatic Climate Control system for the rear compartment only, is regulated by these controls.

The rear radio controls, when ordered, will adjust volume and tune stations, overriding the front selector.

SPECIAL ORDERS

Although the Fleetwood Seventy-Five offers a rather complete trim selection, at times requests are received for a special interior.

Certain facts must be kept in mind when discussing any deviation from the standard interior in a Seventy-Five.

SPECIAL HANDLING

WINDOW

WINDOW

In addition to the basic cloth or leather, many other color-keyed components are required to produce a special color Fleetwood Seventy-Five interior. These range from injection molded vinyl to thread and buttons.

Most of these special parts must be machine-made on a one-time basis. This means that labor costs for setting up such machines to produce only one or two individual pieces becomes very costly.

PROCUREMENT OF SPECIAL PARTS

For example, Antique Dark Jade, which is not a standard Seventy-Five interior color will need a pair of air duct grill assemblies for installation in the headlining.

These are molded rubber and to make them in Jade, regular production must be interrupted, the machine cleaned, Jade compound mixed and two pieces molded.

After these are made, the machine must be re-cleaned for standard colors.

Other such parts that require special attention are windlace around each door, assist straps on the rear pillars, carpets, etc. These items are ordered on an individual basis and require additional time to procure.

EXTRA CHARGE

Because special color items require individual handling, the extra charge for a non-standard color interior will be in the \$1,800.00 to \$2,500.00 range and necessitate a lead time 90 to 120 days from receipt of order.

LIMOUSINE FRONT COMPARTMENT

If a color other than black is desired for the front compartment, specify the color and material desired. e.g., Dark Blue Leather Front Compartment.

This type of order also requires special handling and additional time, as front compartment components are made in black only.

CLOTH FRONT AND REAR

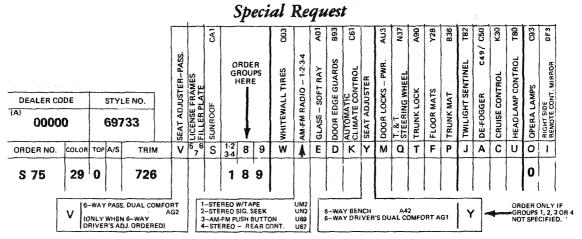
In a Seventy-Five Limousine S, the same cloth fabric used to upholster the rear compartment may be substituted for the Black leather on the front seat. See page 22 for complete ordering information.

LEATHER FRONT IN R

It is not practical to upholster the Sedan front compartment in leather, because the charge would be greater than the price difference between the Limousine and Sedan. And a leather upholstered Sedan (costing more than the Limousine) will not have the glass division.

CONCLUSION

If, notwithstanding these lead time and price considerations, a special color interior is to be ordered, please advise immediately the specifications wanted so that the ordering procedure may be started.



PLEASE REFER TO OPTIONAL	SPECIFICATIONS BOOK FOR	ADDITIONAL	ORDERING INFORMATION.

TRIM	UEADI INUNIO	Teregral Extenion colon	PRODUCTION DATE
TRIM	HEADLINING	SPECIAL EXTERIOR COLOR	
NSTRUMENT PANELS	LACES		FINANCE THROUGH
			G.M.A.C.
STEERING WHEEL	SEATS ONLY	LANDAU ROOF-K	CASH
			O.D.C.
CARPETS INSERTS	S.R. NO.		UNDERSIGNED DEALER CERTIFIES THAT HE HAS CURRENT AR
BOLSTERS			RANGEMENT WITH AN O.D.C. FINANCER AND THAT SETTLEMENT SHOULD BE MADE
			THROUGH SUCH O.D.C. FINANCER.

LANDAU ROOF

An elegant, formal touch can be added to the Fleetwood "75" Sedan and Limousine by ordering a Landau Roof option. This treatment includes a padded vinyl cover, blocked in rear quarter windows, a reduced rear window and Landau Bows on the rear quarters.

TO ORDER

"O" for top code in the standard option area. Specify "Landau Roof K". The code letter that follows is the color of the Landau roof. Color codes are the same as those for vinyl roofs.

SMALL REAR WINDOW

Small trapezoid rear window size is approximately:

Width at	top					.20"
Width at						
Height				5	₹.	3/4"

OPTIONS

Landau Roof features may be altered by specifying:

- 1. Omit Landau Bows or
- 2. Retain regular rear window size.

HEADLINING

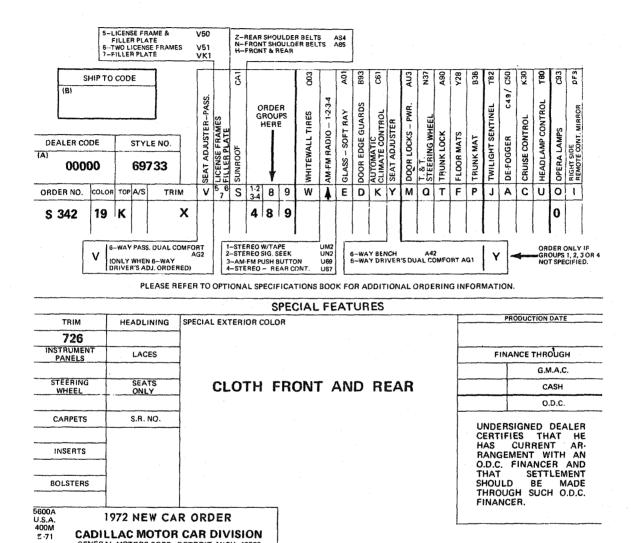
Ascot Cloth headlining will be used on "75" Sedans and Limousines whenever Landau Roof is specified. Taffeta vinyl headlining is available in Black, Dk. Blue or Beige on request.

EXTERIOR ORNAMENTATION

The distinctive wreath and crest appears on each lower rear quarter panel. Opera Lamps, available at extra charge, provide an added decorative touch in the rear quarter areas.

CLOTH FRONT

Special Request



DEALER SIGNATURE
FOR COMPLETE CUSTOMER SATISFACTION ORDER COMPLETELY EQUIPPED CARS

CLOTH FRONT AND REAR

Cloth upholstery, as used in the rear compartment of the Limousine, may be substituted for the Black leather front seat.

TRIM STYLE

Two inch pleated trim style will be used similar to the leather.

FRONT COMPARTMENT

All components of the front compartment including doors, seats, instrument panel, steering wheel and carpets will be in color to match the rear compartment.

ORDER EXAMPLES

ILLUSTRATIONS

Pages 21 through 31 contain illustrations and descriptions of the most frequently ordered special features.

The bottom half of the wholesale Order Form (Cad. 5600A) is designed to accommodate special order requests.

Detailed instructions for completing this portion of the form are on page 24. Following the example illustrated will prove most helpful.

If the desired trim combination is not illustrated or any questions arise, the zone office will provide assistance.

If there is a possibility that a request written on an order form could be misinterpreted, a letter explaining the special features desired should be sent with the order.

SPECIAL FEATURES

Every effort will be made to accommodate requests for special features. However, because of certain component restrictions, some changes from standard production options cannot be made.

The following pre-fabricated components are not available in all colors for all body styles because they are exclusive to certain series: doors, pull straps, vacuum formed front seat backs, etc.

If a non-standard color leather interior is desired, the above components would have to be selected in a neutral color.

TRIM CODE

The code in special trim box determines color of the major interior components -doors, headlining, seats, carpets, steering wheel and instrument panel.

If these components are desired in another color, designate code in appropriate box on the order form.

BUTTONS - LACES

These items cannot be eliminated because, in addition to being decorative, buttons,

laces and pleats serve to tie down and retain the original shape of the upholstery.

PAST MODEL UPHOLSTERY

Only interiors in colors and fabrics currently in production can be furnished.

Past model fabrics or material supplied by a customer cannot be used.

LEATHER INTERIORS

Leather can be supplied in any number of colors; however, remaining interior components would have to be a standard production color.

When non-standard color leather is requested, Maximum Leather will be specified to cover a greater portion of the interior in a matching color.

This type of interior requires additional time and involves extra cost, since all parts are cut and sewn by hand.

LEATHER AND VINYL ROOF NOT IN CALAIS

Leather upholstery and vinyl roof are not available in the Calais Series.

TRIM STYLES NOT INTERCHANGEABLE

Each series has an exclusive trim style which cannot be substituted in other series.

SPECIAL EXTERIOR

Acrylic lacquers are used for exterior finishes. Almost any color can be matched in this material.

However, requests for an exterior with transparent pigments or pearlescent coatings cannot be supplied because of certain production techniques that do not allow for this type of custom paint work.

DOUBLE CHECK

Because special feature orders are sold cars and involve additional time and an extra charge, specifications should be double-checked to avoid errors.

SPECIAL ORDERS

Some features not offered in standard production are available on a special request basis. This special service is provided to satisfy the discriminating Cadillac customer and to assist in conquest sales. Orders requesting special features should not be used for promotional or speculative purposes.

MAIL IMMEDIATELY

As soon as specifications on a special order are finalized, the order should be submitted against a future allotment. Production of the parts necessary to complete the special order can be initiated, thus reducing the lead time.

TIME REQUIRED

Because special feature orders require procurement of non-standard parts, writing detailed production instructions and individual assembly, additional time is necessary to complete these operations. Also, only a limited number of special requests can be scheduled for production daily.

As a general rule, from the time the order is received at Central Office:

- 1) Special trim orders are completed in five to eight weeks, depending upon the type of interior requested.
- 2) Special acrylic lacquers require four weeks to produce the completed car.
- 3) Special equipment orders are built within three weeks.

Because each order is unique, it is extremely difficult to estimate the exact amount of time required.

Shipment time is in addition to the production time.

The time element must be clearly understood before a special request order is submitted. To avoid any misunderstanding, the customer should not be promised a specific delivery date, as many factors influence the time required to build and ship special feature orders.

Production of special orders is scheduled to start approximately 30 days after the start of production and these orders are scheduled on a "first-come, first-served" basis. The large number of orders received at the beginning of the model year creates a back-log that will add to the time required for production.

ACKNOWLEDGMENT

Based upon the information available, each special trim order is acknowledged with an estimated production date. A Xerox copy of the special trim order (CAD 5600A) with the estimated production date is sent to the Zone Office for forwarding to dealer. If this acknowledgment is not received within two weeks, an inquiry should be made as this might indicate that the order has been misdirected.

In an effort to keep the dealer and customer informed of the status of an order, a more comprehensive follow-up system has been inaugurated which will advise the zone office whenever a production estimate cannot be met and also give a revised date.

Special Request

(A)	0000		-		LE NO.	SEAT ADJUSTER-PAS	LICENSE FRAMES FILLER PLATE	능	G	ROU	PS	WHITEWALL TIRES	AM-FM RADIO - 1-2-3-	GLASS - SOFT RAY	DOOR EDGE GUARDS	AUTOMATIC CLIMATE CONTROL	SEAT ADJUSTER	DOOR LOCKS PWR.	T. & T. Steering wheel	TRUNK LOCK	FLOOR MATS	TRUNK MAT	TWILIGHT SENTINEL	DE-FOGGER C4	CRUISE CONTROL	HEADLAMP CONTROL	OPERA LAMPS	RIGHT SIDE REMOTE CONT. MIRROR	
OR	DER NO.	COLOR	ТОР	A/S	TRIM	V	5 6. 7	S	1-2 3-4	8	9	W	A	E	D	K	Y	M	Q	τ	F	Р	J	Α	С	U	0		
В	110	93	J		x				1	8	9																		
		V	ONLY	WHE	S. DUAL COMFO N B-WAY DJ. ORDERED)	DRT AG2	3	-STE	REO S REO S FM PI	SIG. S USH E	SEEK BUTT		UM2 UN2 U89 U67			Y BEI		's ou	A4		A TRI	G1	Y	_	4	-∞GR	OUPS	ONLY I	OR 4

PLEASE REFER TO OPTIONAL SPECIFICATIONS BOOK FOR ADDITIONAL ORDERING INFORMATION.

TRIM	HEADLINING	SPECIAL EXTERIOR COLOR	PRODUCTION DATE
352			
NSTRUMENT PANELS	LACES		FINANCE THROUGH
384			G.M.A.C.
STEERING WHEEL	SEATS ONLY		CASH .
384			O.D.C.
CARPETS	S.R. NO.		
384 INSERTS			UNDERSIGNED DEALER CERTIFIES THAT HE HAS CURRENT AR RANGEMENT WITH AN O.D.C. FINANCER AND
BOLSTERS			THAT SETTLEMENT SHOULD BE MADE THROUGH SUCH O.D.C. FINANCER.
	1972 NEW CA	R ORDER	
M CADI	LLAC MOTOR	CAR DIVISION	

FOR COMPLETE CUSTOMER SATISFACTION ORDER COMPLETELY EQUIPPED CARS

CARPET CHANGES

A variety of trim combinations can be achieved by changing the carpets, instrument panel and steering wheel color. The instrument panel and steering wheel color will match the carpets unless otherwise specified.

Changes in carpet colors are made to create a more harmonious combination with the exterior color.

The instrument panel color is an important consideration, because it appears as an extension of the hood.

It should match or complement the exterior and carpet color.

WHITE LEATHER

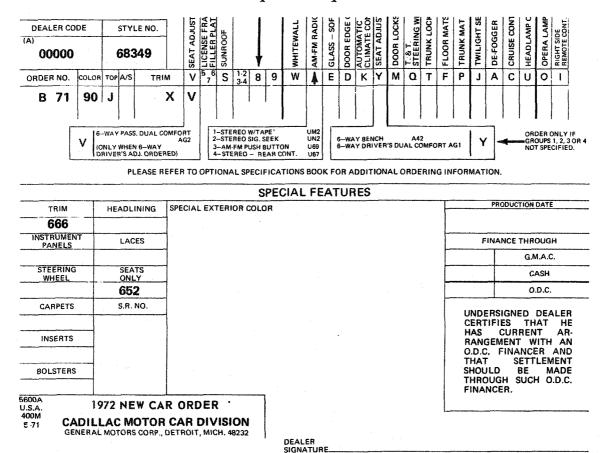
Carpets, Instrument Panels and Steering Wheels in colors other than Black may be ordered with White Leather. The order illustrates a White and Med. Maize combination.

STEERING WHEEL

The Steering Wheel is available in a variety of colors to match the Instrument Panel and Carpet.

SEATS ONLY WHITE LEATHER

Special Request



FOR COMPLETE CUSTOMER SATISFACTION ORDER COMPLETELY EQUIPPED CARS

TRIM CODES

Correct trim codes can be obtained from the charts on Pages 4 and 5. Note that the above sample calls for 666 basic trim which denotes a Dual Comfort Seat.

SEATS ONLY

The seats only in White leather with balance of interior in Blue (as illustrated above) may be ordered. Other colors may be specified for the doors, headlining, carpets and instrument panel when White leather is ordered.

HEADLINING

In closed cars, special consideration should be given to the headlining color, as White may be preferred. If so, specify 652 under Headlining. Other-

wise, headlining will correspond to the basic trim color.

TWO-TONE CONVERTIBLE

An attractive Convertible combination is one in which the interior components match the exterior with contrasting White seats.

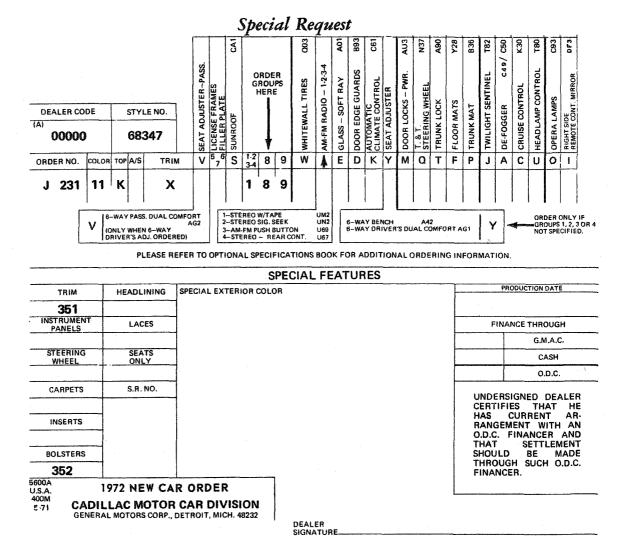
LACES

Another option for consideration are the laces. These may be ordered in a dark tone for contrast on the seats.

EXTRA CHARGE

As a matter of information, the extra charge for a SEATS ONLY upholstery combination will be the same as a complete special leather upholstery interior.

TWO-TONE COMBINATIONS



FOR COMPLETE CUSTOMER SATISFACTION ORDER COMPLETELY EQUIPPED CARS

BLACK AND WHITE

A two-tone interior may be created by specifying a contrasting bolster color. This provides a change from the one color effect of a standard interior.

On such combinations, the leather or vinyl "bolster area" of the seats, cushion skirt and facings of back rests will be in the color specified under bolster.

The doors, headlining, inserts, instrument panels and front seat back panel will be in the basic trim color. In the example shown, they would be in Black.

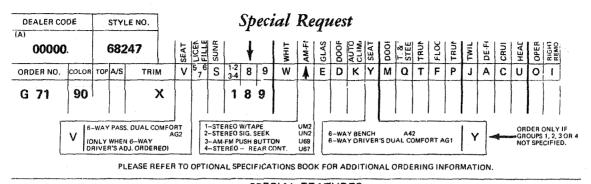
MORE CONTRAST

However, if more contrast should be wanted, the back of front seat back panel and seat wings may also be ordered in the bolster color. Order should be marked "Front Seat Back Panel Same as Bolster."

OTHER COMBINATIONS

In addition to an interior with the sharp contrast of White and a dark color, other attractive arrangements of compatible colors may be created by combining such shades as Dark Covert and Light Covert or Oxblood and White.

VINYL UPHOLSTERY



TRIM	HEADLINING	SPECIAL EXTERIOR COLOR	PRODUCTION DATE
266			
NSTRUMENT PANELS	LACES		FINANCE THROUGH
			G.M.A.C.
STEERING WHEEL	SEATS ONLY		CASH
			O.D.C.
CARPETS	S.R. NO.		UNDERSIGNED DEALER CERTIFIES THAT HE
INSERTS			HAS CURRENT AR RANGEMENT WITH AN O.D.C. FINANCER AND
BOLSTERS	·		THAT SETTLEMENT SHOULD BE MADE THROUGH SUCH O.D.C FINANCER.
DA A. 1 M	1972 NEW CA	RORDER	
CADIL		CAR DIVISION DETROIT, MICH. 48232	
		DEALER SIGNATURE	·

FOR COMPLETE CUSTOMER SATISFACTION ORDER COMPLETELY EQUIPPED CARS

FOR CALAIS SERIES

VINYL COLORS	CODES
White	252
Dk. Blue	
Medium Aqua	268
Ant. Dk. Jade	271
Ant. Lt. Covert	283
Ant. Maize	284
Ant. Dk. Covert	286
Ant. Oxblood	289

These special request colors are in addition to Black - 251, and Ant. Saddle - 285, which are standard vinyl options at nominal extra charge.

WHITE VINYL

With White vinyl (code 252) the following will be Black:

1. Instrument Panel and Rear Shelf

- 2. Carpets
- 3. Steering Wheel
- 4. Seat Belts
- 5. Door Pulls
- 6. Back of Front Seat Back Panel (Coupe G will be White)

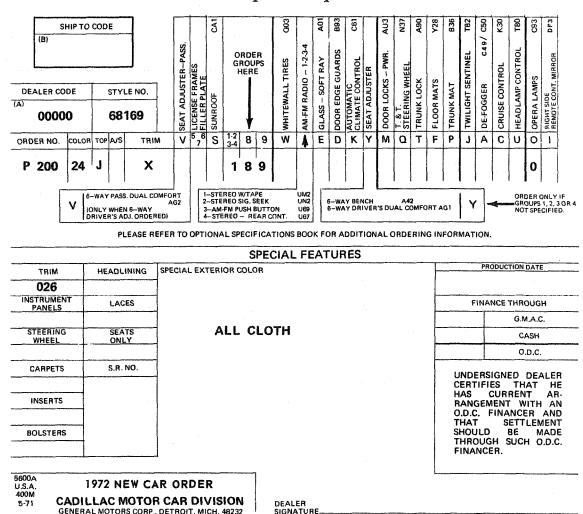
Other colors in place of Black may be ordered for these components. To order, specify the following in any standard Calais color:

Instrument Panel Carpets Steering Wheel

CARPETS

When a non-standard color is ordered, the carpets will be the all nylon, Trianon and Tyrol quality.

Special Request



FOR COMPLETE CUSTOMER SATISFACTION ORDER COMPLETELY EQUIPPED CARS

ALL CLOTH

Areas that are normally in leather or vinyl can be specified in "all-cloth" by completing the order as illustrated above.

GENERAL MOTORS CORP., DETROIT, MICH. 48232

PATTERN DISCREPANCY

When "All-Cloth" trim is requested, a discrepancy of pattern may occur because each piece is cut individually, by hand.

TRIM STYLE

Trim styles are not interchangeable between body styles. If an "All-Cloth" trim is requested, the trim style of body style ordered will be used.

PIQUE STITCHING

The Pique stitching on the upper pillow of the back rest is available only with all cloth Minuet trim.

MAXIMUM LEATHER

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			SHIP TO	00	copi	<u> </u>]				ষ্ঠ			· · · · · · · · · · · · · · · · · · ·	88		A01	893	59	-	AU3	233	A90	Y28	836	T82	9	X30	T80	83	DF3.	
	DE	ALER C	ODE	_ T		TYI	LE NO.		JUSTER-PASS.	FRAMES		(ORD ORI ORI HEH	UPS	'LL TIRES	ADIO - 1-2-3-4	SOFTRAY	EDGE GUARDS	ric control	USTER	OCKS - PWR.	3 WHEEL	LOCK	MATS	MAT	r SENTINEL	ER C49/	CONTROL	AMP CONTROL	AMPS	INT. MIRROR	
•	(A)	0000	0	1	6	83	849	i	SEAT ADJ	LICENSE F	SUNROOF		-	,	WHITEWAL	AM-FM RA	GLASS -	OR	AUTOMAT CLIMATE	SEAT ADJU	7	T. & T. STEERING WHEE	TRUNK L	FLOOR M	TRUNK	TWILIGHT	DE-FOGGER	CRUISE C	HEADLAN	OPERA LA	RIGHT SIDE REMOTE CONT	
	ORD	ER NO.	COLO	R	TOP	A/S	TRIN	1	٧	5 6 7		1-2 3-4	8	9	W	A	E	D	K	Y	М	α	T	F	Р	J	Α	С	U	0	1	
	В	51	34		J		X					1	8	9																		
			V	ON	ILY V	VHEN	DUAL CO	A	RT G2	3	-AM	REO FM P	SIG. USH	APE SEEK BUTTI		UM2 UN2 UN2 U69 U67		5-WA 6-WA	Y BEN	ICH VER	יטס צי	A4: AL C		RT A	G1	Y		4	-GR(OUPS	ONLY IF 1, 2, 3 OF CIFIED.	14

PLEASE REFER TO OPTIONAL SPECIFICATIONS BOOK FOR ADDITIONAL ORDERING INFORMATION.

		SPECIAL FEATURES	
TRIM	HEADLINING	SPECIAL EXTERIOR COLOR	PRODUCTION DATE
368			
INSTRUMENT PANELS	LACES		FINANCE THROUGH
-			G,M,A,C.
STEERING WHEEL	SEATS ONLY	BAAVIBALIBA I CATUED	CASH
		MAXIMUM LEATHER	O.D.C.
CARPETS INSERTS	S.R. NO.		UNDERSIGNED DEALER CERTIFIES THAT HE HAS CURRENT AR- RANGEMENT WITH AN
BOLSTERS			O.D.C. FINANCER AND THAT SETTLEMENT SHOULD BE MADE THROUGH SUCH O.D.C. FINANCER.

MAXIMUM LEATHER

Leather trim implies the use of vinyl for certain areas. A large area such as the seat skirt, is made of vinyl because a cowhide would not be large enough to make up this piece.

"Maximum Leather" may be ordered so that every possible component will be in leather. The areas that will be leather when "Maximum Leather" is ordered are: the seat skirts, seat facings, side of center arm rest and the back of front seat back insert.

EXTRA CHARGE

The extra charge for "Maximum Leather" is more than the suggested retail price of special leather because of the hand cutting, sewing and additional material required.

SPECIAL LEATHER COLORS

The order illustration shows Med. Aqua Leather on a Sedan De Ville. Leather colors not offered as a standard production option can be special ordered.

COUPE TYPE FRONT SEAT

All leather trimmed De Ville cars will have a notch back, Coupe type front seat. In a Sedan, the individual backrests will be anchored so they do not fold forward.

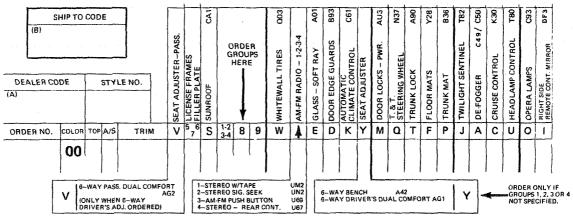
A Sedan type front seat, eliminating the coupe type notch, with leather trim is available at extra charge.

DUAL COMFORT SEAT

Dual Comfort Seat, with a notch back, can be ordered with Special Leather.

SPECIAL EXTERIOR COLORS

Special Request



PLEASE REFER TO OPTIONAL SPECIFICATIONS BOOK FOR ADDITIONAL ORDERING INFORMATION

SPECIAL FEATURES				
TRIM	HEADLINING	SPECIAL EXTERIOR COLOR	PRODUCTION DATE	
INSTRUMENT PANELS	LACES	1956 MOUNTAIN LAUREL	FINANCE THROUGH G.M.A.C.	
STEERING WHEEL	SEATS ONLY		CASH	
CARPETS	S.R. NO.		UNDERSIGNED DEALER CERTIFIES THAT HE HAS CURRENT AR- RANGEMENT WITH AN O.D.C. FINANCER AND	
INSERTS				
BOLSTERS			THAT SETTLEMENT SHOULD BE MADE THROUGH SUCH O.D.C. FINANCER.	

NON-STANDARD COLORS

Any past model or non-standard exterior color can be supplied on special order at extra charge.

To order, type 00 in COLOR space which denotes that color is not a standard option.

In space captioned SPECIAL EXTERIOR COLOR, describe color by name and model year.

Allow four to five weeks for shipment of any special color.

HIGH GLOSS ACRYLIC MATERIALS

A previous model year exterior color may have been formulated with now obsolete pigments. The newer chemicals have improved color retention and durability. However, they could produce a variance in appearance between the new and old finishes.

This is a matter of information that may be of special interest to fleet owners who add new cars in the original fleet colors and have noticed a difference in their older and newer vehicles.

CUSTOMER WILL CALL

CWC

A Cadillac dealer can make arrangements for a retail customer to take delivery of a car at the factory. Such a delivery is designated as a Customer Will Call — CWC.

Factory delivery is available at Detroit only.

DELIVERY DATE

Reservations for a delivery date should be made, well in advance, with the Zone Office. Zone Office will confirm this date to the dealer.

PROCEDURE

When the confirmed "CWC" date is received, a copy of the order form (CAD 5600A) should be sent to the Zone Office. The confirmed delivery date should be entered and the CUSTOMER'S NAME AND ADDRESS shown. "CWC" must appear at the top of the form and in the "SHIP TO" space.

ACKNOWLEDGEMENT FORM (CAD 3864)

An acknowledgment of the request for "CWC" delivery is mailed shortly after the order is received at Central Office.

The acknowledgment form (CAD 3864) will show the complete specifications of the order, customer's name and address and the confirmed date of delivery.

This form should be carefully checked and any discrepancies reported to your Zone Office.

RELEASE FORMS (CAD 3868)

Enclosed with the Acknowledgment form will be a set of Release forms that contain the specifications and customer's name.

Instructions for completing the necessary release forms are on the acknowledgment form (CAD 3864).

The blue copy of the release form is to be signed by the customer in the dealer's presence and mailed (in the envelope provided) as soon as possible. Customer is to present pink copy at time of delivery. White copy to be retained by dealer.

The customer will be required to countersign the blue copy at time of delivery.

THIRD PARTY

If a third party is to take delivery, the reverse side of the release must be completed by the purchaser and signed by individual accepting delivery. This release must be presented by third party in order to secure delivery of car.

LICENSE PLATES

License plates should be Air Mailed-Special Delivery, using the label provided so that they arrive prior to "CWC" date.

If customer will bring license plates, this should be indicated on the blue release form.

VEHICLE IDENTIFICATION NUMBER

A telegram containing the Vehicle Identification number will be sent to the dealer as soon as it is available.

COURTESY DELIVERIES

CONSENT

Prior to requesting shipment of a new car to another Cadillac dealer in the United States for "Courtesy Delivery," consent in writing must be obtained by the selling dealer, from the delivering dealer. Specific consent is to be obtained for each car involved. An agreement for one or the first car will not constitute blanket courtesy delivery approval.

After such permission is granted, complete arrangements should be made with the zone office and instructions furnished to the delivering dealer including the following:

TO ZONE OFFICE

1. On New Car Order form 5600A state that approval of dealer to whom shipment is to be made has been secured. Furnish name of individual giving such approval.

2. In spaces captioned (B) SHIP TO CODE insert correct dealer code number, dealer name and city. Obtain correct code from delivering dealer or zone office.

TO DELIVERING DEALER

Furnish in writing to the dealer who is to make the courtesy delivery the following minimum information:

Car Specifications: A copy of the 5600A Order Form or complete specifications.

- Customer Contact: Customer name and address - both home and business - also telephone number if available. If this is not available, advise where customer can be reached.
- c) Delivery Date: Estimate of customer arrival or delivery date.

d) Service Instructions: List of any extra equipment to be installed or special services per-

formed prior to delivery.
Financial: All financial transactions are to be directly between the participating dealers and not through third parties. It shall be the selling dealer's responsibility to remit to the delivering dealer the suggested delivery and handling charges, plus any other expenses which may be incurred in the process of making the courtesy delivery.

Collections: Any money to be received from the customer is to be for the account of the selling dealer or delivering dealer and not

any other parties.

Registration: Advise if license plates will be furnished or are they to be secured by de-livering dealer. Such arrangements to be made in advance whenever possible to prevent delay when the car is ready.

Sales Tax: Clarify the sales tax responsibilities according to the various state laws that may be involved. Establish a clear understanding as to who will make such payment.

Insurance: Customer should be reminded of

insurance coverage.

Storage Charges: In case unexpected delays are encountered in delivery, storage charges may be incurred that will be the obligation of the selling dealer.

Acceptance of a car for delivery on a courtesy basis is an accommodation that entails responsibilities which the selling dealer should faithfully discharge in order to facilitate and expedite the registration, handling and "courtesy" delivery of the

CALIFORNIA COURTESY DELIVERIES

Courtesy delivery of an automobile by any California dealer for the accommodation of another dealer is subject to a tax under Section 6007 of the California Sales and Use Tax Law.

ATTENTION CALIFORNIA DEALERS

A procedure approved by the California State Board of Equalization for the reporting of such tax liability by California auto dealers follows:

"The tax should be computed, collected and remitted in precisely the same manner that governs the California dealers' own local sales and deliveries. The tax base is the actual selling price as reported to the delivering dealer by the selling dealer or as revealed in an invoice submitted by the customer (plus the selling price of any accessories added by the delivering dealer). If the actual selling price is unavailable, it should be assumed to be the list price. The California State Board of Equalization auditors, when examining dealers sales and use tax returns, will look for the inclusion of courtesy deliveries on the above

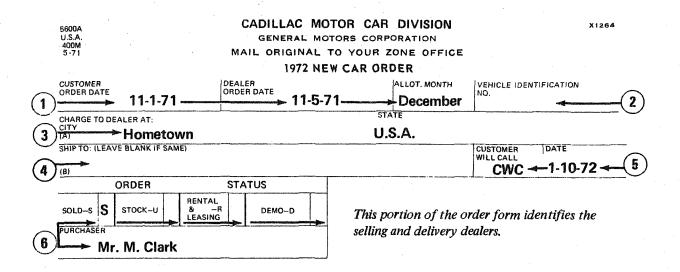
CALIFORNIA TAXES

Cars shipped to the State of California by Cadillac Motor Car Division for delivery in California, as a courtesy to dealers elsewhere, are subject to California Sales Tax and in certain localities additional local taxes. This should be carefully explained to the customer, as it will apply in addition to any other taxes that may have been paid to another state or local government agency. The fact that the car will be licensed in another state or that other state and local taxes are levied will not exempt the payment of California taxes.

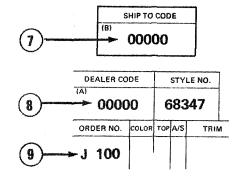
CUSTOMER NAME AND ADDRESS

When Cadillac Motor Car Division is requested to make such courtesy shipment, the ordering outlet must furnish with the New Car Order the retail purchaser's name and address, as the Manufacturer is required to report such information to the California Bureau of Motor Vehicles.

5600A INSTRUCTIONS

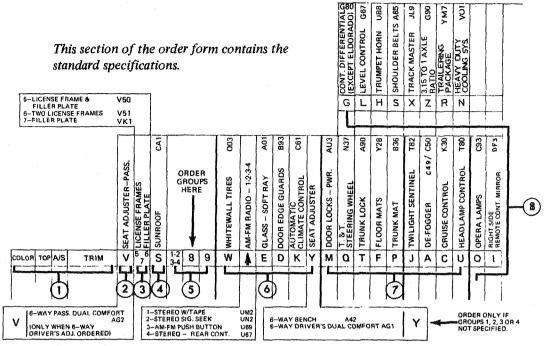


- Two dates are necessary: date customer places the order and date order is sent to the zone. The allotment month name (not number) against which the order will apply.
- Vehicle Identification Number is assigned when car is in final stages of production. Enter number from shipment information for permanent record.
- Ordering dealer's city and state; if there is more than one dealer in a city, insert an additional reference.
- If Courtesy Delivery, indicate city and state of delivering dealer.
- 5 Enter CWC if delivery is to be at the factory in Detroit and the Customer Will Call date as confirmed by the zone office.
- Enter an order status code and, if sold, indicate purchaser's name.



- Five-digit code of delivering dealer if other than selling dealer; CWC if factory delivery.
- Five-digit code of selling dealer. Five-digit body style code.
- Order number is composed of body style alpha code, followed by sequential number of dealer's orders from 1. e.g., J 1, B 2, etc.

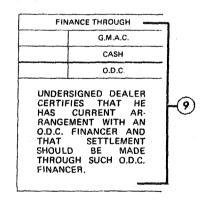
5600A INSTRUCTIONS



PLEASE REFER TO OPTIONAL SPECIFICATIONS BOOK FOR ADDITIONAL ORDERING INFORMATION

- Exterior color code. Vinyl roof or convertible top color code. Accent stripe - Eldorado only. Trim code that applies to the body style ordered. 600 series trim codes designate Dual Comfort Seat on the DeVille, 900 series codes are used for the Eldorado. Dual Comfort Seat is standard on the Brougham and need not be specified.
- 6-Way Power Seat Adjuster for Dual Comfort Passenger seat (only if 6-Way Driver's Adjuster, code Y, is ordered).
- License Frames:
 - 5 One License Frame and One Filler Plate
 - 6 Two License Frames
 - 7 One Filler Plate
- Sunroof: Optional on DeVille, Eldorado Coupe and Brougham. Available only with vinyl roof.

- Basic Group 1, 2, 3 or 4 and Equipment Groups 8 and 9. See page 11 for group content.
- Itemize only if Basic Group 1, 2, 3 or 4 is not ordered.
- Itemize only if Equipment Groups 8 and 9 are not ordered.
- Items to be ordered individually.



- If other than by established methods, specify.
- Authorized signature. Rubber stamp acceptable.

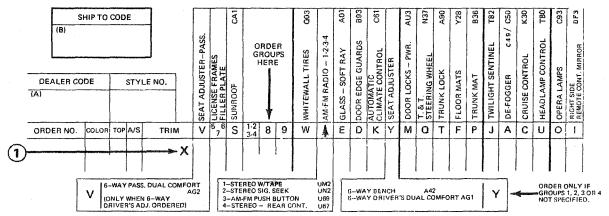
5600A U.S.A. 400M

1972 NEW CAR ORDER

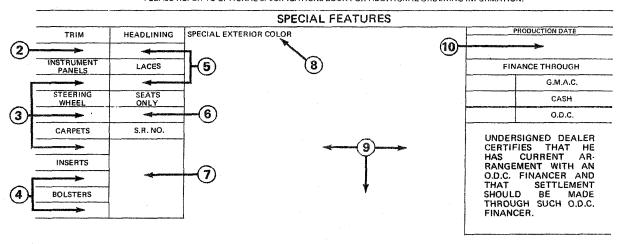
CADILLAC MOTOR CAR DIVISION GENERAL MOTORS CORP., DETROIT, MICH. 48232

(10)

SPECIAL FEATURES 5600A



PLEASE REFER TO OPTIONAL SPECIFICATIONS BOOK FOR ADDITIONAL ORDERING INFORMATION.



Special Features are described in this portion of the order form.

- 1 For special trim enter X only to the right of TRIM box. Leave trim code blank.
- 2 Enter trim code desired. This code determines the color and material of all interior components except those specified individually.
- (3) INSTRUMENT PANEL, STEERING WHEEL and CARPET will be the same color as trim code unless otherwise specified
- (4) INSERTS are the basic seat areas of the cushion and back rest.

BOLSTERS are the center section of the seat and also include seat skirt facings.

Enter codes here if these items are to be different from the basic trim, Item 2.

(5) HEADLINING matches basic trim color and LACES will match the bolster color unless otherwise specified.

6 SEATS ONLY - one color for the Seats Only with remainder of interior in a contrasting color may be specified.

Trim code in Item 2 will determine the color of the Instrument Panel, Steering Wheel, Carpet, Doors and Headlining. Refer to page 26 for order example.

- 7 The S. R. NO. is the invoicing code used for Special Request items. Leave Blank.
- (8) Identify special exterior color by name and model year. i.e., 1968 Kashmir Ivory. See page 31 for Order Example.
- 9 Special Instructions only information not covered in the above sections can be entered here.
- (10) PRODUCTION DATE (estimate) furnished by Central Office.

REPLACEMENT ORDERS

CUSTOMER ORDER DATE	(6-2:	2-7	1		ALE! DER		E	6-2	B-71				ALLO)T. I	NON	ITH		NO		E 10	ENT	iFic.	ATIC	N	
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SOLD-S S	STOC			RENTAL & LEASIN	R		D	EMO-D		F	REF	`LA	\CI	EME	N"	Т	CONT. DIFFERENTIALS (EXCEPT ELDORADO)	LEVEL CONTROL	TRUMPET HORN	SHOULDER BELTS	TRACK MASTER	3.15 TO 1 AXLE RATIO	S III	AVY DUTY OLING SYS		
-	6-T	ILLE!	R PLA	E FRAMES	V50 V51 VK1		N	REAR SHO FRONT SH FRONT &	HOULD	R BELT	s Ts	AS4 A85					G G	느	H	S	X	Z	R	N E		
(B)	HIP TO	COD	E		ER-PASS.	MES	CA1	ORDI GROL HER	UPS	rires 003	1 - 1-2-3-4	T RAY A01	SUARDS 893	ITROL C61	rea	- PWR. AU3	4EEL N37	A90	Y28	836	NTINEL T82	C49/ C50	ROL K30	ONTROL T80	C63	MIRROR DF3
DEALER COD (A) 00000			693	E NO.	SEAT ADJUSTER	LICENSE FRAMES	SUNROOF		,	WHITEWALL TIRES	AM-FM RADIO	GLASS - SOFT	DOOR EDGE GUARDS	AUTOMATIC CLIMATE CONTROL	SEAT ADJUSTER	DOOR LOCKS	T. & T. STEERING WHEEL	TRUNK LOCK	FLOOR MATS	TRUNK MAT	TWILIGHT SENTINE	DE-FOGGER	CRUISE CONTROL	HEADLAMP CONTROL	OPERA LAMPS	REMOTE CONT. MIRROR
ORDER NO.	COLOR	тор	A/S	TRIM	٧	5 6	S	1·2 3·4 8	9	W	A	E	D	K	Y	М	Q	T	F	Р	J	Α	С	U	0	
H 125	69	S	6	485				1 8	9																	

POLICY

It is a basic policy to accommodate any reasonable customer request for a change in new car order specifications including body style.

If a need for a body style change occurs, communicate the request to your Zone Office who will make the change if at all possible.

PROCEDURE

To change an order, type a complete new order with a new date and mark it REPLACEMENT as shown above. A new Dealer Order date is important, as repeating the original one could be confusing in determining the valid order. Customer order date will remain the same.

REPLACEMENT OF SPECIAL ORDER

Whenever a Special Order is to be replaced, confirmation that the change can be made must be received from the Zone Office prior to mailing.

The Zone Office will forward a copy of the Replacement Order to Central Office for processing.

IMMEDIATE REQUEST

A telephone request to hold up an order that is to be replaced may prevent it from being released for production in the original specifications while the replacement is in the mail.

ACKNOWLEDGMENT

Provided the car has not been released for production, the replacement order will supplant the original or previous copy on file which will then be returned to the dealer as an acknowledgment. If the replacement order is received after the car has been started, it will be returned marked T L(Too Late).

AVOID VERBAL INSTRUCTIONS

A telephone call to stop production of an order that is to be replaced is highly recommended as previously explained. But due to the risk of error, only in extra-ordinary circumstances should verbal requests be made to change orders.

Correctly typing a replacement order at the dealer's office insures the quickest handling. The new order flows through an established procedure and avoids any verbal misunderstanding. It permits a final check for accuracy and provides a formal acknowledgment which would not be available otherwise.

SUMMARY

- 1. Telephone to hold order.
- 2. Type a replacement.
- 3. Double check for accuracy.
- 4. Mail.

ORDER INFORMATION

CUSTOMER ORDER DATE

Customer Order Date is the date the order is accepted by a Cadillac dealer.

To determine the amount of time required for Cadillac to complete an order for shipment, the CUSTOMER ORDER DATE must be entered on every order form (CAD 5600A).

DEALER ORDER DATE

When an order is placed with a Cadillac zone office, the DEALER ORDER DATE should be entered.

Unless the order is mailed by the dealer to the zone office the same day it is written, the Customer Order Date and the Dealer Order Date will not coincide. Time lapse between these two dates will indicate the number of days before a dealer can submit the order to the zone office.

VEHICLE IDENTIFICATION NUMBER

A space has been allotted for the VI number on the 5600A order form. This information may be acquired from the daily zone traffic report.

SHIPMENT DATE

Shipment date will be recorded by Cadillac, and when compared with Customer Order Date and Dealer Order Date, will reveal the time necessary to complete the ordering-production cycle.

ORDER STATUS

Each new car order form (CAD 5600A) requires that a code be entered to indicate the status of the order.

Codes to be used:

Sold S Rental & Leasing R Stock U Demo D Sold orders will receive scheduling preference, when there is a choice between a sold and stock order.

PREFERENCE LIST

In addition to the above automatic priority, the most effective method for expediting urgently needed cars is by using a Preference List.

Preference Lists should be made weekly to keep them current and mailed on Friday to utilize the weekend for transit.

List the orders in sequence of their importance. Every effort will be made to schedule orders according to the Preference List.

Orders for which a production notice has been received should be eliminated from the Preference List, as this indicates that a car is in the final stages of assembly.

A supply of Preference Lists (CAD 1541A) is available upon request.

WORK SHEET

A new car order Work Sheet (CAD 5600W) is a dealer aid available upon request from the zone office.

Listing the specifications of cars to be ordered during an allotment will permit for an accurate evaluation of all orders. Any omission can be corrected before transcribing to the order form (CAD 5600A).

UNIFORM PARTS CODES

Three character codes, following the optional equipment on pages 11, 42 and 43 are listed for the benefit of all dealers so they may become familiar with the UPC system used by Cadillac.

Everyone's familiarity with these codes will be beneficial in the future.

GROUP ORDERING

All groups may be ordered on all body styles (group 4 available on "75" only) even though some items are standard.

Group ordering eliminates the possibility of omitting options desired by the customer which may be difficult and costly to install after the car is received.

Ordering by group, rather than individual option, is an ordering and sales tool. A "package" of complimentary options increases driving pleasure and reduces effort.

A basic group (either 1, 2, 3 or 4) provides the most important optional features of a 1972 Cadillac. Radio, White Wall Tires, Soft Ray Glass, Door Edge Guards, Automatic Climate Control and 6-Way Power Seat Adjuster are included in the basic groups.

Because of the popularity of these items, any order without a basic group should be carefully scrutinized. Equipment Groups 8 and 9 contain the same popular options offered previously and may be ordered on all body styles.

DELIVERY RECORDS

Complete and correct reporting of new car delivery information is essential for many important reasons. The New Car Delivery Report Card is the only document used to credit the dealer for delivering a car. It is also used to obtain information required by the National Traffic and Motor Vehicle Safety Act, to verify service documents, to provide an accurate listing for direct mail and sales prospect programs and to furnish data for many sales and service reports.

Your cooperation in promptly sub-

NEW CAR DELIVERY REPORT

mitting complete and correct information will result in better service to Cadillac dealers and customers.

RECEIPT OF CARD

A yellow-striped New Car Delivery Report Card is mailed to the CHARGE TO dealer after the car is shipped. Preprinted on this card, as illustrated below, are the Vehicle Identification Number, Body Style, Order Number, Shipment Date and Outlet Code. The charge to dealers code is preprinted in the delivering outlet box.

										-			
L	YEAR C DELIVERING					DE	LIVERY DATE	DEMO DATE	5 VEHIC	CLE IDENTIFICATION NUMBER	ORDER NUMBER	DATE SHIPPED	CHARGE TO OUTLET
1	68169 Q100000)	P0000	00 (00 00	00000		A					
S	VEHICLE IDENTIFICA	TION NUMBER	ORDER NUMBER	DATE S	SHIPPED	CHARGE TO OUTLE		A			$\overline{}$		
Γ		PURC	CHASE	:R			DEL	IVERING OUTL	ET CODE		/ /	111/1000	
0	na was was										W	Wac	
1	AR. MISS MRS.					····		T	<u>(J)</u>	1	\$3366	19	
9	TREET ADDRESS		···					SALES	MAN CODE	1			
2]		3	
	SITY		STAT	E		ZIP COL	DE			1			
£7.3	(D)	a	CLASSIFICA		G	TRA		DATA					
۵	DATE OF DELIVERY	A ATTORNE	T OTH	EN VIDUAL	YR.	<u> </u>		YR.		l Ni	EW (AR.	
REV.		P DOCTOR (C C COM	PANY	A	CADILLAC	K	BUICK O		-	MAA #	* # * * * * * * * * * * * * * * * * * *	
3	MILEAGE AT TIME OF DELIVERY	T DENTIST	~~~	TAL &	E	ELDORADO		CHEV. C		i ni	ELIVI	PY	1
CAD 10053	(F)	1 DENIIS	LLEA	TAL &	В	ELECTRA 2		CHRY. O					
ğ	DEMONSTRATOR DATE	B MERCHAN	т 📗 о отн	ER	10	RIVIERA	N	FORD O		REP	DRT	CARD	
26		DELIVERED BY			1:	OLDS 98	O P	OLDS O				~~~~~	
٦	FIRM NAME				19 -	TORONADO				4			l
17	T IN TARRE	E			1:1	CORVETTE	9		AN MTRS	COMPLETE PRON	<u>PTLY</u> AND MA	IL TO <u>Zone</u> office	
8R3F-0	Alm/	STATE			<u> </u>	IMPERIAL	. W	MERCED		GENERAL	MOTORS C	ORPORATION	
20	CITY MAILING SERVICES-PARTICIPA					NEW YORK		PORSCH		CADILLAC	MOTOR O	AR DIVISION	
H		ENTER 8) NO. OF USED CAUILLA	E 19 DISCONTINUE MUITING	SERVICES	1:1	LINCOLN	R		OTHER	4			
×	NO SERVICE				1.	MARK III			LANEOUS	4			
8 1	REMINDER PROGRAM	2 13 14 15 16 17 18 19 :	20 21 22 22 24 25 26	11 25 70 7	0 21 22 22 24	THUNDERB		NO TRA		4 55 56 57 58 59 60 61 62 63 64	EE CP C1 D0 C0	70 21 20 21 24 25	10 27 20 10 00
"	YEAR & DELIVERING OUTLET	c to 14 fg fg if 68 19 ,	tn Ti KK T9 K4 59 70	1 11 20 13 3			LIVERY DATE	DEMO DATE		LE IDENTIFICATION NUMBER			

REPORTING RETAIL DELIVERY

After a new Cadillac is delivered at retail, type in required information as follows and forward to Zone office. (Letter codes refer to illustration.)

- A Delivering outlet code. It is important that the correct five-digit numerical code is used to assure that the proper dealer receives credit for that delivery.
- B Purchaser's name, address and zip code. The purchaser's name, whether an individual or a company, should be limited to twenty-five characters and spaces. Incomplete or incorrect purchaser data often causes mail to be undeliverable. Purchaser should be the owner of the car. If purchaser is a rental or leasing company, show only the company name
- and address; do not include the lessee. For easy identification many dealer leasing and independent leasing companies use a code on the delivery report card in addition to the leasing company name.
- C Customer classification. Check only one box. If purchaser is a rental or leasing company, only the LEASING box should be checked. If the individual purchaser is not an attorney, a doctor, a dentist or a merchant, check other individual.

DELIVERY INFORMATION

- Date of delivery must be the date the retail purchaser actually accepts delivery of the vehicle by taking physical possession of it personally or through a third party. Thus, the date of delivery may vary from the dealer invoice date or actual payment date.
- (E) Delivering dealer's name and address assists in the identification and handling of the cards.
- Demonstrator date. If car had been in demonstrator service at any time, enter the date that it was placed in service in addition to the retail delivery date.
- G Trade-in data. Identify trade-in by typing last two digits of model year next to the proper make of X for "no-trade". The "Chrysler Other" and "Ford Other" designations can be used for all cars of these manufacturers, except those shown separately. No other identification is necessary.
- (H) Mailing services. Dealers participating in the "Thank You Calendar program and/or the Service Reminder program" may exclude the purchaser from either or both programs by placing an X in the appropriate space. This feature provides a convenient means of informing Cadillac that the particular purchaser is not to be enrolled. If the purchaser has traded a Cadillac, entering the Vehicle Identification Number of the used car will discontinue mailing services, thus avoiding duplicate mailings and unnecessary dealer expense.
- (1) Mileage at time of delivery. Enter last four mile digits appearing on odometer.
- J Salesman's Code Provision has been made for those dealers enrolled in the "Direct Mail File" program to identify each Cadillac owner with his salesman. To report the salesman indicate with a CAPITAL letter the salesman's identification code which you have assigned. All House sales should be coded "A".

RED-STRIPED DELIVERY REPORT CARDS

If the original yellow-striped card is incorrect or unavailable due to any cause such as: being mislaid, submitted in error, spoiled in preparation, etc., a red-striped card should be substituted and the same information filled in as previously illustrated. The red-striped card will not be preprinted, so this information must also be filled in. These cards should be used to submit address corrections for original owners only. A supply of the red-striped cards is available upon request from the Zone Office.

GREEN-STRIPED DELIVERY REPORT CARDS

A green-striped Delivery Report Card is mailed to dealers for cars delivered to General Motors Employes under the Employe Purchase Plan and for cars delivered to Cadillac and other General Motors Divisions. These cards should contain the information previously illustrated except \widehat{F} and \widehat{H} . Name and address should be that of the employe if he is the purchaser or the General Motors Division and their address. For cars placed in service by Cadillac, the purchaser should be shown as Cadillac Motor Car Div. with the address of the local Zone Office, training center, or Central Office according to the location of the individual to whom the car is assigned.

FIELD TRANSFER AND DEMONSTRATOR

① V.I. NUMBER		② DATE	— Cadillac
IMPORTANT: THE SE CHECK ONE 3 FIELD TRANSFER DEMONSTRATOR	1. IF ITEM 3 IS CHECKED 2. IF ITEM 4 IS CHECKED	RUCTIONS	FIELD TRANSFER OR DEMONSTRATOR REPORT CADILLAC MOTOR CAR DIVISION
	PORTING OUTLET	TRECEIVING OUTLET NUMERICAL CODE	® RECEIVING OUTLET
FIRM NAME ADDRESS CITY STATE	ZIP CODE	FIRM NAME ADDRESS CITY	STATE ZIP CODE

DEMONSTRATOR

Whenever a car is placed in demonstrator service, an orange card must be submitted to the Zone Office. The card should contain information designated ① ② ④ ⑤ ⑥ on the above illustration. Firm name and address must be complete including zip code. Retain the yellow-striped Delivery Report Card and complete it when the demonstrator is sold at retail, being sure to include the demonstrator date on the yellow striped card.

FIELD TRANSFER

A field transfer occurs when a new Cadillac is sold by one Cadillac dealer to another. Only the SELLING DEALER should report the transfer to the Zone Office on an orange card. The original yellow-striped card should be forwarded to the dealer receiving the car.

GENERAL INFORMATION-IMPORTANT

A new Car Delivery Report Card must be received at the Zone Office for each car delivered. Credit can be given for the delivery only when the card is received at the Zone Office.

Prepare cards promptly after physical delivery and mail them daily to the Zone Office. This will result in prompt credit.

A Demonstrator Report Card must be received at the Zone Office for each car placed into demonstrator service. Yellow- or red-striped cards should not be used to report demonstrators. Do not wait until a car is delivered at retail to indicate that it was in demonstrator service.

If a card is submitted for a purchaser who did not take delivery of a car, advise the Zone Office immediately.

Incomplete and incorrect cards will be returned to the dealer with the reason checked on the back of the card.

It would be appreciated if all cards are typewritten. This assures clarity, avoids incorrect interpretation and unnecessary delays in processing the cards.

OPTIONS



1972 EQUIPMENT

	CALAIS		DE	VILLE
	Coupe G	Sedan N	Coupe J	Sedan B
FIREMIST COLOR — Exterior	\$	\$	\$	\$
VINYL ROOF C09	N/A	N/A		
EXPANDED VINYL UPHOLSTERY - Std. Options			4.85-25-78	
LEATHER UPHOLSTERY — Standard Options	N/A	N/A		
DUAL COMFORT SEAT AM6	N/A	N/A		
V SEAT ADJUSTER — Passenger Dual Comfort AG2	N/A	N/A		<u> </u>
5 LICENSE FRAME - One & FILLER PLATE V50				<u> </u>
6 LICENSE FRAMES - Two V51	J			
7 FILLER PLATE VK1	N/C	N/C	N/C	N/C
S SUNROOF - CA1	N/A	N/A		
1 RADIO – AM-FM Stereo with Tape Player UM2	1	<u> </u>	_	ļ
2 RADIO – AM-FM Stereo Signal Seeking UN2		ļ		
3 RADIO – AM-FM Push Button U69	NI/A	NI/A		NI/A
4 RADIO - AM-FM Stereo Rear Control U67 W TIRES - White Wall (5) Q03 or Q08	N/A	N/A	N/A	N/A
E GLASS — Soft Ray AO1		 	\	
D DOOR EDGE GUARDS B93				
K AUTOMATIC CLIMATE CONTROL C61		 		<u> </u>
B LAMP MONITORS U46 Includes Washer Level Monitor		 		
6-Way Front – Bench A42		<u> </u>	- 	
Y SEAT ADJUSTER - 6-Way Driver's	1			
Dual Comfort AG1	N/A	N/A		
M DOOR LOCKS - Power AU3			<u> </u>	
*Includes Electric Backrest Release	*		*	
Q STEERING WHEEL - Tilt & Telescope N37				
T TRUNK LOCK – Remote Control A90				
F FLOOR MATS - Rubber Y28				
P TRUNK MAT Rubber B36				
J TWILIGHT SENTINEL T82				
A DE-FOGGER — Rear Window C50	<u> </u>			
C CRUISE CONTROL K30				
U HEADLAMP CONTROL — Guide-Matic T80				
O OPERA LAMPS C93	N/A	N/A	N/A	N/A
REMOTE CONTROL MIRROR - Right Side DF3	<u> </u>			
G CONTROLLED DIFFERENTIAL G80	 		 	
L LEVEL CONTROL — Automatic G67			<u> </u>	
H TRUMPET HORN UB8	RIZA	NI/A	H 81/4	01/2
S SHOULDER BELTS - Front A85	N/A	N/A	N/A	N/A
X TRACK MASTER JL9	N/A	NIC	H NUC	100
Z 3.15 TO 1 AXLE RATIO G90	N/C	N/C	N/C	N/C
R TRAILERING PACKAGE YM7	_		 	
N HEAVY DUTY COOLING SYSTEM V01	1	<u> </u>	<u> </u>	

LEGEND

N/C	No Charge	I	Extra Charge Option
N/A	Not Available		
STD	Standard - No Charge		Special Order — Extra Charge

OPTIONS



		FLI	ETWOOD		·
	Eldorado Coupe H	Eldorado Convertible E	Brougham P	"75" Sedan R	"75" Limousine S
FIREMIST COLOR — Exterior	\$	\$	\$	\$	\$
VINYL ROOF C09		N/A	STD	- τ	
EXPANDED VINYL UPHOLSTERY - Std. Options					
LEATHER UPHOLSTERY — Standard Options		STD			
DUAL COMFORT SEAT AM6			STD		N/A
VISEAT ADJUSTER — Passenger Dual Comfort AG2					N/A
5 LICENSE FRAME - One & FILLER PLATE V50	· · · · · · · · · · · · · · · · · · ·		······································	6-4-iiiii	
6 LICENSE FRAMES - Two V51					
7 FILLER PLATE VK1	N/C	N/C	N/C	N/C	N/C
SSUNROOF - CA1		N/A			
1 RADIO - AM-FM Stereo with Tape Player UM2				<u> </u>	
2 RADIO - AM-FM Stereo Signal Seeking UN2	····				
3 RADIO - AM-FM Push Button U69					
4 RADIO - AM-FM Stereo Rear Control U67	N/A	N/A	N/A		
WTIRES - White Wall (5) Q03 or Q08					
E GLASS - Soft Ray AO1					
DIDOOR EDGE GUARDS B93					
KAUTOMATIC CLIMATE CONTROL C61				STD	STD
B LAMP MONITORS U46 Includes Washer					
Level Monitor	**				
6-Way Front — Bench A42					N/A
Y SEAT ADJUSTER - 6-Way Driver's			P. C.		
Dual Comfort AG1					N/A
MDOOR LOCKS - Power AU3					
*Includes Electric Backrest Release	*	*			
QSTEERING WHEEL — Tilt & Telescope N37					
T TRUNK LOCK — Remote Control A90					
F FLOOR MATS — Rubber Y28 or Y36 or BG2					
P TRUNK MAT - Rubber B36					
J TWILIGHT SENTINEL T82					
				STD	STD
A DE-FOGGER - Rear Window C50 or C49 C CRUISE CONTROL K30				טופ	טוט
U HEADLAMP CONTROL — Guide-Matic T80	*				
O OPERA LAMPS C93	N/A	N/A			
I REMOTE CONTROL MIRROR — Right Side DF3	14/14	18/74		STD	STD
	N/A	N/A		310	שוט
GCONTROLLED DIFFERENTIAL G80	STD	STD	STD	STD	STD
L LEVEL CONTROL — Automatic G67 H TRUMPET HORN UB8	310	310	טוט	310	<u> </u>
S SHOULDER BELTS - Front A85	N/A		N/A	NI/A	N/A
X TRACK MASTER JL9	14/W		IN/A	N/A	19/74
	NI/A	N/A	N/C	CTD	eto.
Z 3.15 TO 1 AXLE RATIO G90	N/A	IV/A	IV/C	STD N/A	STD N/A
RTRAILERING PACKAGE YM7	***			IV/A	IV/A
NHEAVY DUTY COOLING SYSTEM VO1					

LEGEND

N/C	No Charge	Extra Charge Option
N/A	Not Available	
STD	Standard — No Charge	Special Order — Extra Charge

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A	D
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В	E
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1972 EXTERIOR ACRYLIC PAINT COLOR CHART

Refer to body name plate on cowl of car for Paint Color No. and Roof Top Code. The two digit number on the name plate indicates exterior paint color, and the single letter, if any, indicates color of roof top cover. For example, "11K" indicates exterior paint color white with black roof top covering, whereas "11" indicates paint color white on entire car exterior.

Use Stock No. shown in this chart to order paint from local paint suppliers.

BODY AND SHEET METAL

Exterior Paint Color No.	Color Name	Original Color No.	Mfr.	Stock No. R-M	Stock No. Dupont	Stock No. Ditzler
11	Cotillion White	L-67-WD007	R-M	A-2080	5338L	DDL-2058
14	Contessa Pewter	870-4230	▲ Forbes	A-2541	5426L	DDL-2429
18	Mayfair Gray	L-68-AD025	R-M	A-2542	5427L	DDL-2430
19	Sable Black	870-848	▲ Forbes	A-946	99L	DDL-9400
24	Zodiac Blue	L-68-BD068	R-M	A-2576	5270L	DDL-2328
29	Brittany Blue	L-68-BD069	R-M	A-2441	5272L	DDL-2330
34	Adriatic Turquoise	L-68-BD033	R-M	A-2265	5302L	DDL-2168
44	Sumatra Green	L-68-GD068	R-M	A-2549	5444L	DDL-2436
49	Brewster Green	L-68-GD069	R-M	A-2553	5445L	DDL-2440
50	Willow	L-67-HD006	R-M	A-2554	5431L	DDL-2441
54	Promenade Gold	L-68-LD025	R-M	A-2556D	5432L	DDL-2442
59	Stratford Covert	L-68-ND040	R-M	A-2560	5447L	DDL-2446
64	Tawny Beige	L-68-ND041	R-M	A-2563	5446L	DDL-2449
69	Cognac	L-68-ND038	R-M	A-2566	5438L	DDL-2452
90	Ice Blue Firemist	L-68-BD079	R-M	A-2569	5448L	DDL-2456
92	St. Moritz Blue Firemist	L-68-BD080	R-M	A-2570	5457L	DDL-2457
93	Palomino Firemist	L-68-ND042	R-M	A-2571	5449L	DDL-2458
94	Patrician Covert Firemist	L-68-ND043	R-M	A-2572	5453L	DDL-2459
96	Balmoral Green Firemist	L-68-GD070	R-M	A-2573D	5455L	DDL-2460
99	Russet Firemist	927—AF431	Dupont	A-2575	5459L	DDL-2462

[▲] Ditzler supplier for Forbes refinishing materials.

PAINTED MOLDING USED WITH ROOF TOP COVERINGS

(Note: For proper gloss use flattening agent)

Roof Top Code	Color Name	Stock No. R-M	Stock No. Dupont	Stock No. Ditzler
J	White	171B90	9895L	8856
K	Black	169C41	99L	9348
L	Blue	171B20	9872L	14165
M	Covert	172B73	9959L	44500
N	Green	172B36	9960L	44499
R	Brown	172B89	9961L	23624
S	Lt. Beige	170B 80	9746L	23341

PAINT STRIPING

Color Name	Stock No. R-M	Stock No. Dupont	Stock No. Ditzler	Color Name	Stock No. R-M	Stock No. Dupont	Stock No. Ditzler
Black	A-946	99L	9000	Green	172B34	9950L	44513
White	A-2080	5338L	2058	Red	171B50R	9890LH	71892
Blue	172B20	9949L	14291	Gold	172B70	9951L	23629
Covert	172B88	9952L	44514	Brown	172B87	9953L	23630

WHEELS

Color Name	Stock No. R-M
Black	P403

FOR INTERIOR COLORS SEE CHARTS ON FOLLOWING PAGES

1972 TRIM CODE COLOR REFERENCE CHART

Reference Chart for Determining Paint Colors on Interior Parts from the Paint Charts by Trim Code No. (Trim Code No. is stamped on Metal Plate Attached to Left Side of Cowl Under Hood near Hood Hinge.)

Style 68169 (<u>P)</u>	
Trim Comb.	011 019 026 028 031 043 044 046 051 052 066 071 083 084 085 086	Black Matador (Cloth) w/Black (Leather) Med. Pewter Minuet (Cloth) w/Med. Pewter (Leather) Dk. Blue Matador (Cloth) w/Dk. Blue (Leather) Med. Aqua Minuet (Cloth) w/Med. Aqua (Leather) Dk. Jade Matador (Cloth) Med. Beige Medici (Cloth) Med. Maize Minuet (Cloth) w/Med. Maize (Leather) Dk. Covert Matador (Cloth) Black (Leather) White (Leather) Dk. Blue (Leather) Dk. Blue (Leather) Lt. Covert (Leather) Med. Maize (Leather) Dk. Saddle (Leather) Dk. Covert (Leather) Dk. Covert (Leather) Dk. Covert (Leather)
Styles 68247	(G), 49 (N)	
Trim Comb.	211 226 228 231 242 244 251 285	Black Mayfair (Cloth) w/Black (Coated Fabric) Dk. Blue Mayfair (Cloth) w/Dk. Blue (Coated Fabric) Med. Aqua Mayfair (Cloth) w/Med. Aqua (Coated Fabric) Dk. Jade Mayfair (Cloth) w/Dk. Jade (Coated Fabric) Med. Beige Mayfair (Cloth) w/Med. Beige (Coated Fabric) Med. Maize Mayfair (Cloth) w/Med. Maize (Coated Fabric) Black (Coated Fabric) Dk. Saddle (Coated Fabric)
Styles 68347	(J), 49 (B)	
Trim Comb.	311 326 328 331 342 344 346 351 352 353 354 357 366 371 383 384 385 386 389	Black Majesty (Cloth) w/Black (Leather) Dk. Blue Majesty (Cloth) w/Dk. Blue (Leather) Med. Aqua Medley (Cloth) w/Med. Aqua (Leather) Dk. Jade Medley (Cloth) w/Dk. Jade (Leather) Med. Beige Medley (Cloth) w/Med. Beige (Leather) Med. Maize Majesty (Cloth) w/Med. Maize (Leather) Dk. Covert Majesty (Cloth) w/Dk. Covert (Leather) Black (Leather) White (Leather) w/Black Carpets White (Leather) w/Dk. Blue Carpets White (Leather) w/Dk. Oxblood Carpets White (Leather) w/Jade Carpets Dk. Blue (Leather) Lt. Covert (Leather) Lt. Covert (Leather) Dk. Saddle (Leather) Dk. Covert (Leather) Dk. Covert (Leather) Dk. Covert (Leather)

1972

TRIM CODE COLOR REFERENCE CHART (Cont'd.)

Style 69347 (H)	
Trim Comb.	411 426 428 431 442 444 446 451 452 453 454 457 466 471 483 484 486 489	Black Morocco (Cloth) w/Black (Coated Fabric) Dk. Blue Morocco (Cloth) w/Dk. Blue (Coated Fabric) Med. Aqua Mandate (Cloth) w/Med. Aqua (Coated Fabric) Dk. Jade Mandate (Cloth) w/Dk. Jade (Coated Fabric) Med. Beige Mandate (Cloth) w/Med. Beige (Coated Fabric) Med. Maize Morocco (Cloth) w/Med. Maize (Coated Fabric) Dk. Covert Morocco (Cloth) w/Dk. Covert (Coated Fabric) Black (Leather) White (Leather) w/Black Carpets White (Leather) w/Dk. Blue Carpets White (Leather) w/Dk. Oxblood Carpets White (Leather) w/Jade Carpets Dk. Blue (Leather) Dk. Jade (Leather) Lt. Covert (Leather) Lt. Covert (Leather) Dk. Saddle (Leather) Dk. Covert (Leather) Dk. Covert (Leather) Dk. Oxblood (Leather)
Style 69367 (E)	
Trim Comb.	451 452 453 454 457 466 471 483 484 486 486	Black (Leather) White (Leather) w/Black Carpets White (Leather) w/Dk. Blue Carpets White (Leather) w/Dk. Oxblood Carpets White (Leather) w/Jade Carpets Dk. Blue (Leather) Dk. Jade (Leather) Lt. Covert (Leather) Med. Maize (Leather) Dk. Saddle (Leather) Dk. Covert (Leather) Dk. Covert (Leather) Dk. Covert (Leather)
Style 69723 (R	L)	
Trim Comb.	711 719 726 742	Black Dante (Cloth) w/Black (Leather) Med. Pewter Minuet (Cloth) Dk. Blue Dante (Cloth) Med. Beige Minuet (Cloth)
Style 69733 (S)	Leather I	Front Compartment and Cloth Rear Compartment
Trim Comb.	711 719 726 742	Black (Leather) w/Black Dante (Cloth)
		CONVERTIBLE TOP COLOR OPTIONS
Style 69367 (E	<u>9</u>	
Opt Opt Opt	ion	A
		ROOF COVERING OPTIONS
0-1 60160 /I	N 60045 (
Opt Opt Opt Opt Opt Opt	ion	J), 49 (B), 69347 (H) J White K Black L Blue N Covert N Green R Brown S Lt. Beige

1972 INTERIOR COLOR COMBINATIONS "25"% GLOSS PAINT

Garnish and Roof Rail Moldings, A Seat Back, Center Armrest and A Side Panels, Seat Back Hinge and Center Armrest Covers, Coat Hooks, Seat Adjuster Track Covers, Carpet Retainer Covers, Steering Column Upper Cover, Radio Speaker and Defroster Grilles, Instrument Panel and Cover, Glove Box Door, Door Locking Knob Ferrules, Sensor Grilles, Cowl Kick Pads, Lower Center Pillar Covers, and Rear Seat Back to Quarter Panel Fillers.

To Match Trim Code No.	Color	(Formula No.) Matching Colors
011, 051, 052, 211, 251,		
311, 351, 352, 411, 451,		, Ats
452, 711, ■719, ■726, ■742	Black	170B40
	Dupont	99L
■69733 Frt. Compartment	Ditzler	DIA-9387
026, 066, 226, 326, 353,		
366, 426, 453, 466, 4726	Dark Blue R-M	171B27
, , , , , , , , , , , , , , , , , , , ,	Dupont	9807L
≜ Exc. 69733 Frt. Compartment	Ditzler	DIA-14104
028, 228, 328,	*Med. Aqua R-M	171700
420,	• • • • • • • • • • • • • • • • • • •	171B28
	Dupont Ditzler	9796L DIA-44333
	Ditzier	DIA-44333
028, 228, 328,		
428		171B29
	Dupont	9797L
	Ditzler	DIA-14105
031, 071, 231, 331, 357, 371,		
431, 457, 471	Dark Jade R-M	172B32
	Dupont	9910L
	Ditzler	DIA-44515
043, 242, 342, 442,		
	*Med. Beige R-M	171B77
	Dupont	9809L
≜ Exc. 69733 Frt. Compartment	Ditzler	DIA-23432
•		
043, 242, 342, 442,	oDark Beige R-M	1#1D#0
●/42	3	171B78
≜ Exc. 69733 Frt. Compartment	Dupont Ditzler	9810L DIA-23433
	Ditzier	DIA-28488
044, 084, 244, 344, 384,		
444, 484	*Med. Maize R-M	171 B7 5
	Dupont	9798L
	Ditzler	DIA-23437
044, 084, 244, 344, 384,		
	oDark Maize	171B76
	Dupont	9800L
	Ditzler	DIA-23438
059 959 959 954 459		
052, 352, 353, 354, 452,	*White R-M	10000
400, 404 · · · · · · · · · · · · · · · · · ·		169C92
	Dupont	9625L
	Ditzler	DIA-8855

1972 INTERIOR COLOR COMBINATIONS "25"% GLOSS PAINT (Cont'd.)

Garnish and Roof Rail Moldings, A Seat Back, Center Armrest and Side Panels, Seat Back Hinge and Center Armrest Covers, Coat Hooks, Seat Adjuster Track Covers, Carpet Retainer Covers, Steering Column Upper Cover, Radio Speaker and Defroster Grilles, Instrument Panel and Cover, Glove Box Door, Door Locking Knob Ferrules, Sensor Grilles, Cowl Kick Pads, Lower Center Pillar Covers, and Rear Seat Back to Quarter Panel Fillers.

To Match Trim Code No.	Color		(Formula No.) Matching Colors
019, \$719	*Med. Pewter	R-M	171B14
		Dupont	9804L
≜Exc. 69733 Frt. Compartment		Ditzler	DIA-32891
019, \$719	oDark Pewter	R-M	171B15
· · · · · · · · · · · · · · · · · · ·		Dupont	9805L
≜Exc. 69733 Frt. Compartment		Ditzler	DIA-32892
083, 383, 483	@ Lt. Covert	R-M	172B82
		Dupont	9912L
		Ditzler	DIA-44509
083, 383, 483	@@Med. Covert	R-M	172B84
		Dupont	9913L
		Ditzler	DIA-44516
046, 083, 086, 346, 383,			
386, 446, 483, 486	o Dark Covert	R-M	172B85
		Dupont	9914L
		Ditzler	DIA-44511
085, 285, 385, 485	Dark Saddle	R-M	171 B 88
		Dupont	9801L
		Ditzler	DIA-23436
089, 354, 389, 454, 489	Dark Oxblood	R-M	172B51R
		Dupont	9916L
		Ditzler	DIA-50878

- * Exc. Windshield Side and Upper Garnish Moldings.
- o Windshield Side and Upper Garnish Moldings.
- Exc. Windshield Side and Upper Garnish Moldings, Front Seat Adjuster Track Covers. Carpet Retainer Covers, and Cowl Kick Pads.
- @@ Front Seat Adjuster Track Covers, Carpet Retainer Covers, and Cowl Kick Pads.
 - ▲ These polypropylene (plastic) parts require a special polypropylene primer before they will satisfactorily and durably accept and hold paint.

Polypropylene primer for service applications is obtainable from the following outlets:

OUTLETS	TYPE PRIMER
Mobil Cleveland West Plant	SCC-378 Clear
12815 Elmwood Avenue	Polypropylene Primer
Cleveland, Ohio 44111	in quart containers.
or	
from Mobil Refinish Outlets	
around the nation.	
Seibert-Oxidermo, Inc.	X-5762 Plastic Primer
6455 Strong Avenue	in Aerosol cans.
Detroit, Michigan 48211	
Triangle Paint Company, Inc.	X-5762 Plastic Primer
2222 Third Street	in Aerosol cans.
Berkeley, California 94710	

1972 INTERIOR COLOR COMBINATIONS "O" % GLOSS PAINT

Steering Column and ALower Cover, ASteering Wheel Shroud, Shift Lever and Signal Switch Housings, AInstrument Panel Bezel Extensions, AWindshield Wiper Switch Base, Ash Tray Door, Fiber Optics Lens Cover and Base, Rear Seat Shoulder Strap Retainers and Back Window Defogger Grilles.

To Match <u>Trim Code No.</u>	Color		(Formula No.) Matching Colors
011, 051, 052, 211, 251, 311, 351, 352, 411, 451, 452, 711, ♣719, ♣726, ♣742	Black	R-M Dupont	168C41 4428L
♦69733 Frt. Compartment		Dupont Ditzler	DIA-9317
026, 066, 226, 326, 353, 366, 426, 453, 466, ♣726	Dark Blue	R-M Dupont Ditzler	171B25 9818L DIA-14103
028, 228, 328,		Diuziei	DIA-14100
428	Dark Aqua	R-M Dupont Ditzler	171B35 9861L DIA-14160
031, 071, 231, 331, 357, 371, 431, 457, 471	Dark Jade	R-M Dupont Ditzler	172B30 9919L DIA-44503
043, 242, 342, 442, \$742	Dark Beige	R-M Dupont	171B85 9819L
♣Exc. 69733 Frt. Compartment		Ditzler	DIA-23452
044, 084, 244, 344, 384, 444, 484	Dark Maize	R-M Dupont Ditzler	171B74 9816L DIA-23455
019, 6719	Dark Pewter	R-M Dupont	171B11 9863L
♣ Exc. 69733 Frt. Compartment		Ditzler	DIA-32950
046, 083, 086, 346, 383, 386, 446, 483, 486	Dark Covert	R-M Dupont	172B80 9923L
085, 285, 385, 485	Dark Saddle		DIA-44506 171B86
		Dupont Ditzler	9817L DIA-23453
089, 354, 389, 454, 489	Dark Oxblood	R-M Dupont Ditzler	172B50R 9925L DIA-50875

▲ These polypropylene (plastic) parts require a special polypropylene primer before they will satisfactorily and durably accept and hold paint.

Polypropylene primer for service applications is obtainable from the following outlets:

OUTLETS	TYPE PRIMER
Mobil Cleveland West Plant	SCC-378 Clear
12815 Élmwood Avenue	Polypropylene Primer
Cleveland, Ohio 44111	in quart containers.
or from Mobil Refinish Outlets around the nation.	
Seibert-Oxidermo, Inc. 6455 Strong Avenue Detroit, Michigan 48211	X-5762 Plastic Primer in Aerosol cans.
Triangle Paint Company, Inc. 2222 Third Street Berkeley, California 94710	X5762 Plastic Primer in Aerosol cans.

1972 AMA SPECIFICATIONS FORM . . . Passenger Car

MANUFACTURER	CAR NAME	
CADILLAC MOTOR CAR DIVISION	CADILLA	C (ELDORADO)
MAILING ADDRESS	MODEL YEAR	ISSUED
		9/1/71
2860 Clark	1972	REVISED (•)

The information contained herein is prepared, distributed by, and is solely the responsibility of the automobile manufacturing company to whose products it relates. Questions concerning these specifications should be directed to the manufacturer whose address is shown above. This specification form was developed by automobile manufacturing companies under the auspices of the Automobile Manufacturers Association.

AMA Specifications Form—Passenger Car

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- 1. The General Specifications herein are those in effect at date of compilation and are subject to change without notice by the manufacturer.
- 2. UNLESS OTHERWISE INDICATED:
 - a. Specifications apply to standard models without optional equipment, Significant deviations are noted.

 b. Nominal design dimensions are used throughout these specifications.

 - c. All dimensions are in inches.

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	0/1/24 -	

BODY MODEL	Body Series, Type and Nun (Use mfgr's, code for ident		Number of Passengers (Indicate Front/Rear)	
Description	Style <u>Number</u>	Sales Code	Vehicle Identification Number	Pass
Fleetwood Eld. Coupe	69347	H	6L47S2Q400001	3 & 3
Fleetwood Eld. Conv.	69367	E	6L67S2Q400001	3 & 3

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MAKE	OF CAR	Cadillac	MODEL	YEAR_	1972	_DATE	ISSUED 9/1/71	_REVISED_(+)
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CAR AND BODY DIMENSIONS

See Pages 27, 28 for SAE Dimension Definitions

All dimensions to ground are for comparative purposes only. Dimensions are to be shown for: 4-Dr. Sedan, 2-Dr. H.T., 4-Dr. H.T., Convertible and Station Wagon.

	SAE	
MODEL	Ref. No.	69347 - 69367
WIDTH	<u></u>	
Track - Front	w101	63.7
Track - Rear	W102	63.6
Maximum overall car width	W103	79.84
Body width at No. 2 pillar	W117	•
Max. front doors open	W120	
Max, rear doors open	W121	
LENGTH		
Body "O" to front of dash	L 30	
Wheelbase	L101	126.3
Overall car length	L103	222.7
Overhang - front	L104	43.3
Overhang — rear	L105	53.1
Body upper structure length	L123	101.2
Body "O" line to £ of rear wheel	L127	100.3
Body "O" line to wis cowl point	L130	4.6
HEIGHT		
Passenger Distribution (front & rear)		3-3
Trunk/Cargo load (lbs.)		200
Overall height	H101	53.9 54.3
Cowl height	H114	38.4
Deck height	H138	
Rocker To ground		8.0
front From front wheel E	H112	
Bottom of front door to ground	H133	9•9
Rocker To ground	H111	8.2
rear From rear wheel E		
Bottom of rear door to ground	H135	-
Windshield slope angle	H122	59.0
GROUND CLEARANCE		
Bumper to ground — front	H102	11.6
Bumper to ground - rear	H104	12.4
Angle of approach	н106	17.7
Angle of departure	H107	15.9
Ramp breakover angle	H147	11.9°
Rear axle differential to ground	H153	11,9
Min. running clearance (Specify)	H156	5.8

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MODEL YEAR 1972 DATE ISSUED 9/1/71 REVISED (*) MAKE OF CAR Cadillac CAR AND BODY DIMENSIONS See Pages 27, 29 for SAE Dimension Definitions SAE Ref. MODEL 69367 69347 No. FRONT COMPARTMENT 42.3 H Point to body "O" line L31 38.9 38.1 H6 1 Effective head room 42.5 L34 Max. eff. leg room - accelerator 8.2 H30 H Point to Heel point 5.8 L17 H Point travel w 3 63**.**1 Shoulder room W 5 Hip room 61.7 H50 49.8 Upper body opening to ground REAR COMPARTMENT L50 33.1 H Paint couple distance 38.1 H63 37.1 Effective head room 35.7 Min. effective leg room L51 H Point to Heel point H31 10.8 L48 Min. knee room 26.1 Rear Compartment room L 3 62.6 W 4 61.4 Shoulder room 56.6 W 6 Hip room H51 Upper body opening to ground LUGGAGE COMPARTMENT 110 (TOP DOWN) V I Usable luggage capacity (cu. ft.) H195 27.4 Liftover height HORIZONTAL Position of spare tire storage Method of holding lid open SPRING STATION WAGON - THIRD SEAT N.A. W85 Shoulder Room Hip room W86 N.A. L86 Effective leg room N.A. H86 Effective head room N.A. Seat facing direction STATION WAGON - CARGO SPACE Cargo length at floor - front seat L202 N.A. Cargo length at belt - front seat L204 N.A. Cargo width - Wheelhouse W201 N.A. Opening width at belt W204 N.A. H201 Maximum cargo height N.A. Rear opening height H202 N.A. Cargo volume index (cu. ft.) V2 #4 + L204 x H201 N.A.

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MAKE OF CAR Cadillac (ELD) MODEL YEAR 1972 DATE ISSUED 9/1/71 REVISED (6)

POWER TEAMS

(Indicate whether standard or optional)

Gross bhp (brake horsepower) and gross torque corrected to 60° F and 29.92 in. Hg atmospheric pressure.

Net bhp (brake horsepower) and net torque corrected to 85° F and 29.38 in. Hg atmospheric pressure.

MODEL				ENGINE		TRANSMISSION	AXLE RATIO (Std. first)			
AVAILABILITY	Displ.	Carb.	Compr. Gross @ RPM Net @ RPM Ratio BHP Torque BHP Torque				T KANSMISSION	(Indicate A/C ratio)		
	cu. in.	Carb.	Ratio	внР	Torque	внр	Torque	·		
69347 &	500	4BBL	8.5:1	-	-	235 @	385 @	Turbo	3.07:1	
& 69367						3800 RPM	2400 RPM	Hydramatic		
								·		
	,									

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MAKE OF	CARC	MODEL YEAR 1972 DATE ISSUED 9/1/71 REVISED (6)							
MODEL		Eldorado							
NGINE - G	ENERAL								
Type, no. cy	ls., valve arr.	90° - v-8 - 0.v.							
Bore and stra	•	4.3 X 4.304							
Piston displa	icement, cu. in.	500 (8.2 Litres)							
Bore spacing		5.00							
No. system	L. Bank	2 - 4 - 6 - 8							
(front to rear)		1 - 3 - 5 - 7							
Firing Order	<u> </u>	1 - 5 - 6 - 3 - 4 - 2 - 7 - 8							
Cylinder Hear	d Material	Cast Iron							
Cylinder Bloc		Cast Iron							
Cyl. Sleeve-W		None							
	Front								
Number of Front mtg. points Rear		2							
Engine instal		00							
	ia ² xNo. Cyl.								
orsepower	2.5	59.2							
Recommended fuel									
regular — premium		91 R.O.N. Min.							
Cylinder Head Volume (cc)		74.6							
Head Gasket Thickness									
(Compressed)		•039							
Head Gasket Volume (cc)		9.5							
Deck Clearance (minimum)									
(above or bel	ow block)	.0045 Above							
Minimum Com	bustion								
Chamber Volu	ume (cc)	130							
NGINE - PI	ISTONS								
Material		Alum. Alloy with Cast in Steel Struts							
Description and finish Weight (piston only) oz.		Slipper Type Cam Ground.							
		Controlled Expansion							
		25.52							
Clearance (limits)	Top land	.034039							
	Top	.00060010							
	Skirt Bottom								
	No. 1 ring	3.849 - 3.844							
Ring groove	No. 2 ring	3.849 - 3.844							
diameter	No. 3 ring	3.880 - 3.875							
	No. 4 ring								
	110. 4 ring	None None							

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AMA Specifications Form—Passenger Car

MAKE C	F CARCadillac	MODEL YEAR 1972 DATE ISSUED 9/1/71 REVISED (.)				
AODEL .		Eldorado				
NGINE -	- RINGS					
	No. 1, oil or comp.	Comp.				
Function	No. 2, oil or comp.	Comp.				
top to	No. 3, oil or comp.	Oil				
ottom)	No. 4, oil or comp.	None				
	Description -	# 1 Molybdenum Filled Cast Iron				
Compres-	material, coating,	# 2 Phosphate Coated Cast Iron				
ion	etc.	η, 2 1105 p1.α00 σσασα σασσ 22 στ				
	Width	.07700785				
	Gap	.013025				
	Description	Multi-Piece Steel				
	Description - material, coating,	Chrome Plated Rail				
Oil	etc.	Chrome Placed Rail				
	Width	.17951880				
	Gap	.015055				
Expanders		Yes				
NGINE -	- PISTON PINS					
Material		SAE - 1019 Steel				
Length		3.030				
Diameter		.99949999				
	Locked in rod, in					
	piston, floating, etc.	Locked In Rod				
Туре	Bush- In rod or piston	None				
	ing Material	None				
	In piston	.00020004				
Clearance	In rod	Press Fit				
Direction 8	amount offset in piston	.060 Toward Max Thrust Side				
NGINE -	CONNECTING RODS					
Material		C. M. Sline Armed Channel				
Waish (as)		G.M. 84M Arma Steel				
Weight (oz.) Length (center to center)		28 . 86				
Length (ce	nier 10 Center)	6.75				
	Material & Type	AT 20 Steel Backed				
Bande -	Overall Japath	M 390 Steel Backed				
Bearing	Overall length Clearance (limits)	.00050028				
	End play	.011021 (Total Two Rods)				

AMA Specifications Form—Passenger Car

MAKE OF CAR		Cadil	Llac MODEL YEAR 1972 DATE ISSUED 9/1/71 REVISED (6)						
			77. 3 3						
MODE	L		Eldorado						
ENGINE	- CRANK	(SHAFT							
Material			Nodular Cast Iron '						
Vibration	damper ty	pe	Rubber Absorption						
End thrus	st taken by	bearing (No.)	#3 Center Main						
Cranksha	ift end play		.002012						
	Material	& type	M-400 Aluminum Steel Backed						
	Clearanc	e	.00010026						
		No. 1	3.250 - 1.1925						
Main	Journal	No. 2	3.250 - 1.0595						
wain pearing	dia. and	No. 3	3.250 1.0670 (Inside) 1.258 (Outside)						
	bearing	No. 4	3.250 - 1.0595						
	overall	No. 5	3.250 - 1.1925						
	length	No. 6	None						
		No. 7	None None						
	Dir.& am	it. cyl. offset	R.H. Forward .47 L. H. Rearward .47						
No.bolts/main brg. cap		main brg. cap	2						
Crankpin journal diameter			2.500						
NGINE	- CAMSH	IAFT							
Location			Center of V						
Material			G.M. 120M Cast Iron						
Bearings	Material		Steel Backed Babbitt						
Je uring s	Number		5						
	Gear or o	hain	Silent Chain						
	Crank sho sprocket	ift gear or material	Sintered Iron GM 3884 M						
Type of Drive	Camshaft gear or sprocket material		Die Cast Aluminum with Nylon Covered Teeth						
	Timing	No. of links	48						
	chain	Width	• 750						
	1		F00						

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MAKE OF CAR		Cadillac	MODEL YEAR 1972 DATE ISSUED 9/1/71 REVISED (+)				
MODEL			Eldorado				
		CUCTEN	Eldorado				
	- VALVE						
lydraulic	lifters (St	d., opł., NA)	STD				
alve roto ntake, e:	ntor, type xhaust)		None				
ocker rat	tio	· ·	1.72:1				
perating appet legrance	Into	ike	Auto				
ndicate h r cold)	not Exh	au st	Auto				
		Opens (BTC)	34° .OOl Tappet Lift				
iming	Intake	Closes (ABC)	100° .001 Tappet Lift				
ased on		Duration (deg.)	314° .OOl Tappet Lift				
op of amp		Opens (BBC)	78° .OOl Tappet Lift				
oints)	Exhaust	Closes (ATC)	56° .OOl Tappet Lift				
		Duration (deg.)	3140 .OOl Tappet Lift				
	Valve open overlap (deg.)		90° .OOL Tappet Lift				
	Material		1041 Alum.Steel				
	Overall I		5.231 2.000				
	Actual overall head dia. Angle of seat & face (deg.)						
			Seat in Head 45 ⁰ Valve Face 44 ⁰ None				
		rt material	.34203413				
	Stem dian		.00100027				
	Lift (ze	uide clearance	.490				
ntake		Valve closed	• +7,70				
	Outer spring	(lb. in.)	60 - 65 @ 1 . 946				
	press. & length	Val√e open (lb. in.)	163-173 @ 1.456				
	Inner spring	Valve closed (lb. in.)	None				
	press. & length	Valve open (ib. in.)	None				
	Material		DF-20				
	Overall I		5.246				
		verall head dia.	1.625				
		seat & face(deg.)	Seat 450. Face 440				
Exhaust		ert material	None None				
	Stem diar		.34183413				
		uide clearance	.00120027				
	Lift (zero lash)		.490				
	Outer spring press. &	Valve closes (lb. in.)	60-65 @ 1.946				
	length	Valve open (lb. in.)	163 - 173 @ 1.456				
	Inner spring	(1b. in.)	None				
	press. & length	Valve open (1b. in.)	None				

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MAKE	OF CARCadillac	MODEL YEAR 1972	DATE ISSUED 9/1/71 REVISED ()					
MODEL		Eldore	ado .					
ENGINE	- LUBRICATION SYSTEM							
	Main bearings	Press	sure					
Type of	Connecting rods	Press	sure					
lubrica-	Piston pins	Sı	olash					
tion (splash,	Camshaft bearings	Press	sure					
pressure.	Tappets	Press						
nozzie)	Timing gear or chain		entrifugal Flow					
	Cylinder walls		plash					
Oil pump t	ype		ır Gear					
Normal oil	pressure (lb, vengine rpm)	35-40 LB @ 30 MPH						
Oil press.	sending unit (elect. or mech.)	Electric						
Type oil in	ntake (floating, stationary)	Stationary						
Oil filter s	system (full flow, part., other)	Full Flow						
Filter repl	acement (element, complete)	Complete						
Capacity o	of c/case, less filter-refill (qt.)	5 Qts. + 1 Qt. for Filter						
•	recommended (SAE viscosity rature range)	Above + 20°F 0 to + 60° Below + 20°F	20W - 10W30 - 10W40 - 20W40 10W - 6W30 - 10W30 - 10#40 5 W20 - 5W30					
Engine Ser	rvice Reqmt. (MM, MS, etc.)	SE						
ENGINE -	- EXHAUST SYSTEM							
Type (sing dual, other	gle, single with cross-over,	Single with Crossover						
	. & type (reverse flow, ru; separate resonator)	One Reverse Flow with Seperate Resonator						
Exhaust p		Exhaust 2.24 .036048 Laminated						
(O.D.,wall	thick.) Main	Intermediate 2.50 .036048 Laminated						
Tail pipe	dia. (O.D. & wall thickness)	2.25075 Aluminized						

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## Fuel Pump Pressure range ## Fuel Type ## A/C Spark Plug Div. Fuel Type ## A/C Spark Plug Div. Fuel Type ## Locations	MAKE C	OF CARC	adillac	MODEL YEAR 1972 DATE ISSUED 9/1/71 REVISED (6)						
Induction type: Carburetar, fuel injection, supercharger. Fuel Refill capacity (U.S. gals.) Tank Filler location Fuel Pump Carburetor 27 Gal. Back of License Plate Mechanical Locations Pressure range Vacuum booster (std., optional, none) Fuel Type Filter Locations Choke type Carburetor Carburetor Carburetor Algebraic Algebraic Algebraic Algebraic Algebraic Algebraic Carburetor Carburetor Algebraic Al	MODEL			Eldorado						
injection, supercharger. Fuel Refill capacity (U.S. gals.) Tank Filler location Fuel Type (elec. or mech.) Pump Locations Pressure range Vacuum booster (std., optional, none) Fuel Type Filter Locations Choke type Carburetor 27 Gal. Mechanical Lower Left Side of Eng. None For Spark Plug Div. The Fuel Pump and in Fuel Tank Remote Pocket in Manifold	ENGINE - FUEL SYSTEM									
Tank Filler location Back of License Plate Type (elec. or mech.) Mechanical Locations Lower Left Side of Eng. Pressure range 5.25 - 6.50 @ 1800 Vacuum booster (std., optional, none) None Fuel Type A/C Spark Plug Div. Filter Locations In Fuel Pump and in Fuel Tank Choke type Remote Pocket in Manifold				Carburetor						
Tank Filler location Back of License Plate Fuel Type (elec. or mech.) Mechanical Locations Lower Left Side of Eng. Pressure range 5.25 - 6.50 @ 1800 Vacuum booster (std., optional, none) None Fuel Type A/C Spark Plug Div. Filter Locations In Fuel Pump and in Fuel Tank Choke type Remote Pocket in Manifold	Fuel	Refill capacity (U.S. gals.)		27 Gal.						
Fuel Pump Locations Lower Left Side of Eng. Pressure range 5.25 - 6.50 @ 1800 Vacuum booster (std., optional, none) None Fuel Type A/C Spark Plug Div. Filter Locations In Fuel Pump and in Fuel Tank Choke type Remote Pocket in Manifold		Filler location		Back of License Plate						
Pump Locations Lower Left Side of Eng. Pressure range 5.25 - 6.50 @ 1800 Vacuum booster (std., optional, none) None Fuel Type A/C Spark Plug Div. Filter Locations In Fuel Pump and in Fuel Tank Choke type Remote Pocket in Manifold	F1	Type (elec. or me	chi)							
Pressure range 5.25 - 6.50 @ 1800 Vacuum booster (std., optional, none) None Fuel Type A/C Spark Plug Div. Filter Locations In Fuel Pump and in Fuel Tank Choke type Remote Pocket in Manifold		Locations								
Fuel Type A/C Spark Plug Div. Filter Locations In Fuel Pump and in Fuel Tank Choke type Remote Pocket in Manifold	. 0,,,,p	Pressure range		5.25 - 6.50 @ 1800						
Filter Locations In Fuel Pump and in Fuel Tank Choke type Remote Pocket in Manifold	Vacuum b	Vacuum booster (std., optional, none)		None						
Choke type Remote Pocket in Manifold	Fuel	Туре		A/C Spark Plug Div.						
	Filter			In Fuel Pump and in Fuel Tank						
Intake manifold heat control		Choke type		Remote Pocket in Manifold						
(exhaust or water) Exhaust (No Heat Valve)		,		Exhaust (No Heat Valve)						
Carbure- Air cleaner Standard Dry Pack Single Inlet	Carbure-	Air cleaner	Standard	Dry Pack Single Inlet						
tor type Optional	tor	type	Optional							
Idle speed (spec. Manual -		Idle speed (spec.	Manual	-						
neutral or drive) Automatic 600 R.P.M. Drive A/C off		neutral or drive)	Automatic	600 R.P.M. Drive A/C off						
Idle A/F mix.			Idle A/F mix.	•						

CARBURETOR SUPPLEMENTARY INFORMATION

Model Usage	Engine Displ.	Transmission	Carbure		No. Used and Type	Barrel Size
	Displ.	, , , , , , , , , , , , , , , , , , , ,	Make	Model	and type	Size
Eldorado	500	Turbo Hydra- matic	Ruch	4BBL	1	
				•		
				1		
		:				
		, : :				
		· ·		† •		
		!			·	
		ļ				

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MODEL							Eldora	do					
NGINE	- COOLIN	NG SYSTEM											
Type syst	tem (pressu	ire, pressure ve	nted,				_						
	ric, other)						Press		ъ а т				
Circula-		alve pressure						<u>- 16.5</u>		•			
ion	<u> </u>	oke, bypass)	•F)				177	<u>By-Pas</u> ° - 18	<u> </u>			······································	
<u>nermosta</u>	Starts to	ntrifugal, other)				C	, ,			Outlet			
		000 pump rpm					01101 11	19	Duoi	04040		······································	
ater	Number o					•		One					
ımp	Drive (V-	belt, other)						V-Be	lt				
	Bearing t						Dou	ble Ro	w Ball	Beari	ng		
y-pass r		n type (inter., e	xt.)					Inte					
	ore type												
	tube and fi	n, other)	e.				T	ube &					
ooling	With heat							21.		•			
y stem		eater (qt.)	- , #-			·	Hea	ter -					
apacity									8 with	A/C			
(ater jackets full length of cyl. (yes, no)			s, no)					Ye Ye					
arer all c	around cylinder (yes, no)				·			16	5		·		
Lower	Number and ty (molded, straig	. 1)	l - Molded										
		Inside diamete	r	1.50									
adiator		Number and ty (molded, strai		l - Molded									
se	Upper	Inside diamete	r	1.50									
		Number and type											
Ву	By pass	(molded, straig		None									
				None 7@ 61° - 53° - 40° - 67° - 36° - 67° - 36°									
		f blades & spac	ing	7@ 61° - 53° - 40° - 67° - 36° - 67° - 36° 18"									
	Diameter			1.24:1									
3n		Ratio-fan to crankshaft rev.			None								
	Fan cutout type Bearing type			None									
	Fan			A									
) rive	Generator	Generator or alternator			В								
Drive elts	Water Pur	mp	ļi.	A									
ndicate	Power St	ering		C									
pelt used by letter)	Air Canditioning			C Two Matched Belts									
Air Pump								<u> </u>					
**************************************	<u> </u>		<u> </u>				,						
Drive Belt Dimensions A			A	В	С	D	Ε	F	G	H	1	ر	:
Angle of	fV		380	380	380								- †
Nominal	length (SA	E)	45.2	37.5	59•5					Ì			
Width								 		-		 	-
- ruin			-460	-460	- 380	1	1	l	1	į.	1	1	•

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MAKE OF	CAR	Cadillac	_MODEL YEAR	1972 DATE ISSUED 9/1/71 REVISED (6)				
MODEL				Eldorado				
EHICLE EMI	SSION CONT	ROL						
	Тур	e (Air injection, engine modifications, other)		Air Injection				
		Туре		Semi-Articulated Vane				
	Air	Displacement		19.3 Cu. in/Rev.				
	Injectio	Drive ratio		1.2:1				
Exhaust	Pump	Drive type		Belt				
Emission	, 0,,,,,	Relief valve (type		Spring Loaded Valve				
		Filter (describe)		Centrifugal				
Control	Air	Air distribution (head, manifold, e	c)	Cylinder Heads				
	Injectio	Point of entry		Cylinder Heads				
	System	Injection tube i.d.		.250				
	, , , , ,	Check valve type		Elastomer Disc and Plate				
		Backfire protection	T	Diverter Valve				
	Type (ver	ntilates to atmos., action system, other)	Standard	Induction				
		Make and model	Optional	None A/C Spark Plug Div.				
		Location		a/ C Spain Ting Div.				
Crankcase Emission	Control Unit	Energy source (manifolivacuum, carburetor, oth		Manifold Vacuum				
Control		Control method (variable orifice, fixed orifice, o	ll l	Spring Loaded Valve - Variable Orif				
	Complete	Discharges (to intake manifold, other)		Intake Manifold				
	system	Air inlet (breather cap,	other)	Air Cleaner				
		Flame arrestor (screen,	other)	Check Valve				
		Refill Capacity (U.S. gallons)		27 Gal.				
	•	Thermal expansion volume (cu. ft.)		.45 Cu. Ft.				
	Fuel	Pressure relief location (lbs.)		Cap 25-35 in. water				
	Tank	Vacuum relief location (lbs.)		Cap 7-70 in. water				
		Vapor-liquid separator type		Standpipe				
Evaporative		Vapor vented to (crankcase,		Charcoal Canister				
Emission		cannister, other)						
Control	Carbu-	Vapor vented to		Internal				
	retor	(crankcase,						
		cannister, other)						
		Storage provision		Charcoal Canister				
	Vapor	cannister, other)						
	Storage	Volume (cu. ft.) or capacity (grams)		600 Grams				
		Control valve type		Carcuretor - Purge				

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MAKE C	OF CAR	Cadi	llac	MODEL YEAR 1972 DATE ISSUED 9/1/71 REVISED (4)			
MODEL	ODEL			Eldorado			
ELECTRIC	AL – SUP	PLY SYSTEA	A				
	Make and	d Model	1	Delco Remy			
		Rtg. & Total	Plates	12 Volt - 15 Plate			
Battery	SAE Designation & Amp. Hr. Rtg.			3600 Watts @ 00			
	Location Terminal grounded			Radiator Cradle Right Front Side - Underhood			
				Negative			
	Make			Delco Remy			
Generator	Model			1100940 1100937 A/C			
or	Type and rating			42 AMP 63 AMP			
Alternator	Output a	t engine idle	(neutral)	Charge @ Idle			
	Ratio-Gen. to Cr/s rev.			3.25:1			
	Make			Integral Part of Generator			
	Model						
	Туре						
Regulator	Cutout	Clasing valtage					
		Reverse c	urrent				
	Regu-	Voltage					
	lated	Current					
	Voltage	Temperature					
	test	Load					
	condition	Other					
ELECTRICA	AL – STAF	RTING SYST	ΓEM				
	Make			Delco Remy			
Starting	Model			1108352			
Motor	Rotation (drive			Clockwise			
	Switch (s	olenoid, mai	nugl)	Solenoid			
Motor control	Starting procedure	· · · · · · · · · · · · · · · · · · ·					
	-			See Below			
	Engagem	ent type eshes (front,		Spiral Spline and Over Running Clutch			
	Cinion m	Pinton	, rear)	Front			
Motor	Number	 		9 N. A			
Drive	of teeth	Flywheel	Manual Auto.	N.A.			
	-		Manual	166			
	Flywheel tooth		Auto.	N. A.			
	Luce wid		170.0.	.500			

Place Trans. in Park or Neutral

Cold Start - Depress Acc. to floor - Release, Turn Ignition Key to start position
Warm Start - Depress Acc Halfway to floor - Hold - Turn Ignition Key to start position

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MAKE O	F CAR	Cadillac	MODEL YEAR 1972 DATE ISSUED 9/1/71 REVISED (.)
MODEL _			Eldorado
ELECTRICAL	IGNITION	SYSTEM - DISTRIBUTOR	
Breaker ga	p (in.)		.016
Cam angle	(deg.)		280 - 320
Brkr. arm t	ension (oz.)		19 - 23 oz.
Distributor	Manual		-
DISTITUTOR	Automatic		Delco Remy - 1112108
-	Manual		_
Timing	Automätus		00

Distributor Model		ENTRIFUGAL ADVANC		1	ADVANCE . at In. of Mercury
·	Start	Intermediate	Max.	Start	Max.
1112108	o ^o @ 800	9° - 13° @ 1900	22° - 26° @ 4000	8" - 10"	25.5° @ 16"

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	OF CARCadillac	MODEL YEAR 1972 DATE ISSUED 9/1/71 REVISED (6)
	:	
MODEL		Eldorado
	CAL - IGNITION SYSTEM	
	Conventional - Std., Opt., N.A.	STD
Туре	Transistorized - Std., Opt., N.A.	N.A.
	Other (specify)	
	Make	Delco Remy
	Model	1115295
Coll	Engine stopped	2.40
	Amps Engine idling	1.25
	Make	AC Spark Plug Div.
	Model	R-46N
Spark	Thread (mm)	14 MM
Plug	Tightening torque (lb. ft.)	25 lb. ft.
	Gap	•035
-	Conductor type	Resistant Core
Cable	Insulation type	Neoprene
	Spark plug protector	Hypalon
LECTRIC	CAL — SUPPRESSION	
<u> </u>		See Relow
ocations.	& type	See Below
LECTRIC	& type AL — INSTRUMENTS AND EQUIPA	MENT
.ocations	& type AL — INSTRUMENTS AND EQUIPA Type	MENT AC Spark Plug
LECTRIC Speed- ometer	& type AL — INSTRUMENTS AND EQUIPA Type Trup adometer (std. opt., N.A.)	MENI AC Spark Plug STD
LECTRIC Speed. ometer Charge in	AL - INSTRUMENTS AND EQUIPA Type Trip adometer (std. apt., N.A.) ndicator - type	AC Spark Plug STD Tell Tale
LECTRIC Speed- ometer Charge in	AL - INSTRUMENTS AND EQUIPA Type Trip adometer (std. opt., N.A.) indicator - type ture indicator - type	AC Spark Plug STD Tell Tale Tell Tales (Coolant & Engine Metal)
LECTRIC Speed- ometer Charge in Temperat Oil press	AL - INSTRUMENTS AND EQUIPM Type Trip adometer (std. opt., N.A.) Indicator - type ture indicator - type Sure indicator - type	AC Spark Plug STD Tell Tale Tell Tales (Coolant & Engine Metal) Tell Tale
LECTRIC Speed- ometer Charge in Temperate Oil press	AL — INSTRUMENTS AND EQUIPA Type Trip adometer (std. opt., N.A.) Indicator — type ture indicator — type sure indicator — type icator — type	AC Spark Plug STD Tell Tale Tell Tales (Coolant & Engine Metal) Tell Tale Gauge
December of the property of the press of the	AL — INSTRUMENTS AND EQUIPA Type Trip adometer (std. opt., N.A.) Indicator — type ture indicator — type sure indicator — type tricator — type Type — Standard	AC Spark Plug STD Tell Tale Tell Tales (Coolant & Engine Metal) Tell Tale
ocations LECTRIC Speed- ometer Charge in Temperat Oil press Fuel indi shield wiper	AL — INSTRUMENTS AND EQUIPA Type Trip adometer (std. opt., N.A.) Indicator — type ture indicator — type sure indicator — type sure indicator — type Type — Standard Type — Optional	AC Spark Plug STD Tell Tale Tell Tales (Coolant & Engine Metal) Tell Tale Gauge 3-Speed Electric
Speed- ometer Charge in Temperati Oil press Fuel indi shield Wind- shield	AL - INSTRUMENTS AND EQUIPM Type Trip adometer (std. opt., N.A.) Indicator - type ture indicator - type sure indicator - type sure indicator - type Type - Standard Type - Optional Type - Standard	AC Spark Plug STD Tell Tale Tell Tales (Coolant & Engine Metal) Tell Tale Gauge
Speed- ometer Charge in Temperati Oil press Fuel indi shield wind- shield	AL - INSTRUMENTS AND EQUIPM Type Trip adometer (std. opt., N.A.) Indicator - type ture indicator - type sure indicator - type sure indicator - type Type - Standard Type - Optional Type - Optional	AC Spark Plug STD Tell Tale Tell Tales (Coolant & Engine Metal) Tell Tale Gauge 3-Speed Electric Electric
LECTRIC Speed- ometer Charge in Temperat Oil press Fuel indi Wind- shield wiper Wind- shield washer	AL — INSTRUMENTS AND EQUIPM Type Trip adometer (std. opt., N.A.) Indicator — type ture indicator — type sure indicator — type Icator — type Type — Standard Type — Optional Type — Optional Type — Optional Type	AC Spark Plug STD Tell Tale Tell Tales (Coolant & Engine Metal) Tell Tale Gauge 3-Speed Electric Electric Solenoid Vibrating - Diaphram F-A-D
LECTRIC Speed- ometer Charge in Temperat Oil press Fuel indi	AL - INSTRUMENTS AND EQUIPM Type Trip adometer (std. opt., N.A.) Indicator - type ture indicator - type sure indicator - type sure indicator - type Type - Standard Type - Optional Type - Optional	AC Spark Plug STD Tell Tale Tell Tales (Coolant & Engine Metal) Tell Tale Gauge 3-Speed Electric Electric

Packard Electric - Dist. Resistance Wire

- .3 MFD on Coil Feed Terminal
- .5 MFD on Gen. Reg. Feed Terminal Ground Straps Trans. to dash

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P	aa		14
	44	•	10

MAKE	OF CAR	Cadill	.ac	MODEL	YEAR_	1972	DATE ISSUED 9/1//1 KEVISED (6)		
MODEL		· •		-		Eldors	ado		
		JTCH (Manu	ial Transi	nission)					
Make & t	Make & type					Not Av	railable		
Type pre	ssure plate	springs							
	ring load (II								
No. of cl	utch driven	discs							
	Material								
	Outside &	inside dia.							
Clutch	Total eff.	area (sq.in,)							
facing	Thicknes	\$							
	Engageme	ent cushion- d							
Release bearing	Type & m of lubrica								
Torsional damping	Methods:	-							
DRIVE UI	VITS - TRA	NSMISSIOI	VS:						
Manual 3-	speed (std.	, opt. N.A.)				······	N. A.		
Manual 4-	speed (std.	, opt. N.A.)		N. A.					
Automatic	(std., opt.	N.A.)					STD		
DRIVE UI	NITS - MA	NUAL TRAI	NS.						
Number of	forward sp	e e d s			-	Not	Available		
	In first								
Transmis-	In second					·			
sion ratios	In third								
	In fourth								
	In reverse	!							
Synchronou	s meshing,	specify gea	r \$						
Shift lever	location		:						
	Capacity	· · · · · · · · · · · · · · · · · · ·				·			
	Type reco								
Lubricant	SAE vis-								
		Summer Winter							
	1 . +	Extreme cold							
				L					

MAKE (OF CARCadillac	MODEL YEAR 1972 DATE ISSUED 9/1/71 REVISED (6)							
MODEL		Eldorado							
DRIVE UI	NITS - AUTOMATIC TRANS	MISSION							
Trade na	me	Turbo Hydramatic							
Type describe		3 Speed Fixed Converter With Step Gear Shift							
Selector	location	Indicator in Cluster Above Strg. Col.							
List gear ratios Selector Pattern and indicate which are used in each selector position		P-R-N-'D'-L LO Gear 2.48 Intermediate 1.48 High Gear 1.00 Reverse 2.09							
	hift speed-drive range	76 MPH							
Max. kick	down speed -drive range	70 MPH							
	Number of elements	3							
List gear ra and indicate each select Max. upshif Max. kickdo Torque convertor T Special tran features DRIVE UNIT Number used Type (straig	Max, ratio at stall	2.03							
	Type of cooling (air, liquid)	Liquid - Water - To Oil							
	Nominal diameter	13.038							
Lubricant	1	Approx. 11 pts.							
	Type recommended	Fluid - Dexron							
•	ansmission	Driven through a chain from Eng. Mount Converter							
DRIVE UN	NITS - PROPELLER SHAFT								
Number u	sed	Two (1 Piece Right and Left)							
	aight tube, tube-in-tube, xternal damper, etc.)	Exposed							
	Manual 3-speed trans.	N.A.							
Outer diam. x length' x wall thick- ness	Manual 4-speed trans.	N. A.							
	Overdrive transmission	N. A.							
	Automatic transmission	1.25 X 17.05 Solid							

(Continued)

Center to center of universal joints, or to centerline of rear attachment.

MAKE C	F CAR_	Cadillac	MODEL YEAR 1972 DATE ISSUED 9/1/71 REVISED (.)						
MODEL			Eldorado						
•	IITS _ PRC	PELLER SHAFT (con							
Inter-	Type (pla	iin,	None						
mediate bearing		on (fitting,	Hone						
	Туре								
Slip Yoke	Number o	f teeth							
	Spline O.	D.							
	Make and	Mfg. No.	Saginaw						
	Number u	sed	4 Joints						
	Type (bal	l and trunnion,cross)	(2) Tri-Pot Ball & Trunnion (2) Rzeppa (outboard)						
Universal	Reur atta	ch.(u-bolt,clamp,etc.)							
joints		Type (plain,	Needle Rollers with Tri-Pot Joints						
	Bearing	anti-friction)	Ball with Rzeppa Joints						
		Lubric (fitting, prepack)	Pre-Packed (Permanent)						
Drive take or arms, sp	-	torque tube	Frt. Suspension						
Torque tak or arms, sp	_	(torque tube	Eng. Supports						
DRIVE UN	IITS – AXL	E							
Type (fron	t, rear)		Front						
Descriptio	n								
Limited SI	ip different	ral, type	Not Available						
Drive Pini	on Offset		None						
No. of diff	erential pir	lions	2						
Pinion adj	ustment (sh	nim, other)	Shim						
Pinion bea	ring adj. (s	him, other)	Shim						
Wheel bear	7		Not Available						
	Capacity		4 Pints						
(b	Type reco	T.	Extreme Pressure Mineral Oil						
Lubricant	SAE vis-	Summer Winter	90						
	number	Extreme cold	90						
	<u> </u>	1_2	AXLE RATIO TOOTH COMBINATIONS						
			(See page 4 for axle ratio usage)						
Axle ratio			3.07						
No. of	Pinion		14						
teeth	Ring gear		43						
Ring Gear	O.D.		9.947						

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ΜA	KE OF CAR _	Cadillac	MODEL YEAR 1972 DATE ISSUED 9/1/71 REVISED (*)						
МС	DEL		Eldorado						
		IRES AND WHEELS	(STANDARD)						
	Size, load range	e plv	L-78X15 Load Range B						
	Type (bias, rad		Belted Bias						
ES	Normal max.	Front	25 PSI						
TIRE	pressure (cold)	Rear	20 PSI						
_	Rev./mile 9 45	mph	711						
	Type & materia	l	Drop Center - Steel						
S	Rim (size & fla	nge type)	15 Х б ЈК						
EL.		Type (bolt or stud)	STUD						
¥HE	Attachment	Circle diameter	5.00 In.						
3		Number & size	5•½ x 20						
	Spare wheel (sa	ime or other)	Same						
DRIV	/E UNITS'-T	IRES AND WHEELS	(OPTIONAL)						
Siz	ze, load range, pl	у	W.W. L-78X15 Load Range B						
Ту	pe (bias, radial,	etc.)	Belted Bias						
	rmal max.	Front	25 PSI						
pre	id inflation essure (cold)	Rear	20 PSI						
Re	v. mile - 45 mph		711						
Wh	eel type & materi	ial	Drop Center - Steel						
Rin	m (size & flange	type)	15 х б ЈК						
DRIV	E UNITS - TI	RES AND WHEELS	(OPTIONAL)						
Siz	re, load range, pl	у							
Ту	pe (bias, radial,	etc.)							
No	rmal max. ad inflation	Front							
pre	essure (cold)	Rear							
Re	v. mile 45 mph								
Wh	eel type & materi	ial							
Rii	m (size & flange	type)							
BRA	KES — PARKIN	IG							
Ту	pe of control		Foot Operated - Vac Released						
Lo	cation of control		Left Side Below Inst. Panel						
Ор	erates on		Rear Service Brakes						
16 -	Sepa- Type (int	rernal or external)	N.A.						
rate	from Drum dia	meter	N.A.						
serv bral	vice Lining si	ize (length x							
5.01		hickness)	N.A.						

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ODEL-				Eldorado					
AKES -	SERVICE								
ype (dru	m) or (disc	& no. of pi	stons)	Disc Front - Single Piston Drum Rear					
elf adjus	ting (std.,	opt., N.A.)		STD					
pecial /alving	Type (prometering,	oportion, de , other)	lay,	Metering - Front Proportioning Rear					
	ke make &			Delco Tandem					
	ite, int., et			- 90 B					
	area (sq. i			38.36 F 80 R 42.28 F 84 R					
	ng area (s								
	s (sq. in.)	7		224.00 F 138 R					
Effectiveness Front Rear			57%						
	r			69%					
	Diameter			11 ^					
)rum	(nominal)	1,00.		11.0					
	Type and material			Full Cast Iron Finned Drum					
	Outer working diameter			11.000					
	Inner wor	king diame	ter	6.910					
Rotor	Thicknes	5							
	Material & type (vented/solid)			Full Cast Iron - Vented					
heel cyl-	Front	aterial uter working diameter ner working diameter nickness aterial & type (vented/solic cont ear ore		2 15/16					
ider bore	eel cyl- Front ler bore Rear			15/16					
aster	Bore			1.125					
ylinder	Stroke			1.475 - 1.530					
edal arc				3.44:1					
		lb. pedal l	pad	760 PSI					
hoe Jagranaa	Front			None					
learance	Rear			.015					
nti-skid d		std., opt.	, N.A.)	Electronic & Vacuum - Opt. Riveted					
	Bonded or	Material		DM 5470 Molded Asbestos					
			Prim. or	5.4 X 1.93 X .41					
	Front	Size (length x	out- board	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,					
j	Wheel	width x	Second.	5.4 X 1.93 X .43					
		thickness)	or in- board	-					
ake		Segments		1					
ing		Material		Marshall H 3144 PRI & H3152 Sec Molded Asb.					
		Size	Prim. or out-	9.00 X 2.00 X .20					
[Rear	(length x	board						
l	Wheel	width x thickness)	Second. or in-	12.00 X 2.00 X .20					
İ		inickness)	board						
1									

^{*} Excludes river holes, grooves, chamfers, etc. ** Includes river holes, grooves, chamfers, etc.

^{***} Total swept area for four brakes. (Widest lining contact width for each brake x its contact circumference.)

MAKE O	F CAR_	Cadi	llac	MODEL YEAR 1972 DATE ISSUED 9/1/71 REVISED (6)						
MODEL				Eldorado						
STEERING	·									
Manual (st	td., opt., N	A)		N.A.						
	d., opt., NA			STD						
Adjustable		Type and								
steering w		description	on	Tilt and Telescope						
(tilt, swin	g, other)	(std., opt., NA)		OPT						
Wheel diar	meter	Manual		N.A.						
		Power		15.5						
Turning	Outside		all (1. & r.)	46.8						
diameter	front	Curb to curb (1. & r.)								
(feet)	Inside	Wall to wall (1. & r.)								
	rear	Curb to curb (1. & r.)								
										
		Туре		N.A.						
Manual	Gear	Make	-16 -							
manua)		Ratios	Gear							
	N 1		Overall							
	No. wheel turns (stop to stop)			Coaxial						
	Type (coaxial, linkage, etc.) Make									
	Make	Туре		Saginaw Steering Gear Rotary Valve - Recirculation Ball						
	Gear		Gear	Variable Ratio 16.0 - 13.0						
Power	Jedi	Ratios	Overall	16.1 - 14.3						
	Pump driv	en by		Belt						
	No. wheel turns (stop to stop)			2 3/4						
······································	Туре			Parallelogram						
	Location (front or rear		or	, ou						
Linkage	of wheels, other)			Front						
		(trans, or le		Transverse						
	Tie rods (one or two)	Two:						
	Inclination	n at camber	(deg.)	11° @ 0						
Steering	Bearings	Upper		Spherical Joints						
Axis	(type)	Lower	·	Spherical Joints						
1411 1 1 1 1	 	Thrust		Spherical Joints						
Wh1, Align. (range at	Caster (de			$-10 \pm 1/2$						
curb wt. & preferred)				00±3/8 00±1/16						
		tside track	inches)	Spherical Joints						
Steering S	pindle & jo	Inner bear	·ino	Spherical boilies						
Wheel	Diameter	Outer bea								
Spindle	Thread si		,y							
	Bearing ty									

MODEL		Eldorado						
	ION – GENERAL	(See Supplement page for details on Air Suspension)						
Provision	for car leveling	Front - Torsion Bar Adj Auto Level Control						
	for brake dip control	In Front & Rear Suspension Geometeries						
Provision	for acc. squat control	In Front Suspension Geometry						
Special p	rovisions for							
car jackin	ng	Bumper Type						
Shock	Туре	Direct Action						
absorber front &	Make	Delco						
rear	Piston dia.	1"						
Other special features		Pliacell Air Reservoir, Rebound Cut Of Interegal Bump Stop in Front Shocks						
USPENS	SION – FRONT							
Type and	description							
		Independent Torsion Bar						
	Туре	Torsion Bar						
	Material	SAE 5160H						
Spring	Size (coil design height & I.D bar length x dia.)	1.055 Dia. X 53.20 Long Eff. Length						
	Spring rate (lb. per in.)	439 lb-in./deg.						
	Rate at wheel (lb. per in.)	115 lb/in.						
stabilizer	Type (link, linkless, frameless)	Link						
	Material & bar diameter	SAE 1070 1 1/16 Dia.						
USPENS	ION – REAR							
Type and	description	4 Link Coil Suspension - Dead Axle						
	torque taken through	Frt. Wheel Drive						
	Туре	Coil						
	Material	SAE 9260 Steel						
	Size (length x width, coil design							
pring	height & I.D., bar length & dia.)	9.20 X 5.50 X 137.7 X .545						
	Spring rate (lb. per in.)	92 lbs/in.						
	Rate at wheel (lb. per in.)	92 lbs/in.						
	Mounting insulation type If No. of leaves	Rubber						
	leaf Shackle(comp.artens.)	N.A.						
	prockrecomp.or rens.	<u>N.A.</u>						
	Tune (link linkless frameless)	T.T. A						
stabilizer	Type (link,linkless,frameless) Material & bar diameter	N.A. N.A.						

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MAKE OF CAR TEG		MODEL YEAR 1972 DATE ISSUED 9/1/71 REVISED (6)					
MODEL		Eldorado					
FRAME							
Type and description (Separa unitized frame, partially - un	itized frame)	Seperate Perimeter Frame					
BODY - MISCELLANEOUS	INFORMATIO	N					
Ors.hinged Front doors (front, rr.) Rear doors		Front					
Type of finish (lacquer, enam Hood counterbalanced (yes, n	10)	Acrylic Yes					
Hood release control (internal, external) Vehicle Indent, No. location		Internal Windshield Lower Frame - Left Side - Trans. Eng.					
Engine No. location		Rear Upper Portion of Cyl. Block - L. Side of Trans.					
Theft protection - type		Ign. Key Start - Strg. Col. Lock - Ing. Warning Buzzar					
Vent window control method (crank, friction pivot)	Front Rear	None None					
Seat cushion type	Front Rear 3rd seat	Zig-Zag Spring Zig-Zag Spring					
Seat back type	Front Rear 3rd seat	Full Depth Foam Full Depth Foam					
Windshield glass type (i.e., single curved - laminated pla	re)	Compound Curve - Laminated					
Side glass type (i.e., curved : tempered plate)	-	Curved Tempered					
Backlight glass type (i.e., co curved - tempered plate, three piece)		69347 Curved Tempered 69367					
Windshield glass exposed sur	·	1511.4 1445.1					
Side glass exposed surface a Backlight glass exposed surface		1386.91568.4 1022.4 738.1					
Total glass exposed surface	area	3920.7 3791.6					

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age 24

MODEL			Eldorado						
ONVENIENC	E EQUIPM	ENT	(Indicate whether standard, optional or NA on each series						
S : .	de windows		STD						
Power	nt windows		N.A.						
vingows	cklight or ta	ilgate	N.A.						
Power seats (s	specify type (
well as availa			2-Way Power STD						
Reclining from Front seat hea			N.A. Both						
		N-L or born	AM/FM - AM/FM Stereo - OPT						
Radios (specif well as availal			AM/FM - AM/FM Stereo - OPT Stereo AM/FM Integral Tape - OPT						
Rear seat spec			STD with Radio						
Power antenna			Part of Windshield - STD						
lock			STD STD						
	, , ,								
Air conditioner and availabilit		e	Auto Climate Control - Optional						
Speed warning			N.A.						
speed control	····		OPT.						
gnition lock le			N.A.						
Dame lamp			STD						
Slove comparts	nent lamp		STD						
Luggage compo	artment lamp		STD						
Underhood lamp			N • A •						
Courtesy lamp			STD						
Map lamp			STD						
Auto, trans, qu	ad lamp		STD						
Cornering light	lamp		STD						
Rear window de electrically			STD - 69367						
Rear window d	e fogger		0PT - 69347						
ITR & DEFR		Lite	STD						
AMP HEIGHT	AND SPAC	ING							
	Headlamp	Highest '	27.35						
teight above	(H125)	Lowest	27.35						
round to	Tail	Highest	26.68						
enter of bulb r marker	(H126)	Lowest	23.12						
	Sidemarker	Front	20.83						
	3.33	Rear	24.90						
	Headlamp	Inside	21.67						
)istance from	<u></u>	Outside	28.06						
Lofcarto	Tail	Inside	35.66						
enter of bulb		Outside	35.66						
	Directional	Front	35.66						
	1	Rear							

^{*} If single headlamps are used enter here.

MAKE	OF	CAR	Cadillac	_MODEL	YEAR	1972	DATE	ISSUED 9/1/71	REVISED (+)	
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VEHICLE WEIGHTS

		VEHICLE WEIGHTS									
		CURB WEIGHT* (Pounds)			% PASS. WEIGHT DISTRIBUTION				CHARLES WELCHE		
						Pass, In Front		In Rear	SHIPPING WEIGHT* (Pounds)		
Model	Eldorado	Front	Rear	Total	Front	Rear	Front	Rear		- Obild's /	
	69347 69367	2866	1963 2050	4829	4					4682	
	69367	2869	2050	4 919						4773	
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^{*}Reference - SAE Aerospace-Automotive drawing standards, Section E 1.02 (d).

^{**}Shipping weight definition -

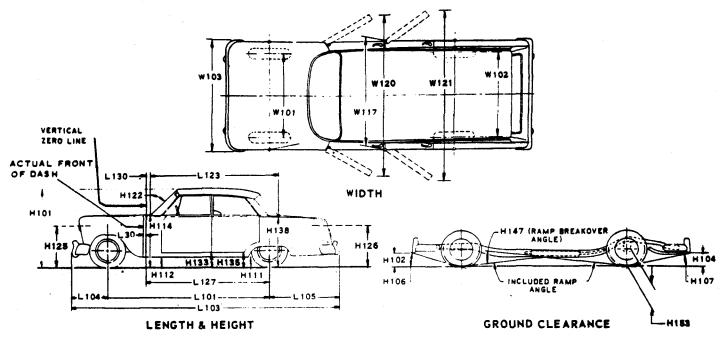
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MAKE OF CAR Cadillac MODEL YEAR 1972 DATE ISSUED 9/1/71 REVISED (e)

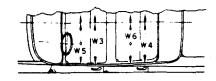
	Eldorado WEIGHT (Pounds)			OPTIONAL EQUIPMENT WEIGHTS	
	WEI	GHT (Po	unds)		
Equipment Differential Weights	Front	Rear	Total	Remarks	
Auto Climate Control	124	-4	120		
Stereo SS Radio	7	3	10		
AM-FM P.B. Radio	6	3	9		
Stereo Tape Radio	12	4	16		
6-Way Bench Seat	7	5	12		
60-40 6-Way Seat	27	30	57		
Vinyl Roof	2	6	8		
Power Door Locks	5	7	12		
Lamp Monitors	í	i	2	· ·	
T & T Steering	T i		ī		
Leather Trim	3	6	9		
Power Trunk Lock	-3	11	8		
Cruise Control	5	ī	6		
Defogger		3	3		
RH Mirror			2		
GuideMatic	2		2		
Garacia of C			+		
			+		
Aux. Horn			5		
Track Master		3	12		
Sun Roof	19	21	40		
Suit Root			1		
			 		
			 		
			 		
					
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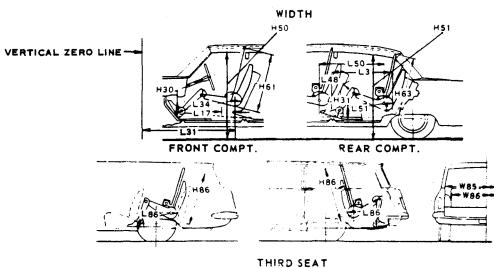
CAR AND BODY DIMENSIONS

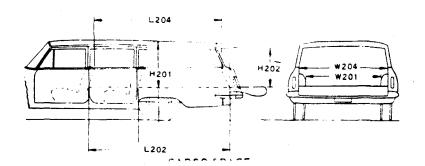
KEY SHEET EXTERIOR CAR AND BODY DIMENSIONS



INTERIOR CAR AND BODY DIMENSIONS







EXTERIOR CAR AND BODY DIMENSIONS KEY SHEET DIMENSION DEFINITIONS

WIDTH DIMENSIONS.

- W101 WHEEL TREAD FRONT. Measured at centerline of tires, with nominal camber, at ground.
- W102 WHEEL TREAD REAR, Measured at centerline of tires at ground.
- W103 MAXIMUM OVERALL CAR WIDTH. Include bumpers, moldings, or sheet metal protrusions. Measured to outside of metal.
- W117 MAXIMUM BODY WIDTH AT #2 PILLAR. Measured across body at #2 pillar, excluding hardware and applied moldings.
- W120 MAXIMUM OVERALL CAR WIDTH, FRONT DOORS OPEN is measured to outside of sheet metal with front doors in maximum hold-open position.
- W121 MAXIMUM OVERALL CAR WIDTH, REAR DOORS OPEN is measured in same manner as W120.

LENGTH DIMENSIONS.

- L30 VERTICAL ZERO LINE TO ACTUAL FRONT OF DASH. If actual Front of Dash is to the rear of Body Zero Line, it is identified by a minus (-) sign.
- L101 WHEELBASE.
- L103 OVERALL LENGTH, Include bumper guards if standard equipment.
- L104 OVERHANG FRONT. Measured from C/L of front wheels to front of car, including bumper guards if standard equipment.
- L105 OVERHANG REAR. Measured from C/L of rear wheels to rear of car, including bumper guards if standard equipment.
- L123 BODY UPPER STRUCTURE LENGTH AT CAR
 CENTERLINE. The horizontal dimension from the
 Cowl Point to the Deck Point.
- L127 VERTICAL ZERO LINE TO CENTERLINE OF REAR WHEELS, A horizontal dimension.
- L130 VERTICAL ZERO LINE TO WINDSHIELD COWL POINT. The horizontal dimension from the vertical zero line to the theoretical intersection of extended windshield glass plane and normal cowl surface.

HEIGHT DIMENSIONS

- H101 OVERALL HEIGHT DESIGN, Measured with the vehicle in Manufacturer's Design Weight attitude.
- H114 COWL POINT TO GROUND. Measured at vehicle centerline.
- H138 DECK POINT TO GROUND. Measured at vehicle centerline.
- H112 ROCKER PANEL TO GROUND FRONT. The vertical dimension from ground to bottom of rocker panel, excluding flanges. Measured to the outside of sheet metal at foremost point of rocker panel.

- H133 BOTTOM OF DOOR TO GROUND, CLOSED FRONT is the same point on the door as H132 dimension, with door closed.
- H111 ROCKER PANEL TO GROUND REAR. The vertical dimension from ground to bottom of rocker panel, excluding flanges. Measured to the outside of sheet metal at front of rear wheel opening.
- H135 BOTTOM OF DOOR TO GROUND, CLOSED REAR is measured in same manner as H133.
- H122 WINDSHIELD SLOPE ANGLE. The angle between a vertical line and the windshield surface at car center-line. On compound-curved windshields the chard of the acc is used and limited to that section of the windshield comprehended by an 18-inch chard.
- H125 HEADLAMP CENTERLINE TO GROUND is measured vertically to the center of the upper lamp.
- H126 TAILLAMP CENTERLINE is measured vertically from ground to the centerline of the upper bulb.

GROUND CLEARANCE DIMENSIONS

- H102 BUMPER TO GROUND FRONT. Minimum dimension, includes bumper guards.
- H104 BUMPER TO GROUND REAR. Minimum dimension, includes bumper guards.
 H106 ANGLE OF APPROACH. The angle between ground
- H106 ANGLE OF APPROACH. The angle between ground and a line tangent to the front tire static loaded radius arc and the first point of interference, i.e., bumper, guard, gravel deflector, fender or other component, excluding license plate. This dimension may be determined graphically for reporting purposes.
- H107 ANGLE OF DEPARTURE. The angle between ground and a line tangent to the rear tire static loaded radius arc and the first point of interference, i.e., bumper, guard, gravel deflector, tail pipe, fender or other component, excluding license plate. This dimension may be determined graphically for reporting purposes.
- H147 RAMP BREAKOVER ANGLE. The supplement of included ramp angle (180° minus included ramp angle) over which car can pass without interference; measured with car sitting on a level surface, using lines tangent to arcs of front and rear static loaded radii and intersecting at point on underside of car which defines the smallest angle.
- H153 REAR AXLE DIFFERENTIAL SYSTEM TO GROUND is a minimum clearance.
- H156 MINIMUM RUNNING GROUND CLEARANCE. Location of measurement on the car is to be clearly recorded.

INTERIOR CAR AND BODY DIMENSIONS KEY SHEET DIMENSION DEFINITIONS

FRONT COMPARTMENT DIMENSIONS

- H POINT TO VERTICAL ZERO LINE FRONT is a horizontal dimension.
- EFFECTIVE HEAD ROOM FRONT. The dimension from H Point to the headlining, plus a constant of 4.0 inches, measured along a line 8° to rear of vertical. MAXIMUM EFFECTIVE LEG ROOM—ACCELERATOR.
- Measured along a diagonal line from the Manikin ankle pivot center to the H Point plus a constant of 10.0 inches. For treadle type accelerator pedals, the leg room is measured with the Manikin's right foot on the accelerator pedal and the Manikin Heel Point at Accelerator Heel Point. All other types of accelerator pedals will be measured with the Manikin foot angle set at 87°
- and the shoe touching the pedal.

 H POINT TO HEEL POINT FRONT. The vertical H30 dimension from the H Point to the Accelerator Heel
- H POINT TRAVEL. The horizontal dimension between the H Point in the most forward and rearward seat
- SHOULDER ROOM FRONT, The minimum lateral dimensions between the door garnish moldings or nearest interference, measured at the H Point station.
- HIP ROOM FRONT. The lateral dimension through the H Point to trimmed body surfaces. Depress loose side wall cloth to trim foundation or other obstruction if such construction exists.
- UPPER BODY OPENING TO GROUND FRONT. The vertical dimension from a point on the trimmed body opening to the ground, measured at the H Point station.
- REAR COMPARTMENT DIMENSIONS
 L50 H POINT COUPLE DISTANCE. The horizontal dimension from the front seat H Point to the rear seat H
- EFFECTIVE HEAD ROOM REAR. The dimension
- from the H Point to the headlining, plus a constant of 4.0 inches, measured along a line 8° to rear of vertical. MINIMUM EFFECTIVE LEG ROOM REAR. Measured along a diagonal line from the ankle pivot center to the H Point plus a constant of 10.0 inches, with the foot positioned to the nearest interference between the seat structure and toe, instep or lower leg.

 H POINT TO HEEL POINT — REAR. The vertical dimension from the H Point to the Manikin Heel Point
- on the depressed floor covering.
- MINIMUM KNEE ROOM REAR. The minimum dimension from the Manikin knee pivot center to the back of
- the front seat back. REAR COMPARTMENT ROOM. The horizontal dimension from the back of front seat to front of rear seat
- back at height tangent to the top of rear seat cushion. SHOULDER ROOM REAR. The minimum lateral dimension between the door garnish molding or nearest interference. Measured at H Point station.
- HIP ROOM REAR. The lateral dimension through H Point to trimmed body surfaces. Depress loose side wall cloth to trim foundation or other obstruction when such construction exists.
- UPPER BODY OPENING TO GROUND REAR. The vertical dimension from a point on the trimmed body opening to the ground, measured 13.0 inches forward of

LUGGAGE COMPARTMENT DIMENSIONS

- LUGGAGE CAPACITY USABLE. The total luggage compartment luggage capacity in cubic feet with the tire and tools in place.
- H195 LIFTOVER HEIGHT. Vertical dimension from the highest point on the luggage compartment lower opening to ground, excluding corner radii.

STATION WAGON - THIRD SEAT DIMENSIONS

- SHOULDER ROOM THIRD SEAT. The minimum lateral dimension between the door garnish moldings or nearest interference. Measured at H Point station.
- HIP ROOM THIRD SEAT. The lateral dimension through H Point to trimmed surfaces.
- EFFECTIVE LEG ROOM THIRD SEAT. Measured along a diagonal line from ankle pivot center to H Point plus a constant of 10.0 inches. With rear-facing third seat, foot is positioned in foot well or to negrest interference with rear end or rear closure.
- EFFECTIVE HEAD ROOM THIRD SEAT. The dimension from H Point to the headlining, plus a constant of 4.0 inches. Measured along a line 8° to rear of vertical.

- STATION WAGON CARGO SPACE DIMENSIONS L202 CARGO LENGTH AT FLOOR FRONT SEAT, The horizontal dimension, measured at the floor level from the rear of the front seat back to the normal inside limiting interference on the tailgate, on the car center-
- L204 CARGO LENGTH AT BELT FRONT SEAT. The horizontal dimension measured from the top rear of front seat back to a vertical extension line from the normal inside limiting interference at the top of the tailgate, on the car centerline.
- W201 CARGO WIDTH WHEELHOUSE. The minimum horizontal dimension, measured between wheelhousings at floor level.
- W204 OPENING WIDTH AT BELT. The minimum horizontal dimension, measured between the negrest normal inside limiting interferences of the rear opening at the top of the tailagte.
- H201 MAXIMUM CARGO HEIGHT. The maximum vertical dimension, measured from the top of the floor covering to the headlining, on the car centerline.
- H202 REAR OPENING HEIGHT. The vertical dimension measured from the top of the floor covering to the normal inside limiting interference at the top of the rear opening, on the car centerline, with both tail-and liftgates fully open.
- CARGO VOLUME INDEX BEHIND FRONT SEAT. The total volume in cubic feet above the normal load floor and behind the front seat with the liftgate and tailgate

W4xL204xH201 1728

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